

**Faculty of Science and Engineering  
Department of Chemical Engineering**

**Multi-Scale Modelling and Controlled Synthesis of  
Titania Nanoparticles**

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**This thesis is presented for the Degree of  
Doctor of Philosophy  
of  
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**Declaration**

To the best of my knowledge and belief this thesis contains no material previously published by any other person except where due acknowledgment has been made.

This thesis contains no material which has been accepted for the award of any other degree or diploma in any university.

Signature: .....

Date: ..... .

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## PEER REVIEWED PUBLICATIONS AND CONFERENCES

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- **Akindeju, M.K.**; Pareek, V.; Rohl, A, Carter, D; and Tade, M.O, 2010, Constant Pressure Molecular Modelling of six Optimised Titanium Oxide polymorphs: Metal Oxide Semiconductors, International Journal of Chemistry, Pg 26-31, Vol. 2, No. 2.

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- **Akindeju, M.K.**; Pareek, V.; Rohl, A, Carter, D; and Tade, M.O; Constant Pressure Molecular Modelling of six Optimised Titanium Oxide polymorphs, 2009, International Conference on Nanotechnology Research and Commercialisation (ICONT2009), Malaysia, 14-18 December 2009.

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## ABSTRACT

Considering the level of current interests in the continuous synthesis of Titania, the Chemical and Manufacturing Industry is expected to benefit from the results of this work which proposed and implemented a tailor-made scheme for the continuous synthesis of Titania nanoparticles to develop a process with improved energy efficiency, predictable particle size, narrower size distribution, polymorph selectivity, and better controllability.

This study investigated and modelled six polymorphs of Titania: Rutile, Anatase, Brookite, high-pressure Brookite, the columbite-type  $\text{TiO}_2$ -II and Corundum-like type CLT, under constant pressure using the General Utility Lattice Program (GULP) with satisfactory results when compared to the classical data on the subject. The simulated thermodynamic, mechanical and optical properties compared favourably with known references and were used to simulate stable optimized nanoparticles except for CLT due its large compressibility and electronegativity equalization correction.

The simulated properties were used as parameters to model the network reactor system comprising of a spinning disc in the aerosol reacting volume, CSTR in the “sol” volume and settling volume according to the two-step reaction chemistry for precipitating  $\text{TiO}_2$  in a pilot scale set-up was used to validate the simulated results in Chapter 5. On one hand and using only the dominant process factors, laboratory experiments were conducted to test between  $30^\circ\text{C}$  and  $100^\circ\text{C}$  with a  $10^\circ\text{C}$  step change (but including  $47^\circ\text{C}$  being the optimum temperature predicted by simulation) to establish and verify the optimum temperature for the process while varying  $\text{TiCl}_4$  molar concentration by 0.5 step change between 0.5 and 2M. On the other hand, a pilot scale was used to validate the impact of the CSTR impeller speed on the particle size and distribution varying  $\text{TiCl}_4$  molar concentration by 0.5 step change between 0.5 and 2M. Further,  $\text{H}_2\text{O}/\text{TiCl}_4$  was varied with step changes of 2 between 2 and 6.

From the numerical results and graphs, two conclusions were drawn that

1. In general and for all three reactor modes of operations, it is evident that the higher the spin and/or impeller speed, the smaller the particle size and the narrower the distribution for the range examined.
2. In contrast, the three modes of operations presented varied results. Whereas the SD-CSTR gave narrower distributions with mostly single peaks, the SD alone and CSTR alone produced multi-peaks and wider size distributions.

Both of the above therefore led to an overall conclusion that the SD-CSTR is a more efficient reactor mode for the continuous synthesis of  $\text{TiO}_2$ .

In addition to the above, parametric relationship between the modal particles sizes and critical operating conditions was also developed to achieve predictability of modal particle size, narrow size distribution and polymorph selectivity using the molar concentration, reaction temperature, degree of supersaturation and spinning rate as major factors by deploying Darby's (2001) Newtonian fluid relationship between shear rate and viscosity to obtain an empirical correlation comprising both molecular and reactor specific parameters. A general trend was observed when the empirical relationship was plotted for several operating conditions leading to a quick shortcut equation that can be used upon establishing initial particle size from a cooling precipitation reaction in the laboratory.

At completion, and using Rutile as base case, this work successfully investigated and developed a tailor-made process for continuously synthesizing Titania nanoparticles using molecular modelling approach to evaluate the invariable intensive properties which were used to develop models that described the process with the following significant contributions:

- a) Compared to the Chemical Vapour Deposition (CVD) technology that operates at  $900^\circ\text{C}$  –  $1100^\circ\text{C}$ , this system operates between  $25^\circ\text{C}$  and



100°C depending on target characteristics of the desired nanoparticles. This is a significant saving in energy requirements.

- b) This system produces particles within controllable and predictable narrow size distribution unlike the wide particle distribution obtainable from using the SD or CSTR alone in the Sol-Gel process.
- c) While other technologies require very high super-saturation levels, typically in 20 –1000 range, our novel system only requires a maximum of 8; hence preventing material wastages.
- d) By increasing the degrees of freedom, this system achieves controllability for
  - i. Particle size
  - ii. Particle size distribution
  - iii. Polymorph selectivity
- e) This system is suitable for the synthesis of temperature sensitive organic nanoparticles because the optimal operating temperature is well below the temperatures required to denature most organic particles.
- f) This device is suitable for both aqua and non-aqua flow processes; adequate for developing target oriented drug delivery nanoparticles.
- g) The overall process time for this system is 0.859s compared to the more than 2s for Sol-Gel processes (typically followed by calcination) and more than 5min for CVD. This translates into a gross reduction in the total time required for products to reach the target market.

Furthermore, there are indications that hydroxylated TiO<sub>2</sub> may present yet unknown but important applications in semiconductors.

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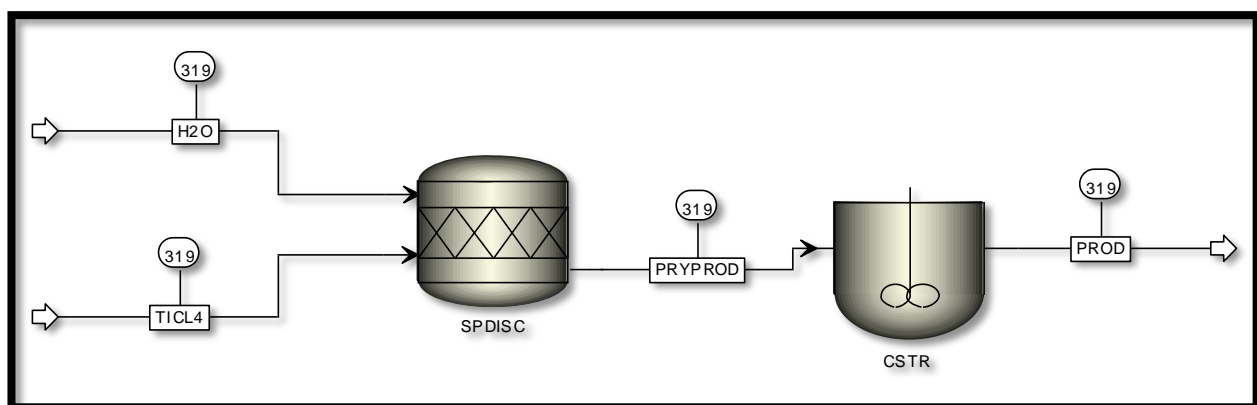
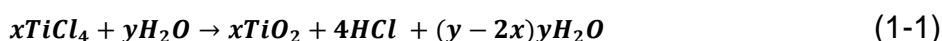
## **Chapter 1 : INTRODUCTION**

### **1. Background**

Titania exists in many different polymorphs of which the most thermodynamically stable are Rutile, Anatase and Brookite (Matsui and Akaogi, 1991; Xia et al, 1999; Swamy et al, 2001; John et al, 2004; Wang and Garrick, 2006). Several high-pressure forms have also been demonstrated to be super-hard materials, while the ambient phases are employed in many industrial processes as a white inert pigment. Its chemical stability, high resistance to deterioration in acids or alkali, strong REDOX properties, significant pollution control and medical uses have all engendered an increasing interest in the use of Titania as a metal particle support in heterogeneous catalysis, semiconductors and as a photo-catalyst for the mineralization of toxic wastes. Despite the numerous valuable applications, its synthesis is still largely highly energy intensive or with wide particle distribution due to re-crystallization and or pulverization (Mullin, 2001; Rivallin et al, 2005).

Several methods and technologies have been reported for synthesizing Titania; some of which include the Chemical Vapour Deposition: CVD (Mullin, 2001); repeated distillation of titanium tetrachloride (Kirk-Othmer, 1999-2012) both of which are effective, but quite energy intensive. Other methods involves the aqueous (sol) application for the synthesis of Titania which is well-known for about a century, but most applications require calcination to remove excess chlorides, re-crystallization for purification and pulverization with wide particle size distribution and significant equipment encrustation in continuous processes (Rivallin et al, 2005). Recent technologies includes the Aerosol reaction followed by calcination with structural dependence on ethanol dopant (Moody and Collins, 2003; John and Surender, 2005); and the Rotating Tube reactor and the Narrow Channel Reactor (Jie Fang, et. al 2010).

According to the Chemistry of Titania; the precipitation of  $\text{TiO}_2$  by hydrolyzing  $\text{TiCl}_4$  is known to follow a two-stage process: (1) the generation of nuclei and (2) the subsequent growth with the nucleation step as rate controlling; the overall production rate is enhanced with heterogeneous nucleation but at the expense of introducing impurities. In this work,  $\text{TiO}_2$  particles produced in the rate-controlled aerosol unit were used as seeding particles to achieve heterogeneous nucleation in the “SOL” reacting volume according to the stoichiometry presented in equation (1-1) below, at  $46.27^\circ\text{C}$  in a 2-stage novel reactor as shown in Figure 1-1.



**Figure 1-1: Process Flow Schematic for the Integrated Spinning Disc reactor and the CSTR**

## 2. Aim of This Study

This research explored the fundamental chemistry of Titania to develop a tailor-made methodology for its synthesis by deploying atomistic level computations at the sub-atomic level to obtain process and molecular state variables which are otherwise obtained as lumped data for macro-systems to enhance controllability, polymorph selection, desired size and distribution. This is a cutting edge application for molecular modeling in Chemical Engineering and will lead to improved overall energy efficiency.

### **3. Objective of This Study**

The overall aim of this work is to develop a tailor-made process for the continuous synthesis of Titania nanoparticles through Multi-scale simulation and experimental investigations. Compared to existing technologies, this work investigates and seeks to develop a better scheme with improved energy efficiency, narrow particle size distribution, polymorph selectivity and controllability; and specifically focusing on the under-listed objectives:

1. Development of a methodology for designing Titania nanoparticles of desired shape, size and morphology via a theoretical strategy that combines molecular modelling, reactor design and population balance approaches.
2. Investigate the sol-gel and aerosol processes with a view to developing a modelled reactor for the synthesis of Titania nanoparticles under a controlled hydrodynamic regime in a novel spinning disc continuous Stirred Tank Reactor.
3. Produce and characterize Titania nanoparticles through experiments and comparing them with simulation results.

### **4. Scope of This Study**

1. Functionally compare and match the elements of the pair-wise additive coulomb, dispersion and repulsion equation used by Matsui & Akaogi (1991).
2. Obtain average intra-atomic distances and fractional occupancy data (Charlton et al, 1997; Bokhimi and Pedraza, 2004) to simulate stable non-primitive molecules.
3. Determine the least energy molecular structure using the local minimum approach.
4. Compute thermodynamic and mechanical properties for the least energy level molecular structure for the 4 known and well documented polymorphs.
5. Perform molecular dynamics to validate procedure and results using the Broyden-Fletcher-Goldfarb-Shanno: BFGS (Shanno,

1970) optimizer with a secondary switch to Rational Functional Optimization- RFO.

6. Extend the simulation to cover additional 2 polymorphs TiO<sub>2</sub>-II and CLT using The general Utility Lattice Program (GULP-V3.1) to perform the computations (Gale, 2007)

The knowledge and results from the basic, and explorative, research are to be used in the application, and descriptive research stage for

7. Obtaining a number density from Population Balance Model (PBM) for the synthesis of Titania.
8. Polymorph Selection: Each of the polymorphs has a prescriptive operating envelope boundary. These boundaries are to be investigated with a view to articulating and developing a selection mechanism.
9. Product Selectivity: Based on the kinetics, there are 2 competing plausible products—TiO<sub>2</sub> and Ti(OH)<sub>2</sub>, but the appropriate conditions that will lead to either are defined and prescribed.
10. Particle size and distribution control.
11. Reactor design and optimisation.
12. Investigation on the effect of precursor molar concentration on nucleation, particle size and distribution
13. Case Studies & Experimentations using factorial or dominant effect experimentation design scheme (Usman et al, 2008).
14. Product characterization
15. Possible dopants and their effects on product characteristics and properties were briefly examined.

## **5. Significance of Study**

With the level of current interests in the continuous synthesis of Titania, an enhanced energy efficient process with predictable polymorph selectivity and particle size controllability, the Chemical and Manufacturing Industry is expected to benefit from the results of this work. In addition, this work had a

potential to develop and patent a new processing reactor for large scale production as well as establishing a new academic research area.

## **6. Contributions of This Study**

- a) Compared to the Chemical Vapour Deposition (CVD) technology that operates at 900°C – 1100°C, this system operates between 25°C and 100°C depending on target characteristics of the desired nanoparticles. This is a significant saving in energy requirements.
- b) This system produces particles within controllable and predictable narrow size distribution unlike the wide particle distribution obtainable from using the SD or CSTR alone in the Sol-Gel process.
- c) While other technologies require very high super-saturation levels, typically in 20 –1000 range, our novel system only requires a maximum of 8; hence preventing material wastages.
- d) By increasing the degrees of freedom, this system achieves controllability for
  - i. Particle size
  - ii. Particle size distribution
  - iii. Polymorph selectivity
- e) This system is suitable for the synthesis of temperature sensitive organic nanoparticles because the optimal operating temperature is well below the temperatures required to denature most organic particles.
- f) This device is suitable for both aqua and non-aqua flow processes; adequate for developing target oriented drug delivery nanoparticles.
- g) The overall process time for this system is 0.859s compared to the more than 2s for Sol-Gel processes (typically followed by calcination) and more than 5min for CVD. This translates into a gross reduction in the total time required for products to reach the target market.

## **Chapter 2 : LITERATURE REVIEW**

### **2.1 Nanotechnology**

Nanotechnology is the technical interpretation and application of knowledge generated from Nanoscience which according to the Royal Society of London (2004) is defined as the study of fundamental relationship between physical properties and material dimensions on the nano scale: time, space and shape. Nanotechnology involves the design, production, characterization and applications of nano materials which include particles, rods, wires, thin films and bulk composite materials made from nano building blocks, etc.

Industrial processes are largely scaled-up versions of successful laboratory investigations and pilot plant runs; they differ in the difficulties associated with managing the extensive thermodynamic properties of the process fluids, materials and the operations. Although the extensive properties vary with scale, the intensive (bulk) properties of all the materials involved are constant but with better predictability at nano-scales (Yu, 2009). These properties include:

- Mechanical strength
- Thermal stability
- Catalytic activities
- Electrical conductivity
- Magnetic properties
- Optical properties

According to Yu (2009), these superior predictabilities have been explored and used as parametric target variables in system designs some of which include quantum electronics, nonlinear optics, photonics, sensing, information storage and processing,

adsorbents, catalysis, solar cells, monomers and in cell biology amongst many others.

## **2.2 Nanoparticles Synthesis and Current Technologies**

Broadly, there are two approaches for Nanoparticle synthesis, which are the top-down and bottom-up approaches (Rene, 2010).

1. Top-Down Approach: This involves mechanical and thermal cycle yields via attrition, milling and/or pulverization of bulk materials into smaller sizes. It leads to a broad size distribution (10 – 1000nm) depending on the surface characteristics of the materials with varying shapes, face geometries and co-materials as impurities introduced from the size reduction media.
2. Bottom-Up Approach: This involves the synthesis from the molecular building blocks to reach the desired composite size. Current strategies for achieving this include liquid-phase synthesis, gas-phase synthesis and vapor-phase synthesis.

2.2.1. Liquid-phase synthesis include methods such as coprecipitation, sol-gel processing, microemulsions, hydrothermal/solvothermal synthesis, microwave synthesis, sonochemical synthesis, template synthesis, micellar structured media and biomimetic synthesis.

- a) Coprecipitation is a precipitation reaction where nucleation, growth, coarsening and/or agglomeration occur simultaneously and exhibit the following characteristics (Yu, 2009; Maribel et al, 2009).
  - i. Nucleation is the key primary step for the successful completion of the process.
  - ii. They form insoluble species under conditions of high supersaturations.

- iii. Heterogeneous or secondary processes such as Oswald ripening and aggregation significantly influence the eventual stable size, morphology and properties of the particles formed (Rene, 2010).
- iv. The supersaturation conditions represent critical operating conditions for the reaction to progress and to achieve “a” – “c” above.

Examples of co-precipitation methods include direct reduction of metal-halides to their metals from non-aqueous solutions, electrochemical reductions as used in electrowinning cells in base metal mining, and decomposition of metallurgical precursors.

- b) Sol-gel processing involves the use of a wet-chemical undergoing hydrolysis and polycondensation reactions to produce a gel. Examples of this include the formation of metal oxide or hydroxide in solution (Bennajady et al, 2011; Okuyama and Lenggoro, 2004). Sol-gel processes, illustrated in Figures 2-1 and 2-2, have common characteristics which include low processing temperature and molecular-level homogeneity; and are generally useful in making complex metal oxides, temperature sensitive organic-inorganic hybrid materials and biomaterials. Rene, (2010) presented typical steps involved in a sol-gel process which includes:



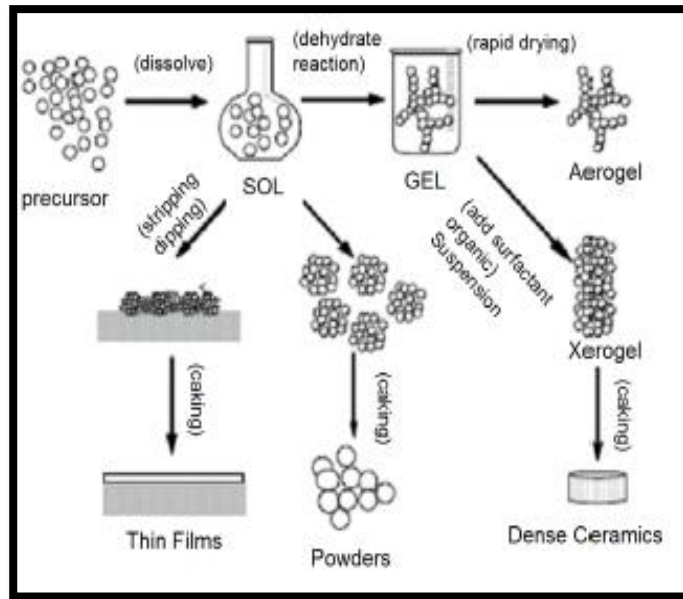


Figure 2-1: Steps involved in a typical sol-gel process (Rene, 2010)

- Formation of stable sol solution
- Gelation via a polycondensation or polyesterification reaction
- Gel aging into a solid mass, causing contraction of the gel network, also
  - phase transformations and
  - Ostwald ripening.

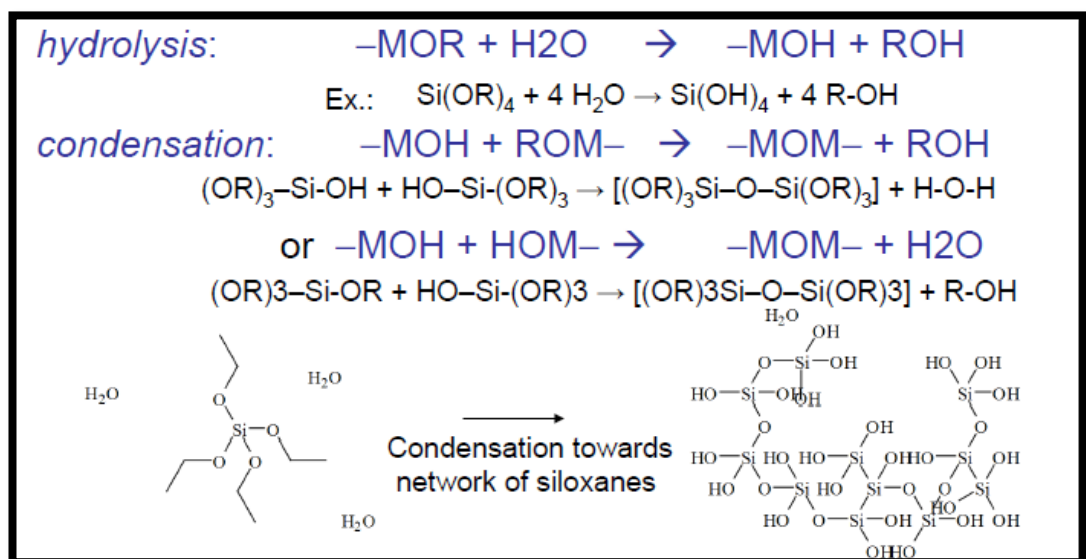


Figure 2-2: Sol-gel typical mechanism (Rene, 2010)

- Drying of the gel to remove liquid phases, and can lead to fundamental changes in the structure of the gel.
  - Dehydration at temperatures as high as 8000 °C, used to remove M-OH groups for stabilizing the gel, i.e., to protect it from rehydration.
  - Densification and decomposition of the gels at high temperatures ( $T > 8000\text{ °C}$ ), i.e., to collapse the pores in the gel network and to drive out the remaining organic contaminants.
- c) Microemulsions are clear, stable, isotropic liquid mixtures of oil, water and surfactant which may be infused with a co-surfactant for stability (Yu, 2009; Zhang et al, 2012).
- d) Hydrothermal/solvothermal synthesis (illustrated in Figure 2-3) refers to chemical reactions that occur in a sealed vessel where solvents are brought to temperatures in excess of their natural occurring boiling points by increasing the local pressure (Yu, 2009; Yang et al, 2006; Somiya and Roy, 2000).

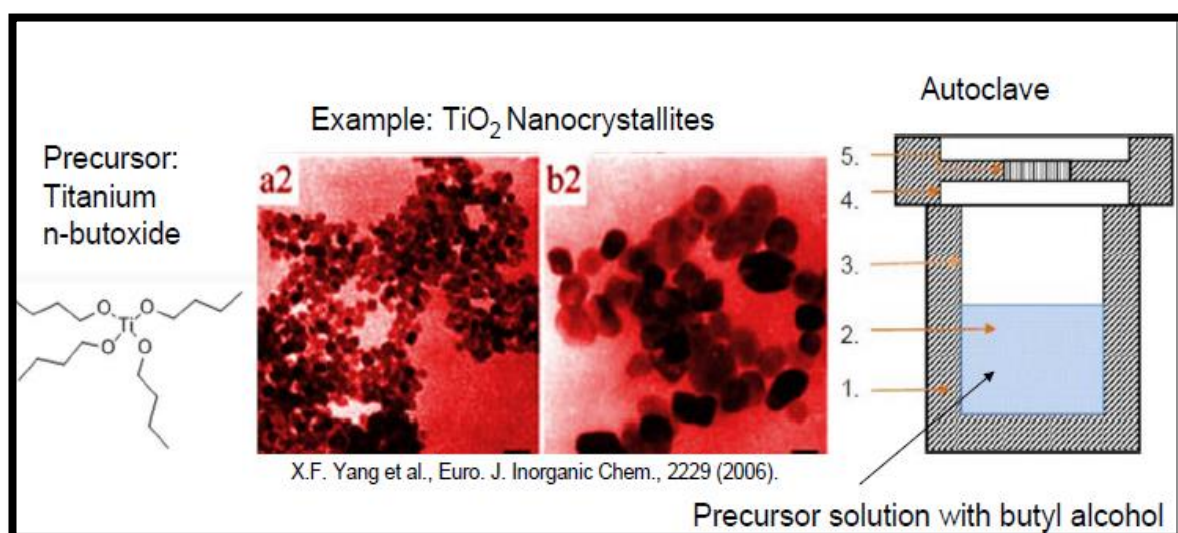


Figure 2-3: Solvothermal synthesis (Yang et al, 2006)

- e) Microwave assisted synthesis are reactions enhanced by subjecting mixing reactants to a microwave field which helps

to excite the molecules, generate friction and hence help to overcome the kinetic barrier (Yu, 2009; Tsui M. et al, 2005).

- f) Sonochemical synthesis deploys ultrasound irradiation to cause repetitive formation, growth and implosive collapse of bubbles in a reacting medium to generate localized hot spots of extremely high temperatures in excess of 4500K and pressures above 19Mpa. These conditions and method drive the reaction in the direction of forming instantaneous precipitates out of solutions and ideal for non-hazardous reagents (Yu, 2009).
- g) Biomimetic synthesis mimics natural occurrences at mild conditions such as room temperatures, aqueous environment and neutral pH in reactions that lead to particle formations and sedimentations (Rajesh et al; 2002).

#### 2.2.2. Gas-phase synthesis

- a) Gas-phase synthesis is achieved by vaporizing the precursor material into a background gas and then cooling the gas (Yu, 2009; Gutsch et al 2002). Yu et al indicated that this strategy has two broad methods, which are;
  - i. Solid precursors
    - Inert gas condensation as illustrated in Figure 2-4.

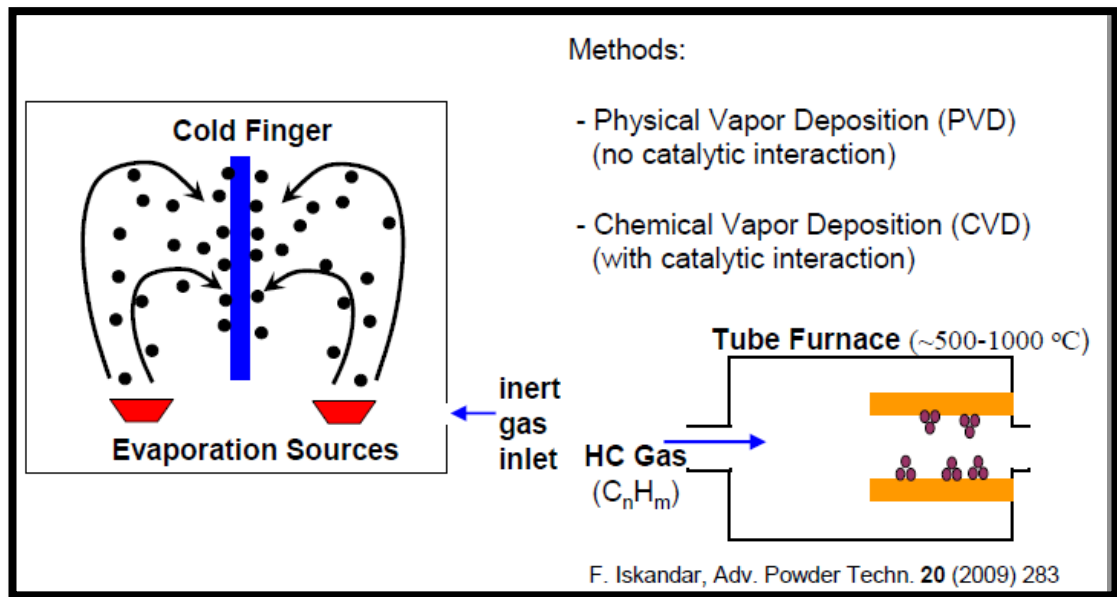


Figure 2-4: Evaporation of a course substance in an inert gas atmosphere (Iskander, 2009)

- Pulsed laser ablation
  - Spark discharge generation
  - Ion sputtering
- ii. Liquid or vapour precursor involves:
- Chemical vapour synthesis
  - Laser pyrolysis/Photochemical synthesis
  - Thermal plasma synthesis
  - Flame spray pyrolysis
  - Spray pyrolysis as illustrated in Figure 2-5

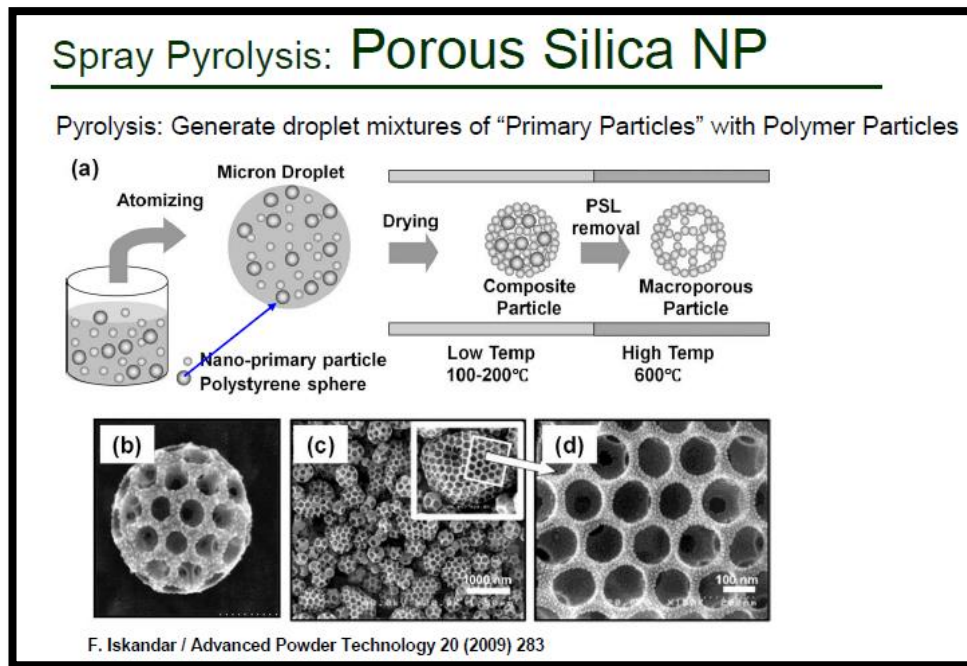


Figure 2-5: (a) Schematic diagram of experimental apparatus and the formation process of particles containing ordered pores. (b–d) Ordered pores particles (Iskander, 2009)

- Low-temperature reactive synthesis, illustrated in Figure 2-6.

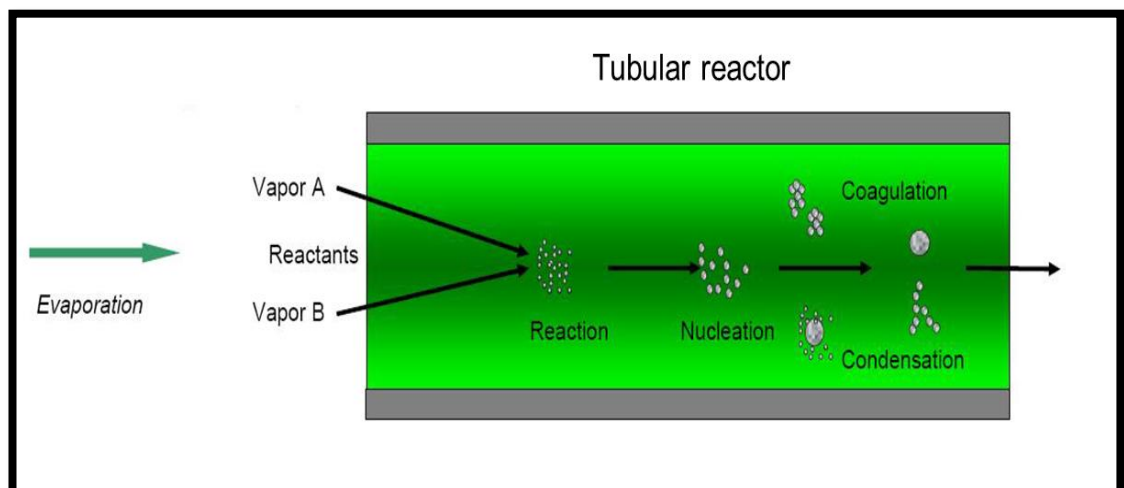
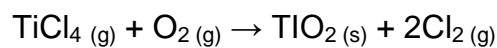


Figure 2-6: Example of gas phase chemical precipitation of  $\text{TiO}_2$  (Yu, 2009)

2.2.3. The vapour phase synthesis follows the same route as the liquid phase reaction with elevated temperatures, typically in a vacuum or reduced pressure leading to slower particle growth. By the nature of vapour, the mixture is rendered thermodynamically unstable relative to the precipitating solid particles and hence product formation is favoured. The higher the degree of vapour supersaturation, the higher the particle formation tendency to the extent the reaction or condensation permits.

Once nucleation occurs, surface reaction becomes the driving force and growth is limited to surface attachment by condensation which causes rapid quenching. The quenching acts as a deterrent to growth as it reduces the degree of supersaturation (Yu, 2009; Davey and Garside, 2000).

### **2.3 Limitations of current technologies**

- a) As noted in section 2.1 above, the Top-Down approach (Rene, 2010 and Yu, 2009) leads to large particle size variation and introduces impurities.
- b) The cooling crystallization approaches comprising of the coprecipitation, sol-gel processing, micro emulsions and gas-phase synthesis lead to polymorphic outcomes (Borissova et al, 2009; Chew et al, 2007; Medelez et al, 2006 and De Anda et al, 2005).
- c) Hydrothermal/solvothermal synthesis, microwave assisted synthesis and sonochemical synthesis involve high temperatures and are hence energy intensive. Moreover, the molecular turbulence caused by raising the solvent temperature (Yu 2009) leads to local polymorphic variations.

- d) The vapour phase synthesis, as reported by Yu et al (2009) and substantiated by Swaminathan et al (2004) show a slow growth rate compared to the liquid phase synthesis.

Although the current strategies for the bottom-up approach are good for nanoparticles synthesis, they are still riddled with huge energy consumption, wide particle size variation and/or lack of modal particle size predictability.

## **2.4 Polymorph selectivity**

In general and because all the current bottom-up approaches involve temperature variations for crystallization to occur, the outcomes are polymorphic (Borissova et al, 2009; Chew et al, 2007, Medelez et al, 2006, Rohani et al, 2005, He et al, 2006:1; He et al, 2006:2). However, He et al (2006) reported some success with the crystallization of glycine with  $\gamma$ -glycine stable out of the 3 distinct polymorphs produced. Swaminathan et al (2007) reported the use of continuous flow in a spinning disc reactor to manipulate the size, shape, morphology, defects and phases of the nanoparticles instantaneously at room temperature.

## **2.5 Modelling**

Industrial processes are largely scaled-up versions of successful laboratory investigations and pilot plant runs; they differ in the difficulties associated with managing the extensive thermodynamic properties of the process fluids, materials and the operations. Although the extensive properties vary with scale, the intensive (bulk) properties of all the materials involved are constant. This invariability in bulk properties therefore have been used as a parametric design tool for process tuning to link micro scale processes, meso scale and large industrial scale operations. For this, computations at atomic levels otherwise known as molecular modelling are useful tool (Gale, 2007) and becomes multi-scale when combined with other modelling tools to obtain a system-wide application, obtaining input data for reactor design for example as done for this work.

Swaminathan et al (2007) reported the modelling of spinning disc processor applied for the synthesis of  $\text{AgNO}_3$  nanoparticles, while Sebatstien et al (2008) reported the derivation of atomistic potential parameters based on electronic calculations for modelling electrons and hole for Titania polymorphs adopting the polarization model version of Matsui and Akaogi (1991).

Swamy et al (2000) used the fixed charge model to simulate bulk properties of  $\text{TiO}_2$  polymorphs (including anatase, rutile, low pressure brookite,  $\text{TiO}_2(\text{B})$ ,  $\text{TiO}_2(\text{R})$ ,  $\text{TiO}_2(\text{H})$ , and the high pressure columbite-, baddeleyite-, cotunnite-, pyrite-, and fluorite- forms) imperative for macro system designs such as applied by Kees (2004) in their application of microscale technology in chemical process industry equipment and Zhang et al (2006) in their development and modelling of a rotating disc photo-catalytic reactor for wastewater treatment.

## **2.6 Surface Enhancement with Hydroxyl Doping**

Partially hydrated or “wet electrons” states at the  $\text{H}_2\text{O}/\text{TiO}_2$  interfaces represent the lowest energy pathway for electron transfer (Ken, et al. 2005) leading to improved photo-catalysis efficiency. At ~1-monolayer coverage of water on partially hydroxylated  $\text{TiO}_2$  surfaces Ken Onda and his team that studied the photo induced electron transfer at the  $\text{H}_2\text{O}/\text{TiO}_2$  (110) interface by means of time-resolved two-photon photoemission spectroscopy and electronic structure theory found an unoccupied electronic state 2.4 electron volts above the Fermi level”. They presented that “density functional theory showed this to be a wet-electron state analogous to that reported in water clusters and which is distinct from hydrated electrons observed on water-covered metal surfaces. The decay of electrons from the wet-electron state to the conduction band of  $\text{TiO}_2$  occurs in about 15 femtoseconds”.

According to their study on hydroxylated  $\text{TiO}_2$  [with only  $-\text{OH}$  remaining at above 300K, see Figure 3-19] as presented on Figures 2-7 to 2-10, it “is likely that wet-electron states perform important but yet unknown functions, for



instance, as charge-transfer promoters at transparent metal-oxide electrodes used in organic-molecule-based devices and as electron traps in conventional semiconductor devices”. This was also substantiated by Mowbray (2009).

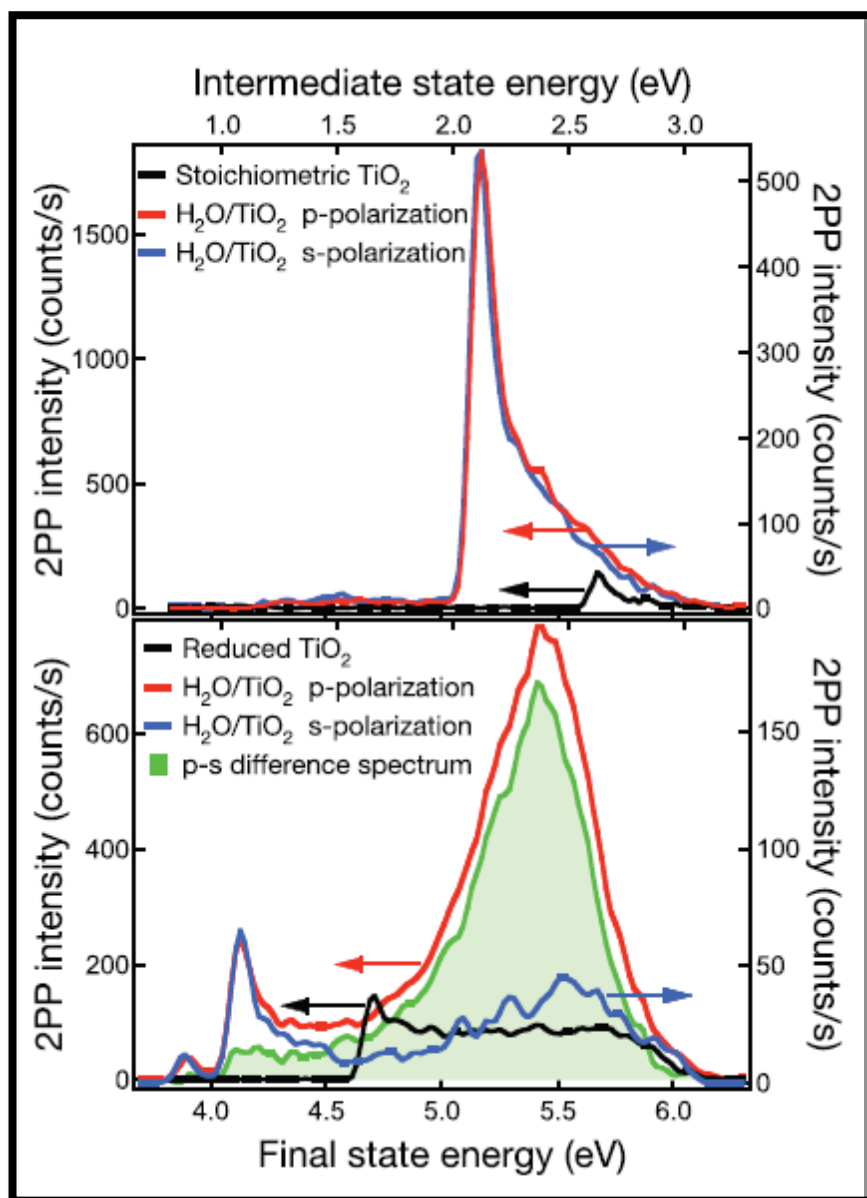


Figure 2-7: 2PP spectra of the (top) stoichiometric and (bottom) reduced TiO<sub>2</sub> surfaces before and after deposition of ~1 ML of H<sub>2</sub>O. The H<sub>2</sub>O/TiO<sub>2</sub> spectra are taken with s- and p-polarized light. The s-polarized spectra are expanded 3 x to normalize the intensities at the work-function edge (horizontal arrows indicate the appropriate axis for each spectrum). The difference between thus normalized p- and s-polarized spectra (green) for the reduced surface isolates the additional DOS of the wet-electron state. The final state energy is that measured for photoelectrons with respect to  $E_F$ , whereas the intermediate-state energy is later reduced by the 3.05-eV photon energy (Adapted from Ken, et al 2005).

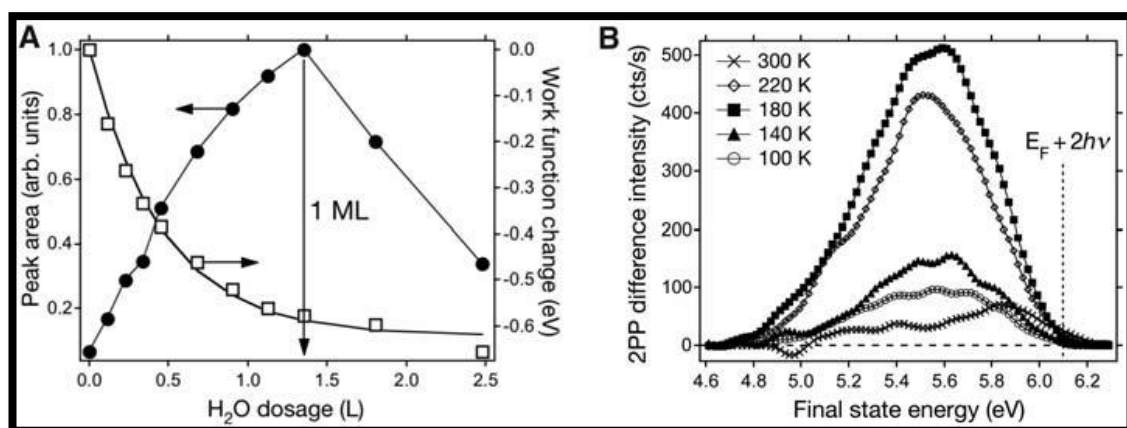


Figure 2-8: (A) Plot of the wet electron–state peak area from difference spectra such as in Fig. 2, bottom (circles), and work-function change (squares) plotted as a function of water exposure. The solid line is a fit of the work-function change as described. The coverage of 1.35 L for the intensity maximum and work-function saturation corresponds to the approximately 1-ML H<sub>2</sub>O. The horizontal arrows indicate the appropriate axis for each measurement. (B) The difference spectra recorded at different temperatures after exposing the reduced TiO<sub>2</sub> to 3.7 L of H<sub>2</sub>O at 100 K. Based on published TPD spectra, 1-ML coverage of H<sub>2</sub>O is attained at 180 K where the wet-electron state has maximum intensity. Only OH remains above 300 K (Adapted from Ken, et al 2005).

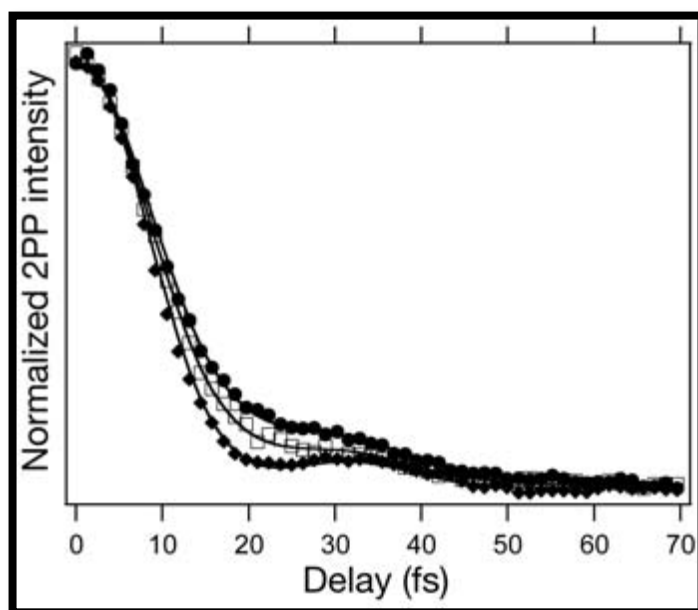


Figure 2-9: Phase-averaged I<sub>2</sub>PC scans for the reduced TiO<sub>2</sub> (solid diamonds), and after exposure to 0.7 (open squares) and 1.6 L (solid circles) of H<sub>2</sub>O. The lines represent fits with a three-level optical Bloch equation model with the use of experimentally measured pulse autocorrelation and assuming single exponential decay kinetics for the intermediate state. The bare surface intermediate-state lifetime is too short to measure, and 10 T 1 and 14 T 1 fs for 0.7 and 1.6 L H<sub>2</sub>O/TiO<sub>2</sub>, respectively (Adapted from Ken, et al 2005).

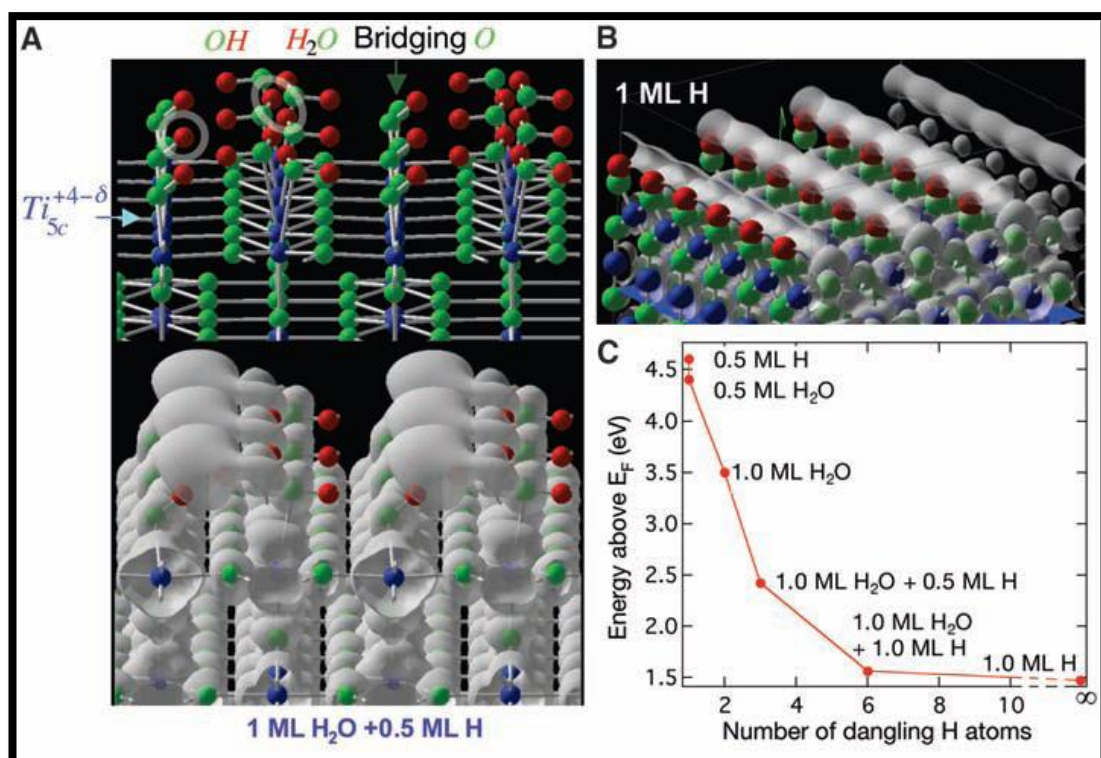


Figure 2-10: (A) The optimized geometry of a TiO<sub>2</sub> surface covered with 1 ML H<sub>2</sub>O + 0.5 ML H. The bottom panel shows the orbital distribution for the same structure at 2.4 eV above E<sub>F</sub>. The adsorbate orbitals are delocalized in clusters involving one OH and one H atom each contributed by two adjacent H<sub>2</sub>O molecules, which are indicated for a single cluster by white ellipsoids. (B) The optimized geometry and orbital distributions at 1.5 eV for 1 ML H on TiO<sub>2</sub>. The hybridization of orbitals on H atoms into 1D chain along the bridging O rows makes this the most stable wet-electron state found by theory. (C) The correlation of the wet-electron energy for different coverage of H<sub>2</sub>O and H adsorbates with the number of dangling H atoms in each hydration cluster. The infinite limit corresponds to the structure in (B). All calculated structures in the experimentally observable energy range are associated with clusters involving both OH and H<sub>2</sub>O (Adapted from Ken, et al 2005).

Vogtenhuber et al (1997) reported on the energetic properties of the dissociative (1 x 2) adsorption of H<sub>2</sub>O on Rutile to enhance the photocatalytic characteristics of the polymorph by using the full potential linearized plane wave method. They found a general reduction of the bond lengths at the surface and an inwards relaxation of the surface plane. While Allegretti et al (2005) showed via scanned-energy mode photoelectron diffraction that the adsorption site of the molecular water on Ti-O (110) to be atop the under-coordinated Ti atoms' surface which they concluded confirmed their results of total energy calculations and STM imaging. They further claimed that the TiO<sub>2</sub> water bond length is 2:21±0.02Å, much longer those of Ti-O water and led them to conclude that this difference may be the reason for the

controversial opinions on the importance and understanding of surface reaction system.

## Chapter 3 : MOLECULAR MODELLING

### 3.1 Introduction

Industrial processes are largely scaled-up versions of successful laboratory investigations and pilot plant runs; they differ in the difficulties associated with managing the extensive thermodynamic properties of the process fluids, materials and the operations. Although the extensive properties vary with scale, the intensive (bulk) properties of all the materials involved are constant. In this work, these invariability in bulk properties therefore have been used as a parametric design tool for process tuning to link micro scale processes, meso scale and large industrial scale operations. For this, computations at atomic levels otherwise known as molecular modelling are useful tool.

Although molecular modelling requires computational time which may range from 10 seconds to several days, its huge potential lies in its use as a process optimization tool leading to huge cost savings, better product quality and hence higher profitability. In this work, the General Utility Lattice Program (GULP [Gale, 2007]) has been used.

With no need for thermal expansivity correction, the pairwise additive Coulomb, dispersion and repulsion interaction potential used by Matsui and Akaogi (1991) was transformed to a simpler Buckingham two-body interaction potential to reproduce and predict the structural and physical properties of four polymorphs of  $\text{TiO}_2$  (Rutile, Anatase, Brookite, and the columbite-type  $\text{TiO}_2$ -II) investigated by Matsui and Akaogi. The investigation was also extended to cover additional two polymorphs (high-pressure Brookite and Corundum-like type CLT) and predicted mechanical and thermodynamic properties for all six polymorphs.

Upon successfully modelling the six polymorphs, the number density of Rutile nanoparticles, as base case, was evaluated using the population balance

analytical solution developed by Randolph and Larson (1978); the results compared favourably with the experimental data (in Chapter 5).

### 3.2 Molecular Intra-atomic Potential Model

To obtain the variables required to compute the Buckingham intra-atomic potentials, the elements of the pairwise additive coulomb, dispersion and repulsion interaction model (equation 3-1; Table 3-1) used by Matsui and Akaogi (1991) were functionally compared and expressed in terms of intra-atomic distance  $r_{ij}$ , effective charge  $q$ , repulsive radius  $A$ , softness parameter  $D$ , Van der Waals' atomic coefficient  $C$ , and standard atomic force  $f$  (4.184kJ/Å.mol, Matsui and Akaogi, 1991); with the two-body interaction Buckingham potential model (equation 3-2) to obtain equivalent expressions presented in equations 3-3 to 3-7.

$$V_{ij} = \frac{q_i q_j}{r_{ij}} - \frac{C_i C_j}{r_{ij}^6} + f * (D_i + D_j) * \exp\left(\frac{A_i + A_j - r_{ij}}{D_i + D_j}\right) \quad (3-1)$$

Table 3-1: Energy Parameters from Matsui and Akaogi (1991)

	q ( e )	A (Å)	D(Å)	C(Å <sup>3</sup> kJ/mol)
Ti (Å)	2.196	1.1823	0.077	22.5
O (Å)	-1.098	1.6339	0.117	54

$$V_{ij-buck} = \left( A_{buck} e^{\frac{-r_{ij-buck}}{\epsilon}} \right) - \left( \frac{C_{buck}}{r_{ij-buck}^6} \right) \quad (3-2)$$

$$\epsilon = D_i + D_j \quad (3-3)$$

$$A_{buck} = f \epsilon \quad (3-4)$$

$$A_{buck} = f(D_i + D_j) \quad (3-5)$$

$$\frac{C_{buck}}{r_{ij-buck}^6} = \frac{C_i C_j}{r_{ij}^6} - \frac{q_i q_j r_{ij}}{r_{ij}} \quad (3-6)$$

$$r_{ij-buck} = r_{ij} - (A_i + A_j) \quad (3-7)$$

Subsequently, average intra-atomic distances ( $r_{ij}$ ) and the fractional occupancy data presented as reference in Tables 3-2 and 3-3 were adopted from Meagher and Lager (1979), Bokhimi and Pedraza (2004), and Charlton et al (1997).

**Table 3-2: Simulated Cell fractional coordinates of Titania using GULP**

	Anatase				Rutile				TiO2-II			
	Simulated		Ref*		Simulated		Ref*		Simulated		Ref*	
	Ti	O	Ti	O	Ti	O	Ti	O	Ti	O	Ti	O
<b>a</b>	0.0000	0.0000	0.0000	0.0000	0.0000	0.3033	0.0000	0.30533	0.0000	0.2740	0.0000	0.2860
<b>b</b>	0.5000	0.5000	0.5000	0.5000	0.0000	0.3033	0.0000	0.30533	0.1625	0.3861	0.1710	0.3760
<b>c</b>	0.2500	0.4581	0.2500	0.4566	0.0000	0.0000	0.0000	0.0000	0.2500	0.4175	0.2500	0.41120

\* Meagher and Lager (1979), Bokhimi and Pedraza (2004), and Charlton et al (1997)

**Table 3-3: Simulated Cell fractional coordinates of Titania using GULP**

	Brookite (10GPa)						Brookite						CLT			
	Simulated			Ref*			Simulated			Ref*			Simulated		Ref*	
	Ti	O <sub>x</sub>	O <sub>y</sub>	Ti	O <sub>x</sub>	O <sub>y</sub>	Ti	O <sub>x</sub>	O <sub>y</sub>	Ti	O <sub>x</sub>	O <sub>y</sub>	Ti	O	Ti	O
<b>a</b>	0.1312	0.0157	0.2382	0.1289	0.0157	0.2314	0.1307	0.0157	0.2333	0.1289	0.0095	0.2314	0.8583	0.5191	0.0000	0.3110
<b>b</b>	0.1011	0.1476	0.1253	0.0972	0.1483	0.1110	0.1027	0.1483	0.1198	0.0972	0.1491	0.1110	0.0081	0.8504	0.0000	0.0000
<b>c</b>	0.8626	0.1897	0.5347	0.8626	0.8626	0.5366	0.8597	0.183	0.5301	0.8628	0.1835	0.5366	0.3579	0.3665	0.3464	0.2500

\* Meagher and Lager (1979), Bokhimi and Pedraza (2004), and Charlton et al (1997)



### 3.2.1 Computational Method

Adopting the computational method outlined in GULP (Gale, 2007), the main task was to “determine the structure with the minimum energy by identifying the local minimum on the global potential energy surface nearest to or in the neighbourhood of the starting cell coordinates” which is best suited for a constant pressure simulation with a continuous energy surface. However, several other approaches have been defined in literature to include simulated annealing via either Monte Carlo or Genetic algorithms (Van Laarhoven and Aarts, 1987).

Since for a given configuration at any given point, the internal energy can be expressed as

$$V(x + \delta x) = V(x) + \frac{\partial V}{\partial x} \delta x + \frac{1}{2!} \frac{\partial^2 V}{\partial x^2} (\delta x^2) + \dots \quad (3-8)$$

which behaves harmonically; “the first term of this Taylor series expansion is collectively written as the gradient vector,  $g$ ; while the matrix of the 2nd derivative is the Hessian matrix,  $H$ ; and using the conjugate gradients algorithm, subsequent steps were made orthogonal to previous search vectors for which the displacement vector,  $x$ , in the current position relative to the local minimum is expressed below using Newton-Raphson procedure; where  $\alpha$  is a scalar quantity which is determined by performing a line search along the search direction to find the one-dimensional minimum and the procedure becomes iterative as per conjugate gradients”. The accurate treatment for the displacement vector  $\Delta x$  is provided in Gale (2007);

$$\Delta x = -H^{-1}g \quad (3-9)$$

The optimized structure (Figure 3-1) was attained at the local minimum total lattice energy with gradient vector below 0.001 thresholds. Simulated data for these simulations are presented in appendix 3b.

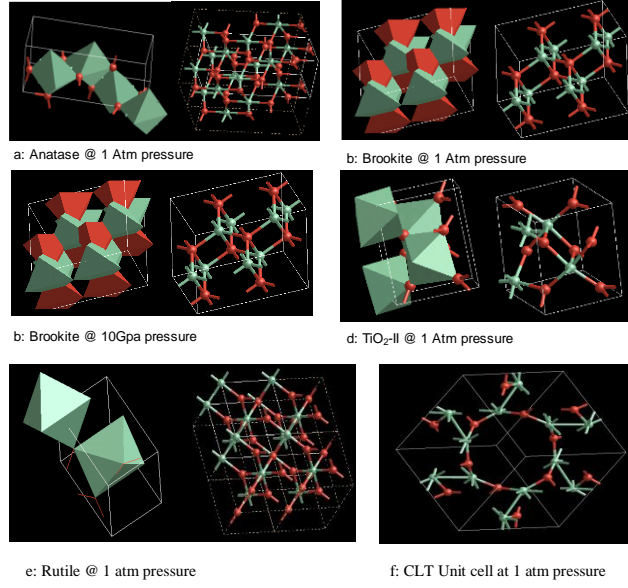


Figure 3-1: Optimized non-primitive unit cell structure of six polymorphs of Titania (Ti: green atoms; O<sub>2</sub>: orange atoms)

### 3.2.2 Thermodynamic Properties

Thermodynamic quantities were calculated from the phonon density of state with accuracy dependent on the K number of mesh grid points or shrinking factor selected for the Brillouin Zone integration (Ramirez and Boehm, 1988), with focus on:

$$\text{Zero Point Energy, } ZPE = \sum_{k\text{-points}} w_K \sum_{\text{all-nodes}} \frac{1}{2} h\nu \quad (3-10)$$

In principle, the ZPE is added to the lattice energy to obtain total internal energy for heat transfer measurements to differentiate between two structures; however it is neglected in the energy minimization calculation being a constant with zero derivatives.

$$\text{Helmholtz free energy, } A = U - TS_{\text{vib}} \quad (3-11)$$

$$\text{where } U_{\text{total}} = U_{\text{lattice-energy}} + U_{\text{vibrational-energy}} \quad (3-12)$$

And Heat capacity at constant pressure,

$$C_p = RT \left[ 2 \left( \frac{\partial \ln Z_{vib}}{\partial T} \right) + \frac{\partial^2 \ln Z_{vib}}{\partial T^2} \right] \quad (3-13)$$

R is the universal gas constant,  $W_k$  is the weight associated with each  $k_{th}$  point,  $S_{vib}$  is the vibrational mode entropy (Gale 2007),  $h$  is plank's constant,  $\nu$  is the particle frequency and  $Z_{vib}$  is the vibrational partition function. For optimization under constant pressure calculation involving changing unit cell parameters, the specific Gibbs free energy,  $G$ , is of paramount importance as it relates the total energy required to perform a unit work with the finite cell volume in which the work is done. This is given below in terms of Helmholtz free energy,  $A$ , and the effective pressure,  $P$ .

$$G = A + PV \quad (3-14)$$

$$P_{effective} = P_{ext} - P_{int} \quad (3-15)$$

### 3.2.3 Mechanical Properties

Since there is no unique definition of transformation at this atomic scale for bulk defects, the Hill (Nye, 1957) definition of bulk modulus ( $K$ ) and shear modulus ( $G^*$ ) being the average fit for Reuss and Voight determinations as given below in terms of symmetry elements  $C_{ij}$  and  $S_{ij}$  (Isaac et al, 1997) was adopted.

$$K_{Voight} = \frac{1}{9} [C_{11} + C_{22} + C_{33} + 2(C_{12} + C_{13} + C_{23})] \quad (3-16)$$

$$K_{Reuss} = [S_{11} + S_{22} + S_{33} + 2(S_{12} + S_{13} + S_{23})]^{-1} \quad (3-17)$$

$$G^*_{Voigt} = \frac{1}{15} [C_{11} + C_{22} + C_{33} + 3(C_{44} + C_{55} + C_{66}) - C_{12} - C_{13} - C_{23}] \quad (3-18)$$

$$G^*_{Reuss} = \frac{15}{4} [S_{11} + S_{22} + S_{33} + 3(S_{12} + S_{13} + S_{23}) - S_{12} - S_{13} - S_{23}]^{-1} \quad \dots \quad (3-19)$$

While the Young modulus  $Y_{\alpha}$  is described by a unique positive resultant of vectors in the Cartesian directions defined as

$$Y_x = S_{11}^{-1} \quad (3-20)$$

$$Y_y = S_{22}^{-1} \quad (3-21)$$

$$Y_z = S_{33}^{-1} \quad (3-22)$$

In addition, the static dielectric constants,  $\xi$  computed as an imperative parameter for obtaining the response of the molecules to charge defects when placed in an electric field for which all the crystal's degree of freedom (both nuclear and electronic) respond, and are therefore able to provide screening. This (3x3) static dielectric tensor was determined from the Cartesian derivative matrix of all particles,  $D_{\alpha\beta}$ ; and charge vector,  $q$ , containing the charges of all the particles in the same field as

$$\xi^0_{\alpha\beta} = \delta_{\alpha\beta} + \frac{4\pi}{V} (q D_{\alpha\beta}^{-1} q) \quad (3-23)$$

$\delta_{\alpha\beta}$  is the high frequency dielectric constant, while the optical refractive index,  $\eta$ , is directly related to the dielectric constant,  $\xi$ , by

$$\eta = \sqrt{\xi} \quad (3-24)$$

### 3.2.4 Results and Discussion

The simulated primitive unit cell parameters for the six polymorphs are presented in Tables 3-2 and 3-3. The results show that the two-body interaction Buckingham potential model reproduces all crystallographic

structures with unit cell to within 1% deviation for Rutile, 3% for the CLT, 4% for TiO<sub>2</sub>-II and Brookite, and no deviation for Anatase.

The calculated structures had cell dimensions of a= 4.49 (0.02), b= 4.49 (0.02), c= 3.01 (0.01) with bond angles of 90°,90°,90° for Rutile; a=3.77 (0.01), b=3.77 (0.01), c=9.57 (0.08) with bond angles of 90°,90°,90° for Anatase; a=9.15 (-0.04), b=5.39 (-0.02), c=5.44 (-0.03) with bond angles of 90°,90°,90° for low-pressure Brookite; a=9.03 (-0.16), b=5.32 (-0.09), c=5.04 (-0.13) with bond angles of 90°,90°,90° for high pressure Brookite; a=4.52 (0.03), b=5.38 (0.02), c=4.94 (0.02) with bond angles of 90°,90°,90° for TiO<sub>2</sub>-II; and a=4.96 (0.00), b=4.96 (0.00), c=13.55 (-0.23) with bond angles of 90°,90°,90° for CLT; the parenthesized figures being deviation from reference.

The results indicated that all six polymorphs required non-primitive cells for co-ordination stability which reflected in the simulated unadjusted energy quantities as presented in Tables 3-4 and 3-5. Anatase and Rutile required two unit cells for stable co-ordination; TiO<sub>2</sub>-II required 4, while the low and high pressure Brookite, and CLT required 8 each. The adjusted primitive cell heat capacity values are presented in Table 3-5. By comparison with Kim et al (1996), this lower heat capacity values for Anatase (-28%), Rutile (-29%) and low Pressure Brookite (-16%) are attributable to the lower level of crystal vibration within their mean-free-path and the absence on impurities at the molecular level and hence the lower total energy as depicted in equation 3-12.

The simulated mechanical properties, presented in Table 3-7, were in close agreement with the references (Bokhimi and Pedraza, 2004; Swamy et al, 2001 and Kim et al, 1996; Matsui and Akaogi, 1991) with less than 1% deviation. Input data and results for these simulations are presented in **Appendix 3a-3d**.

**Table 3-4: Simulated Thermodynamic Properties of Titania using GULP @ 298K**

<b>Thermodynamic properties</b>	<b>Anatase</b>	<b>Rutile</b>	<b>Brookite</b>	<b>Brookite (10GPa)</b>	<b>TiO2-II</b>	<b>CLT</b>
Zero Point Energy (eV)	0.48418	0.48722	2.06706	2.19799	1.03219	1.45817
Entropy (eV/K)	0.00052	0.00052	0.00274	0.00258	0.00115	0.003681
Intratomic Potentials (eV)	6.38018	6.19028	25.01190	29.74308	12.29153	13.92392
Total Lattice Energy (eV)	-	-	-	-	-	-
	78.9970	79.6056	316.9971	301.5396	159.0706	157.4830
Helmholtz free-energy (eV)	-	-	-	-	-	-
	78.5657	79.1732	315.2249	299.6193	158.1534	156.5177
C <sub>p</sub> (eV/K)	0.00079	0.00078	0.00385	0.00367	0.00178	0.00377

1 eV = 96.48530891 kJ/mol

**Table 3-5: Simulated Thermodynamic Properties of Titania using GULP @ 400K**

<b>Thermodynamic properties</b>	<b>Anatase</b>	<b>Rutile</b>	<b>Brookite</b>	<b>Brookite (10GPa)</b>	<b>TiO2-II</b>	<b>CLT</b>
Zero Point Energy (eV)	0.48418	0.48722	2.06706	2.19799	1.03219	1.45817
Entropy (eV/K)	0.00078	0.00078	0.00399	0.00378	0.00173	0.004870
Intratomic Potentials (eV)	6.38018	6.19028	25.01190	29.74308	12.29153	13.92392
Total Lattice Energy (eV)	-	-	-	-	-	-
	78.9970	79.6056	316.9971	301.5396	159.0706	157.4830
Helmholtz free-energy (eV)	-	-	-	-	-	-
	78.6320	79.2395	315.5691	299.9446	158.3007	156.9555
C <sub>p</sub> (eV/K)	0.00096	0.00096	0.00458	0.00444	0.00215	0.00428

1 eV = 96.48530891 kJ/mol

**Table 3-6: Simulated Heat Capacity values at 298K and 400K**

Heat Capacity values												
	Anatase		Rutile		Brookite		Brookite-HP		TiO <sub>2</sub> -II		CLT	
	<i>Simulation</i>	<i>Ref*</i>	<i>Simulation</i>	<i>Ref*</i>	<i>Simulation</i>	<i>Ref*</i>	<i>Simulation</i>	<i>Ref*</i>	<i>Simulation</i>	<i>Ref*</i>	<i>Simulation</i>	<i>Ref*</i>
Cp @ 298K (J.mol/mol-K)	38.11	53.16	37.63	55.25	46.43	56.30	44.26	-	42.94	-	45.47	-
Cp @ 400K (J.mol/mol-K)	46.31	63.20	46.31	62.37	55.24	64.55	53.55	-	51.86	-	51.62	-

\*Kim et al (1996), references for TiO<sub>2</sub>-II and CLT are not available.

**Table 3-7: Simulated Mechanical Properties of Titania using GULP**

Mechanical Properties	Anatase		Rutile		Brookite		Brookite (10GPa)		TiO <sub>2</sub> -II		CLT	
	Simulated	Ref*	Simulated	Ref*	Simulated	Ref*	Simulated	Ref*	Simulated	Ref*	Simulated	Ref*
Cell Volume (Å <sup>3</sup> )	68.0002	68.0002	60.722	60.722	253.57	253.57	242.19	242.19	120.04	120.04	359.89	
Crystal Space group	I 41/ A M D	I 41/ A M D	P 42/M N M	P 42/M N M	P B C A	P B C A	P B C A	P B C A	P B C N	P B C N	R-3 C	R-3 C
Density (g/cm <sup>3</sup> )	3.9013	3.89 <sup>■</sup>	4.369	4.27 <sup>■</sup>	4.185	4.12 <sup>■</sup>	4.3815	-	4.42	4.33 <sup>■</sup>	2.21	-
Bulk Modulus (TPa)	0.18	0.21 <sup>††</sup>	0.24	0.23 <sup>††</sup>	0.20	0.22 <sup>††</sup>	0.24	-	0.23	-	0.06	-
Shear Modulus (GPa)	58.78	-	116.53	-	91.96	-	89.50	-	108.91	-	6.23	-
Static Dielectric Constant	7.86	-	8.91	-	8.66	-	8.46	-	9.94	-	2.38	-
Refractive Index	1.6673	-	1.7931	-	1.7305	-	1.7208	-	1.8997	-	1.7297	-
Isothermal Compressibility (1/TPa)	6.0116	6.1	4.2175	4.3	5.0159	5.1	4.3324	-	4.4137	4.5	15.6188	-
Young Modulus (GPa)	167.35	-	365.56	-	169.64	-	135.01	-	273.24	-	97.07	-

\*Matsui and Akaogi (1991); \*\* Bokhimi and Pedraza (2004); <sup>■</sup> Swamy et al (2001); <sup>††</sup> Kim et al (1996)



### 3.2.5 Optimized Nanoparticles

To further validate the procedure and results, a Molecular Dynamic optimization for all six polymorphs using the Broyden-Fletcher-Goldfarb-Shanno: BFGS (Shanno, 1970) optimizer with a secondary switch to Rational Functional Optimization- RFO (Banerjee et al, 1985) was performed. These simulations gave satisfactory results for all except CLT because of its high compressibility value and electronegativity equalization correction (Sanderson, 1951). To obtain the result images presented in Figure 3-2, the dynamic structure averages were taken for 4000 steps and time increment of 1fs was used adopting Nose-Hoover NVE (Nose, 1984; Hoover, 1985; Brode and Ahlrichs, 1986; Pearlman, 1995; Njo, 1998; and Lindan, 1993) ensemble under constant pressure. It worth noting that there are other optimizers, however this combination was found satisfactory in terms of available computing resource requirement.

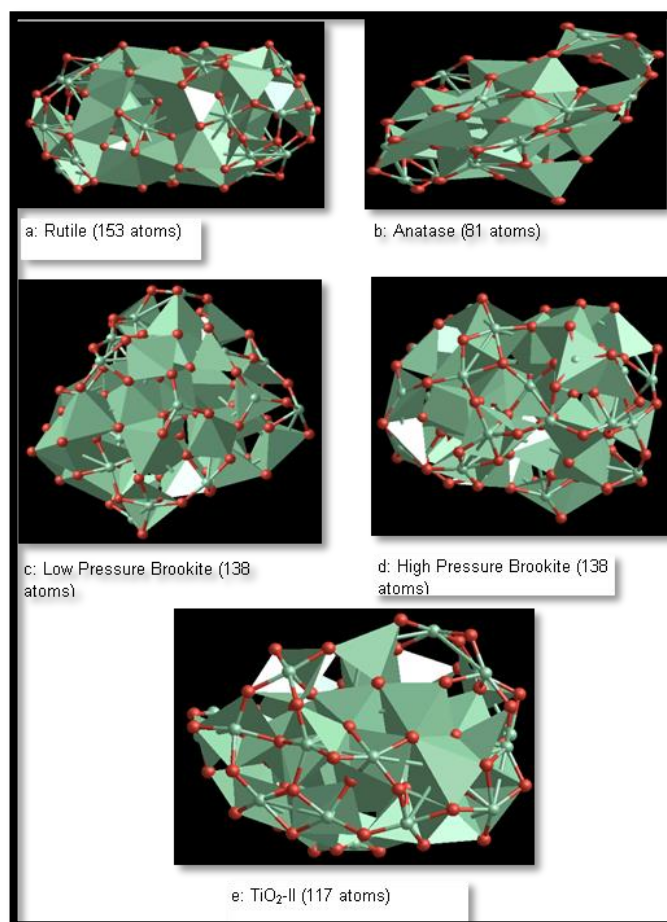


Figure 3-2: Optimized nanoparticles with 10 non-primitive unit cells (Titanium- in green, Oxygen in orange).

The BFGS-RFO algorithm maintained the local minimum and showed convergence for the root mean square gradient per variable, the maximum individual gradient component, the norm of the estimated displacement vector, and all state variables indicating continuity in the energy surface with positive dielectric frequencies. A sample input and output data for Rutile are presented in **Appendices 3c and 3d**.

The above discussed molecules represent the basic building nuclei for particle synthesis upon which nucleation and growth further occur to attain the required nanoparticles.

### **3.3 Nucleation and Growth**

#### **3.3.1 Nucleation**

Nucleation is the onset of particle formation at the atomic scale level which can be separated into primary and secondary nucleation. Primary nucleation involves forming crystal nuclei in the saturated solution. This, typically, for sol-gel process is homogenous nucleation which occurs spontaneously at the reacting interphase between the reacting species upon contact at sufficiently high level of precursor supersaturation exceeding the metastable zone width. Secondary nucleation is induced by the presence of nucleated surfaces or reacting surfaces in the solution which is heterogeneous in nature. The crystal nuclei in the solution perpetuates crystal growth (Mullin, 2001) reducing the degree of super-saturation. Figure 3-3 below depicts the path and progression of particle formation and crystallization from solution.

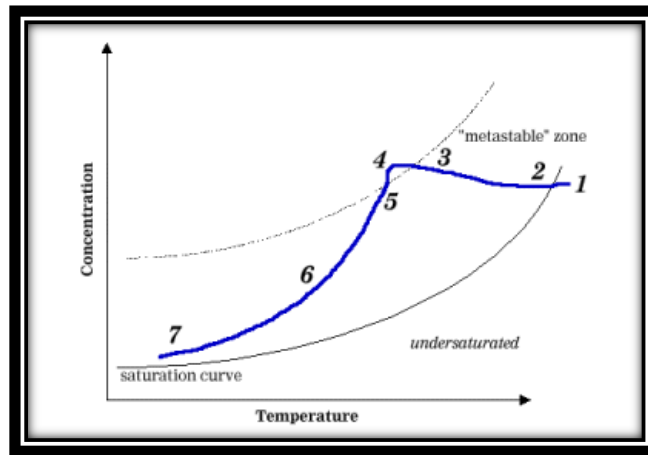


Figure 3-3 Progression of Crystallization (Crystallization, nd)

1. Feed location, under-saturated
2. Solution is saturated
3. Particle enters metastable zones, nucleation begins
4. Rapid nucleation
5. Concentration decreases with crystal growth
6. Crystal grows during main growing cycle
7. Exit location, supersaturated

In this work,  $\text{TiCl}_4$  precursor solution is fed to the system and the accumulated volume on the disc became more saturated as more solution was fed into the reactor for the hydrolysis and condensation process at micro-second time-scale; that increased until the metastable zone was reached to initiate the nucleation of  $\text{TiO}_2$ . Once primary nucleation occurred at the onset with the formation of crystal nuclei, secondary nucleation began and continued at any point within the operating envelop even if the supersaturation level is below the metastable zone.

### 3.3.1.1 Nucleation Rate

Nucleation rate,  $j$ , is the number of nuclei formed per unit time per unit volume,

$$J = nZA \quad (3-25)$$

$n$  = concentration of critical nuclei (nuclei/ volume)

$Z$  = frequency of attachment of a single molecule to a unit area of the nuclei

$A$  = area of critical nuclei

The concentration of critical nuclei ( $n$ ) was dependent on the total number of molecules in the solution, the free energy needed to create the critical nuclei and the temperature of the solution. It is given by equation 3-26 below, where the exponential factor gives the probability of critical nuclei being formed.

$$n = Ne^{(-\Delta G/kT)} \quad (3-26)$$

$$\Delta G = \frac{4}{3}\pi r^3 \Delta G_v + 4\pi r^2 \gamma \quad (3-27)$$

$N$  = number of molecules per unit volume

$\Delta G$  = maximum free energy

$k$  = Boltzmann constant

$T$  = temperature of solution

$\gamma$  = interfacial tension between crystal surface and supersaturated solution

The free energy per unit volume,  $\Delta G_v$ , given by “equation 3-28” acts as the driving force for nucleation to occur from the supersaturated solution (Jayaraman, et al 1990) which is negative when the solution is supersaturated. Once nucleated, the process is reversible and the crystal nuclei may re-dissolve into the solution. The sustained nucleated particles initiate heterogeneous nucleation and continue to grow by surface reaction until the crystal nuclei achieve a critical radius,  $r_c$ , or stable size. The number density of molecules in critical nuclei is dependent on the operating conditions and the bigger the particle equivalent radius, the lower the free energy as depicted by Figure 3-4.

$$\Delta G_v = -kT / (\ln S) \quad (3-28)$$

$k$  = Boltzmann constant

$T$  = Temperature of solution

$S$  = Supersaturation ratio

$$S = \frac{c}{c^*}$$

$c$  = concentration of the solution

$c^*$  = equilibrium saturation of the solution at the specified temperature

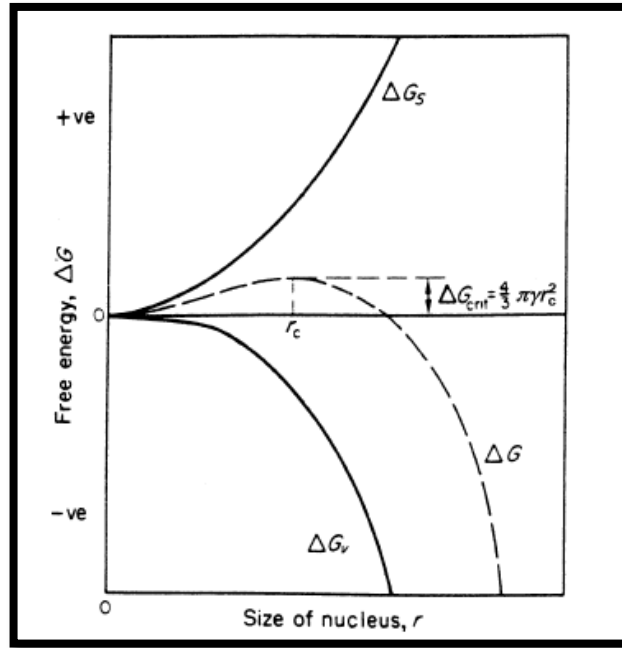


Figure 3-4 Free Energy Diagram for Nucleation  
(Jayaraman et al, 1993)

The Figure shows the effect of nucleus size on maximum free energy. The surface excess free energy increases as the radius of the nucleus increase because more energy is required to form a bigger surface while the volume excess free energy will decrease with increase in size of nucleus.

$$r_c = 2\gamma / \Delta G_v \quad (3-29)$$

$$\Delta G_{crit} = \frac{4}{3} \pi \gamma r_c^2 \quad (3-30)$$

$r_c$  = radius of critical nucleus

$\Delta G_{crit}$  = maximum free energy

In this work, critical radius (and hence the maximum free energy) have been used as an object parameter for determining required operating conditions for a target particle size and range. The critical radius is the smallest stable nuclei and possesses the least stable energy. Crystal nuclei will grow or dissolve in attempts to achieve this in a given system. If the crystal nucleus has a bigger radius compared to the critical radius, it will shrink or dissolve into a lower energy state. However, if the radius of the nucleus is smaller compared to the critical nucleus, it will grow to a lower free energy state. Although the energy of the solution is constant at constant temperature and pressure, there are variations in the energy levels at different parts of the liquid. When energy level in a certain region reaches the maximum free energy, nucleation will be favoured (Mullin 2001).

Usually and because both Rutile and Anatase are tetragonal, they co-exist, but at different energy levels. The prevalent stable phase is the polymorph with the lower free energy while the higher energy polymorph is known as the metastable phase. Figure 3-5 below shows the critical diameter ( $D_c$  and  $D_c'$  for Rutile and Anatase respectively) where the metastable phase changes to become stable phase.

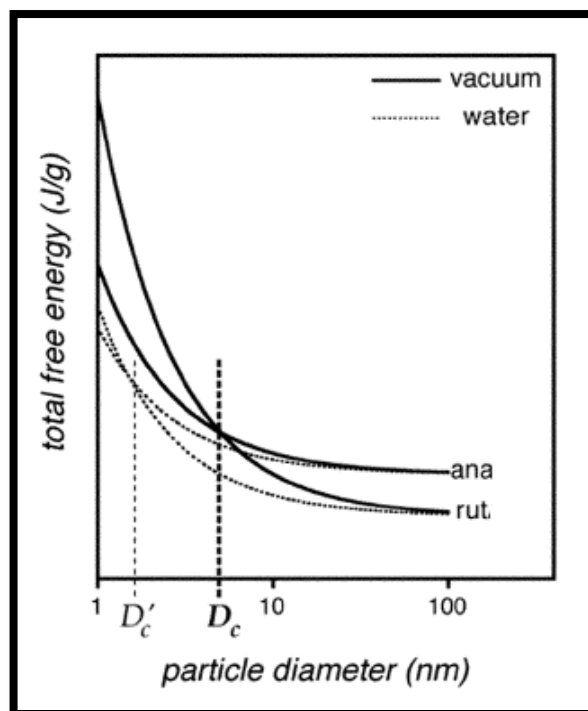


Figure 3-5 Particle Size Dependence of Free Energy  
(Jayaraman et al, 1993)

At room temperature and pressure, Rutile is a more stable phase and the metastable phase is Anatase. Research has shown that the  $\Delta G$  is approximately 67 kJ/mol and the  $D_c > 14$  nm. Surface energy estimation of Anatase and Rutile phase is approximately 1.3 and 1.9 J/m<sup>2</sup> respectively. These values show that surface energy is a dominant function of particle size; therefore and though Rutile is more thermodynamically stable at aqueous conditions, Anatase is usually produced in the synthesis of nanoscale Titania. The smaller particle diameter allows Anatase to be the more stable phase. Pure phase Brookite is rarely available due to the low range of conditions in which Brookite is stable in. It usually forms a fraction of the Anatase polymorphs.

The Z term in “equation 3-25” is known as flux of atom impingement. It can be evaluated using the kinetic theory of gases.

$$Z = \alpha(P_v - P_s)N_a / (2\pi MRT)^{0.5} \quad (3-31)$$

where

$\alpha$  = sticking coefficient

$P_v$  = partial vapour pressure of solute

$P_s$  = vapour pressure of solution

$N_a$  = Avogadro's number ( $6.023 \times 10^{23}$ )

M = molecular weight

R = Universal gas constant (8.3145 J/mol K)

The sticking coefficient is the ratio of the molecule that sticks on the surface compared to the total number of molecule that collides with the surface of the nuclei; the value is a coefficient between 0 (where none of the molecule stick on the surface) and 1 (all the molecule stick on the surface) and is a function of surface coverage, temperature and surface structure (IUPAC 1997).

### 3.3.1.2 Factors Affecting Nucleation Rate

Overall, nucleation rate is controlled by three main factors: the temperature, supersaturation ratio and the interfacial tension. Figures “3-6 and 3-7” below show the effect of temperature and supersaturation on nucleation rate.

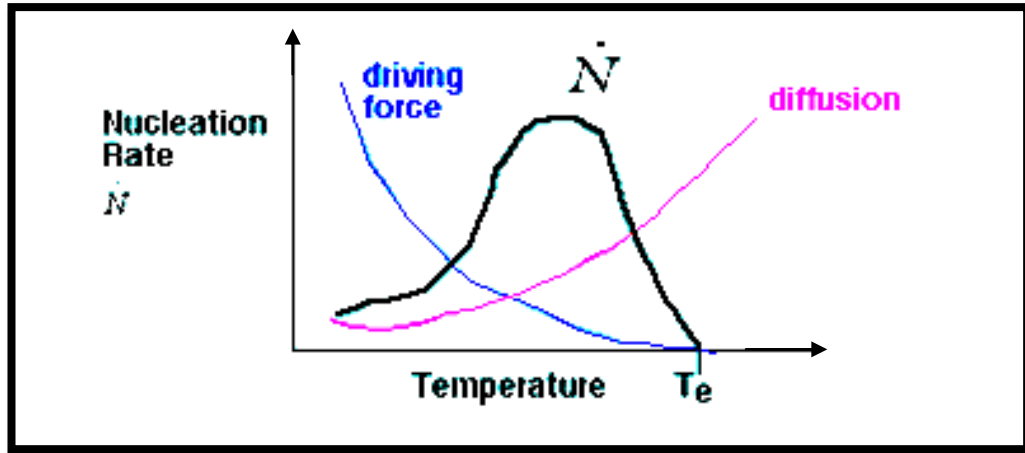


Figure 3-6 Nucleation Rate  
(Thomas 2000)

Influenced by the instability of the liquid phase and the diffusion of  $\text{TiO}_2$  towards the crystal nuclei; both act as driving forces for nucleation. The changing supersaturation along the temperature curve makes the liquid unstable, while the molecular kinetic energy enables the particles to diffuse towards the crystal nuclei. On one hand, the degree of supersaturation decreases with increases in temperature; on the other, diffusion of molecules depends on the kinetic energy and increases with temperature. Hence, optimality was achieved by independently varying both for operations in the maximum allowable level of supersaturation required for homogeneous nucleation to occur beyond which nucleation rate declines. This zone is known as the “metastable zone width” which is affected by process parameters such as saturation temperature and mixing.



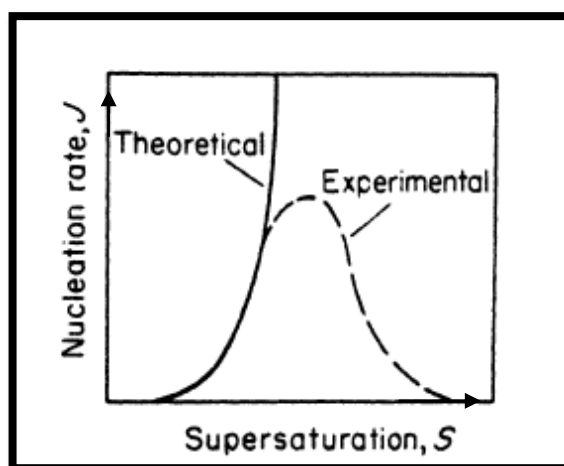


Figure 3-7 Effect of Supersaturation on Nucleation Rate (Jayaraman et al, 1993)

### 3.3.2 Growth and Breakages

Crystal growth begins with the emergence of crystal nuclei with critical radius and occurs in two steps. The first step involves the diffusion of titanium dioxide molecules towards the stable crystal lattice followed by the deposition of the molecule on the structure in orderly pattern (Wauquier 1998). The fixed pattern of the structure determines the properties of the crystal.

Crystal growth in nanoparticles occurs through different mechanism compared to bulk materials. This can be one of several growth mechanisms including surface precipitation of solvated atoms or few-atom clusters (diffusion based), or crystallographically-specific aggregation based growth: oriented aggregation (Gilbert et al, 2003).

Diffusion based growth, also known as Ostwald-ripening (O-R), refers to the “dissolution-precipitation” mechanism for crystal growth. The surface excess energy of the nanoparticles is proportional to the size of the particle. A bigger particle has higher chemical potential because of the higher surface energy; therefore larger particles will be preferred for further growth while the smaller particles relative solubility will increase. This growth mechanism depends on the diffusion of molecules towards a larger particle.

Aggregation based growth mechanism which is known as Oriented-attachment (O-A), is prevalent in samples of hydro-thermally treated nano-crystalline titanium dioxide. The nanoparticles act as building blocks for crystal growth aggregating and rotating so that the nanoparticles have similar orientation to each other. The oriented nanoparticles are then able to attach and eliminate the free surfaces between the particles while decreasing the neighbourhood surface excess free energy (Banfield, et al, 2000). This mechanism involves self-assembly at multiple sites. Aggregation-based growth accounts for possible collisions leading to successful coalescence. If the probability is less than 1, additional constraints such as orientation dependence and activation barrier are considered (Gilbert et al, 2003). Equations for both mechanisms are briefly discussed below. Equations “32 and 33” show the kinetics of both mechanisms.

O-R: Ostwald-ripening (Diffusion based)

$$D_{(t)} = D_0 + kt^{1/n} \quad (3-32)$$

O-A: Oriented Attachment (Aggregation based)

$$D_{(t)} = \frac{D_0 \sqrt{2kt+1}}{kt+1} \quad (3-33)$$

where:

$D(t)$  = size at time  $t$

$D_0$  = initial particle size

$k$  = rate constant for limiting step

$n$  = nature of rate limiting step

There are generally three steps involved in O-R crystal growth with different rate constant possible. The rate constant selected must be from the steps with the lowest rate.

Table 3-8: Steps in Diffusion based Crystal Growth Mechanism.

<b>Steps</b>	<b>n</b>
Diffusion in Solution	1
Diffusion at Particle Surface	2
Interface Dissolution/ Precipitation Step	3

The crystal growth occurs in two main steps; the first step is the diffusion-convection of the molecules to the crystal lattice and the second is the integration of the ions into the lattice (Mersmann 2001). When the integration reaction occurs rapidly, the crystal growth is determined by the diffusive-convective transport of units which usually occurs when the mass flux density directed towards the crystal surface is low. Integration may be inhibited in the presence of foreign particles or impurities being adsorbed on the crystal surface. These particles must then be re-adsorbed to get rid of the impurities. In liquid, the diffusion is dependent on the volume of the diffusion species, the viscosity of the solution and on the kinetic energy.

Figure 3-8 shows a sketch of some of the main dependencies of diffusion controlled growth on operating conditions.

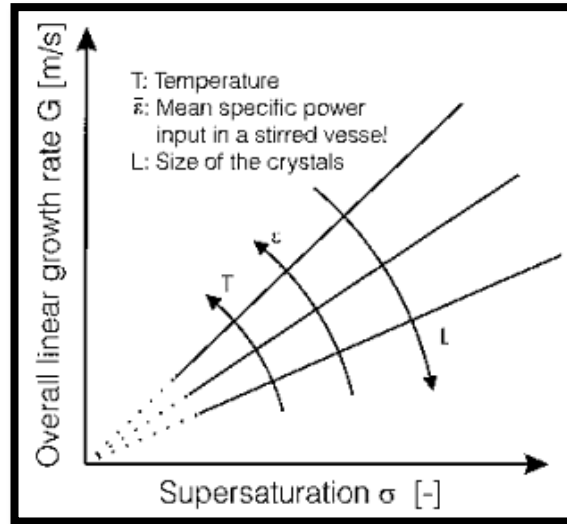


Figure 3-8: Influence of some principal operating conditions on diffusion-controlled growth (Mersmann 2001)

For this work, a two stage reactor system was adopted such that there were no foreign particles used for heterogeneous nucleation while still obtaining the advantages of the feature as discussed in Chapter 4.

### 3.3.2.1 Crystal Growth Rate

The growth rate of a crystal face is the incremental deposition per unit time in a direction perpendicular to the face which occurs layer by layer until a stable critical radius is reached by the transport of solute material to the face from the bulk of the solution McCabe (1929). The mass transfer of the solute A from the bulk solution of supersaturated solution can be shown as

$$\frac{N_m}{A_i} = \frac{y_A - y_{Ae}}{1/k_y + 1/k_s} = K(y_A - Y_{Ae}) \quad (3-34)$$

Equation 3-33, where  $N_m$  is rate [Rate (kmol A/s)];  $A_i$  is area [ $m^2$ ];  $y_A$  is the super-saturation concentration and  $Y_{Ae}$  is the nominal saturation concentration, shows the rate of transfer per area given the mass-transfer coefficient,  $k_y$ ; and surface reaction coefficient,  $k_s$  for the solution. It also shows that if the mass transfer coefficient,  $k_y$ , is very large, then growth rate is controlled by surface reaction. Conversely, when the mass-transfer coefficient is very small, growth rate is then controlled by diffusion resistance.

McCabe also showed that crystals that are geometrically similar and of the same material in the same solution will grow at the same rate. This growth can be measured as the change in length  $\Delta L$  (mm) in linear direction of one crystal; this is particularly true for nanoparticles. This constant growth rate,  $G$ , can be shown as

$$\frac{\Delta L}{\Delta t} = G \quad (3-35)$$

### 3.3.2.2 Factors affecting Growth Rate

According to equations “3-32 and 3-33” for O-R and O-A mechanism respectively, the computed particle size show dependence on rate constant (equation 3-34 below) which is in-turn dependent on temperature; both O-A and O-R are also dependent on diffusion and movement of molecules and particles; hence decreasing temperature will lead to reductions in the mobility of both molecules and particles, therefore decreasing the growth rate. These provide evidence that growth rate is highly dependent on the temperature of the solution as shown in Figure 3-9 for the overall transformation. The overall transformation rate evaluates the rate at which phase transformation happen and is the product of both nucleation rate and growth rate (Quigley and Rodger, 2008).

$$\ln k = \ln A - \frac{E}{RT} \quad (3-36)$$

where:

$k$  = rate constant

$A$  = Arrhenius constant

$E$  = Activation energy for crystal growth

$R$  = Gas constant

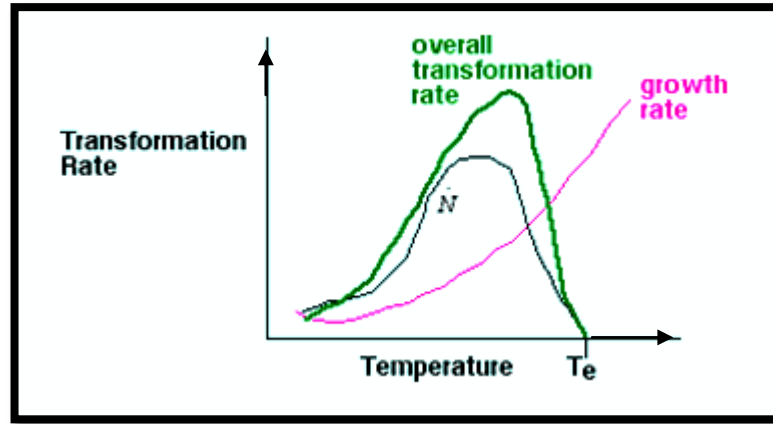


Figure 3-9: Overall Transformation Rate (Thomas, 2000)

### 3.4 Development of Population Balance Model Equations

#### 3.4.1 Population Balance Model

The particle distribution and population of desired  $\text{TiO}_2$  size was obtained from the number density,  $n(v,t)$  population balance equation expressed below in terms of non-zero growth,  $G(v,t)$ ; heterogeneous nucleation rate,  $J(v,t)$ ; and aggregation frequency,  $q(v,t)$  terms of size  $v$ , growing to size  $v'$  over time,  $t$ .

$$n(v,t) = \frac{1}{2} \int_0^v n(v-v',t)n(v',t)q(v-v',v')dv' - n(v,t) \int_0^\infty n(v',t)q(v,v')dv' - n(v,t) \frac{dG(v)}{dv} + J(v) \quad \dots \quad (3-37)$$

#### 3.4.2 Population Balance Model Solution

Assuming uniform spherical shape factor and negligible breakage, the analytical solution of “equation 3-37” given in “equation 3-38” (Randolph and Larson, 1978) was adopted to obtain the number density of desired particles in the range  $V_0$  to  $V_{c,t}$  in terms of residence time  $\tau$  and surface kinetics  $K_s$  [ $K_s = 49\exp(-8993/T)$ , Pratsinis et al., 1990] for its simplicity. Further analytical and numerical solutions abound in literature (Moody and Collins, 2003; Gilbert et al, 2003; Mersmann 2001; Quigley and Rodger 2008, Mullin and Raven 1962).

$$n(v,t) = \frac{N_0}{\tau} \exp\left(\frac{-\tau(v_{c,t} - v_0)}{G}\right) \quad (3-38)$$

where the growth rate,  $G_{rth}$  is obtained as

$$G_{rth} = 2k_s V_m N_a C_{TiCl_4} \quad (3-39)$$

and 
$$N_0 = \left( \frac{J_{(v)}}{M_{TiO_2}} + \frac{k_s V_m C_{TiCl_4}}{v_0} \right) \frac{\tau N_a}{G_{rth}} \quad (3-40)$$

The implementation of equations 3-25 through to 3-40 using MS Excel gave results presented in Figures 3-10 to 3-15 with “E (±x)” representing “10<sup>x</sup>”. Figure 3-10 shows the rate of production of Titania to increase with increase in temperature but with practical limit at 319.27K; Figure 3-11 shows that particles growth rate is limited by the population of precursor concentration while it increases with precursor residence time in the reactor. Nonetheless, it is evident from Figure 3-12 that the number density of particles is increases with increase in the degree of supersaturation until the concentration of precursor reaches the critical supersaturation level of 6.9 for the size range examined. Figure 3-13 shows the relationship between the required spin to achieve target production rate at specified precursor molar concentrations, while Figure 3-14 shows the correlation between the required spin and the achievable particle number density; and Figure 3-15 presents the peak number density for 35 nm modal particles achieving number density of about  $7 \times 10^{29}$ . These results are in good agreement with literature (Collins, 2003; Gilbert et al, 2003; Mersmann 2001; Nucleation and Growth 2000, Mullin and Raven 1962). Simulated results are presented in **Appendix 3e**.

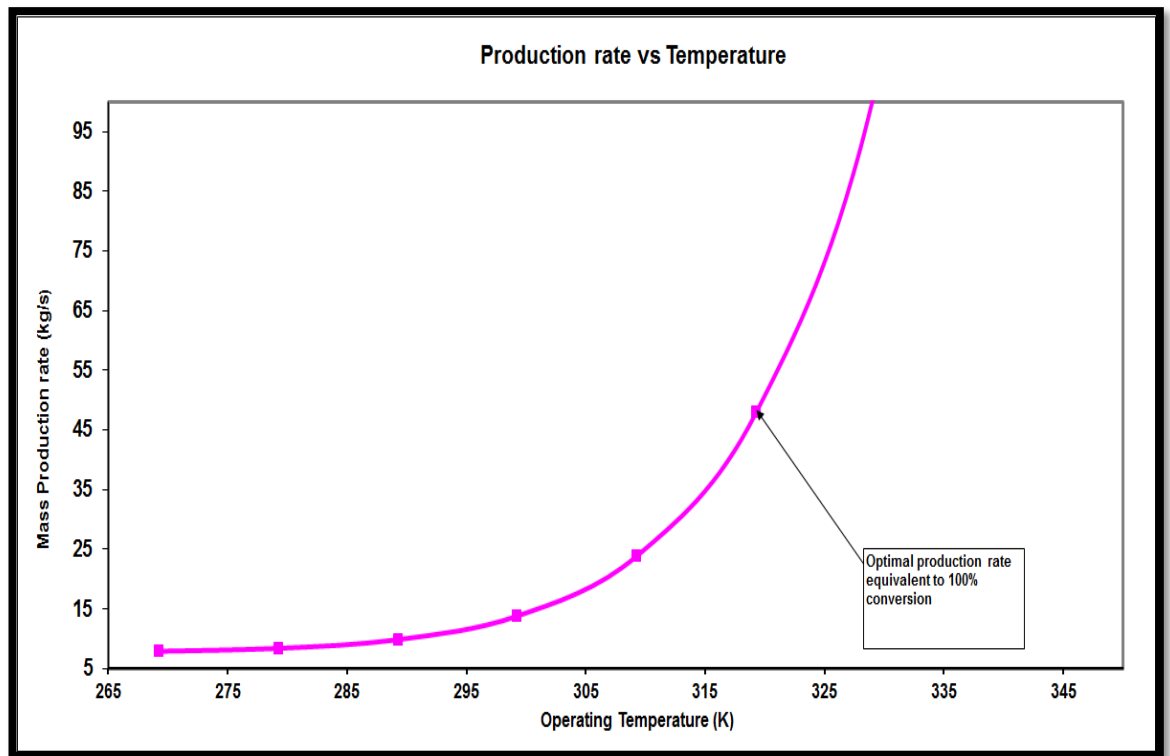


Figure 3-10: Effect of Temperature on Mass Production rate

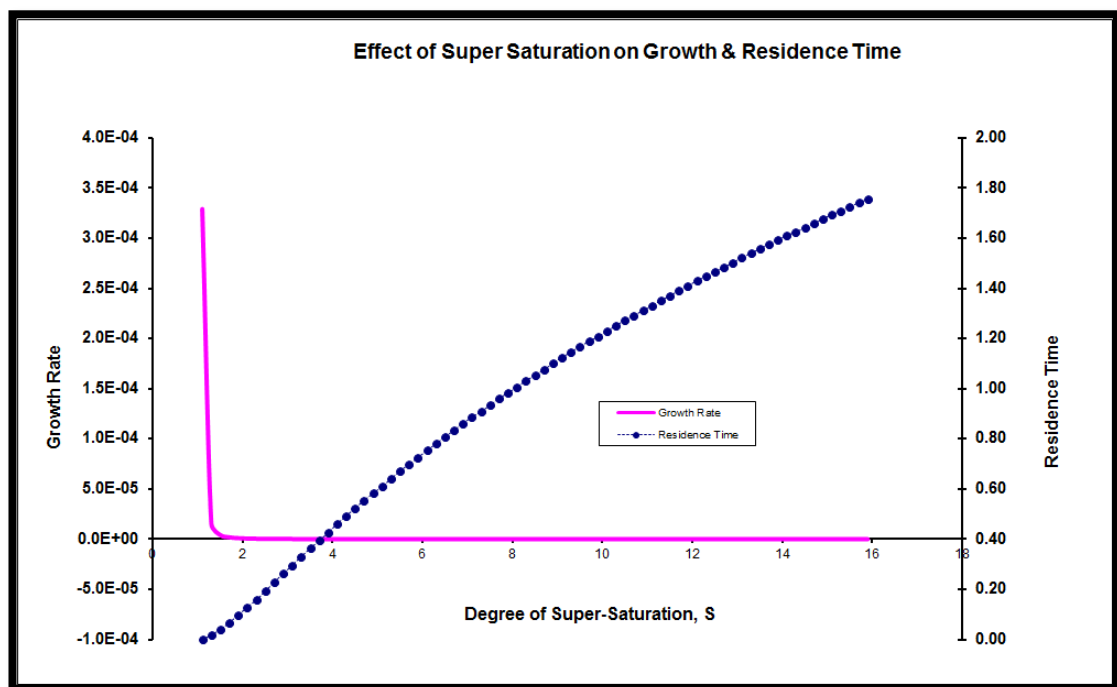


Figure 3-11: Effect of the degree on Super-Saturation on particle growth rate and required residence time



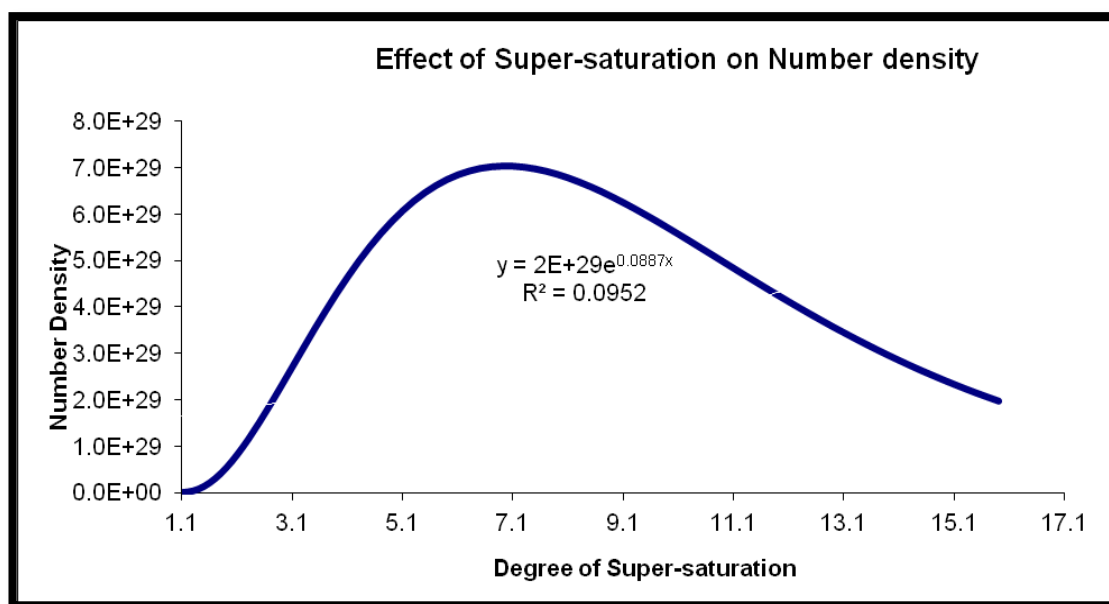


Figure 3-12: Effect of the degree on super-saturation on population number density

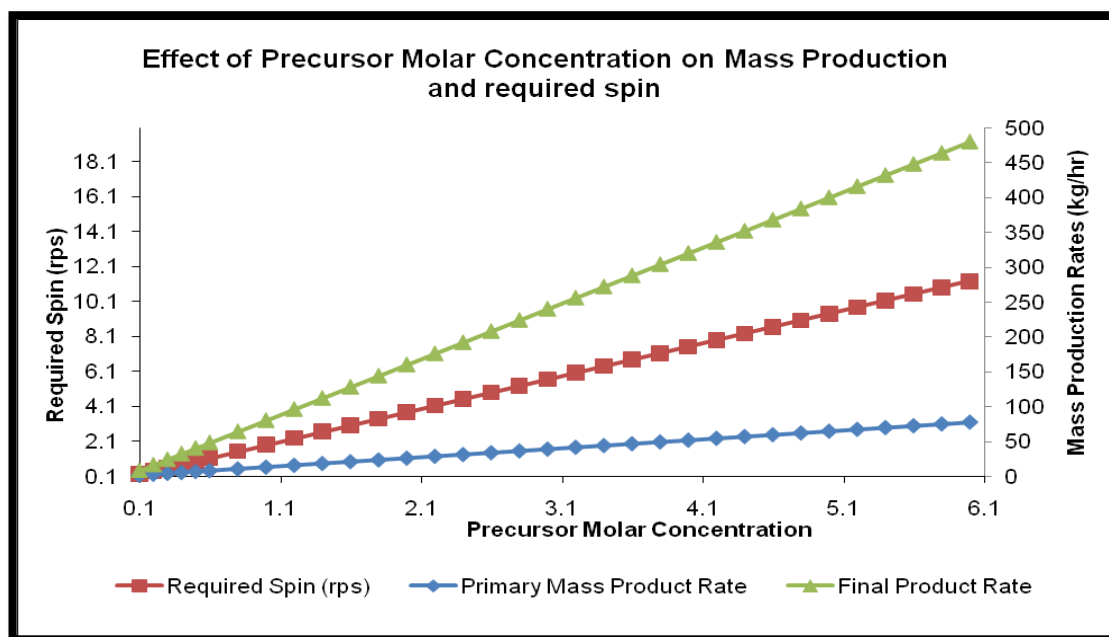


Figure 3-13: Effect of Precursor Molar Concentration on Mass Production and required spin

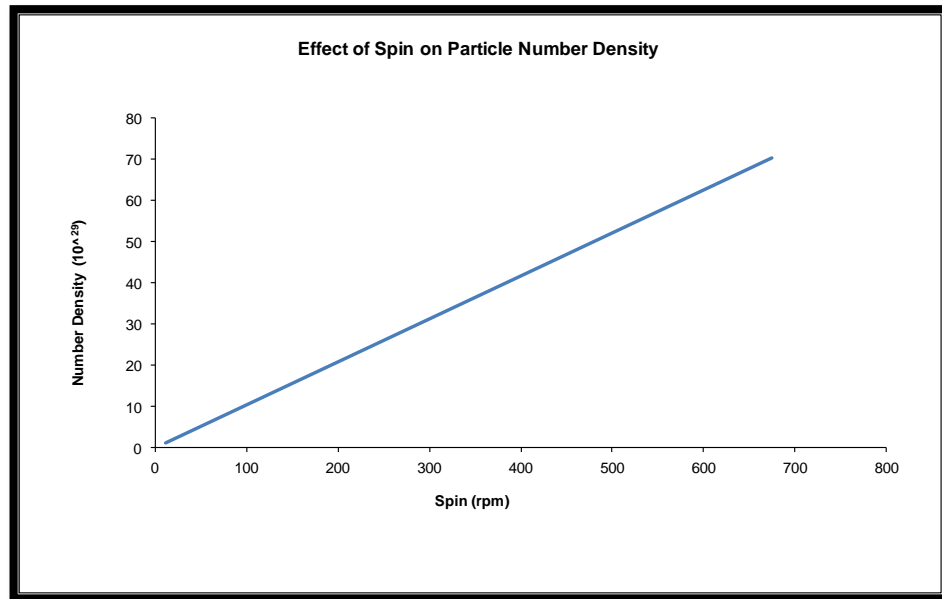


Figure 3-14: Effect of Spin on Particle Number Density

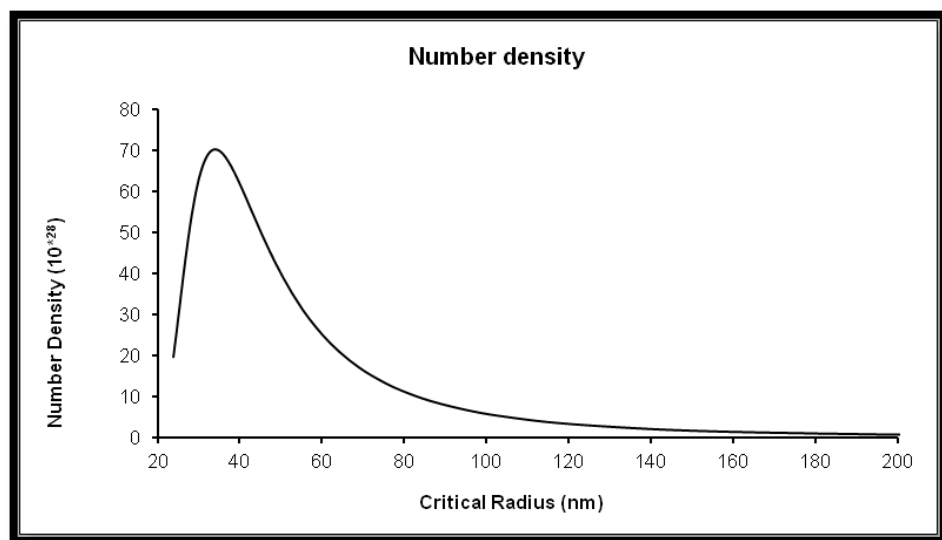


Figure 3-15: Particle Size Distribution Curve

To evaluate the validity of this model, a base case for Rutile with 0.6kmols/s (113.84kg/s)  $\text{TiCl}_4$  with 34.23nm critical radius and 1.2mols/s (21.62kg/s)  $\text{H}_2\text{O}$  feed flow was used as prescribed by Figures 3-16 and 3-17 below. The results are presented in Table 3-9.

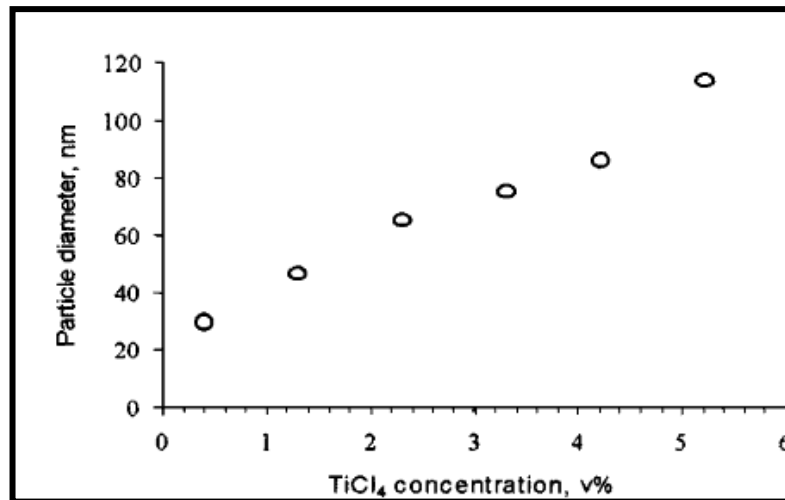


Figure 3-16 Effect of TiCl<sub>4</sub> Concentration (Xia et al, 1999)

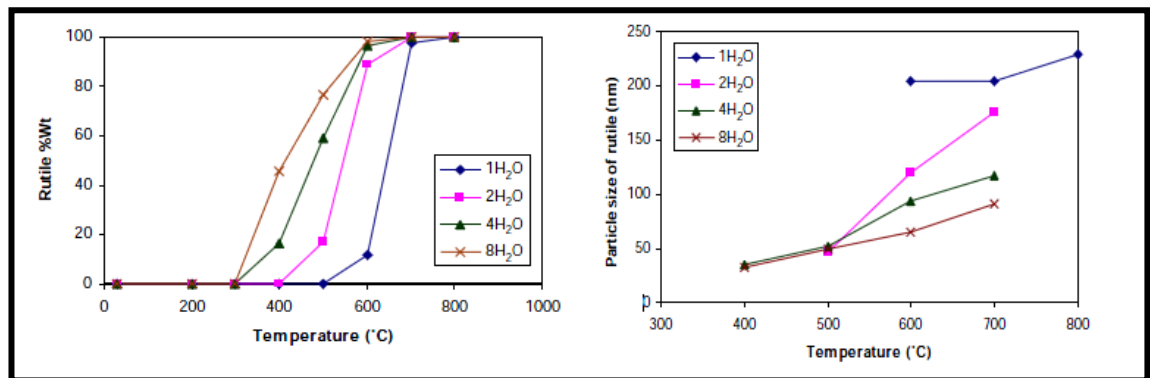


Figure 3-17 Effect of Ratio of Water to TiCl<sub>4</sub> (Xia et al 1999)

At high temperatures, this reaction will occur spontaneously in nano-second time order to yield 0.6kmols/s (47.96kg/s) TiO<sub>2</sub>, and will continue as long as the precursor, acting as limiting reactant, is available with water in excess; however, this model predicts 0.859s as the required residence time to achieve the highest permissible conversion for a supersaturation solubility of 6.9 at 319.27K (46.27°C). Table 3-9 below show the results for the base case computations.

At the optimal temperature, increase in super-saturation decreases the population (number density) of particles within the desired size range and also increases the required residence time to achieve similar conversion; particle growth follows similar trend; while increases in precursor molar

concentration requires more spin to achieve the required 16% conversion in the spinning disc unit.

**Table 3-9: Results for some Base case computations**

Variable	Result
Optimal Operating Temperature (K)	319.27
Precursor Feed Flow (kg/s)	113.81
Super-saturation level (s) at operating T	6.9
Spin disc radius (m)	0.05
Primary production- spin disc (kg/s)	7.22
Required Residence time (s)	0.859
Particles Critical Size (nm)	34.23
Growth rate (m/s)	$3.96 \times 10^{-8}$
Number density	$7.033 \times 10^{29}$
Product mass flow rate (kg/s)	47.96

It was conclusive that only temperature and degree of super-saturation have significant effects on the conversion and particle distribution for a fixed precursor molar concentration; while increases in precursor molar concentration requires more spin to achieve the same conversion and population density; and increases in spin for a fixed precursor molar concentration only leads to linearly proportional increases in number density but with no effect on residence time as shown in the following Figures 3-12 to 3-17. These results compare favourably with literature as depicted in Figures 3-6, 3-7 and 3-9.

The converse effect of agitation as depicted by Figures 3-11, 3-12 and 3-14 are in good agreement with Mullin and Raven (1962) who published [Figure 3-18 below] that agitation is often used to induce crystallization and that most agitated solutions nucleate spontaneously at lower degrees of super-cooling than quiescent ones. However, agitation's influence on nucleation is more complex than previously stated; they presented that there is a region where increased agitation can reduce the tendency to nucleate. The phenomenon was also investigated in this work through the adjustment of impeller speed during the experiment and reported in Chapter 5.

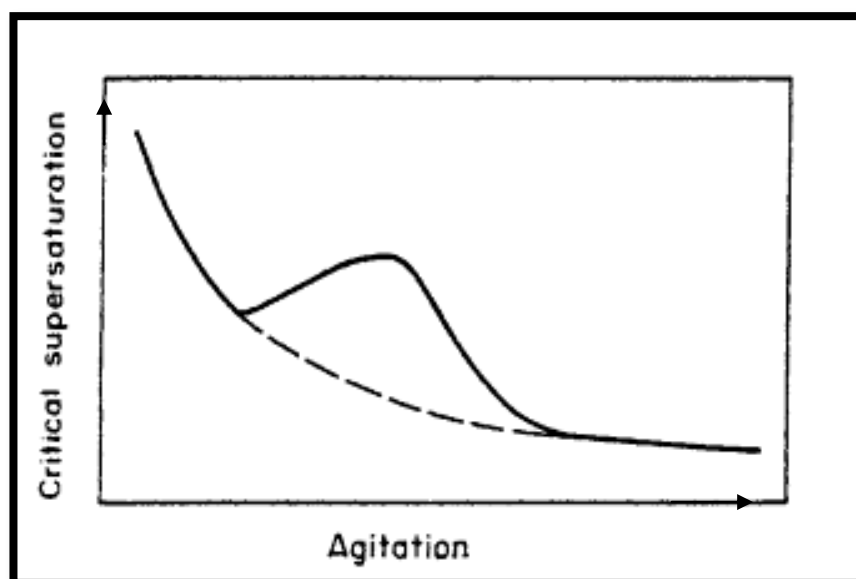
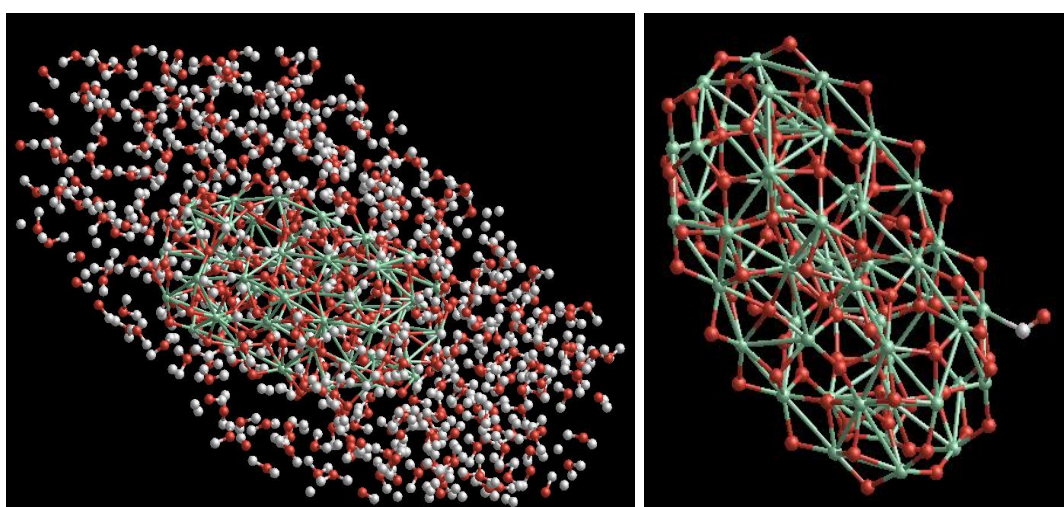


Figure 3-18: Influence of agitation on nucleation, showing a region where increased agitation can reduce the tendency to nucleate. (Mullin and Raven 1962)

### 3.5 Surface Enhancement with Hydroxyl Doping

For this work, optimized  $\text{TiO}_2$  (Rutile) nanoparticles were solvated with  $\text{H}_2\text{O}$  using GROMACS (Van der Spoel, et al 2001). The result, when uncoordinated (excess) H-OH ions were deleted, showed that the Rutile particles were solvated with only one coordinated hydroxyl ion as shown on Figure 3-23; this compares favourably with Ken et al (2005) as presented Figures 2-7 to 2-10 of section 2.6.



(A)  
Figure 3-19: A: Optimized Rutile Nanoparticles in excess  $\text{H}_2\text{O}$  molecules; B: Solvated Rutile Nanoparticles with 1 hydroxyl ion (oxygen ions in white, hydrogen in orange and titanium in green).

### 3.6 Conclusions

This study investigated and modelled six polymorphs of Titania: Rutile, Anatase, Brookite, high-pressure Brookite, the columbite-type  $\text{TiO}_2$ -II and Corundum-like type CLT, under constant pressure using the General Utility Lattice Program (GULP) with satisfactory results compared to the Classical data on the subject. The simulated thermodynamic, mechanical and optical properties compare favourably with acceptably known references and results extended to simulate stable optimized nanoparticles except for CLT due its large compressibility and electronegativity equalization correction. The alternative Buckingham potentials are simpler to implement and the results provide a modern crystallographic compendium for Titania polymorphs. In addition, Randolph and Larson's population balance analytical solution yielded satisfactory results for the number density of Rutile nanoparticles as a base case compared to experimental data (in Chapter 5). Further, there are indications that hydroxylated  $\text{TiO}_2$  may present yet unknown but important applications in semiconductors.

## **Chapter 4 : REACTOR DEVELOPMENT AND DESIGN**

### **4. Introduction**

As already established in Chapters 1 and 2, Titania exists in many different polymorphs of which the most thermodynamically stable are rutile, anatase and brookite. Several high-pressure forms have been demonstrated to be super-hard materials, while the ambient phases are employed in many industrial processes as a white inert pigment. Its chemical stability, high resistance to deterioration in acids or alkali, strong redox properties, significant pollution control and medical uses have all engendered an increasing interest in the use of Titania as a metal particle support in heterogeneous catalysis, and as a photo catalyst for the mineralization of toxic wastes. However, current schemes for the synthesis are either batch wise or energy intensive despite the numerous valuable applications of Titania.

Synthesis using microorganisms was recently reported (Jha et al 2009) but still nascent, spinning disc processor have been successfully modelled and applied for the synthesis of  $\text{AgNO}_3$  nanoparticles (Swaminathan et al, 2007) but there is no known application for Titania. On the other hand, the aqueous (sol) application for the synthesis of Titania is well known for about a century. However, most applications require re-crystallization for purification, sometimes pulverization with wide particle size distribution and significant equipment encrustation for continuous processes.

#### **4.1. This Work**

From the Chemistry of formation, the precipitation of  $\text{TiO}_2$  by hydrolyzing  $\text{TiCl}_4$  is known to follow a two stage process: the generation of nuclei and the subsequent growth with the nucleation step as rate controlling. The overall production rate is enhanced with heterogeneous nucleation but at the expense of introducing impurities. In this work,  $\text{TiO}_2$  particles produced in the rate-controlled aerosol unit are used as seeding particles to achieve

heterogeneous nucleation in the “SOL” reacting volume according to the stoichiometry below at 46.27°C (319.27K) and Xia et al demonstrated that crystallinity is dependent on the H<sub>2</sub>O/TiCl<sub>4</sub> molar ratio (Xia et al, 1999; John and Surender, 2005; John et al, 2004; Wang and Garrick, 2006) which ensures no foreign particles are introduced.

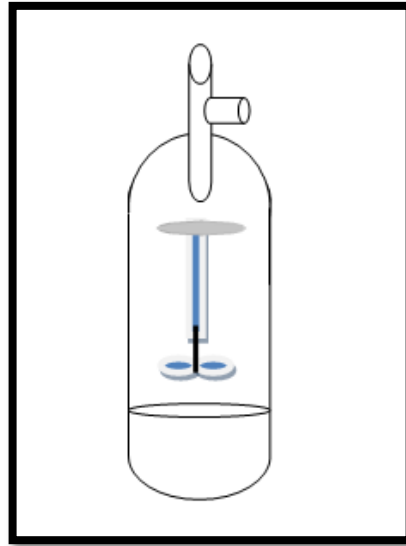
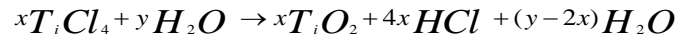


Figure 4-1: Schematic of the SDCST Reactor

Figure 4-1 shows the SDCSTSR schematic. The two inlets, inclined at 90° to each other separately inject atomized TiCl<sub>4</sub> and H<sub>2</sub>O at 319.27K such that there is momentary imperfect pre-mix of reagent and the reaction occurs just at the surface of the disc to form products flashing on the rotating disc, this volume is denoted as the Aerosol Reacting Volume (Moody and Collins, 2003). The un-reacted TiCl<sub>4</sub>, seeding TiO<sub>2</sub> particles formed, and H<sub>2</sub>O, overflow from the ends of the disc into the aqueous (Sol) CSTR reacting volume to produce ionic precipitates as demonstrated by Li, et al (2004).

Both the aerosol and sol reacting volumes are within the Continuous Stir Tank maintained at 319.27K, but only the sol reacting volume is filled with reactants; the energy dissipation rate is dependent on volume homogeneity due to spinning disc, tank mixing, the heat transfer around the aqueous volume, and product withdrawal rate. The sequential process unit operating at 319.27K is depicted in Figure 4-2.



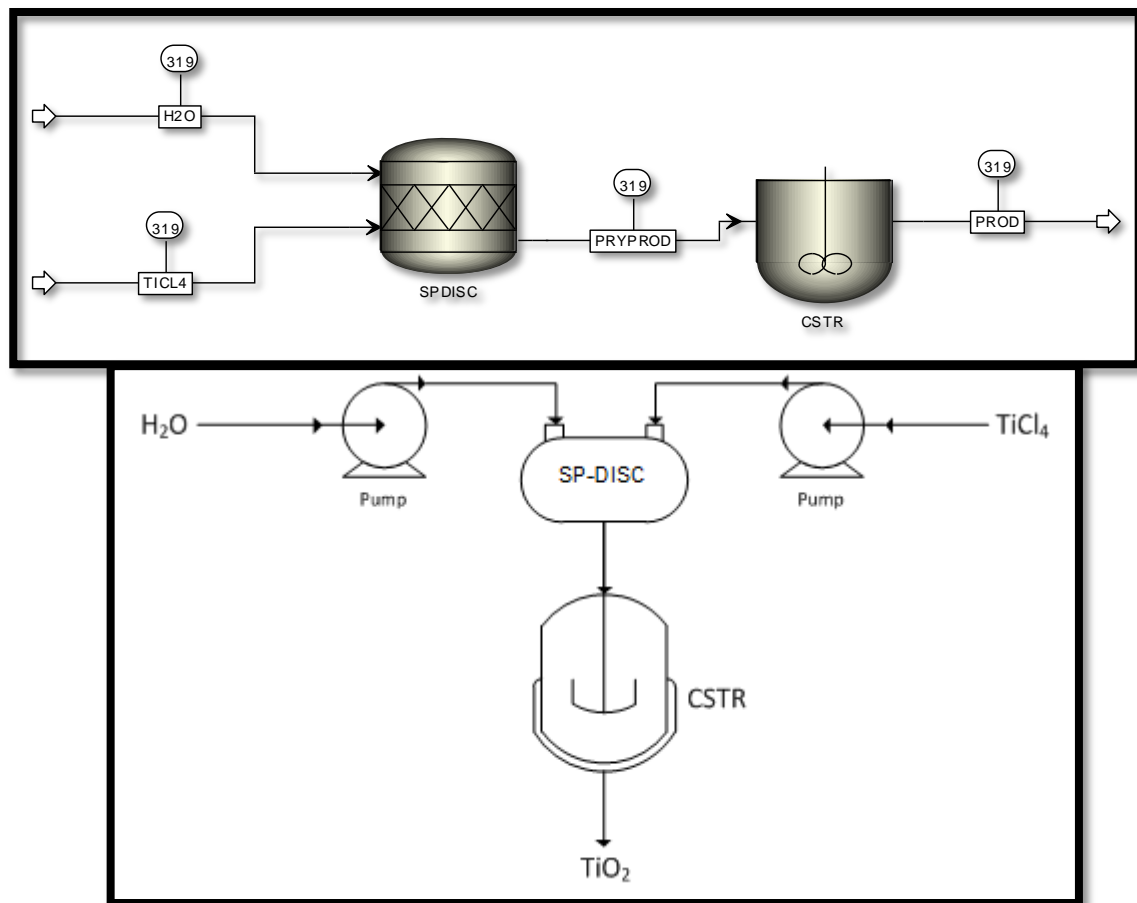


Figure 4-2: Process Flow of the unit operations in the reactor

## 4.2. Significance

As opposed to the high energy intensive CVD (Weiwei 2011) and the wide particle size distribution due to pulverization in the “SOL-GEL” process (Muneer, 2012, Mohammad et al 2011); this work proposed and used a new process route and reactor system for the continuous synthesis of Titania with low energy requirement (with about 80% energy savings), predictive and narrow particle size distribution and structural controllability.

## 4.3. The Reactor

This novel arrangement limits the number of nuclei produced in the aerosol system (~16% conversion of  $\text{TiCl}_4$  to  $\text{TiO}_2$ ) by controlling the concentration of reactants, impact angle and spin; while polymorph selection is achieved by selective operating conditions. The nucleated particles formed in the aerosol process are fed as seeds for heterogeneous nucleation in the metastable regime of the aqueous (sol) reacting volume after the imperfect pre-mix

induction time. The mixing (impeller rotation per second) and the degree of super-saturation provide a critical factor which limits the size and distribution of the particles formed. In accordance with section 3.2, the particles formed continue to grow by layering until a critical particle size occurs when the resultant forces acting on the bulk produce the critical breaking stress equivalent to the Young's modulus of the desired particle as described by equation 4-1 and buttressed by Motoyuki and Hidehiro (2009).

$$\text{Critical breaking stress, } \Theta = \sqrt{(E\sigma)/v_{c,t}} \quad (4-1)$$

$$v_{c,t} = 2\sigma \frac{V_m}{K_B T \ln(S)} \quad (4-2)$$

$$\text{Hence } \Theta = \sqrt{(E K_B \ln S)/2v_m} \quad (4-3)$$

Where  $V_m$ =Molecular volume ( $\text{\AA}^3$ ). Note  $1 \text{ \AA} = 10^{-10}\text{m}$

$K_B$  = Boltzmann constant ( $1.3806505 \times 10^{-23} \text{ J/K}$ )

$S=c/c^*$

$c$  = solubility of  $\text{TiO}_2$  of particle size  $v_{c,t}$  at temperature  $T$

$c^*$ =normal equilibrium solubility of  $\text{TiO}_2$  at temperature  $T$

“ $E$ ” is desired particle Young's modulus; “ $V_{c,t}$ ” the critical radius (Mullin,1993) of the desired particle size and  $\delta$  is the surface energy.

To obtain the variables required to compute the critical particle radius, molecular modelling approach was adopted to simulate optimized  $\text{TiO}_2$  nanoparticles for five different polymorphs of Titania by performing energy minimization calculations under constant pressure deploying General Utility Lattice Program: GULP (Gale, 2004) using the Buckingham intra-atomic potentials  $V_{ij}$ -buck as detailed in Chapter 3. Input cell parameters for this model were fitted from Matsui and Akaogi (1991) in terms of intra-atomic distance  $r_{ij}$ , effective charge  $q$ ; repulsive radius  $A$ ; softness parameter  $D$ ; Van der Waals' atomic coefficient  $C$  given in Table 4-1, and standard atomic force  $f$  ( $4.184\text{kJ}/\text{\AA}.\text{mol}$ ) have been used. The surface energy results are presented

in Table 4-2, while the other results are presented elsewhere (Akindeju et al, 2010).

$$V_{ij} = \frac{q_i q_j}{r_{ij}} - \frac{C_i C_j}{r_{ij}^6} + f * (D_i + D_j) * \exp\left(\frac{A_i + A_j - r_{ij}}{D_i + D_j}\right) \quad (4-4)$$

Table 4-1: Energy Parameters

	q ( e )	A (Å)	D(Å)	C(Å <sup>3</sup> kJ/mol)
Ti (Å)	2.196	1.1823	0.044	22.5
O (Å)	-1.098	1.6339	0.114	54

By re-arranging and equating the components terms,  $A_{buck}$ ,  $C_{buck}$ ,  $\mathcal{E}_{buck}$  and  $R_{ij-buck}$  terms of the generalized Buckingham model (Vij-buck) for GULP input were derived as follows:

$$V_{ij-buck} = \left( A_{buck} e^{\frac{-r_{ij-buck}}{\epsilon}} \right) - \left( \frac{C_{buck}}{r_{ij-buck}^6} \right) \quad (4-5)$$

$$r_{ij} = D_i + D_j \quad (4-6)$$

$$A_{buck} = f r_{ij} \quad (4-7)$$

$$\frac{C_{buck}}{r_{ij}^6} = \frac{C_i C_j - q_i q_j r_{ij}}{r_{ij}^6} \quad (4-8)$$

$$\mathcal{E}_{buck} = r_{ij} \quad (4-9)$$

Table 4-2: Empirical Surface Energy computation for the 5 polymorphs of Titania

	Anatase	Rutile	Brookite	Brookite (10GPa)	TiO2-II
Empirical Surface (110) energy, N/m	1.3 - 2.4	2.08 – 2.41	1.81 – 2.40	0.5 – 2.30	2.08 – 3.11

The TiO<sub>2</sub> nanoparticles formed are enhanced by the OH<sup>-</sup>—H<sup>+</sup> chemisorbed on the surface by interacting with the cations to produce stable OH<sup>-</sup> groups which neutralizes the electrical charge of the cations on the surface as a result of the acidic aqueous medium and layering activities. After reaching a residence time t, the settled particles are withdrawn continuously at a rate equivalent to the settling rate, given by a modified Coe and Cleavage (Perry, 1994) correlation,

$$R_s = \frac{(F - D)W}{k_{set} AS} \quad (4-10)$$

Where  $F$  = liquid: solid weight ratio at the feed interface

$D$  = liquid: solid weight ratio for the underflow

$W = F_{out}$ , product mass flow rate in tons/hour.

$S$  = specific gravity of liquid in ton/cubic meter

$R_s$  = settling rate in m/h

$k_{set}$  = settling constant such that  $1 \leq k_{set} \leq 2$ ;  $k_{set} = 1$  at the onset and  $k_{set} \approx 2$  at steady state.

#### 4.4. Model

The formation of the seeding particles, the growth and subsequent separation involves sequential, but alternate periods of suspension and sedimentation. This model considers the continuity and flow of particles as they go through from one phase to the other (Coltrin et al, 1991; Jone et al 2005 and Rivallin et al, 2005) and in two stages: the spinning disc and the CSTR.

##### 4.4.1. The Spinning Disc Mixture Continuity

The seeding particle production rate from the spinning disc (depicted in Figure 4-3 below) is obtained by reducing the mixture continuity equation (4-11) using finite difference approximations and re-writing in terms of operating temperature,  $T$ ; molar concentration of reactants and the spin,  $\Omega$  in equation 4-12.

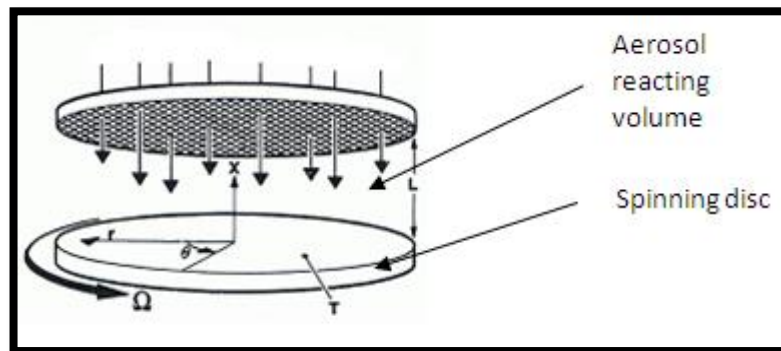


Figure 4-3: Schematic of the boundary layers across the spinning disc of the SDCST Reactor

$$\frac{1}{\rho} \frac{\partial \rho}{\partial t} = -\frac{\partial u}{\partial x} - 2v - \frac{u}{\rho} \frac{\partial \rho}{\partial x} \quad (4-11)$$

Where  $\rho$  = mass density (kg/m<sup>3</sup>)

L = perpendicular distance between the inlet jet and the spinning disc

x = differential distance along L (m)

$v$  = scaled radial velocity, (1/s)

$u$  = axial velocity (m/s)

$t$  = particle residence time in the aqueous (sol) reacting volume (t)

By setting  $u = MB/\rho$  and  $v = \Omega$ , where  $B$  = gas phase surface kinetic rate, multiplied by the surface area, the continuity equation yields equation (4-12) at steady state.

$$F_{TiO_2} = \rho_{TiO_2} \pi r^3 \left[ C_{TiCl_4} k_s \left( \Delta \bar{\rho} \left( \frac{M_{TiO_2}}{\rho_{TiO_2}^2} + \frac{M_{HCl}}{\rho_{HCl}^2} \right) + \left( \frac{M_{HCl}}{\rho_{HCl}} + \frac{M_{TiCl_4}}{\rho_{TiCl_4}} + \frac{M_{H_2O}}{\rho_{H_2O}} \right) \right) + \frac{2\Omega \Delta x}{r} \right] \quad (4-12)$$

$\Delta x$  is the stagnation height assumed to be not more than 1mm,  $\Delta \bar{\rho}$  is the average density difference between the reactant and product species, and the gas kinetic rate (Pratsinis et al, 1990) kg, where  $k_g = 8.26 \times 10^4 \exp(-10,681/T)$  (1/s)

#### 4.4.2. The Continuous stir Tank

##### a) Overall Mass Balance

$$\frac{d(V_r \rho)}{dt} = F_{in} - F_{out} \quad (4-13)$$

where “F” denotes mass flow rate in kg/s; and  $V_r$  = Reactor Volume (m<sup>3</sup>)

##### b) Specie Mass Balance

$$M_{TiO_2} V_r \frac{d\rho_{TiO_2}}{dt} = M_{TiO_2} F_{in} C_{TiO_2} - M_{TiO_2} F_{out} C_{TiO_2} + \frac{k_s r_{TiCl_4} C_{TiCl_4}}{r_{TiCl_4}} \quad (4-14)$$

Where  $k_s$  is the surface reaction rate constant for  $TiO_2$  given by  $k_s = 49 \times \exp(-8,993/T)$  [m/s] and  $r_{TiCl_4}$  is the ionic radius for  $TiCl_4$ .

At steady state, the specie mass balance equation yields

$$F_{TiO_2, out} = F_{TiO_2, in} + k_s \left( \frac{F_{TiCl_4} M_{TiO_2} - F_{TiO_2} M_{TiCl_4}}{M_{TiO_2} r_{TiCl_4}} \right) \quad (4-15)$$

### c) Energy Balance

$$\rho C_p \frac{\partial T}{\partial t} = \frac{\partial}{\partial x} \left( \lambda \frac{\partial T}{\partial x} \right) - \rho C_p u \frac{\partial T}{\partial x} - \sum_i \left( C_{pi} \rho \gamma_i \nabla_i \frac{\partial T}{\partial x} + k_s V_r C_{TiCl_4} \dot{h}_i \right) + Q \quad (4-16)$$

Where  $\lambda$  = thermal conductivity (W/m.K)

$C_p$  = specific heat (J/Kg.K)

$Q$  = spatially distributed energy sink/source

$\dot{h}_i$  = specific molar enthalpy for  $i^{\text{th}}$  specie (J/mol)

$\nabla_i$  = diffusion velocity of  $i^{\text{th}}$  specie (m/s)

$\gamma_i$  = Mass fraction of  $i^{\text{th}}$  specie

$T$  = operating temperature

$C$  = inlet concentration of  $\text{TiCl}_4$

At steady state operation, the overall energy difference (heat removed) between the feed and outlet streams is obtained in terms of primary nucleation (Spin disc) reaction temperature  $T_1$ , feed inlet temperature  $T_2$ , CSTR reaction temperature  $T_0$ , the height difference between the spin disc and CSTR  $\Delta x'$ , and height difference between feed inlet and spin disc surface  $\Delta x_1$  below:

$$Q = \left( \frac{T_1 - T_0}{\Delta x'} \right) \sum_i M_i C_{pi} k_s C_{TiCl_4} + \sum_i \left[ C_{pi} \rho \gamma_i \nabla_i \left( \frac{T_1 - T_0}{\Delta x'} \right) + k_s C_{TiCl_4} \dot{h}_i \right] - \sum_i \frac{2\lambda_i}{\Delta x'} \left[ \left( \frac{T_2 - T_1}{\Delta x_1} \right) - \left( \frac{T_1 - T_0}{\Delta x'} \right) \right] \quad \dots \quad (4-17)$$

It is immediately clear that  $Q = 0$ , for a system maintained at constant temperature. This will be of significant importance for large systems or systems operating with temperature gradients at different zones.

#### 4.4.3. Residence Time

The residence time  $\tau$ , required for the nucleated unit cell to grow by surface reaction to the required critical size is obtained from the surface reaction growth model (Pratsinis et al, 1998)

$$\tau = \frac{(v_{c,t} - v_0)}{2k_s V_m N_a C_{TiCl_4}} \quad (4-18)$$

Where  $N_a$  is Avogadro's number =  $6.0221415 \times 10^{23}$  /mol

and hence the feed mass flow rate ( $F_{in} = F_{out}$ ) to achieve the required residence time for a given CSTR volume is obtained from

$$F_{in} = \frac{V_{cstr}}{\tau} \sum \rho_i \gamma_i \quad (4-19)$$

#### 4.5. Impeller Selection

Depending on application, impeller selection is imperative for proper mixing, cases keeping the particles in suspension and in this case impacting the particles walls with required shear stress to obtain desired size and range in the non-viscous aqua media to achieve crystal growth which occurs in two main steps: the first step is the diffusion-convection of the molecules to the crystal lattice and the second is the integration of the ions into the lattice (Mersmann 2001). With adequate agitation, the integration of both steps occurs rapidly and the crystal growth is determined by the diffusive-convective transport of units. This usually occurs when the mass flux density directed towards the crystal surface is low and is contingent on the volume of the diffusion species, on the viscosity of the solution and on the kinetic energy. Error! Reference source not found. shows a sketch of some of the main dependencies for diffusion controlled growth on the operating conditions.

There are four overlapping stages involved in the agitation provided by the impellers, they are

- 1) Particle induction/precipitation from solution
- 2) Surface wetting and growth
- 3) Size limitation by breaking of clusters (aggregates and agglomerates)

#### 4) Forced settling

Stages 1 and 2 are essentially the chemical reaction and the subsequent growth discussed earlier in this chapter, while stages 3 and 4 are caused by the shear stress impacting on the particle boundaries and the centrifugal effect due to spinning in the media. However, since the expected total volume of particles formed in this process was relatively negligible compared to the volume of the aqua media leading to negligible change in viscosity from that of the media itself, the focus in this work was to appropriately select an impeller to deliver the required shear rate and to investigate the impact of the rate of agitation on particle size and distribution.

According to Devakumar (2008), who studied the design and presented comparisons for pitched, turbine and paddle impeller performances in multiphase reactors (Figure 4-4 to Figure 4-9), the paddle impeller offered the best performance at least cost at viscosity of  $\sim 0.89\text{cP}$  and 14rps maximum tip speed, low gas hold-up and energy consumption.

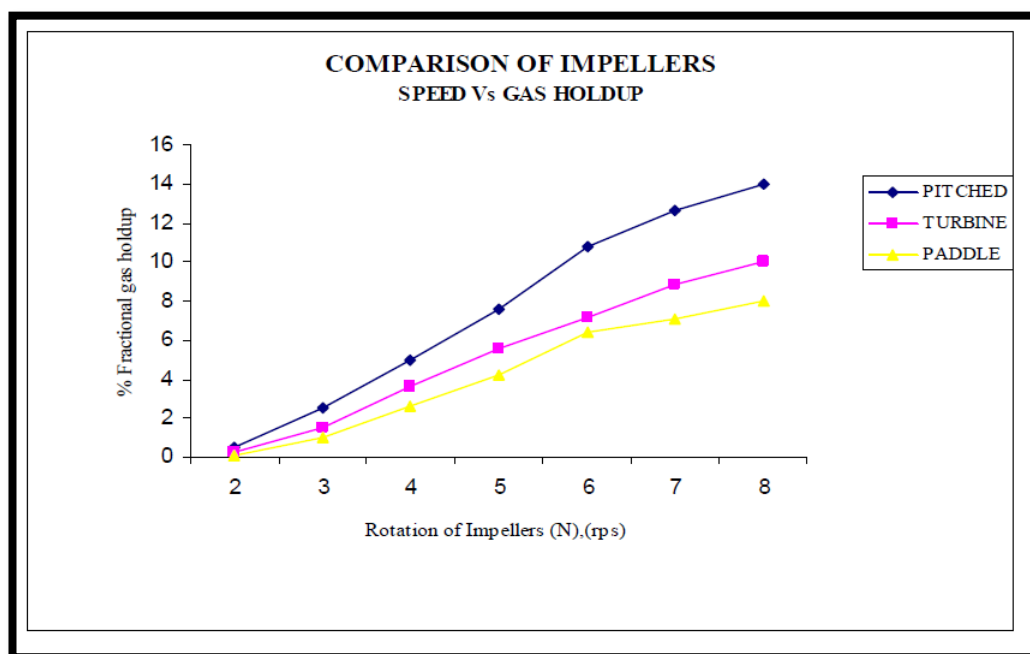


Figure 4-4: Comparison of Impellers: Speed Vs Gas Hold-up (Devakumar, 2008)



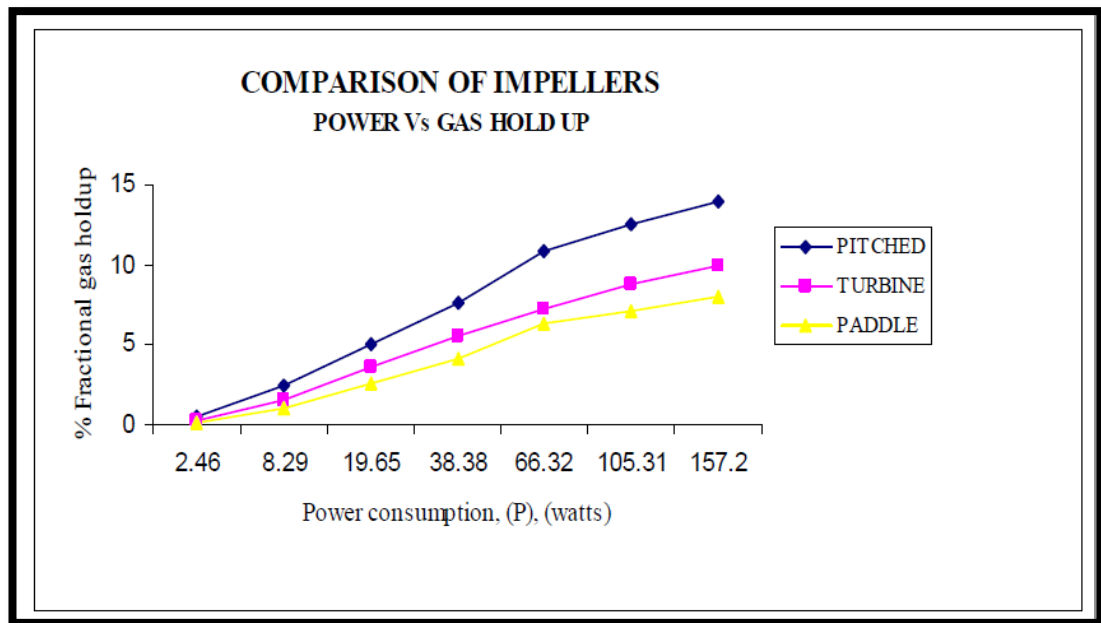


Figure 4-5: Comparison of Impellers: Power Vs Gas Hold-up (Devakumar, 2008)

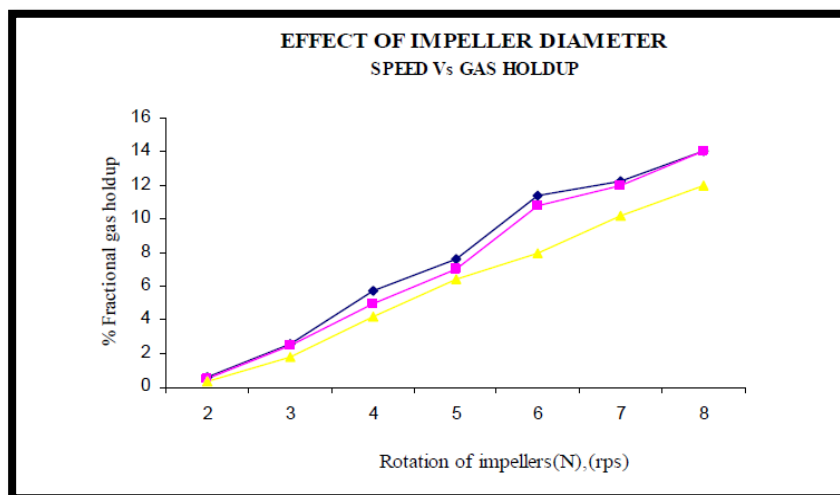


Figure 4-6: Effect of Impeller Diameters: Speed Vs Gas Hold-up (Devakumar, 2008)

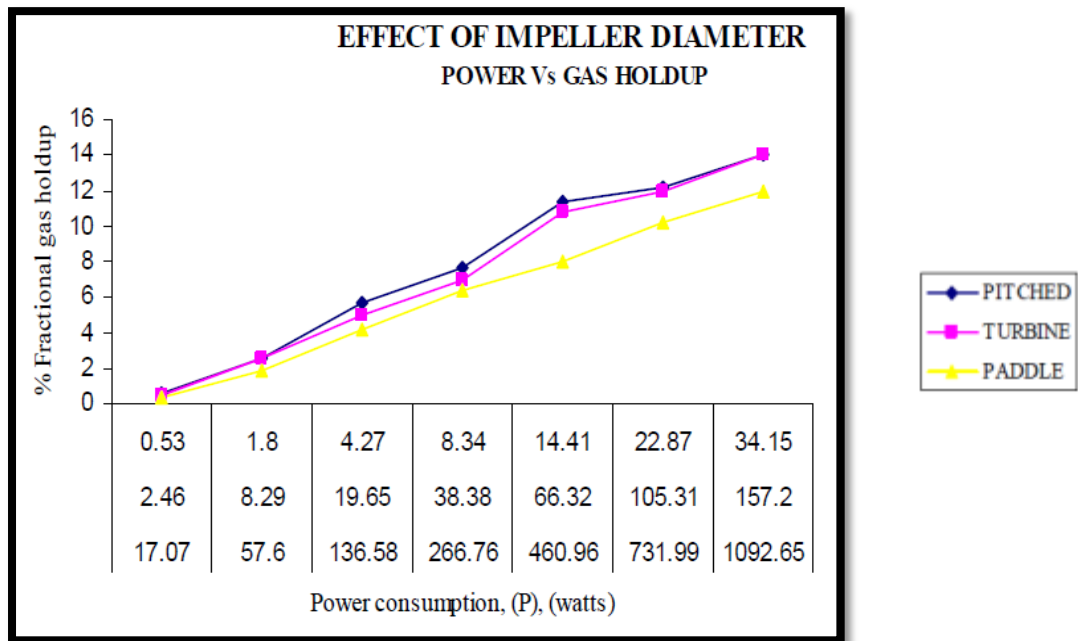


Figure 4-7: Effect of Impeller Diameters: Power Vs Gas Hold-up (Devakumar, 2008)

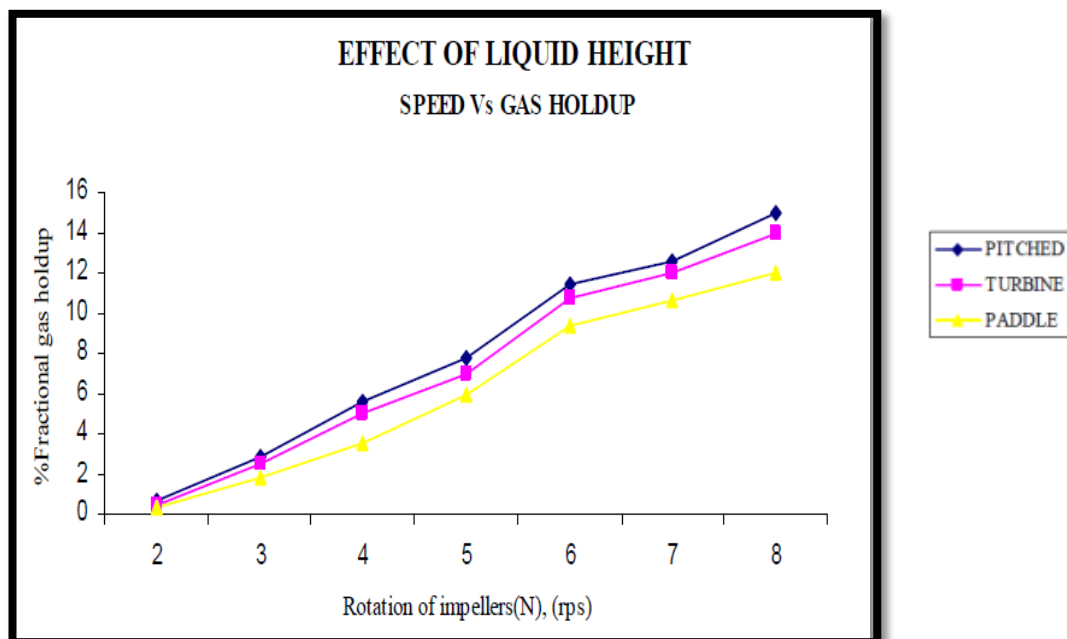


Figure 4-8: Effect of Liquid Height: Speed Vs Gas Hold-up (Devakumar, 2008)

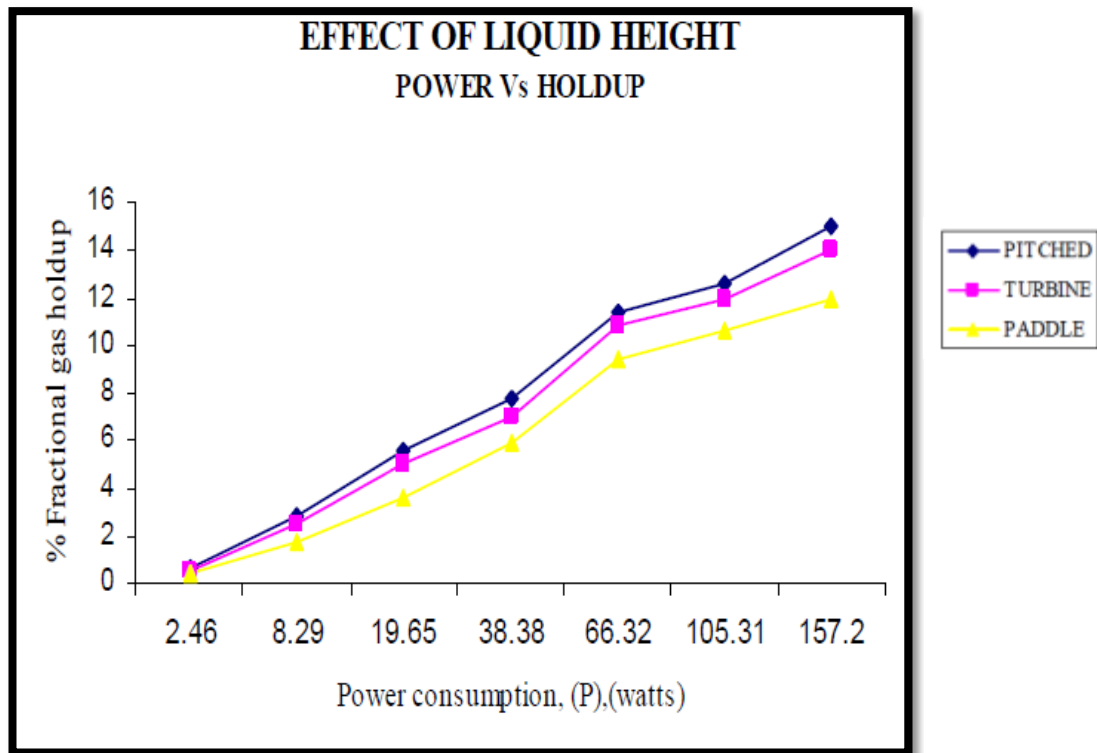


Figure 4-9: Effect of Liquid Height: Power Vs Gas Hold-up (Devakumar, 2008)

Following from the results (Figure 4-4 to Figure 4-9), a 2-blade paddle impeller with 5cm diameter being 1/3 of the tank diameter and inclined at 45° was adopted for the simulation and experiments with satisfactory results as presented in this thesis.

#### 4.6. Inclusion of a Settler in the Continuous Stir Tank

To concentrate particles in the effluent stream, a settling volume, half the liquid height in the CSTR, was incorporated below the CSTR volume in a continuum. As particles fell out of suspension upon reaching the design critical size permitted by the shear stress which was impacted on them by the impeller spin, they are thrown tangentially downwards and towards the walls by the centrifugal force due to the spin.

Although yet to be theoretically proven, the momentary rest in the settling volume reverses the spin polarization and allows the particles not to re-agglomerate for a series of particles produced using this reactor. The same was also observed for the experimental single domain ferromagnetic nano-

composite (John et al, 2011) shown in Figure 4-10 that was also produced using this reactor.

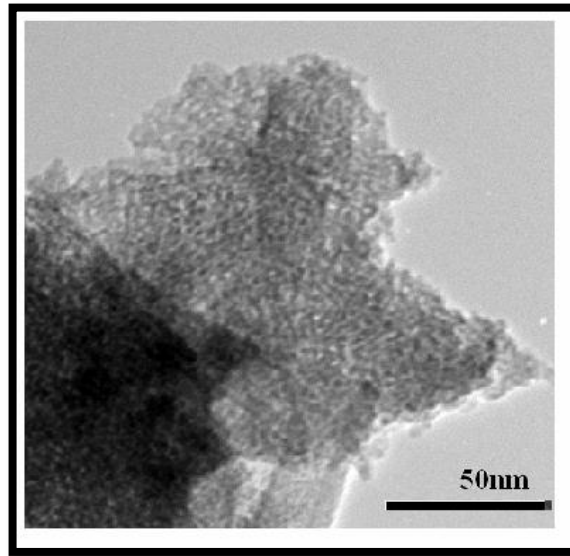


Figure 4-10: Ferromagnetic Nano-composite (John et al, 2011)

#### **4.7. Advantages Over Existing Technologies**

- 1) Compared to the Chemical Vapour Deposition (CVD) technology that operates at 900°C – 1100°C, this system operates between 25°C and 100°C depending on target characteristics of the desired nanoparticles. This is a significant saving of about 80% in energy requirements.
- 2) This system produces particles within controllable and predictable narrow size distribution unlike the wide particle distribution obtainable from using the SD or CSTR alone in the Sol-Gel process.
- 3) While other technologies require very high super-saturation levels, typically in 20 –1000 range, this novel system only requires a maximum of 8; hence preventing material wastages.
- 4) By increasing the degrees of freedom, this system achieves controllability for
- 5) Particle size
- 6) Particle size distribution
- 7) Polymorph selectivity
- 8) This system is suitable for the synthesis of temperature sensitive organic nanoparticles because the optimal operating temperature is

well below the temperatures required to denature most organic particles.

- 9) This device is suitable for both aqua and non-aqua flow processes; adequate for developing target oriented drug delivery nanoparticles.
- 10) The overall process time for this system is 0.859s compared to the more than 2s for Sol-Gel processes (typically followed by calcination) and more than 5min for CVD. This translates into a gross reduction in the total time required for products to reach the target market.

#### 4.8. Results and Discussion

As shown in Chapter 3, a base case for Rutile with 0.6kmols/s (113.84kg/s)  $\text{TiCl}_4$  with 34.233nm critical radius and 1.2mols/s (21.62kg/s)  $\text{H}_2\text{O}$  feed flow was used. At high temperatures, this reaction will occur spontaneously in nano-second time order to yield 0.6kmols/s (44.96kg/s)  $\text{TiO}_2$ , and will continue as long as the precursor, acting as limiting reactant, is available with water in excess; however, this model predicts 0.859s as the required residence time to achieve the highest permissible conversion for a supersaturation solubility of 6.9 at 319.27K (46.27 °C). Table 4-3 below show the results for some base case computations.

At the optimal temperature, increase in super-saturation decreases the population (number density) of particles within the desired size range and also increases the required residence time to achieve similar conversion; particle growth follows similar trend; while increases in precursor molar concentration requires more spin to achieve the required 16% conversion in the aerosol unit.

Table 4-3: Results for some Base case computations

Variable	Result
Optimal Operating Temperature (K)	319.27
Precursor Feed Flow (kg/s)	113.81
Super-saturation level (s) at operating T	6.9
Spin disc radius (m)	0.05
Primary production- spin disc (kg/s)	7.22
Required Residence time (s)	0.859
Particles Critical Size (nm)	34.23
Growth rate (m/s)	$3.96 \times 10^{-8}$
Number density	$7.033 \times 10^{29}$
Product mass flow rate (kg/s)	47.96

#### **4.9. Conclusions**

These results demonstrate the technical feasibility of continuously synthesizing TiO<sub>2</sub> nanoparticles at 46.27°C using a SDCSTR, representing a deviation from the energy intensive CVD and batch sol-gel processes. It also provides the opportunities for algorithms and software to be developed for simulations of a composite spinning-disc Continuous Stirred Tank Reactors; and provides a tool for predicting yield, residence time, and particle size distribution (population density), respectively as presented in Figures 3-10 to 3-14.

## **Chapter 5 : EXPERIMENTAL SYNTHESIS OF TITANIA**

### **5.1 Introduction**

Following from Chapters 3 and 4, the spinning disc continuous stirred-tank and settler reactor (SD-CSTRS) modelled for the synthesis of titanium dioxide using the major factors that affect the morphology; nucleation and growth rates as parameters. These major factors are temperature, molar concentration of titanium tetrachloride,  $\text{TiCl}_4/\text{H}_2\text{O}$  molar ratio and the impeller speed in the CSTR. A pilot scale set-up was used to validate the simulation and model following successful laboratory bench experiments.

On one hand and using only the dominant process factors, the laboratory experiments were conducted to test between 30°C and 100°C with a 10°C step change (but including 47°C being the optimum temperature predicted by simulation) to establish and verify the optimum temperature for the process while varying  $\text{TiCl}_4$  molar concentration by 0.5 step change between 0.5 and 2M. On the other hand, the pilot scale was used to validate the impact of the CSTR impeller speed on the particle size and distribution varying  $\text{TiCl}_4$  molar concentration by 0.5 step change between 0.5 and 2M. Further,  $\text{H}_2\text{O}/\text{TiCl}_4$  was varied with step changes of 2 between 2 and 6.

### **5.2 Experimental Validation and Characterization**

#### **5.2.1 Laboratory Scale set up**

##### **5.2.1.1 Preparation of Reactant and Safety Considerations**

Titanium tetrachloride is extremely reactive with water and exothermic, especially at high concentrations and temperatures. 5M  $\text{TiCl}_4$  concentrated solution from Sigma and ultra-pure de-ionized water that had been cooled down to 5°C in separate water baths were used as stocks for preparing the required molar concentrations for the experiments at 0.5M, 1M and 2M solutions.

All dilutions, preparations, storage and experiments were conducted in the fume cupboard in accordance with AS1940: The Storage and Handling of

Flammable and Combustible Liquids and AS2243.10: Guideline for the Safe storage of Chemicals.

#### **5.2.1.2 Running the Experiment**

For each  $\text{TiCl}_4$  molar concentration evaluated, 25ml of stock solution was heated to  $30^\circ\text{C}$  in a hot water bath and added to 50ml of ultra-pure doubly deionized water brought to  $30^\circ\text{C}$  on a hotplate; and the mixture was stirred for approximately 5 minutes with a magnetic stirrer. The products were held for 20min at the reaction temperature, then cooled and transferred for storage in a sample bottle.

The procedure was repeated at specified temperatures between  $30^\circ\text{C}$  and  $100^\circ\text{C}$  with a  $10^\circ\text{C}$  step change but including  $47^\circ\text{C}$  and  $\text{TiCl}_4$  molar concentration between 0.5 step changes between 0.5 and 2M.

#### **5.2.2 Result and Discussion**

Figure 5-1 below shows an image of the samples produced from the laboratory experiments. All of the samples were visually examined and some were randomly selected for further analyses as presented on Table 5-1 below using the X-Ray Diffraction (XRD) and Zeiss Neon 40EsB FESEM-- (Field Emission Scattering Electron Microscope).



**Figure 5-1: Images of laboratory samples produced**



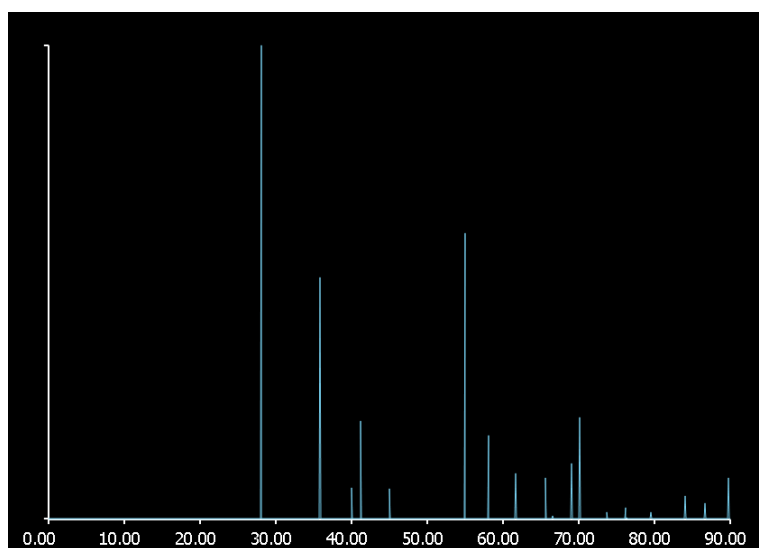


Figure 5-2: Theoretical 2 theta (degree) XRD image for  $\text{TiO}_2$

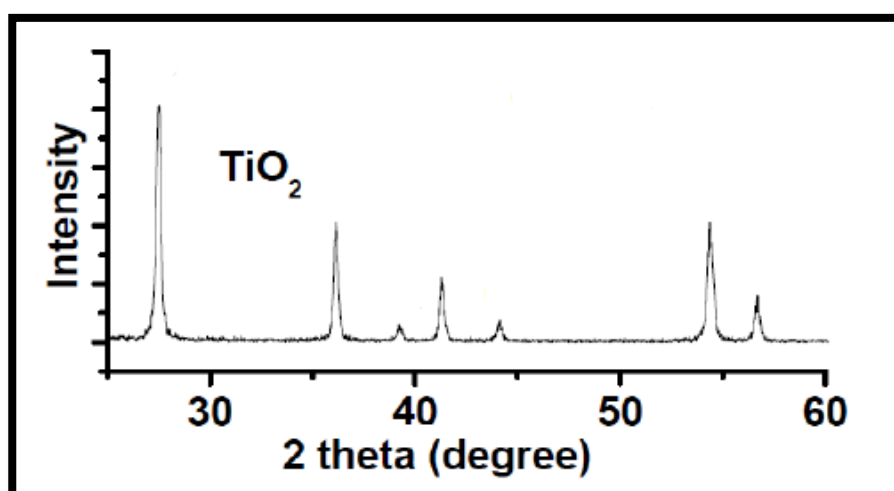
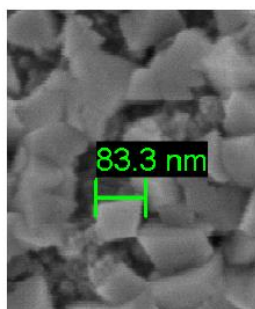


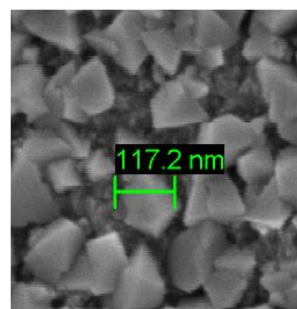
Figure 5-3: Experimental 2 theta (degree) XRD image for  $\text{TiO}_2$

The particles were confirmed to be  $\text{TiO}_2$  using experimental XRD compared to theoretical diffraction spectrum obtained from GULP (Gale 2007). As seen the main 2-theta (degree) peaks occurred at similar locations for both the experimental and theoretical spectra at about 27°, 37°, 42° and 54°.

Zeiss Neon 40EsB FESEM was thereafter used to establish modal particle sizes as shown in Figures 5-4 to 5-6 below.

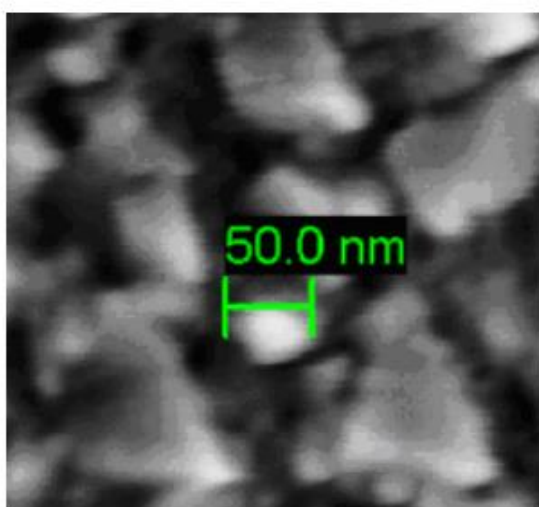


(a)

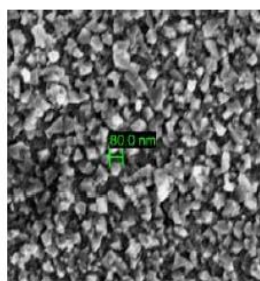


(b)

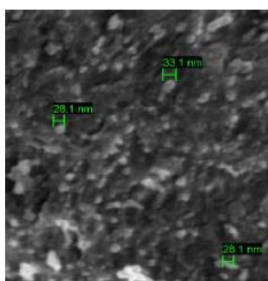
**Figure 5-4: (a) - Rutile Nanoparticles with 83nm Modal Critical Particle (Sample 7); (b)- Rutile Nanoparticles with 117nm (sample 3)**



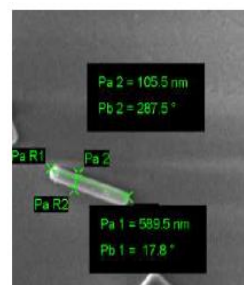
**Figure 5-5: Rutile Nanoparticles with 50nm Modal Critical Particle Size with 1.29 standard deviation (Sample 8)**



(a)



(b)



(c)

**Figure 5-6: (a) Rutile Nanoparticles with 80nm Modal Critical Particle Size (sample 4); (b) Meso-Porous Rutile Nanoparticles with 28nm Modal Critical Particle Size (sample 2); and (c) Rutile Nano-tubes (sample 12)**

**Table 5-1: Summary of results for the randomly selected Laboratory samples**

<i>S/ No</i>	<i>CSTR Impeller Speed (rpm)</i>	<i>Molarity of TiCl<sub>4</sub></i>	<i>Reaction Temperature (°C)</i>	<i>Molar Ratio (TiCl<sub>4</sub>/H<sub>2</sub>O)</i>	<i>Observation</i>
<b>3</b>	500	2.0	80	6	Crystalline formation with narrow PSD and 117nm mode
<b>7</b>	500	0.5	47	2	Crystalline formation with narrow PSD and 83nm mode
<b>2</b>	900	1.0	60	6	Meso-porous formation with narrow PSD and 28nm mode
<b>4</b>	900	2.0	80	6	Crystalline formation with narrow PSD and 80nm mode
<b>8</b>	900	0.5	47	2	Crystalline formation with narrow PSD and 50nm mode
<b>12</b>	900	0.5	40	2	Tubular with narrow size distribution

### 5.2.3 Conclusion

Figure 5-1 to Figure 5-6 and Table 5-1 above showed that TiO<sub>2</sub> nanoparticles were successfully produced at the set conditions with unique sizes and morphologies which provided the required impetus for a larger scale production to examine the impact of spin and impeller speed on size distribution using the 47°C to 55°C reaction temperature cases. This temperature range was chosen based on the optimal conditions predicted by the simulation and laboratory results considering the possible additional breaking-up impact of spin and high turbulence on tubular nanoparticles which may lead to biased conclusions.

## 5.3 Pilot Scale

### 5.3.1 Preparation of Reactants

As with the Laboratory experiments, 5M TiCl<sub>4</sub> concentrated solution from Sigma and ultra-pure de-ionized water that had been cooled down to 5°C in separate water baths were used as stocks for preparing the required molar concentrations for the experiments. All dilutions, preparations, storage and experiments were conducted in the fume cupboard in accordance with

AS1940: The Storage and Handling of Flammable and Combustible Liquids and AS2243.10: Guideline for the Safe storage of Chemicals.

### **5.3.2 Running the Experiment**

For the first run, 500ml of de-ionized water was heated to 47 °C to fill the CSTR so that the impeller was submerged. The reactants, 100mL of the titanium (IV) solution and 200mL of de-ionized water were from the stocks were also heated in separate beakers in a hot water bath to a temperature of 47 °C and then pumped using peristaltic (hose) pump into the RD-CSTR. The products were then transferred to a 2L storage container where the contents were allowed to settle, decanted, sampled and stored. The procedure was repeated for the specified temperatures, and impeller speeds using the RD and CSTR separately for comparison.

### **5.3.3 Safety Consideration**

Same as for the laboratory experiments, Titanium tetrachloride is extremely reactive with water and exothermic, especially at high concentrations and temperatures. 5M  $\text{TiCl}_4$  concentrated solution from Sigma and ultra-pure de-ionized water that had been cooled down to 5°C in separate water baths were used as stocks for preparing the required molar concentrations for the experiments at 0.5M, 1M and 2M solutions.

All dilutions, preparations, storage and experiments were conducted in the fume cupboard in accordance with AS1940: The Storage and Handling of Flammable and Combustible Liquids and AS2243.10: Guideline for the Safe storage of Chemicals.

### 5.3.4 Test Runs

Using only the dominant influencing factors, 87 runs were conducted as per Tables 5-2 and 5-3 below.

**Table 5-2 Variables to be manipulated**

Factors	Range	No. of Steps	Cumulative Total
Temperature: $\Delta 5^{\circ}\text{C}$	47 – 55°	3	3
Molar Ratio: $\Delta 0.5\text{M}$	0.5 – 2M	3	9
Impeller Speed: $\Delta 200\text{rpm}$	300 – 900rpm	4	36

$\Delta$  indicates step change used.

**Table 5-3: Total number of runs**

<b>A.</b>	<b>RD:</b>	9 experiments
<b>B.</b>	<b>CTSR:</b>	36 experiments
<b>C.</b>	<b>RD-CSTRS:</b>	36 experiments
<b>D.</b>	<b>Larger scale experiments of select samples:</b>	6 experiments
<b>Total number of experiments:</b>		<b>87 experiments</b>

### 5.3.5 Process Flow Diagrams

Figures 5-7 and 5-8 below present the image and schematic of the coupled pilot set up respectively, while Figures 5-9 and 5-10 show the spinning disc and CSTR decoupled.

In Figures 5-7 and 5-8, the reactants are pumped through silicon tubes into the spinning disc reactor using two separate peristaltic pumps with 20-600l/min operating range. The inlet of the ultra-pure de-ionized, been reactant in excess, was perpendicular to the flow of  $\text{TiCl}_4$  been the limiting reagent. The products and un-reacted reagents were discharged via a 10cm stainless steel tube into the CSTR equipped with a paddle impeller and

settling region. Final products were withdrawn from the base of the couples rig.

In Figure 5-9, the spinning disc was de-coupled with products withdrawn directly from the stainless steel pipe, while in Figure 5-10 reagents were injected directly into the CSTR.



Figure 5-7: Image of the coupled pilot scale set up

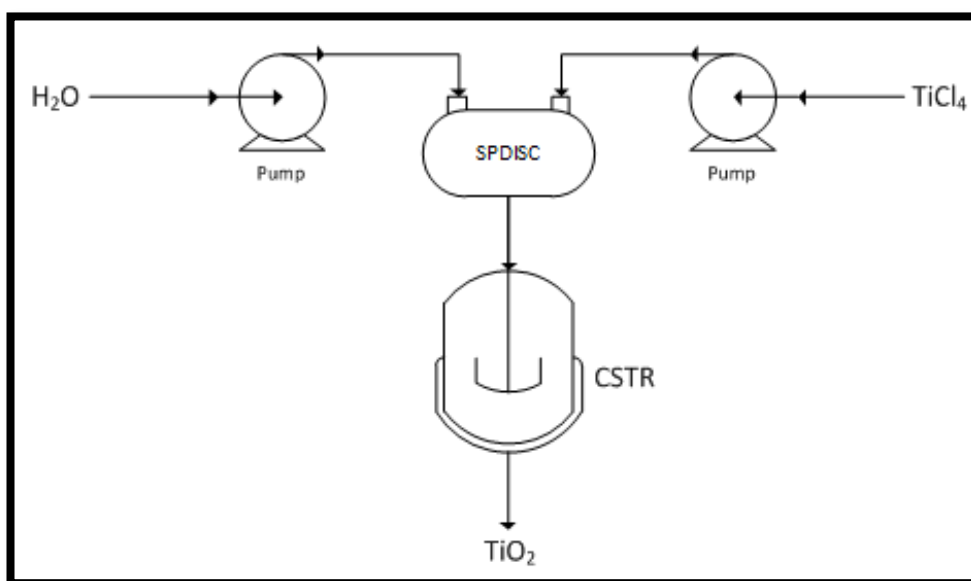


Figure 5-8: Schematic of the coupled pilot scale set up

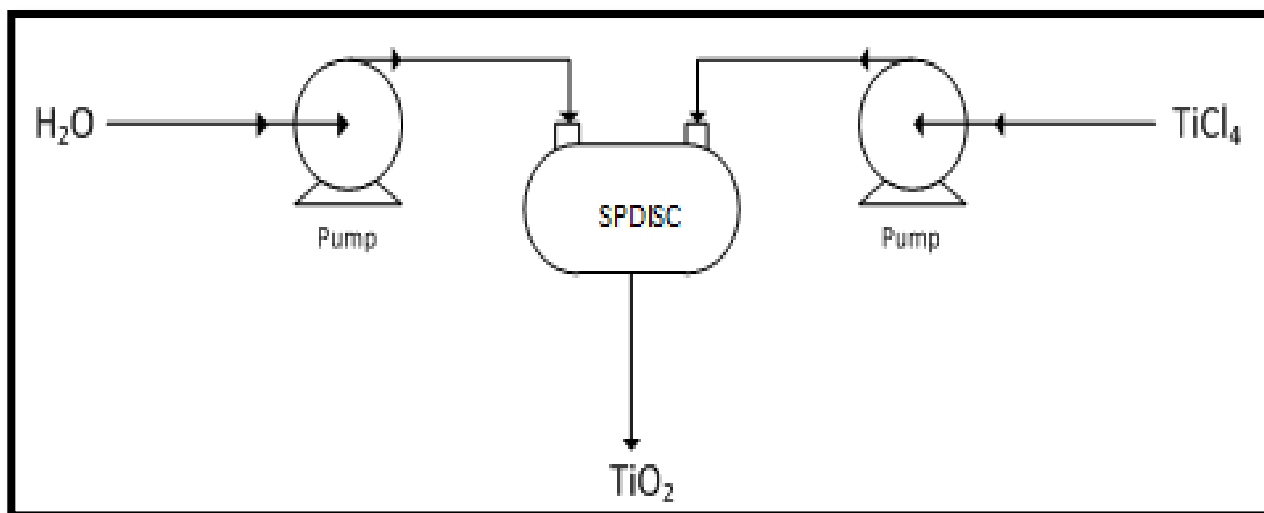


Figure 5-9 Process flow diagram of the SD reactor alone

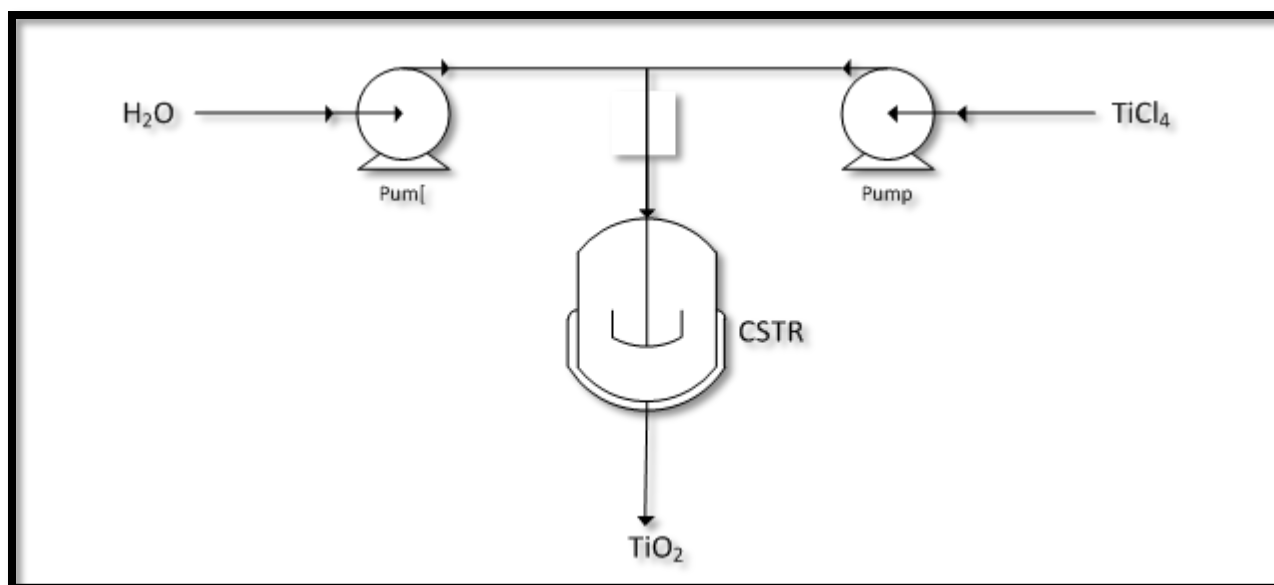


Figure 5-10 Process flow diagram of the CSTR alone

### 5.3.6 Results

Upon completing the test runs, samples were taken and analyzed using the “Malvern Zetasizer (DS Nanoseries)” to obtain size distribution by intensity. The Malvern Zetasizer uses light scattering intensity which is extremely sensitive to the presence of small amounts of aggregates as a function of the molecular weight and concentration to give information on the size and mass

of samples. The numerical results obtained are presented in Tables 5-4 to 5-7 below while the charts are presented in the next section.

**Table 5-4: Experimental Data showing the peak size of the particles, 100ml TiCl<sub>4</sub>: 200ml H<sub>2</sub>O**

Reactor Type	Temperature (C)	Concentration (M)	Speed (rpm)	Sample Name	Size (nm)		
					Peak 1	Peak 2	Peak 3
SD	47	0.5	-	A1	445		
		1	-	A2	464	50.5	5560
		2	-	A3	156	0.726	2.75
	50	0.5	-	A4	239	47	
		1	-	A5	46.6	302	4970
		2	-	A6	462	5390	0.647
	55	0.5	-	A7	71.3	318	19.8
		1	-	A8	331		
		2	-	A9	221	0.895	5210
CSTR	47	0.5	300	B1	336	5310	0.674
		0.5	500	B2	729	5020	
		0.5	700	B3	359	5450	
		0.5	900	B4	421		
		1	300	B5	278	4540	0.677
		1	500	B6	332	0.869	5180
		1	700	B7	164	4980	0.753
		1	900	B8	629	5410	
		2	300	B9	335		
		2	500	B10	337		
		2	700	B11	204		
		2	900	B12	301		
	50	0.5	300	B13	89.2	0.711	2.5
		0.5	500	B14	162		
		0.5	700	B15	554	5240	
		0.5	900	B16	339	0.67	5560
		1	300	B17	357	3.19	
		1	500	B18	211		
		1	700	B19	512		
		1	900	B20	528		
		2	300	B21	563		
		2	500	B22	282	0.68	
		2	700	B23	329	2.18	
		2	900	B24	539	11.9	
	55	0.5	300	B25	477		
		0.5	500	B26	358		
		0.5	700	B27	467	1.42	
		0.5	900	B28	332	0.675	12.7



**Table 5-5: Experimental Data showing the peak size of the particles, 100ml TiCl<sub>4</sub>:  
200ml H<sub>2</sub>O**

Reactor Type	Temperature (C)	Concentration (M)	Speed (rpm)	Sample Name	Size (nm)		
					Peak 1	Peak 2	Peak 3
CSTR	55	1	300	B29	621	0.966	
		1	500	B30	426		
		1	700	B31	589		
		1	900	B32	122	1.47	
		2	300	B33	126	0.978	
		2	500	B34	66.6	1.12	
		2	700	B35	483	0.925	
		2	900	B36	64.4	1.27	
SD-CSTRS	47	0.5	300	C1	257		
		0.5	500	C2	195	20.2	5560
		0.5	700	C3	397		
		0.5	900	C4	176	13.5	
		1	300	C5	338		
		1	500	C6	314	65.8	
		1	700	C7	161	16.4	
		1	900	C8	147		
		2	300	C9	75.6	0.647	
		2	500	C10	291		
		2	700	C11	240		
		2	900	C12	191		
	50	0.5	300	C13	226		
		0.5	500	C14	174		
		0.5	700	C15	224	34.9	
		0.5	900	C16	187		
		1	300	C17	163	47.7	0.681
		1	500	C18	281	79	
		1	700	C19	327	65.5	
		1	900	C20	469	5210	79.5
		2	300	C21	409		
		2	500	C22	330	48.5	
		2	700	C23	296		
		2	900	C24	299	1.25	53.2
	55	0.5	300	C25	175	42.3	
		0.5	500	C26	374	97.7	5110
		0.5	700	C27	294	54.2	5560
		0.5	900	C28	419	85.6	
		1	300	C29	220	43.9	
		1	500	C30	207	5200	
		1	700	C31	350	5280	55.4
		1	900	C32	163		

**Table 5-6: Experimental Data showing the peak size of the particles, 100ml TiCl<sub>4</sub>:  
200ml H<sub>2</sub>O**

Reactor Type	Temperature (C)	Concentration (M)	Speed (rpm)	Sample Name	Size (nm)		
					Peak 1	Peak 2	Peak 3
SD-CSTRS	55	2	300	C33	109		
		2	500	C34	98.5		
		2	700	C35	195		
		2	900	C36	111		

**Table 5-7: Experimental Data showing the peak size of the particles, 750ml TiCl<sub>4</sub>:  
1500ml H<sub>2</sub>O**

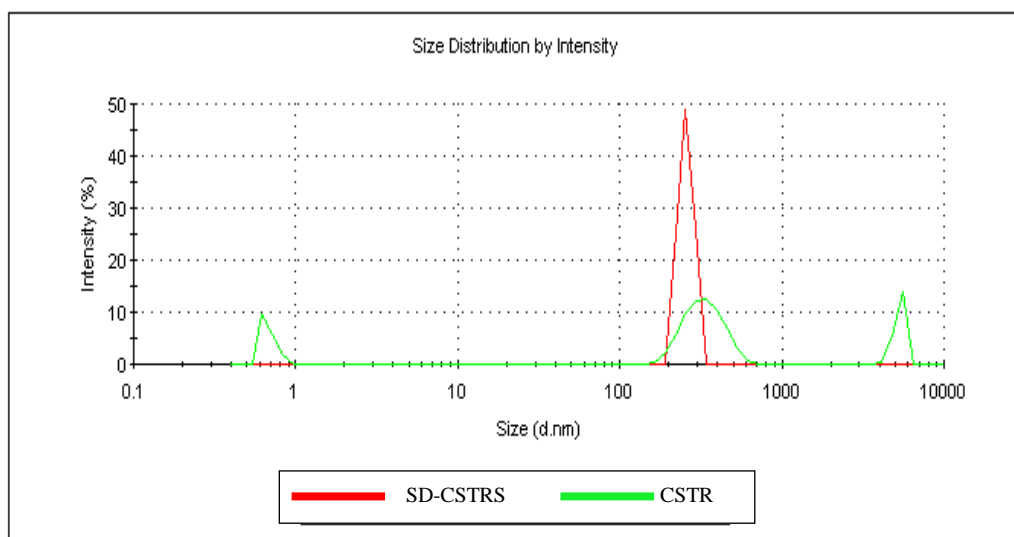
Reactor Type	Temperature (C)	Concentration (M)	Speed (rpm)	Sample Name	Size (nm)		
					Peak 1	Peak 2	Peak 3
SD	47	0.5	-	D1	135	22.5	
		1	-	D2	383	55.4	
CSTR		0.5	500	D3	273		
		1	500	D4	411		
SD-CSTR		0.5	500	D5	174	28.3	
		1	500	D6	540	89.4	

Some samples showed single peaks indicating mono-modal particles, while others had multiple peaks indicating samples with multiple modal size range as presented on the charts.

### 5.3.7 Distribution comparison between similar variables

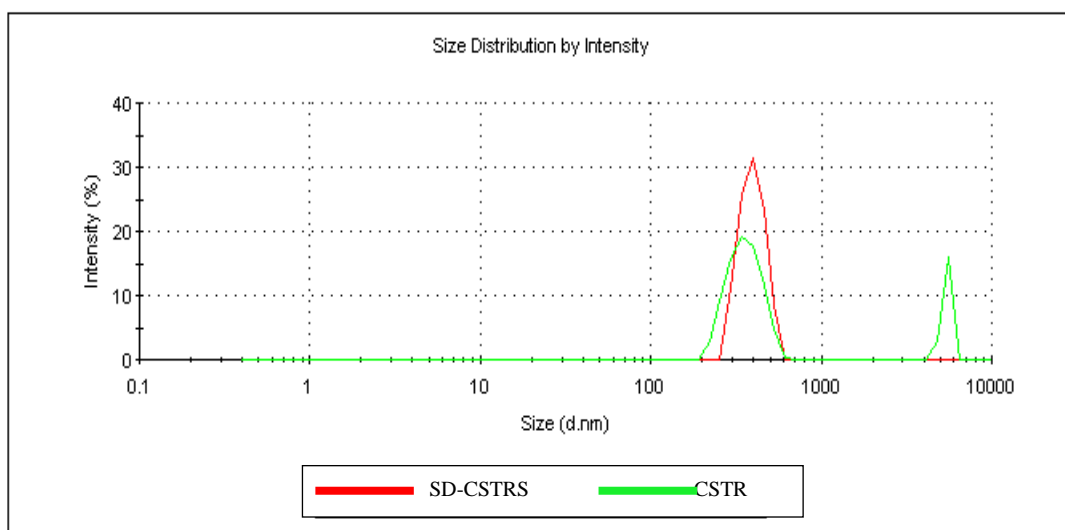
To obtain definitive conclusions, the results for similar variables using the coupled system SDCSTR, SD alone and CSTR alone were compared as presented in Figures 5-11 to 5-23.

Figure 5-11 shows the comparison between SD-CSTRS and CSTR at 0.5M, 300rpm and temperature of 47 °C. At these conditions only the SD-CSTRS had a single peak for size distribution with a narrower distribution while the CSTR had multi-peaks and wider distributions.

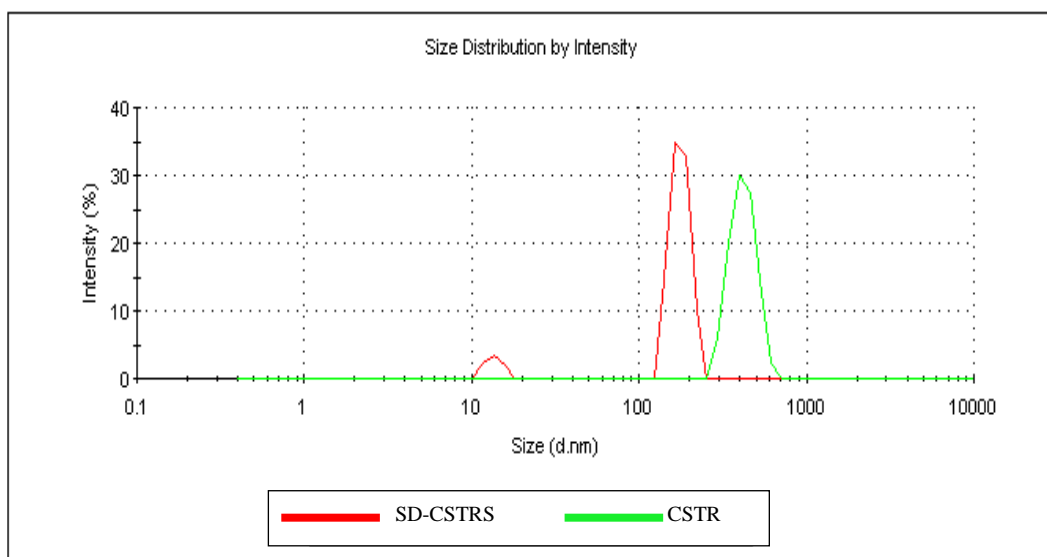


**Figure 5-11: Comparison between SD-CSTRS and CSTR at 0.5M, 300rpm and 47 °C.**

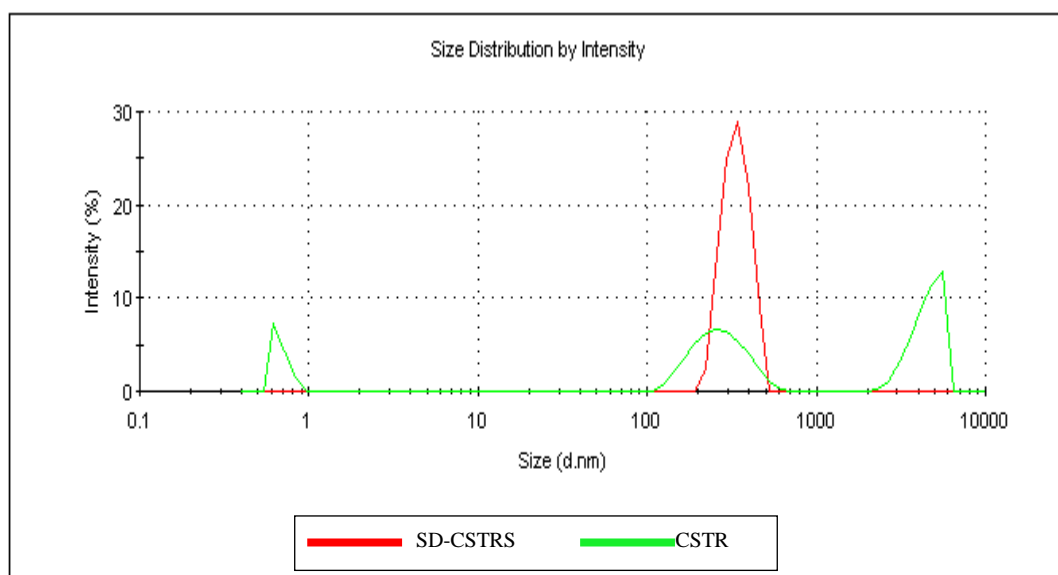
Also, the CSTR at 0.5M, 700rpm and 47 °C in Figure 5-12 had two peaks size distribution while SD-CSTRS had a single peak with narrower distribution. For Figure 5-13, SD-CSTR operated at 0.5M, 900rpm and 47 °C had a main peak and narrower distribution compared to the CSTR alone. This trend is consistent all through to Figure 5-23 for all the other operating conditions.



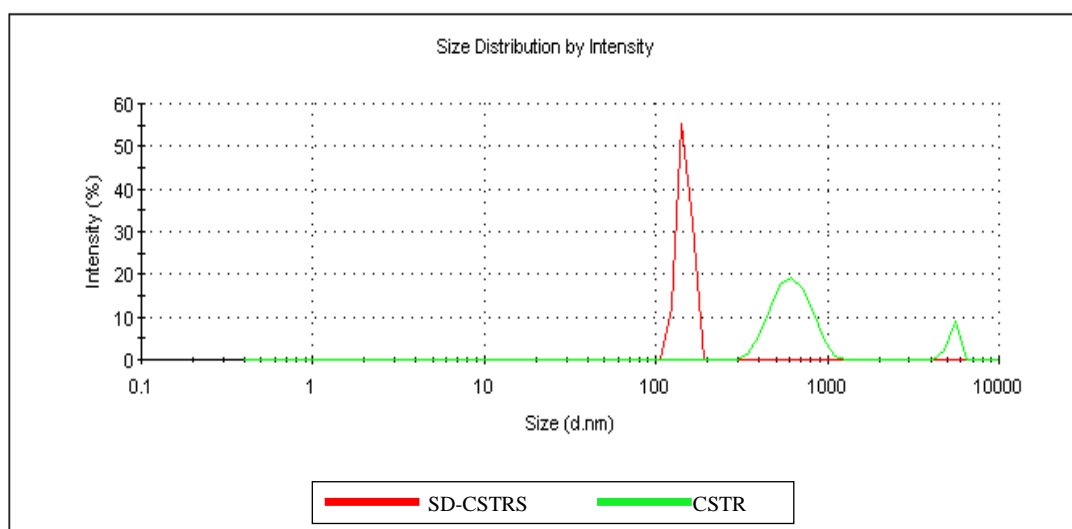
**Figure 5-12: Comparison between SD-CSTRS and CSTR at 0.5M, 700rpm and 47 °C.**



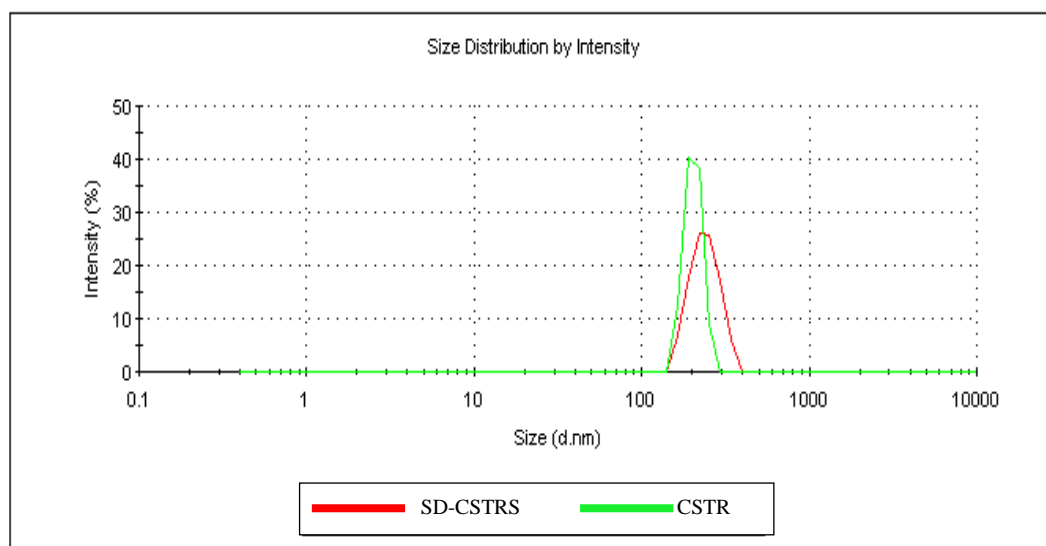
**Figure 5-13: Comparison between SD-CSTRS and CSTR at 0.5M, 900rpm and 47 °C.**



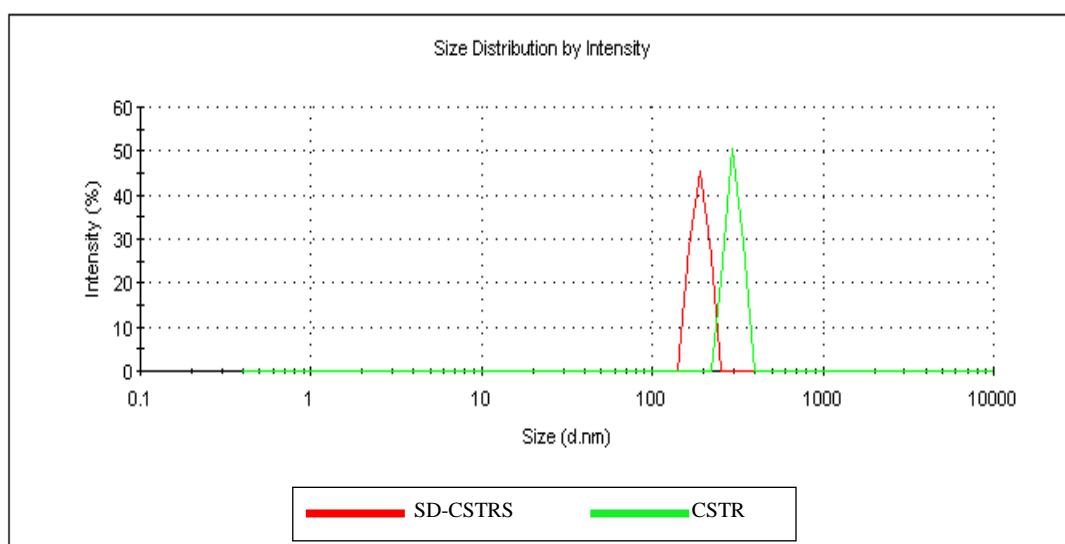
**Figure 5-14: Comparison between SD-CSTRS and CSTR at 1M, 300rpm and 47 °C.**



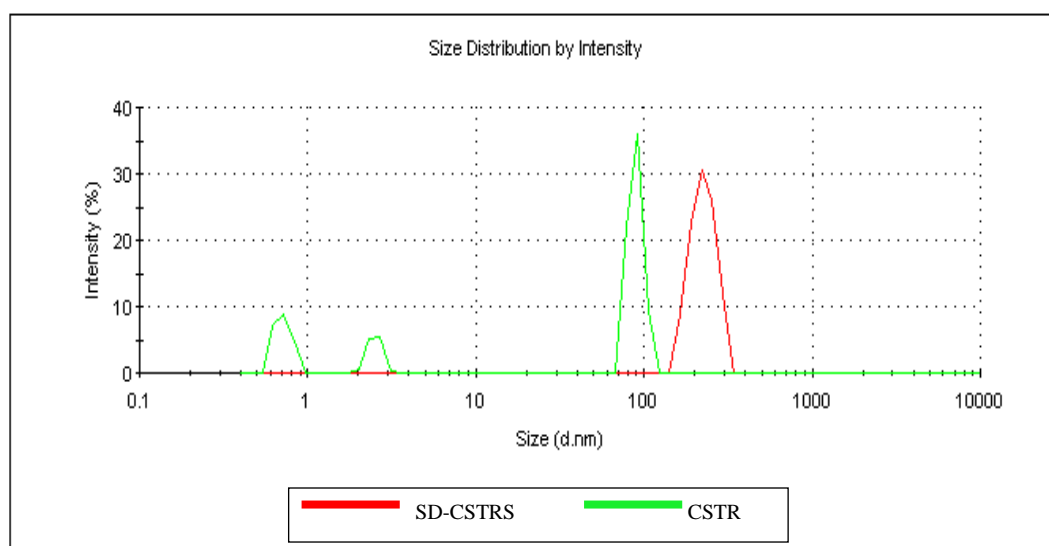
**Figure 5-15: Comparison between SD-CSTRS and CSTR at 1M, 900rpm and 47 °C.**



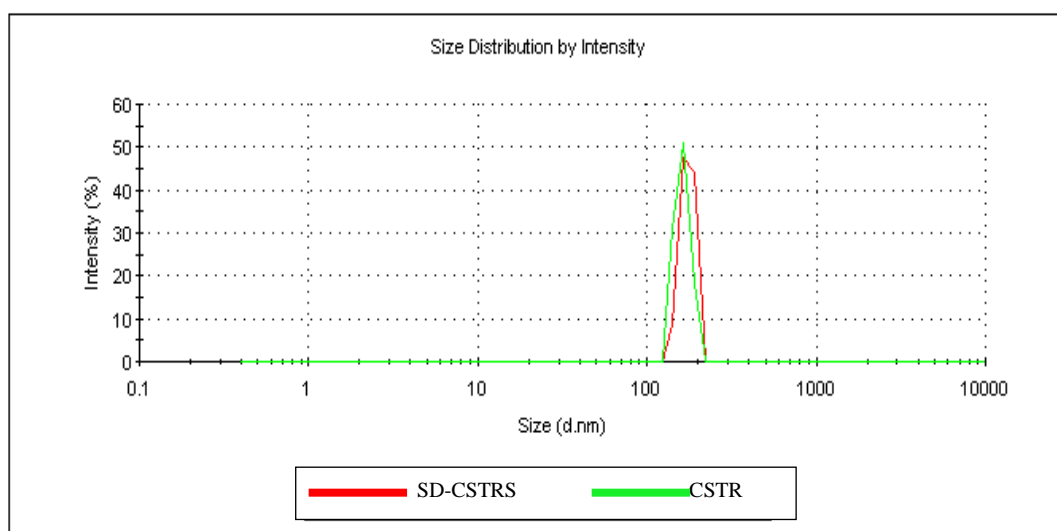
**Figure 5-16: Comparison between SD-CSTRS and CSTR at 2M, 700rpm and 47 °C.**



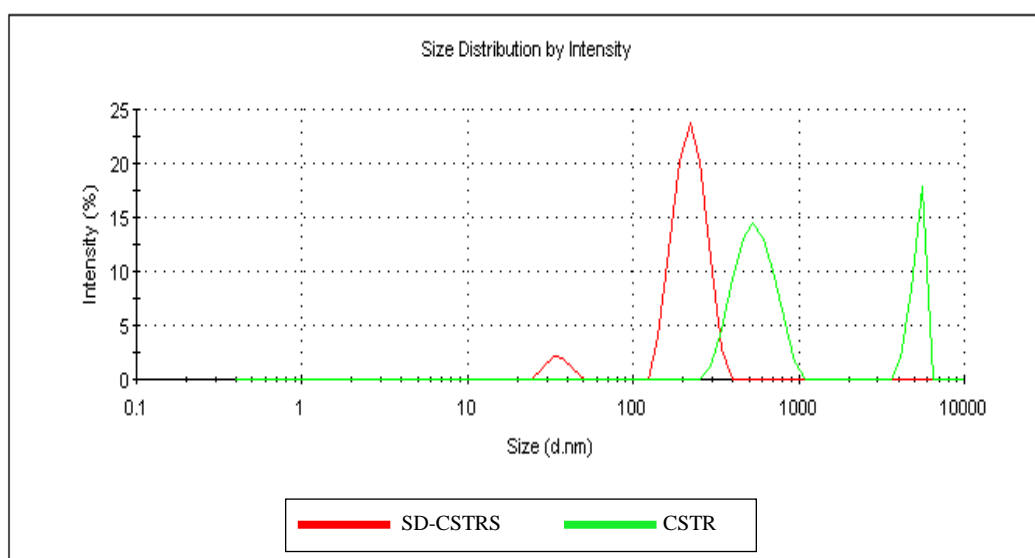
**Figure 5-17: Comparison between SD-CSTRS and CSTR at 2M, 900rpm and 47 °C.**



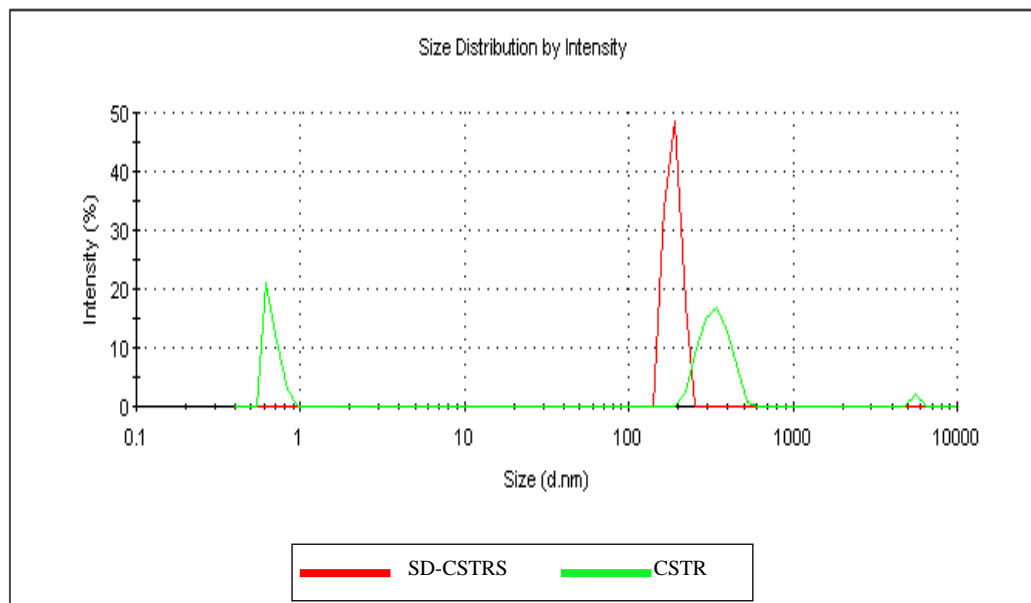
**Figure 5-18: Comparison between SD-CSTRS and CSTR at 0.5M, 300rpm and 50 °C.**



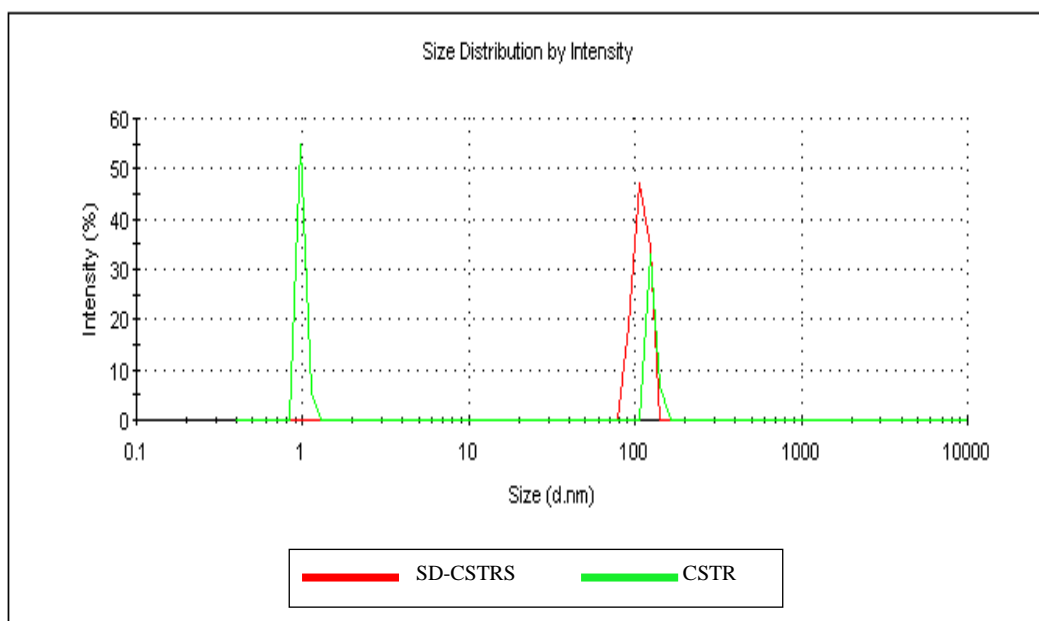
**Figure 5-19: Comparison between SD-CSTRS and CSTR at 0.5M, 500rpm and 50 °C.**



**Figure 5-20: Comparison between SD-CSTRS and CSTR at 0.5M, 700rpm and 50 °C.**

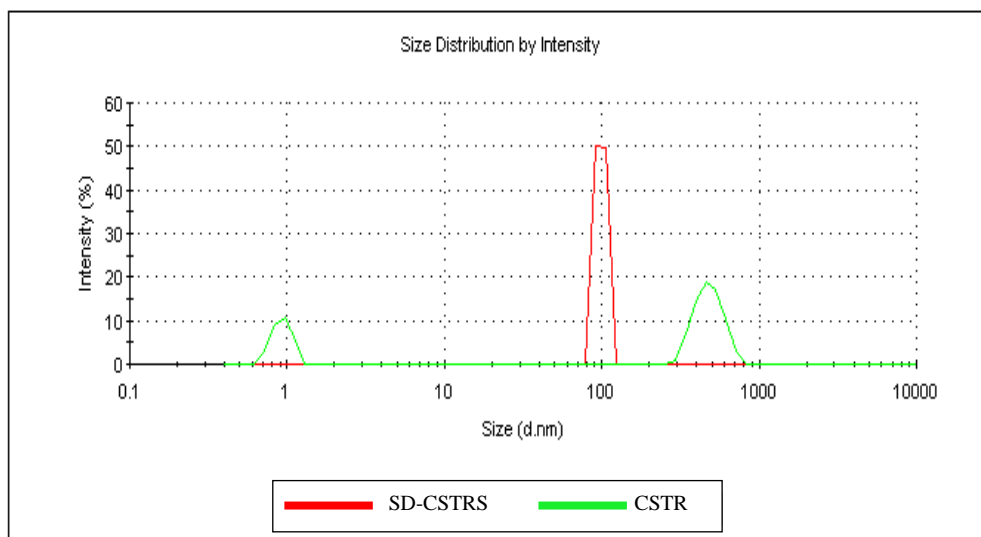


**Figure 5-21: Comparison between SD-CSTRS and CSTR at 0.5M, 900rpm and 50 °C.**



**Figure 5-22: Comparison between SD-CSTRS and CSTR at 2M, 300rpm and 55 °C.**



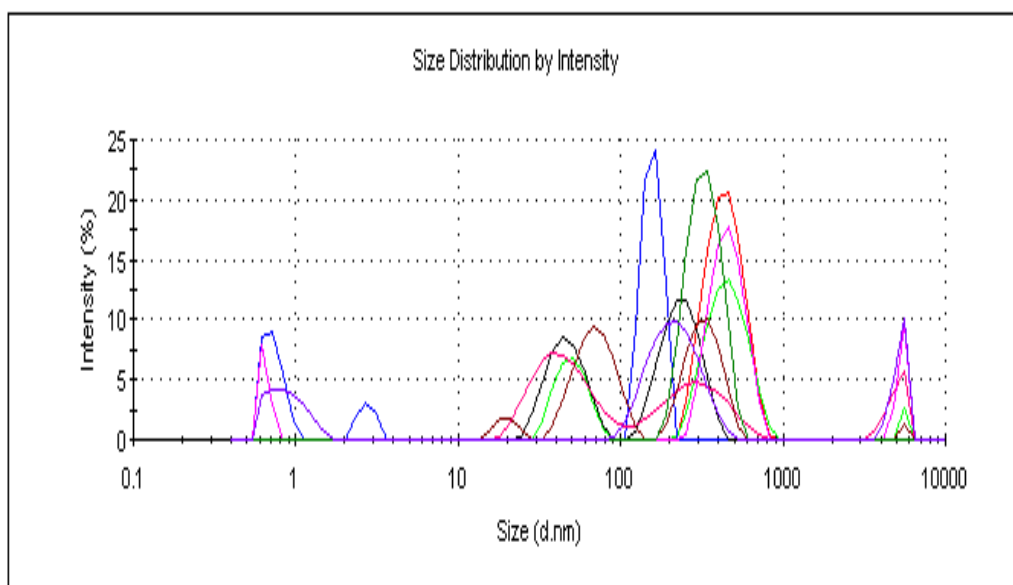


**Figure 5-23: Comparison between SD-CSTRS and CSTR at 2M, 500rpm and 55 °C.**

## 5.4 Discussion

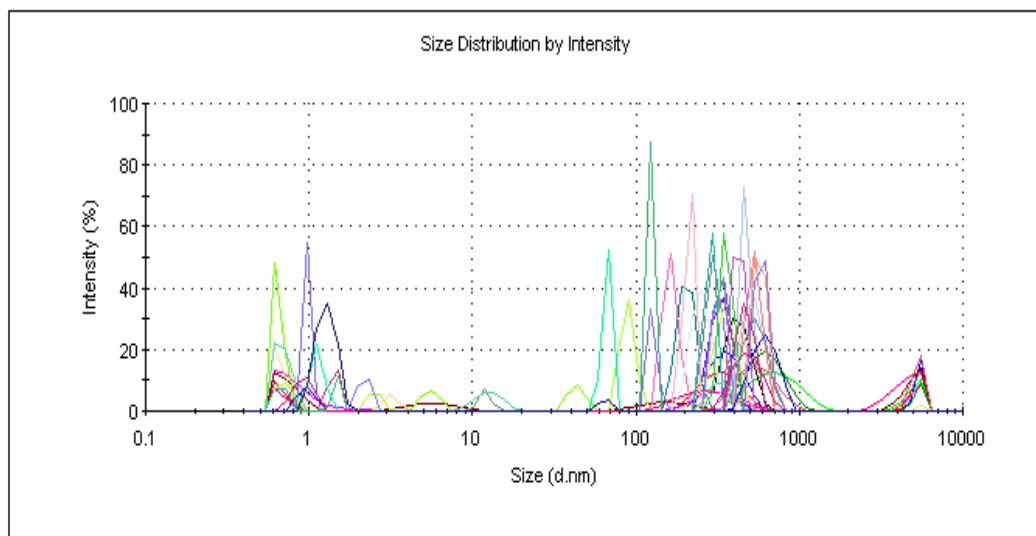
### 5.4.1 Overall Size Distribution

The titanium dioxide crystals synthesized using the Spinning-Disc reactor (SD) only had a wide size distribution. As shown in Figure 5-24, the size distribution of the main peaks for all 9 samples on SD only ranged from 15nm to 900nm with wide spread individual peaks. The low intensity and wide distribution suggest that it is difficult to predict or control particle size distribution using SD alone.



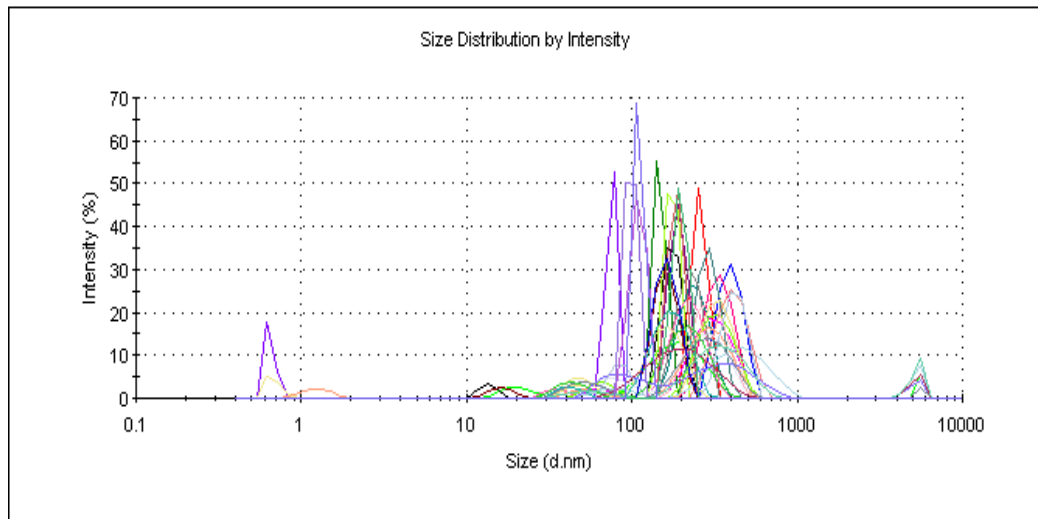
**Figure 5-24: Size distribution of all the SD experiments**

The results from the 36 runs on the Continuous Stirred-Tank Reactor (CSTR) alone presented in Figure 5-25 shows multi-peaks with main size distribution ranging from 40nm to 1500nm; and two other peaks at 0.9nm and 5000nm. The two other peaks were considered as anomalies caused by dust for example, or agglomerates of foreign particles and can be ignored for this comparison. The high intensity and wide distribution suggest relative ease for control and predictability compared to the SD alone.



**Figure 5-25: Size distribution of all the CSTR experiments**

Figure 5-26 shows the experimental results from 36 runs of the Rotating-Disc Continuous Stirred-Tank Reactor and Settler (SD-CSTRS). With the narrowest range and high intensity reading, this graph suggests that predictability is best achievable with the SD-CSTRS. The main conglomeration of size distribution peaks are in the range of 60nm to 1000nm.



**Figure 5-26: Size distribution of all the SD-CSTRS experiments**

## 5.5 Overall Conclusions

From the numerical results and graphs, two conclusions have been drawn that

3. In general and for all three reactor modes of operations, it is evident that the higher the spin and/or impeller speed the smaller the particle size and the narrower the distribution for the range examined.
4. In contrast, the three modes of operations presented varied results. Whereas the SD-CSTR gave narrower distributions with mostly single peaks, the SD alone and CSTR alone produced multi-peaks and wider size distributions.

Both of the above therefore led to an overall conclusion that the SD-CSTR is a more efficient reactor mode for the continuous synthesis of  $\text{TiO}_2$ .

## Chapter 6 : PARTICLE SIZE CONTROL

### 6.1 Introduction

After the success of the associated simulations, both laboratory bench and pilot scale experiments, the products were characterized and analyzed to establish useful trends based on the dominant factors that were varied for both type of experiments in order to deduce optimal conditions for synthesizing Titania using the spinning disc continuous stirred-tank and settler reactor (SD-CSTRS).

### 6.2 Particle Size Control

From Chapters 4 and 5, the novel arrangement limits the number of nuclei produced in the aerosol system (16% conversion of  $\text{TiCl}_4$  to  $\text{TiO}_2$ ) by controlling the concentration of reactants, impact angle and spin; while polymorph selection is achieved by selective operating conditions. The nucleated particles formed in the aerosol process are fed as seeds for heterogeneous nucleation in the metastable regime of the aqueous (sol) reacting volume after the induction time. The mixing (impeller rotation per second) and the degree of super-saturation provide a critical factor which limits the size and distribution of the particles formed. The particles continue to grow by layering until a critical particle size occurs when the resultant forces acting on the bulk produce the critical breaking stress equivalent to the Young's modulus of the desired particle as described by equations 4-1 to 4-3.

Where  $V_m$ =Molecular volume ( $\text{\AA}^3$ )

$K_B$  = Boltzmann constant ( $1.3806505 \times 10^{-23}$  J/K)

$$S=c/c^*$$

$c$  = solubility of  $\text{TiO}_2$  of particle size  $v_{c,t}$  at temperature  $T$

$c^*$ =normal equilibrium solubility of  $\text{TiO}_2$  at temperature  $T$

“ $E$ ” is desired particle Young’s modulus and “ $V_{c,t}$ ” the critical radius (Mullin, 1993) of the desired particle size and  $\sigma$  is the surface energy.

Molecular modelling was adopted to obtain the variables required to compute the critical particle radius as reported in Chapter 3 to simulate optimized  $\text{TiO}_2$  nanoparticles for the five different polymorphs of Titania investigated by performing energy minimization calculations under constant pressure deploying General Utility Lattice Program: GULP (Gale J. D., 2007) using the Buckingham intreatomic potentials  $V_{ij\text{-buck}}$ . Input cell parameters for the model were fitted from Matsui & Akaogi (1991) in terms of intreatomic distance  $r_{ij}$ , effective charge  $q$ ; repulsive radius  $A$ ; softness parameter  $D$ ; Van der Waals’ atomic coefficient  $C$ , and standard atomic force  $f$  (4.184kJ/ Å.mol) have been used. The methodology and results are presented elsewhere (Akindeju et al, 2010).

### 6.3 The Model

For Newtonian fluid (Darby Ronald, 2001);  $\Theta = \gamma\mu$ ; where the shear rate is  $\gamma$ , and  $\mu$  is the viscosity of resulting system; and expressed in terms of the equipment

$$\gamma = \frac{\mu\pi D_{imp}}{60L_{imp}} \quad (6-1)$$

And hence

$$\Theta \text{ [?]} = \frac{\mu^2\pi D_{imp}}{60L_{imp}} \quad (6-2)$$

In terms of required spin,  $\Omega$ ; the impeller diameter  $D_{imp}$ ; and the effective spin channel depth,  $L_{imp}$  which is the perpendicular distance from the impeller shaft to the impeller boundary.

By combining equations (4-3) and (6-2), the required spin to predict particles size in terms of the operating conditions is obtained as

$$\Omega = \frac{60L_{imp}}{\mu^2\pi D_{imp}} \left( \frac{EK_B \ln(S)}{2V_m} \right)^{\frac{1}{2}} \quad (6-3)$$

Equation 6-3 was modified with a Viscosity Power Correction Factor (VPCF),  $\Psi$  to obtain a good fit to experimental data, where  $\Psi = -0.17$ .

$$\Omega = \frac{60L_{imp}}{\mu^{2\Psi}\pi D_{imp}} \left( \frac{EK_B \ln(S)}{2V_m} \right)^{\frac{1}{2}} \quad (6-4)$$

The LHS of equation 6-4 has two components; the molecular component in parenthesis and the other half being the reactor component, hence both the reactor and molecular components have impact on the achievable particle size and distribution.

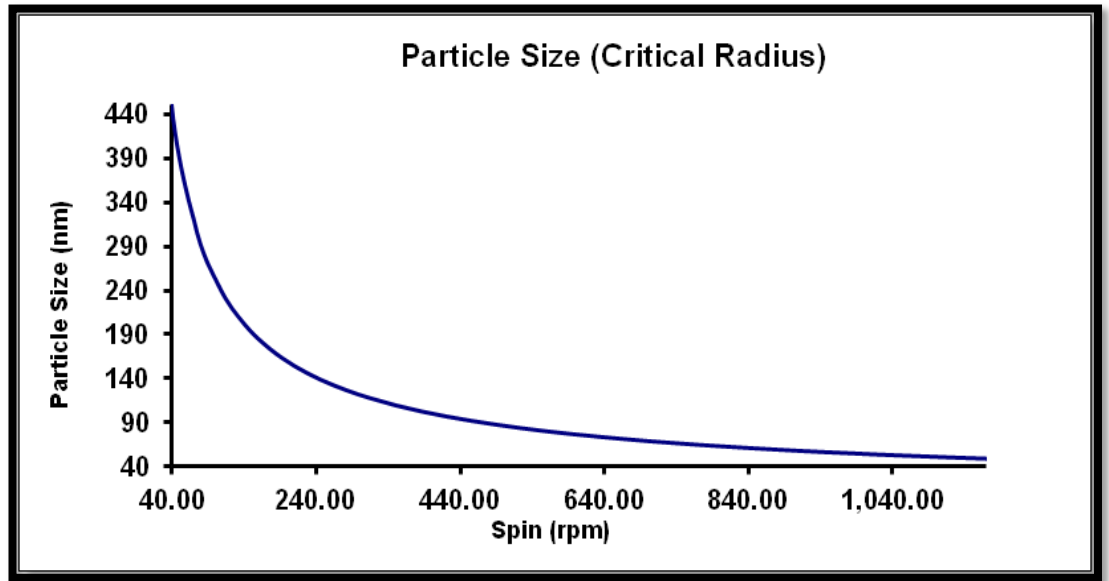


Figure 6-1: Effect of CSTR spin on modal (critical) particle size

## 6.4 Particle Size Distribution

The particle distribution and population of desired  $\text{TiO}_2$  size is obtained from the number density,  $n(v,t)$  population balance equation expressed below in terms of non-zero growth,  $G(v,t)$ ; heterogeneous nucleation rate,  $J(v,t)$ ; and aggregation frequency,  $q(v,t)$  terms of size  $v$ , growing to size  $v'$  over time  $t$ .

$$\begin{aligned} n(v,t) = & \frac{1}{2} \int_0^v n(v-v',t)n(v',t)q(v-v',v')dv' \\ & - n(v,t) \int_0^\infty n(v',t)q(v,v')dv' - n(v,t) \frac{dG(v)}{dv} + J(v) \end{aligned} \quad (6-5)$$

Assuming uniform shape factor and negligible breakage, the analytical solution (Randolph and Larson, 1978) of the above equation is applied to obtain the number density (Figures 3-14 and 3-15) of desired particles in the range  $V_0$  to  $V_{c,t}$ . However, the derivations of several numerical solutions are also available in literature (Artelt et al, 2004; McCoy, 2002 and Hounslow, 1990). Those derivations and their applications in this context have been discussed in Chapter 4.

These results are in agreement and consistent with those presented in Table 3-9.

## 6.5 Effect of Degree of Supersaturation and Temperature on Particle Size

Temperature and the degree of supersaturation affect the mean particle sizes in the same direction; the higher the temperature, the higher the solubility of  $\text{TiCl}_4$ . Figures 6-2 to 6-9 below show the effect of increasing degree of supersaturation,  $S$ , on the modal particle size using equation 6-4.

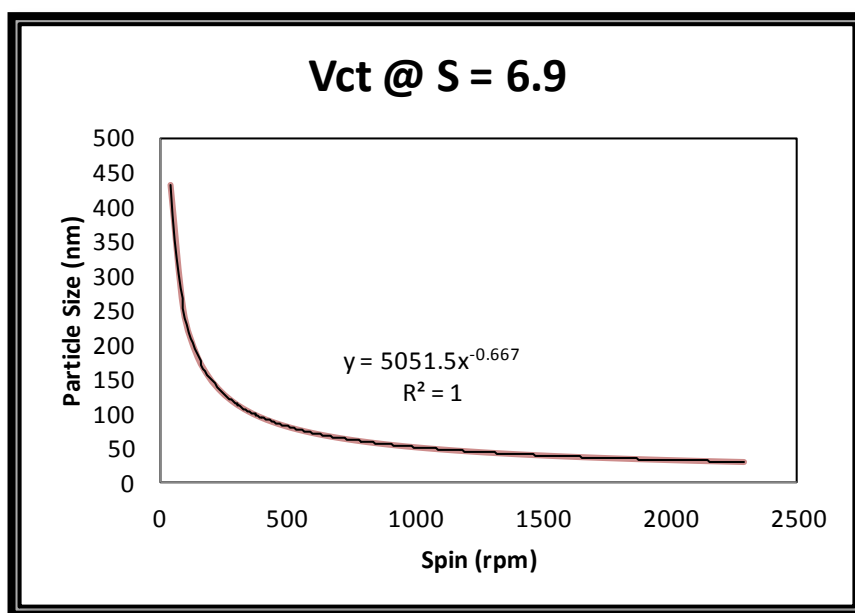


Figure 6-2: Effect of Spin on Particle Size at Degree at Supersaturation of 6.9

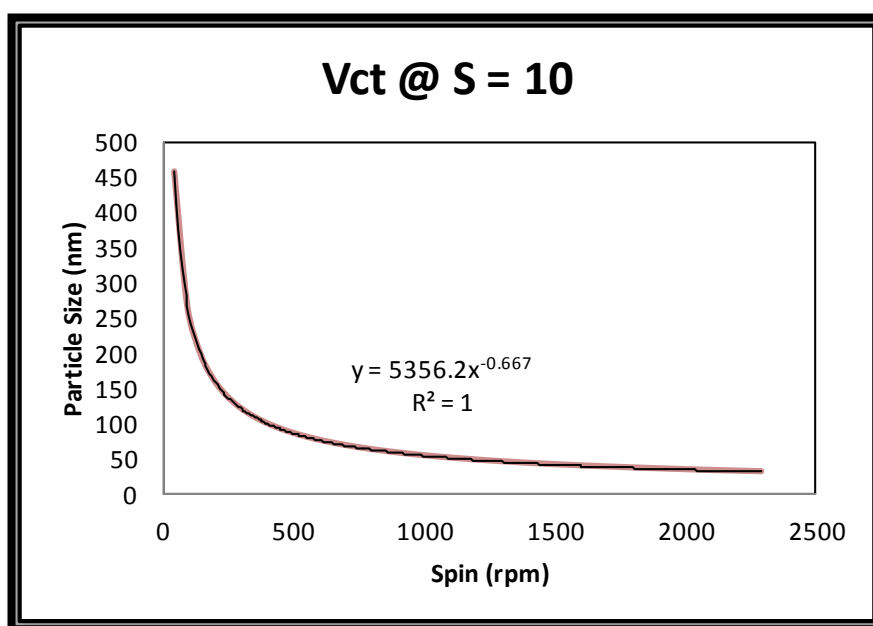


Figure 6-3: Effect of Spin on Particle Size at Degree at Supersaturation of 10



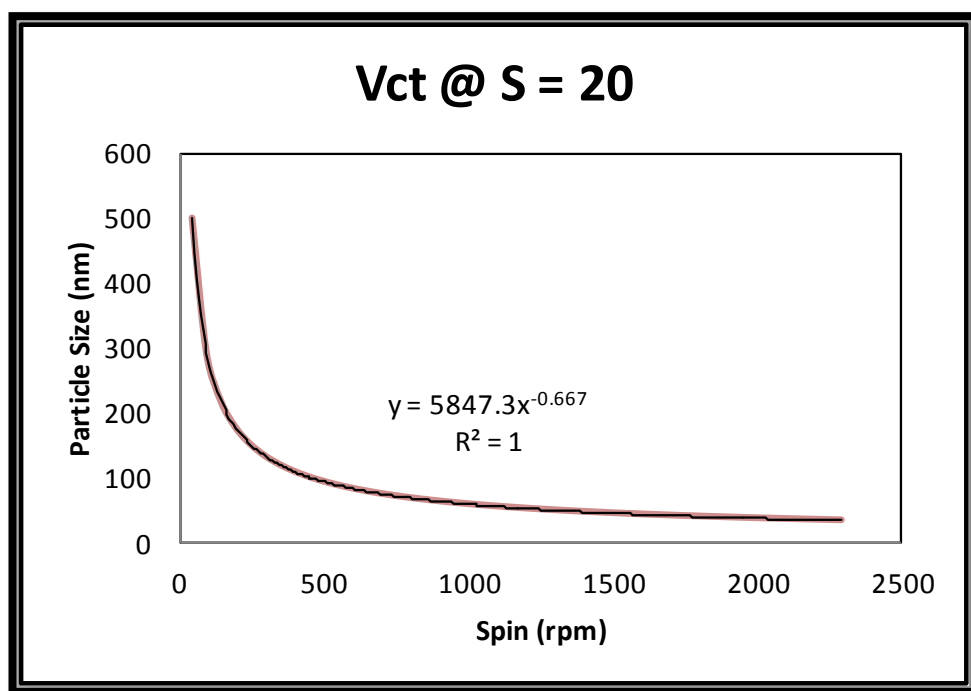


Figure 6-4: Effect of Spin on Particle Size at Degree at Supersaturation of 20

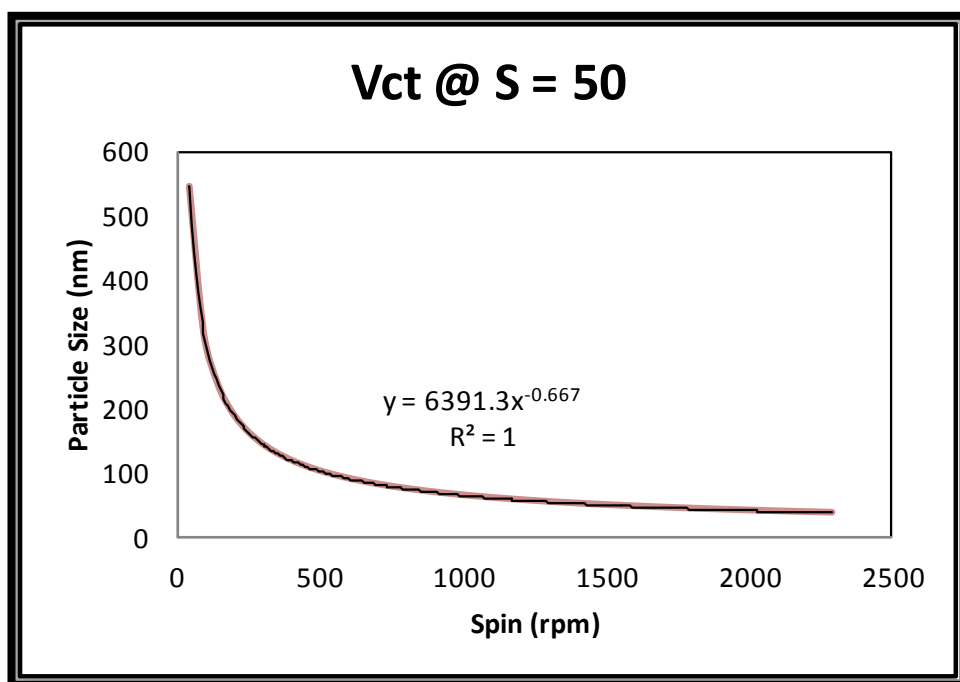


Figure 6-5: Effect of Spin on Particle Size at Degree at Supersaturation of 50

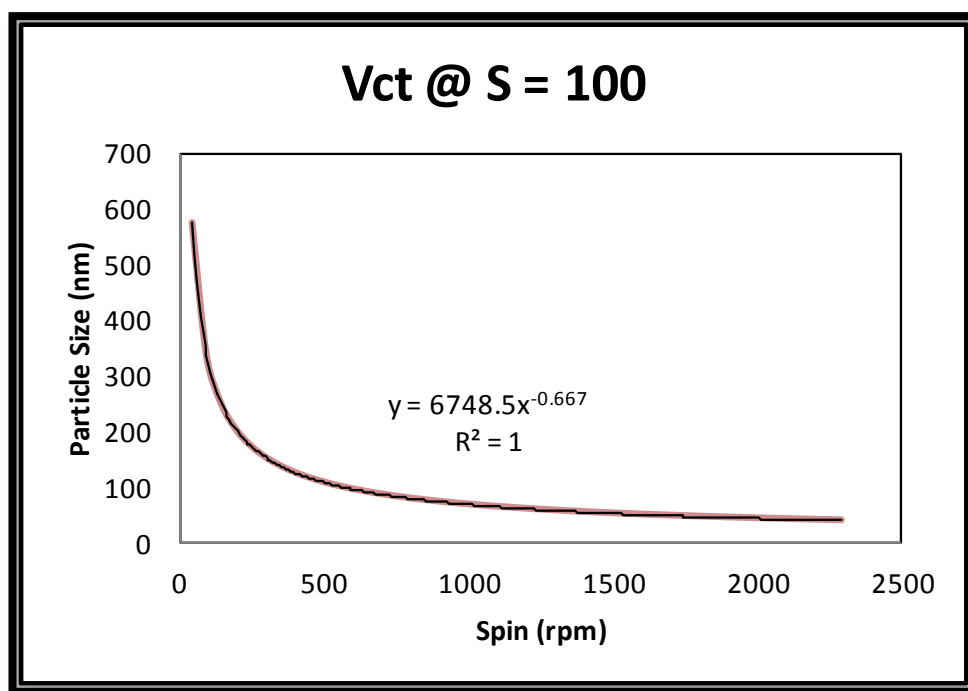


Figure 6-6: Effect of Spin on Particle Size at Degree at Supersaturation of 100

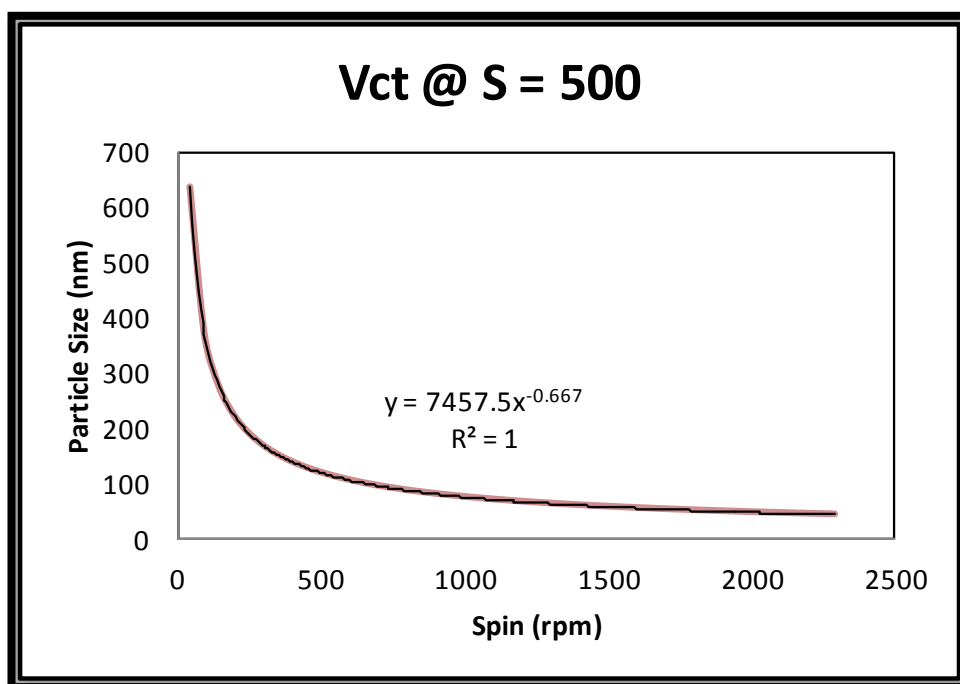


Figure 6-7: Effect of Spin on Particle Size at Degree at Supersaturation of 500

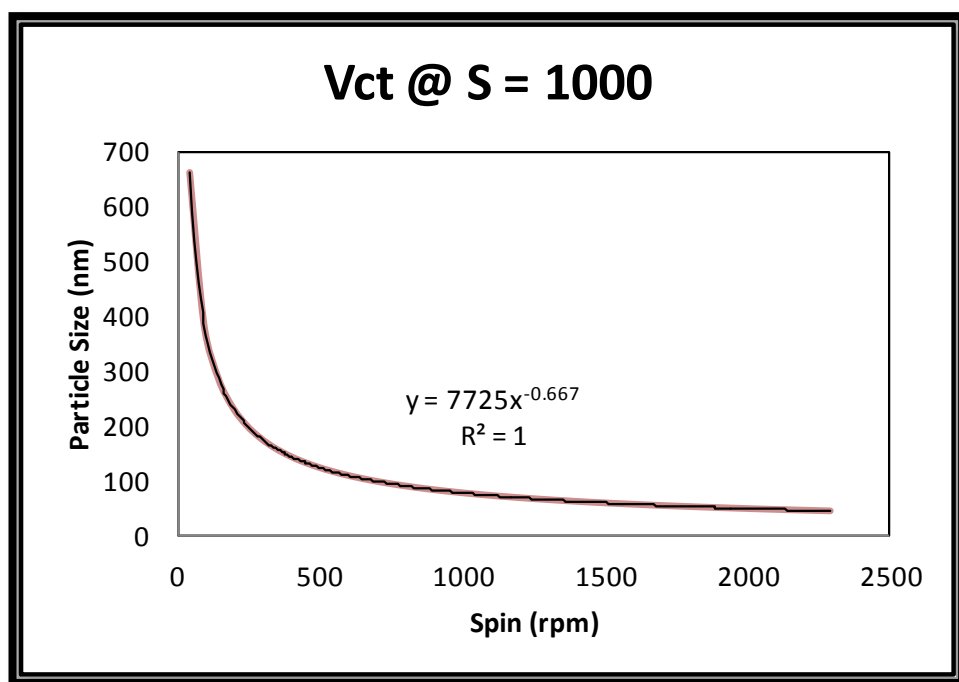


Figure 6-8: Effect of Spin on Particle Size at Degree at Supersaturation of 1000

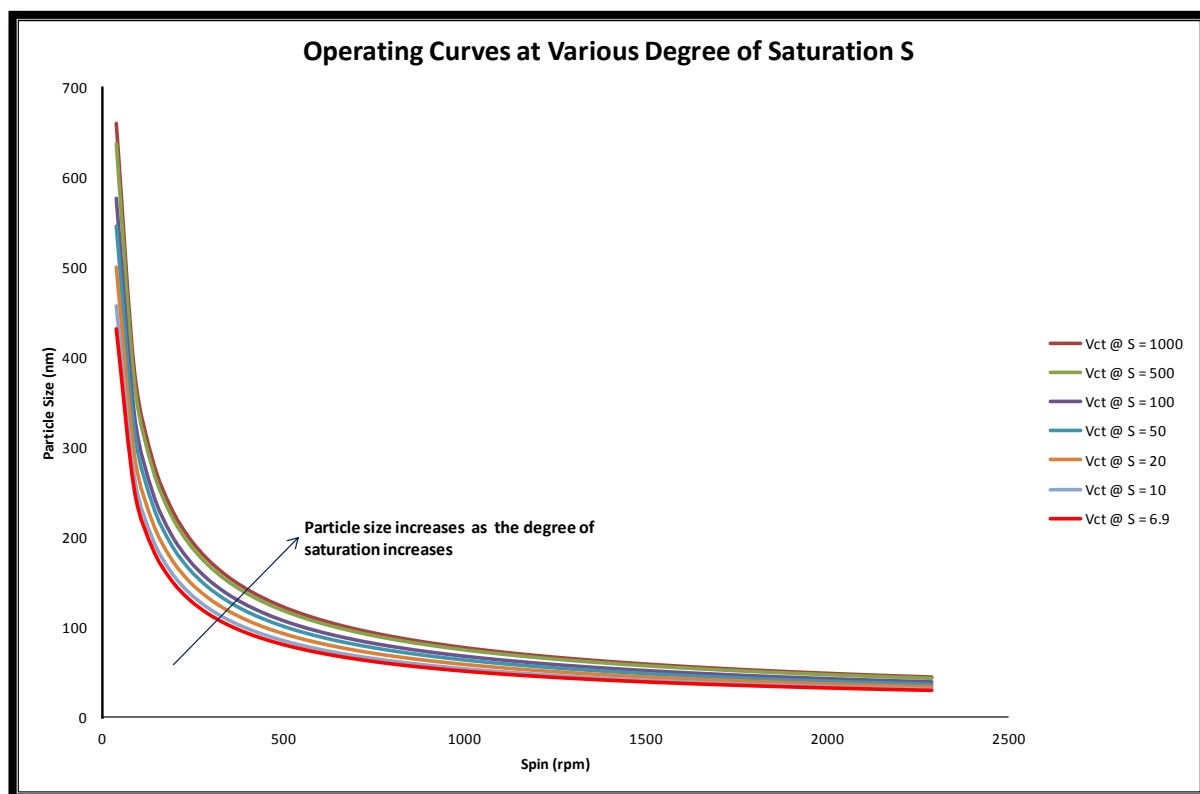


Figure 6-9: Effect of Spin on Particle Size at Various Degrees of Supersaturation

Upon using Ms Excel inbuilt power regression sub-routine for line of best fits, all the curves resulted in a general form given by equation 6-5 below.

$$Y = AX^{-0.667} \quad 6-5$$

where “Y” is the modal particle size, “X” is the spin (rpm) and “A” is the initial particle size from the precipitating crystallization reaction. The exponent “-0.667” is constant and represents rate at which the particles diminish in size for every spin. Hence, it provides a quick evaluating and predicting tool for estimating the modal particle size for a given set of operating conditions once the initial plausible particle size without shear has been determined using a basic laboratory bench experiment.

## 6.6 Structural formation

As shown in Table 5-1, operating temperature,  $\text{TiCl}_4$  molar concentration and the molar ratio of  $\text{H}_2\text{O}/\text{TiCl}_4$  were the main factors that influenced which formation was produced. Operating at 1.0M,  $60^\circ\text{C}$  and molar ratio of 6 produced a mesoporous structure; synthesizing at 0.5M,  $40^\circ\text{C}$  and molar ratio 2 produced the tubular structure, whereas operating at  $47^\circ\text{C}$  and molar ratio of 2 produced nano-crystalline particles for all molar concentration.

The above trends below are in good agreement with Xia et al (1999) as presented in Figures 3-16, and 6-10 below.

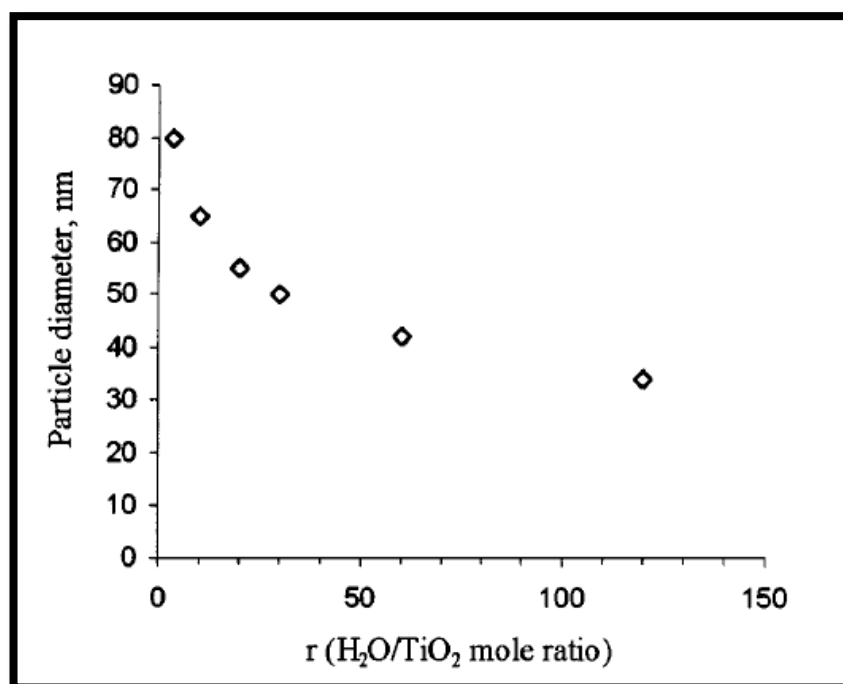


Figure 6-10: Particle Size at different H<sub>2</sub>O/TiCl<sub>4</sub> ratios (Xia et al, 1999)

## 6.7 Conclusions

This work presents parametric relationship between the modal particles sizes and critical operating conditions for the new SDCSTRS process route for continuously synthesizing Titania nanoparticles using TiCl<sub>4</sub>/H<sub>2</sub>O molar ratio, TiCl<sub>4</sub> concentration, spinning disc and CSTR impeller rotation speeds as parameters. The results show a good correlation between experimental and theoretical values with narrow particle size distribution; where for a given the nominated 900rpm impeller rotation speed, sample 7 on Table 5-1 with 0.5M TiCl<sub>4</sub> and H<sub>2</sub>O/TiCl<sub>4</sub> molar ratio of 2 operating at 47°C (319K) produced the optimal particles (with 1.29 standard deviation) as theoretically predicted by simulation.

## **Chapter 7 : CONCLUSIONS AND RECOMMENDATIONS FOR FUTURE WORK**

### **7.1 Conclusions**

The overall aim of this work was to develop a tailor-made process for the continuous synthesis of Titania nanoparticles through Multi-scale simulation and experimental investigations. Compared to existing technologies, this work investigated and sought to develop a better scheme with improved energy efficiency, narrow particle size distribution, polymorph selectivity and controllability; and specifically focused on the under-listed objectives:

1. Development of a methodology for designing Titania nanoparticles of desired shape, size and morphology via a theoretical strategy that combines molecular modelling, reactor design and population balance approaches.
2. Investigated the sol-gel and aerosol processes with a view to developing a modelled reactor for the synthesis of Titania nanoparticles under a controlled hydrodynamic regime in a novel spinning disc continuous Stirred Tank Reactor.
3. Production and characterization of Titania nanoparticles through experiments and comparing them with simulation results.

Upon completion, this study investigated and modelled six polymorphs of Titania: Rutile, Anatase, Brookite, high-pressure Brookite, the columbite-type TiO<sub>2</sub>-II and Corundum-like type CLT, under constant pressure using the General Utility Lattice Program (GULP) with satisfactory results compared to the Classical data on the subject. The simulated thermodynamic, mechanical

and optical properties compare favourably with acceptably known references and results extended to simulate stable optimized nanoparticles except for CLT due to its large compressibility and electronegativity equalization correction. The alternative Buckingham potentials are simpler to implement and the results provide a modern crystallographic compendium for Titania polymorphs. In addition, Randolph and Larson's population balance analytical solution yielded satisfactory results for the number density of Rutile nanoparticles as a base case compared to experimental data (in Chapter 5).

Further, there are indications that hydroxylated  $\text{TiO}_2$  may present yet unknown but important applications in semiconductors.

The results in Chapter 4 demonstrated the technical feasibility of continuously synthesizing  $\text{TiO}_2$  nanoparticles at  $47.27^\circ\text{C}$  using a SDCSTR, representing a deviation from the energy intensive CVD and batch sol-gel processes. It also provides the opportunities for algorithms and software to be developed for simulations of a composite spinning-disc Continuous Stirred Tank Reactors; and provides a tool for predicting yield, residence time, and particle size distribution (population density), respectively.

The results of the experiments in Figure 5-1 to Figure 5-6 and Table 5-1 showed that  $\text{TiO}_2$  nanoparticles were successfully produced at the set conditions with unique sizes and morphologies which provided the required impetus for a larger scale production to examine the impact of spin and impeller speed on size distribution using the  $47^\circ\text{C}$  to  $55^\circ\text{C}$  reaction

temperature cases. Further and from the numerical results and graphs in Chapter 5, two conclusions were drawn that

- a) In general and for all three reactor modes of operations, it is evident that the higher the spin and/or impeller speed the smaller the particle size and the narrower the distribution for the range examined.
- b) In contrast, the three modes of operations presented varied results. Whereas the SD-CSTR gave narrower distributions with mostly single peaks, the SD alone and CSTR alone produced multi-peaks and wider size distributions.

Both of the above therefore led to an overall conclusion that the SD-CSTR is a more efficient reactor mode for the continuous synthesis of  $\text{TiO}_2$ .

And finally Chapter 6 presented parametric relationships between the modal particles sizes and critical operating conditions and hence quick tool for the new SDCSTRS process route for continuously synthesizing Titania nanoparticles using  $\text{TiCl}_4/\text{H}_2\text{O}$  molar ratio,  $\text{TiCl}_4$  concentration, spinning disc and CSTR impeller rotation speeds as parameters. The results show a good correlation between experimental and theoretical values with narrow particle size distribution; where for a given the nominated 900rpm impeller rotation speed, sample 7 in Table 5-1 with 0.5M  $\text{TiCl}_4$  and  $\text{H}_2\text{O}/\text{TiCl}_4$  molar ratio of 2 operating at  $47^\circ\text{C}$  (319K) produced the optimal particles (with 1.29 standard deviation) as theoretically predicted by simulation.

Overall,



- c) Compared to the Chemical Vapour Deposition (CVD) technology that operates at 900°C – 1100°C, this system operates between 25°C and 100°C depending on target characteristics of the desired nanoparticles. This is a significant saving in energy requirements.
- d) This system produces particles within controllable and predictable narrow size distribution unlike the wide particle distribution obtainable from using the SD or CSTR alone in the Sol-Gel process.
- e) While other technologies require very high super-saturation levels, typically in 20 –1000 range, our novel system only requires a maximum of 8; hence preventing material wastages.
- f) By increasing the degrees of freedom, this system achieves controllability for
  - i. Particle size
  - ii. Particle size distribution
  - iii. Polymorph selectivity
- g) This system is suitable for the synthesis of temperature sensitive organic nanoparticles because the optimal operating temperature is well below the temperatures required to denature most organic particles.
- h) This device is suitable for both aqua and non-aqua flow processes; adequate for developing target oriented drug delivery nanoparticles.

- i) The overall process time for this system is 0.859s compared to the more than 2s for Sol-Gel processes (typically followed by calcination) and more than 5min for CVD. This translates into a gross reduction in the total time required for products to reach the target market.

## **7.2 Recommendations for Future Works**

1. The impact and effect of different reactant entry configurations should be investigated.
2. The effect of spinning disc surface geometry on Micro-structural defects should be investigated.
3. The behavior of the SDCSTR using super-critical steam and on the products should be investigated to provide more insight on the overall applications of this novel reactor.
4. The impacts of using different impellers should be investigated.
5. Computational Fluid Dynamics should be deployed to investigate the boundaries of the settling volume.

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### APPENDIX 3a: Starter input file for Rutile

```
opti conp efg pot bond

# Created by GDIS version 0.90.0
#

switch rfo gnorm 0.100000

name Rutile

dump Rutile.res

output movie arc Rutile.arc

cell
4.492683 4.492683 3.008396 90.000000 90.000000 90.000000
fractional
Ti core 0.000000 0.000000 0.000000 2.1960000
1.0000000
O core 0.303283 0.303283 0.000000 -1.0980000
1.0000000

space
P 42/M N M

species
Ti core 2.196000
O core -1.098000
end

buck
O core Ti core 16957.6560 0.194000 12.59259
0.00 15.00
buck
O core O core 11782.8466 0.234000 30.22222
0.00 15.00
buck
Ti core Ti core 31120.4285 0.154000 5.246913
0.00 15.00

print 1
```

## APPENDIX 3b: Optimised Rutile molecule (Starter File)

```
*****
*****
*
*              GENERAL UTILITY LATTICE PROGRAM
*
*              Julian Gale
*
*              Nanochemistry Research Institute
*
*              Curtin University of Technology, Western Australia
*
*****
*****
* Version = 3.1    * Last modified = 23rd May 2010
*
*****
*****
*  optimise      - perform optimisation run
*
*  conp          - constant pressure calculation
*
*  potential     - calculate electrostatic site potentials
*
*  efg           - calculate electrostatic electric field gradient
*
*  bond          - calculate bond lengths
*
*****
*****

Job Started  at 10:29.44  23rd May  2010

Number of CPUs =      1

Total number of configurations input =  1

*****
*****
*  Input for Configuration =  1 : Rutile
*
*****
*****

Formula = Ti2O4

Number of irreducible atoms/shells =      2

Total number atoms/shells =      6

Dimensionality = 3          : Bulk
```



Symmetry :

Crystal family : Tetragonal  
Crystal class (Groth - 1921) : Ditetragonal Dipyramidal  
Space group (centrosymmetric) : P 42/M N M  
Patterson group : P 4/m m m

Cartesian lattice vectors (Angstroms) :

4.492683	0.000000	0.000000
0.000000	4.492683	0.000000
0.000000	0.000000	3.008396

Cell parameters (Angstroms/Degrees):

a =	4.4927	alpha =	90.0000
b =	4.4927	beta =	90.0000
c =	3.0084	gamma =	90.0000

Initial cell volume = 60.722068 Angs\*\*3

Temperature of configuration = 0.000 K

Pressure of configuration = 0.000 GPa

Fractional coordinates of asymmetric unit :

No.	Atomic		x	y	z	Charge
Occupancy	Label		(Frac)	(Frac)	(Frac)	(e)
(Frac)						
1	Ti	c	0.000000	0.000000	0.000000	2.1960
1.000000						
2	O	c	0.303283 *	0.303283	0.000000	-1.0980
1.000000						

Constraints :

Constraint no.	Unconstrained	Constrained
Coefficient	Offset	
	Variable	Variable
1	Strain 1	Strain 2
0.0000		1.00000
2	2 x	2 y
0.0000		1.00000

Bond calculation :

```

-----
-----
  Asymmetric unit site  Full lattice sites  No.  Distance
No.  Distance
                                     (Angs)
(Angs)
-----
-----
  No bonds found for any atoms in the system
-----
-----

```

```

*****
*****
*  General input information
*
*****
*****

```

Species output for all configurations :

```

-----
-----
  Species      Type      Atomic      Atomic      Charge      Radii
(Angs)      Library
              Number      Mass      (e)      Cova      Ionic
VDW      Symbol
-----
-----
      Ti      Core      22      47.88      2.1960      1.470      0.000
2.190
      O      Core      8      16.00      -1.0980      0.730      0.000
1.360
-----
-----

```

```

Lattice summation method      =      Ewald
Accuracy factor for lattice sums      =      8.000

```

Time limit = Infinity

General interatomic potentials :

-----						
-----						
Atom	Types	Potential	A	B	C	D
Cutoffs (Ang)						
1	2					
Min	Max					
-----						
O	c Ti	c Buckingham	0.170E+05	0.194	12.6	0.00
0.000	15.000					
O	c O	c Buckingham	0.118E+05	0.234	30.2	0.00
0.000	15.000					
Ti	c Ti	c Buckingham	0.311E+05	0.154	5.25	0.00
0.000	15.000					
-----						
-----						

```

*****
*****
*   Output for configuration   1 : Rutile
*
*****
*****

```

Components of energy :

-----		
-----		
Interatomic potentials	=	6.19028013 eV
Monopole - monopole (real)	=	-25.17073329 eV
Monopole - monopole (recip)	=	-60.62511546 eV
Monopole - monopole (total)	=	-85.79584875 eV
-----		
-----		
Total lattice energy	=	-79.60556862 eV
-----		
-----		
Total lattice energy	=	-7680.7205 kJ/(mole unit cells)
-----		
-----		

MSI Archive (version 3) open for Movie as Rutile\_3D.arc

Number of variables = 3

```

Maximum number of calculations = 1000
Maximum Hessian update interval = 10
Maximum step size = 1.000000000
Maximum parameter tolerance = 0.000010000
Maximum function tolerance = 0.000010000
Maximum gradient tolerance = 0.001000000
Maximum gradient component = 0.010000000

```

```

Symmetry constrained optimisation

Symmetry used for second derivatives

Cell parameters to be optimised using strains

Newton-Raphson optimiser to be used

BFGS hessian update to be used

Minimiser to switch to RFO
When gradient norm is less than      0.100000

Start of bulk optimisation :

Cycle:      0 Energy:      -79.605569  Gnorm:      0.000473
CPU:      0.016

**** Optimisation achieved ****

Final energy =      -79.60556862 eV
Final Gnorm  =      0.00047256

Components of energy :

-----
-----
Interatomic potentials      =      6.19028013 eV
Monopole - monopole (real) =      -25.17073329 eV
Monopole - monopole (recip)=      -60.62511546 eV
Monopole - monopole (total)=      -85.79584875 eV
-----
-----
Total lattice energy      =      -79.60556862 eV
-----
-----
Total lattice energy      =      -7680.7205 kJ/(mole unit
cells)
-----
-----

Final asymmetric unit coordinates :

-----
-----
No.  Atomic      x      y      z      Radius
     Label      (Frac)  (Frac)  (Frac)  (Angs)
-----
-----
1  Ti   c      0.000000  0.000000  0.000000  0.000000
2  O    c      0.303283  0.303283  0.000000  0.000000
-----
-----

```

Final Cartesian lattice vectors (Angstroms) :

4.492683	0.000000	0.000000
0.000000	4.492683	0.000000
0.000000	0.000000	3.008396

Final cell parameters and derivatives :

a	4.492683 Angstrom	dE/de1 (xx)	0.000014
eV/strain			
b	4.492683 Angstrom	dE/de2 (yy)	0.000000
eV/strain			
c	3.008396 Angstrom	dE/de3 (zz)	-0.000039
eV/strain			
alpha	90.000000 Degrees	dE/de4 (yz)	0.000000
eV/strain			
beta	90.000000 Degrees	dE/de5 (xz)	0.000000
eV/strain			
gamma	90.000000 Degrees	dE/de6 (xy)	0.000000
eV/strain			

Primitive cell volume = 60.722068 Angs\*\*3

Density of cell = 4.368954 g/cm\*\*3

Non-primitive cell volume = 60.722068 Angs\*\*3

Final internal derivatives :

No.	Atomic		x	y	z
Radius	Label		(eV)	(eV)	(eV)
(eV/Angs)					
1	Ti	c	0.000000	0.000000	0.000000
0.000000					
2	O	c	0.001417	0.000000	0.000000
0.000000					

Bond calculation :

```

-----
-----
  Asymmetric unit site  Full lattice sites  No.  Distance
No.  Distance
                                     (Angs)
(Angs)
-----
-----
  No bonds found for any atoms in the system
-----
-----

```

Time to end of optimisation = 0.0160 seconds

Electrostatic potential at atomic positions :

```

-----
-----
  Site  Atomic      Potential      Derivatives (V/Angs)
  No.   Label      (V)                x          y
z
-----
-----
    1  Ti    c    -24.810042      0.000000    0.000000
0.000000
    2  O     c     14.259106     0.598140    0.598140
0.000000
-----
-----

```

Electric Field Gradients at atomic positions :

```

-----
-----
  Site no.      EFGs (V/Angs**2)
                xx      xy      yy      xz      yz
zz
-----
-----
    1      -0.0085  -1.0651  -0.0085  0.0000  0.0000
0.0171
    2      -0.9695   9.4124  -0.9695  0.0000  0.0000
1.9389
-----
-----

```

EFG Tensor properties :

-----				
Site no.	Diagonalised EFGs (V/Angs**2)			eVzz/h
Asymmetry	xx	yy	zz	(MHz/barn)
Parameter	-----			
-----				
1	0.0171	1.0565	-1.0736	2.5959
0.9682				
2	1.9389	8.4429	-10.3818	25.1030
0.6265				
-----				
-----				

Total time to end of lattice properties = 0.0160 s

Peak dynamic memory used = 0.45 MB

Timing analysis for GULP :

-----	
-----	
Task / Subroutine	Time
(Seconds)	
-----	
Calculation of real space energy using symmetry	
0.0080	
-----	
Total CPU time	
0.0160	
-----	
-----	

Dump file written as Rutile.res

Job Finished at 10:29.44 23rd May 2010

### APPENDIX 3c: Rutile\_MD4\_298K

opti conp conjugate prop distance bond pot efg

# Created by GDIS version 0.90.0

#

switch rfo gnorm 0.100000

name Optimised\_Rutile\_MD2\_298K

dump Optimised\_Rutile\_MD\_phon.res

temperature 298.000

cartesian

O	core	-3.996057	-1.017877	-4.410175	-1.0980000
1.0000000					
O	core	-5.533671	-0.712236	1.213252	-1.0980000
1.0000000					
O	core	-3.987066	-1.252000	4.156693	-1.0980000
1.0000000					
O	core	-4.076434	1.385362	-4.723667	-1.0980000
1.0000000					
O	core	-5.213882	0.792325	-1.671573	-1.0980000
1.0000000					
O	core	-4.492634	1.457151	1.637137	-1.0980000
1.0000000					
O	core	-5.371959	0.717806	4.463831	-1.0980000
1.0000000					
O	core	-0.032985	-5.065467	-3.901502	-1.0980000
1.0000000					
O	core	-0.966819	-5.494387	1.545334	-1.0980000
1.0000000					
O	core	-0.470863	-5.128959	4.608690	-1.0980000
1.0000000					
Ti	core	-1.744943	-2.328801	-7.178962	2.1960000
1.0000000					
O	core	-3.530398	-2.567656	-6.423862	-1.0980000
1.0000000					
O	core	-1.182537	-1.587049	-8.756125	-1.0980000
1.0000000					
Ti	core	-2.950870	-2.653096	-4.521746	2.1960000
1.0000000					
O	core	-1.442703	-3.353470	-5.599807	-1.0980000
1.0000000					
O	core	-2.107108	-0.699016	-6.327321	-1.0980000
1.0000000					
O	core	-3.483041	-3.442551	-2.953674	-1.0980000
1.0000000					
O	core	-1.629298	-1.907551	-3.162609	-1.0980000
1.0000000					
Ti	core	-2.543910	-2.640554	-1.509974	2.1960000
1.0000000					
O	core	-0.964920	-3.800651	-1.369848	-1.0980000
1.0000000					
O	core	-3.519687	-0.894771	-1.584334	-1.0980000
1.0000000					



O	core	-3.157564	-2.988948	0.216675	-1.0980000
1.0000000					
O	core	-1.378381	-1.281709	-0.213247	-1.0980000
1.0000000					
Ti	core	-2.120435	-2.095214	1.440256	2.1960000
1.0000000					
O	core	-0.541475	-3.110461	1.329252	-1.0980000
1.0000000					
O	core	-3.115190	-0.513513	1.713348	-1.0980000
1.0000000					
O	core	-2.064145	-3.034472	3.195460	-1.0980000
1.0000000					
O	core	-0.508677	-0.438129	4.142268	-1.0980000
1.0000000					
Ti	core	-2.755580	-2.536938	4.853167	2.1960000
1.0000000					
O	core	-1.031100	-2.776318	5.711813	-1.0980000
1.0000000					
O	core	-2.332817	-0.765316	5.870563	-1.0980000
1.0000000					
O	core	-3.567296	-2.737127	6.555947	-1.0980000
1.0000000					
O	core	-1.109896	-1.279403	8.046450	-1.0980000
1.0000000					
Ti	core	-2.904606	-1.472359	7.705364	2.1960000
1.0000000					
Ti	core	-2.182757	2.493199	-7.604380	2.1960000
1.0000000					
O	core	-1.399609	1.254312	-8.767924	-1.0980000
1.0000000					
Ti	core	-3.798498	0.022151	-6.021846	2.1960000
1.0000000					
O	core	-3.651935	1.391237	-7.268316	-1.0980000
1.0000000					
O	core	-0.809481	3.772321	-7.589040	-1.0980000
1.0000000					
Ti	core	-2.456989	2.380680	-4.411049	2.1960000
1.0000000					
O	core	-1.284389	1.726540	-6.029386	-1.0980000
1.0000000					
O	core	-2.433096	3.718262	-5.782855	-1.0980000
1.0000000					
Ti	core	-3.936951	0.425622	-2.975018	2.1960000
1.0000000					
O	core	-2.065664	0.533036	-3.725340	-1.0980000
1.0000000					
O	core	-0.817016	3.201428	-3.922157	-1.0980000
1.0000000					
Ti	core	-1.810459	2.589438	-1.222826	2.1960000
1.0000000					
O	core	-0.785124	0.962951	-1.501630	-1.0980000
1.0000000					
O	core	-3.066135	2.344037	-2.606969	-1.0980000
1.0000000					
Ti	core	-4.473539	0.159401	-0.075784	2.1960000
1.0000000					
O	core	-2.921631	1.361167	-0.180383	-1.0980000
1.0000000					

O	core	-1.302704	3.122285	0.551630	-1.0980000
1.0000000					
Ti	core	-2.567998	1.713169	1.685496	2.1960000
1.0000000					
O	core	-0.835071	0.859107	1.672942	-1.0980000
1.0000000					
O	core	-2.498861	3.444418	2.631428	-1.0980000
1.0000000					
Ti	core	-4.802492	-0.049181	2.806791	2.1960000
1.0000000					
O	core	-3.108658	1.257930	3.715341	-1.0980000
1.0000000					
O	core	-0.841778	2.786231	4.201554	-1.0980000
1.0000000					
Ti	core	-2.760840	3.016492	4.421173	2.1960000
1.0000000					
O	core	-0.441036	0.745423	6.923367	-1.0980000
1.0000000					
O	core	-2.942693	2.034042	6.053905	-1.0980000
1.0000000					
Ti	core	-3.830077	0.390515	5.446167	2.1960000
1.0000000					
O	core	-3.809157	0.119430	7.434105	-1.0980000
1.0000000					
O	core	-0.511057	3.282605	7.152371	-1.0980000
1.0000000					
Ti	core	-1.802255	1.975134	7.551844	2.1960000
1.0000000					
O	core	-1.502756	1.037121	9.118724	-1.0980000
1.0000000					
O	core	-1.315216	4.395761	-1.677470	-1.0980000
1.0000000					
O	core	-0.837708	5.546343	1.190937	-1.0980000
1.0000000					
O	core	-2.152075	4.453212	5.414238	-1.0980000
1.0000000					
O	core	2.152075	-4.453212	-5.414237	-1.0980000
1.0000000					
O	core	0.837708	-5.546343	-1.190936	-1.0980000
1.0000000					
O	core	1.315216	-4.395760	1.677471	-1.0980000
1.0000000					
Ti	core	1.802256	-1.975133	-7.551843	2.1960000
1.0000000					
O	core	1.502757	-1.037120	-9.118723	-1.0980000
1.0000000					
Ti	core	0.273787	-4.177904	-5.467887	2.1960000
1.0000000					
O	core	0.511058	-3.282604	-7.152370	-1.0980000
1.0000000					
O	core	3.809157	-0.119429	-7.434104	-1.0980000
1.0000000					
Ti	core	2.760841	-3.016491	-4.421172	2.1960000
1.0000000					
O	core	2.942694	-2.034041	-6.053904	-1.0980000
1.0000000					
O	core	0.441036	-0.745423	-6.923366	-1.0980000
1.0000000					

Ti	core	0.655699	-4.175480	-2.416375	2.1960000
1.0000000					
O	core	0.841778	-2.786229	-4.201553	-1.0980000
1.0000000					
O	core	3.108659	-1.257929	-3.715341	-1.0980000
1.0000000					
Ti	core	2.567999	-1.713168	-1.685496	2.1960000
1.0000000					
O	core	2.498862	-3.444417	-2.631427	-1.0980000
1.0000000					
O	core	0.835071	-0.859106	-1.672942	-1.0980000
1.0000000					
Ti	core	-0.014267	-4.666538	0.176418	2.1960000
1.0000000					
O	core	1.302704	-3.122284	-0.551629	-1.0980000
1.0000000					
O	core	2.921632	-1.361166	0.180383	-1.0980000
1.0000000					
Ti	core	1.810460	-2.589438	1.222827	2.1960000
1.0000000					
O	core	3.066136	-2.344036	2.606969	-1.0980000
1.0000000					
O	core	0.785125	-0.962950	1.501631	-1.0980000
1.0000000					
Ti	core	-0.398321	-4.351875	2.898619	2.1960000
1.0000000					
O	core	0.817017	-3.201427	3.922158	-1.0980000
1.0000000					
O	core	2.065664	-0.533035	3.725340	-1.0980000
1.0000000					
Ti	core	2.456990	-2.380679	4.411050	2.1960000
1.0000000					
O	core	2.433097	-3.718261	5.782856	-1.0980000
1.0000000					
O	core	1.284390	-1.726539	6.029387	-1.0980000
1.0000000					
Ti	core	0.450736	-4.032363	5.778584	2.1960000
1.0000000					
O	core	0.809482	-3.772320	7.589041	-1.0980000
1.0000000					
O	core	3.651936	-1.391236	7.268316	-1.0980000
1.0000000					
Ti	core	2.182758	-2.493199	7.604381	2.1960000
1.0000000					
O	core	1.399609	-1.254311	8.767924	-1.0980000
1.0000000					
Ti	core	-0.105093	-0.053606	-8.838008	2.1960000
1.0000000					
Ti	core	2.904607	1.472360	-7.705363	2.1960000
1.0000000					
Ti	core	0.384251	0.884409	-5.925669	2.1960000
1.0000000					
O	core	1.109897	1.279404	-8.046449	-1.0980000
1.0000000					
O	core	3.567297	2.737128	-6.555946	-1.0980000
1.0000000					
Ti	core	2.755580	2.536939	-4.853166	2.1960000
1.0000000					

O	core	2.332818	0.765317	-5.870562	-1.0980000
1.0000000					
O	core	1.031101	2.776319	-5.711812	-1.0980000
1.0000000					
Ti	core	-0.582769	-0.365627	-2.905004	2.1960000
1.0000000					
O	core	0.508678	0.438130	-4.142267	-1.0980000
1.0000000					
O	core	2.064145	3.034473	-3.195460	-1.0980000
1.0000000					
Ti	core	2.120436	2.095214	-1.440255	2.1960000
1.0000000					
O	core	3.115190	0.513514	-1.713347	-1.0980000
1.0000000					
O	core	0.541476	3.110462	-1.329251	-1.0980000
1.0000000					
Ti	core	0.000000	0.000000	0.000000	2.1960000
1.0000000					
O	core	1.378381	1.281709	0.213248	-1.0980000
1.0000000					
O	core	3.157564	2.988949	-0.216674	-1.0980000
1.0000000					
Ti	core	2.543910	2.640555	1.509975	2.1960000
1.0000000					
O	core	3.519688	0.894772	1.584335	-1.0980000
1.0000000					
O	core	0.964921	3.800651	1.369848	-1.0980000
1.0000000					
Ti	core	0.582770	0.365627	2.905004	2.1960000
1.0000000					
O	core	1.629298	1.907552	3.162609	-1.0980000
1.0000000					
O	core	3.483041	3.442552	2.953675	-1.0980000
1.0000000					
Ti	core	2.950871	2.653096	4.521747	2.1960000
1.0000000					
O	core	2.107109	0.699017	6.327322	-1.0980000
1.0000000					
O	core	1.442704	3.353471	5.599807	-1.0980000
1.0000000					
Ti	core	-0.384250	-0.884408	5.925670	2.1960000
1.0000000					
O	core	1.182538	1.587049	8.756126	-1.0980000
1.0000000					
O	core	3.530399	2.567656	6.423863	-1.0980000
1.0000000					
Ti	core	1.744943	2.328802	7.178963	2.1960000
1.0000000					
Ti	core	0.105094	0.053607	8.838009	2.1960000
1.0000000					
Ti	core	-0.450735	4.032364	-5.778583	2.1960000
1.0000000					
Ti	core	0.398322	4.351876	-2.898618	2.1960000
1.0000000					
O	core	0.470864	5.128960	-4.608689	-1.0980000
1.0000000					
Ti	core	0.014268	4.666539	-0.176417	2.1960000
1.0000000					

```

O      core      0.966819      5.494387      -1.545333      -1.0980000
1.0000000
Ti     core     -0.655698      4.175481      2.416376      2.1960000
1.0000000
O      core      0.032985      5.065468      3.901503      -1.0980000
1.0000000
Ti     core     -0.273786      4.177905      5.467888      2.1960000
1.0000000
O      core      5.371960     -0.717805     -4.463830     -1.0980000
1.0000000
O      core      4.492635     -1.457150     -1.637136     -1.0980000
1.0000000
O      core      5.213883     -0.792324      1.671574     -1.0980000
1.0000000
O      core      4.076435     -1.385361      4.723668     -1.0980000
1.0000000
Ti     core      3.830078     -0.390514     -5.446167      2.1960000
1.0000000
Ti     core      4.802493      0.049182     -2.806790      2.1960000
1.0000000
O      core      3.987067      1.252001     -4.156692     -1.0980000
1.0000000
Ti     core      4.473540     -0.159400      0.075784      2.1960000
1.0000000
O      core      5.533672      0.712237     -1.213251     -1.0980000
1.0000000
Ti     core      3.936952     -0.425621      2.975019      2.1960000
1.0000000
O      core      3.996058      1.017877      4.410176     -1.0980000
1.0000000
Ti     core      3.798499     -0.022150      6.021847      2.1960000
1.0000000

```

```

species
Ti      core      2.196000
O       core     -1.098000
end

```

```

buck
O      core Ti      core  16957.6560      0.194000  12.59259
0.00 15.00
buck
O      core O       core  11782.8466      0.234000  30.22222
0.00 15.00
buck
Ti     core Ti      core  31120.4285      0.154000  5.246913
0.00 15.00

```

```

print 1

```

## APPENDIX 3d: Optimised Rutile Nanoparticles (MD)

```
*****
*****
*
*                      GENERAL UTILITY LATTICE PROGRAM
*
*                      Julian Gale
*
*                      Nanochemistry Research Institute
*
*                      Curtin University of Technology, Western Australia
*
*****
*****
* Version = 3.1      * Last modified = 23rd June 2010
*
*****
*****
*  optimise          - perform optimisation run
*
*  comp              - constant pressure calculation
*
*  property          - calculate properties for final geometry
*
*  potential         - calculate electrostatic site potentials
*
*  efg               - calculate electrostatic electric field gradient
*
*  bond              - calculate bond lengths
*
*  distance          - calculate distances
*
*  conjugate         - use conjugate gradients minimiser
*
*****
*****

Job Started   at 13:01.28 23rd June 2010

Number of CPUs =      1

Total number of configurations input =    1

*****
*****
*  Input for Configuration =    1 : Rutile_MD4_298K
*
*****
*****

Formula = O918Ti459

Number of irreducible atoms/shells =    1377

Total number atoms/shells =    1377
```

Dimensionality = 0 : Cluster

Charge on cluster = 0.00

Initial cluster dipoles : x = 0.000109 e.Angs  
y = -0.000030 e.Angs  
z = 0.000020 e.Angs

Temperature of configuration = 298.0 K

Cartesian coordinates of cluster :

-----					
-----					
No.	Atomic	x	y	z	Charge
Occupancy	Label	(Angs)	(Angs)	(Angs)	(e)
(Frac)					
-----					
1	O c	-3.9961 *	-1.0179 *	-4.4102 *	-1.0980
1.000000					
2	O c	-5.5337 *	-0.7122 *	1.2133 *	-1.0980
1.000000					
3	O c	-3.9871 *	-1.2520 *	4.1567 *	-1.0980
1.000000					
4	O c	-4.0764 *	1.3854 *	-4.7237 *	-1.0980
1.000000					
5	O c	-5.2139 *	0.7923 *	-1.6716 *	-1.0980
1.000000					
6	O c	-4.4926 *	1.4572 *	1.6371 *	-1.0980
1.000000					
7	O c	-5.3720 *	0.7178 *	4.4638 *	-1.0980
1.000000					
8	O c	-0.0330 *	-5.0655 *	-3.9015 *	-1.0980
1.000000					
9	O c	-0.9668 *	-5.4944 *	1.5453 *	-1.0980
1.000000					
10	O c	-0.4709 *	-5.1290 *	4.6087 *	-1.0980
1.000000					
11	Ti c	-1.7449 *	-2.3288 *	-7.1790 *	2.1960
1.000000					
12	O c	-3.5304 *	-2.5677 *	-6.4239 *	-1.0980
1.000000					
13	O c	-1.1825 *	-1.5870 *	-8.7561 *	-1.0980
1.000000					
14	Ti c	-2.9509 *	-2.6531 *	-4.5217 *	2.1960
1.000000					
15	O c	-1.4427 *	-3.3535 *	-5.5998 *	-1.0980
1.000000					
16	O c	-2.1071 *	-0.6990 *	-6.3273 *	-1.0980
1.000000					
17	O c	-3.4830 *	-3.4426 *	-2.9537 *	-1.0980
1.000000					
18	O c	-1.6293 *	-1.9076 *	-3.1626 *	-1.0980
1.000000					

19 Ti	c	-2.5439 *	-2.6406 *	-1.5100 *	2.1960
1.000000					
20 O	c	-0.9649 *	-3.8007 *	-1.3698 *	-1.0980
1.000000					
21 O	c	-3.5197 *	-0.8948 *	-1.5843 *	-1.0980
1.000000					
22 O	c	-3.1576 *	-2.9889 *	0.2167 *	-1.0980
1.000000					
23 O	c	-1.3784 *	-1.2817 *	-0.2132 *	-1.0980
1.000000					
24 Ti	c	-2.1204 *	-2.0952 *	1.4403 *	2.1960
1.000000					
25 O	c	-0.5415 *	-3.1105 *	1.3293 *	-1.0980
1.000000					
26 O	c	-3.1152 *	-0.5135 *	1.7133 *	-1.0980
1.000000					
27 O	c	-2.0641 *	-3.0345 *	3.1955 *	-1.0980
1.000000					
28 O	c	-0.5087 *	-0.4381 *	4.1423 *	-1.0980
1.000000					
29 Ti	c	-2.7556 *	-2.5369 *	4.8532 *	2.1960
1.000000					
30 O	c	-1.0311 *	-2.7763 *	5.7118 *	-1.0980
1.000000					
31 O	c	-2.3328 *	-0.7653 *	5.8706 *	-1.0980
1.000000					
32 O	c	-3.5673 *	-2.7371 *	6.5559 *	-1.0980
1.000000					
33 O	c	-1.1099 *	-1.2794 *	8.0465 *	-1.0980
1.000000					
34 Ti	c	-2.9046 *	-1.4724 *	7.7054 *	2.1960
1.000000					
35 Ti	c	-2.1828 *	2.4932 *	-7.6044 *	2.1960
1.000000					
36 O	c	-1.3996 *	1.2543 *	-8.7679 *	-1.0980
1.000000					
37 Ti	c	-3.7985 *	0.0222 *	-6.0218 *	2.1960
1.000000					
38 O	c	-3.6519 *	1.3912 *	-7.2683 *	-1.0980
1.000000					
39 O	c	-0.8095 *	3.7723 *	-7.5890 *	-1.0980
1.000000					
40 Ti	c	-2.4570 *	2.3807 *	-4.4110 *	2.1960
1.000000					
41 O	c	-1.2844 *	1.7265 *	-6.0294 *	-1.0980
1.000000					
42 O	c	-2.4331 *	3.7183 *	-5.7829 *	-1.0980
1.000000					
43 Ti	c	-3.9370 *	0.4256 *	-2.9750 *	2.1960
1.000000					
44 O	c	-2.0657 *	0.5330 *	-3.7253 *	-1.0980
1.000000					
45 O	c	-0.8170 *	3.2014 *	-3.9222 *	-1.0980
1.000000					
46 Ti	c	-1.8105 *	2.5894 *	-1.2228 *	2.1960
1.000000					
47 O	c	-0.7851 *	0.9630 *	-1.5016 *	-1.0980
1.000000					



48 O	c	-3.0661 *	2.3440 *	-2.6070 *	-1.0980
1.000000					
49 Ti	c	-4.4735 *	0.1594 *	-0.0758 *	2.1960
1.000000					
50 O	c	-2.9216 *	1.3612 *	-0.1804 *	-1.0980
1.000000					
51 O	c	-1.3027 *	3.1223 *	0.5516 *	-1.0980
1.000000					
52 Ti	c	-2.5680 *	1.7132 *	1.6855 *	2.1960
1.000000					
53 O	c	-0.8351 *	0.8591 *	1.6729 *	-1.0980
1.000000					
54 O	c	-2.4989 *	3.4444 *	2.6314 *	-1.0980
1.000000					
55 Ti	c	-4.8025 *	-0.0492 *	2.8068 *	2.1960
1.000000					
56 O	c	-3.1087 *	1.2579 *	3.7153 *	-1.0980
1.000000					
57 O	c	-0.8418 *	2.7862 *	4.2016 *	-1.0980
1.000000					
58 Ti	c	-2.7608 *	3.0165 *	4.4212 *	2.1960
1.000000					
59 O	c	-0.4410 *	0.7454 *	6.9234 *	-1.0980
1.000000					
60 O	c	-2.9427 *	2.0340 *	6.0539 *	-1.0980
1.000000					
61 Ti	c	-3.8301 *	0.3905 *	5.4462 *	2.1960
1.000000					
62 O	c	-3.8092 *	0.1194 *	7.4341 *	-1.0980
1.000000					
63 O	c	-0.5111 *	3.2826 *	7.1524 *	-1.0980
1.000000					
64 Ti	c	-1.8023 *	1.9751 *	7.5518 *	2.1960
1.000000					
65 O	c	-1.5028 *	1.0371 *	9.1187 *	-1.0980
1.000000					
66 O	c	-1.3152 *	4.3958 *	-1.6775 *	-1.0980
1.000000					
67 O	c	-0.8377 *	5.5463 *	1.1909 *	-1.0980
1.000000					
68 O	c	-2.1521 *	4.4532 *	5.4142 *	-1.0980
1.000000					
69 O	c	2.1521 *	-4.4532 *	-5.4142 *	-1.0980
1.000000					
70 O	c	0.8377 *	-5.5463 *	-1.1909 *	-1.0980
1.000000					
71 O	c	1.3152 *	-4.3958 *	1.6775 *	-1.0980
1.000000					
72 Ti	c	1.8023 *	-1.9751 *	-7.5518 *	2.1960
1.000000					
73 O	c	1.5028 *	-1.0371 *	-9.1187 *	-1.0980
1.000000					
74 Ti	c	0.2738 *	-4.1779 *	-5.4679 *	2.1960
1.000000					
75 O	c	0.5111 *	-3.2826 *	-7.1524 *	-1.0980
1.000000					
76 O	c	3.8092 *	-0.1194 *	-7.4341 *	-1.0980
1.000000					

77 Ti	c	2.7608 *	-3.0165 *	-4.4212 *	2.1960
1.000000					
78 O	c	2.9427 *	-2.0340 *	-6.0539 *	-1.0980
1.000000					
79 O	c	0.4410 *	-0.7454 *	-6.9234 *	-1.0980
1.000000					
80 Ti	c	0.6557 *	-4.1755 *	-2.4164 *	2.1960
1.000000					
81 O	c	0.8418 *	-2.7862 *	-4.2016 *	-1.0980
1.000000					
82 O	c	3.1087 *	-1.2579 *	-3.7153 *	-1.0980
1.000000					
83 Ti	c	2.5680 *	-1.7132 *	-1.6855 *	2.1960
1.000000					
84 O	c	2.4989 *	-3.4444 *	-2.6314 *	-1.0980
1.000000					
85 O	c	0.8351 *	-0.8591 *	-1.6729 *	-1.0980
1.000000					
86 Ti	c	-0.0143 *	-4.6665 *	0.1764 *	2.1960
1.000000					
87 O	c	1.3027 *	-3.1223 *	-0.5516 *	-1.0980
1.000000					
88 O	c	2.9216 *	-1.3612 *	0.1804 *	-1.0980
1.000000					
89 Ti	c	1.8105 *	-2.5894 *	1.2228 *	2.1960
1.000000					
90 O	c	3.0661 *	-2.3440 *	2.6070 *	-1.0980
1.000000					
91 O	c	0.7851 *	-0.9630 *	1.5016 *	-1.0980
1.000000					
92 Ti	c	-0.3983 *	-4.3519 *	2.8986 *	2.1960
1.000000					
93 O	c	0.8170 *	-3.2014 *	3.9222 *	-1.0980
1.000000					
94 O	c	2.0657 *	-0.5330 *	3.7253 *	-1.0980
1.000000					
95 Ti	c	2.4570 *	-2.3807 *	4.4111 *	2.1960
1.000000					
96 O	c	2.4331 *	-3.7183 *	5.7829 *	-1.0980
1.000000					
97 O	c	1.2844 *	-1.7265 *	6.0294 *	-1.0980
1.000000					
98 Ti	c	0.4507 *	-4.0324 *	5.7786 *	2.1960
1.000000					
99 O	c	0.8095 *	-3.7723 *	7.5890 *	-1.0980
1.000000					
100 O	c	3.6519 *	-1.3912 *	7.2683 *	-1.0980
1.000000					
101 Ti	c	2.1828 *	-2.4932 *	7.6044 *	2.1960
1.000000					
102 O	c	1.3996 *	-1.2543 *	8.7679 *	-1.0980
1.000000					
103 Ti	c	-0.1051 *	-0.0536 *	-8.8380 *	2.1960
1.000000					
104 Ti	c	2.9046 *	1.4724 *	-7.7054 *	2.1960
1.000000					
105 Ti	c	0.3843 *	0.8844 *	-5.9257 *	2.1960
1.000000					

106 O	c	1.1099 *	1.2794 *	-8.0464 *	-1.0980
1.000000					
107 O	c	3.5673 *	2.7371 *	-6.5559 *	-1.0980
1.000000					
108 Ti	c	2.7556 *	2.5369 *	-4.8532 *	2.1960
1.000000					
109 O	c	2.3328 *	0.7653 *	-5.8706 *	-1.0980
1.000000					
110 O	c	1.0311 *	2.7763 *	-5.7118 *	-1.0980
1.000000					
111 Ti	c	-0.5828 *	-0.3656 *	-2.9050 *	2.1960
1.000000					
112 O	c	0.5087 *	0.4381 *	-4.1423 *	-1.0980
1.000000					
113 O	c	2.0641 *	3.0345 *	-3.1955 *	-1.0980
1.000000					
114 Ti	c	2.1204 *	2.0952 *	-1.4403 *	2.1960
1.000000					
115 O	c	3.1152 *	0.5135 *	-1.7133 *	-1.0980
1.000000					
116 O	c	0.5415 *	3.1105 *	-1.3293 *	-1.0980
1.000000					
117 Ti	c	0.0000 *	0.0000 *	0.0000 *	2.1960
1.000000					
118 O	c	1.3784 *	1.2817 *	0.2132 *	-1.0980
1.000000					
119 O	c	3.1576 *	2.9889 *	-0.2167 *	-1.0980
1.000000					
120 Ti	c	2.5439 *	2.6406 *	1.5100 *	2.1960
1.000000					
121 O	c	3.5197 *	0.8948 *	1.5843 *	-1.0980
1.000000					
122 O	c	0.9649 *	3.8007 *	1.3698 *	-1.0980
1.000000					
123 Ti	c	0.5828 *	0.3656 *	2.9050 *	2.1960
1.000000					
124 O	c	1.6293 *	1.9076 *	3.1626 *	-1.0980
1.000000					
125 O	c	3.4830 *	3.4426 *	2.9537 *	-1.0980
1.000000					
126 Ti	c	2.9509 *	2.6531 *	4.5217 *	2.1960
1.000000					
127 O	c	2.1071 *	0.6990 *	6.3273 *	-1.0980
1.000000					
128 O	c	1.4427 *	3.3535 *	5.5998 *	-1.0980
1.000000					
129 Ti	c	-0.3843 *	-0.8844 *	5.9257 *	2.1960
1.000000					
130 O	c	1.1825 *	1.5870 *	8.7561 *	-1.0980
1.000000					
131 O	c	3.5304 *	2.5677 *	6.4239 *	-1.0980
1.000000					
132 Ti	c	1.7449 *	2.3288 *	7.1790 *	2.1960
1.000000					
133 Ti	c	0.1051 *	0.0536 *	8.8380 *	2.1960
1.000000					
134 Ti	c	-0.4507 *	4.0324 *	-5.7786 *	2.1960
1.000000					

135 Ti	c	0.3983 *	4.3519 *	-2.8986 *	2.1960
1.000000					
136 O	c	0.4709 *	5.1290 *	-4.6087 *	-1.0980
1.000000					
137 Ti	c	0.0143 *	4.6665 *	-0.1764 *	2.1960
1.000000					
138 O	c	0.9668 *	5.4944 *	-1.5453 *	-1.0980
1.000000					
139 Ti	c	-0.6557 *	4.1755 *	2.4164 *	2.1960
1.000000					
140 O	c	0.0330 *	5.0655 *	3.9015 *	-1.0980
1.000000					
141 Ti	c	-0.2738 *	4.1779 *	5.4679 *	2.1960
1.000000					
142 O	c	5.3720 *	-0.7178 *	-4.4638 *	-1.0980
1.000000					
143 O	c	4.4926 *	-1.4571 *	-1.6371 *	-1.0980
1.000000					
144 O	c	5.2139 *	-0.7923 *	1.6716 *	-1.0980
1.000000					
145 O	c	4.0764 *	-1.3854 *	4.7237 *	-1.0980
1.000000					
146 Ti	c	3.8301 *	-0.3905 *	-5.4462 *	2.1960
1.000000					
147 Ti	c	4.8025 *	0.0492 *	-2.8068 *	2.1960
1.000000					
148 O	c	3.9871 *	1.2520 *	-4.1567 *	-1.0980
1.000000					
149 Ti	c	4.4735 *	-0.1594 *	0.0758 *	2.1960
1.000000					
150 O	c	5.5337 *	0.7122 *	-1.2133 *	-1.0980
1.000000					
151 Ti	c	3.9370 *	-0.4256 *	2.9750 *	2.1960
1.000000					
152 O	c	3.9961 *	1.0179 *	4.4102 *	-1.0980
1.000000					
153 Ti	c	3.7985 *	-0.0222 *	6.0218 *	2.1960
1.000000					
154 Ti	c	3.7985	-0.0222	6.0218	2.1960
1.000000					
155 O	c	3.9961	1.0179	4.4102	-1.0980
1.000000					
156 Ti	c	3.9370	-0.4256	2.9750	2.1960
1.000000					
157 O	c	5.5337	0.7122	-1.2133	-1.0980
1.000000					
158 Ti	c	4.4735	-0.1594	0.0758	2.1960
1.000000					
159 O	c	3.9871	1.2520	-4.1567	-1.0980
1.000000					
160 Ti	c	4.8025	0.0492	-2.8068	2.1960
1.000000					
161 Ti	c	3.8301	-0.3905	-5.4462	2.1960
1.000000					
162 O	c	4.0764	-1.3854	4.7237	-1.0980
1.000000					
163 O	c	5.2139	-0.7923	1.6716	-1.0980
1.000000					

164 O	c	4.4926	-1.4571	-1.6371	-1.0980
1.000000					
165 O	c	5.3720	-0.7178	-4.4638	-1.0980
1.000000					
166 Ti	c	-0.2738	4.1779	5.4679	2.1960
1.000000					
167 O	c	0.0330	5.0655	3.9015	-1.0980
1.000000					
168 Ti	c	-0.6557	4.1755	2.4164	2.1960
1.000000					
169 O	c	0.9668	5.4944	-1.5453	-1.0980
1.000000					
170 Ti	c	0.0143	4.6665	-0.1764	2.1960
1.000000					
171 O	c	0.4709	5.1290	-4.6087	-1.0980
1.000000					
172 Ti	c	0.3983	4.3519	-2.8986	2.1960
1.000000					
173 Ti	c	-0.4507	4.0324	-5.7786	2.1960
1.000000					
174 Ti	c	0.1051	0.0536	8.8380	2.1960
1.000000					
175 Ti	c	1.7449	2.3288	7.1790	2.1960
1.000000					
176 O	c	3.5304	2.5677	6.4239	-1.0980
1.000000					
177 O	c	1.1825	1.5870	8.7561	-1.0980
1.000000					
178 Ti	c	-0.3843	-0.8844	5.9257	2.1960
1.000000					
179 O	c	1.4427	3.3535	5.5998	-1.0980
1.000000					
180 O	c	2.1071	0.6990	6.3273	-1.0980
1.000000					
181 Ti	c	2.9509	2.6531	4.5217	2.1960
1.000000					
182 O	c	3.4830	3.4426	2.9537	-1.0980
1.000000					
183 O	c	1.6293	1.9076	3.1626	-1.0980
1.000000					
184 Ti	c	0.5828	0.3656	2.9050	2.1960
1.000000					
185 O	c	0.9649	3.8007	1.3698	-1.0980
1.000000					
186 O	c	3.5197	0.8948	1.5843	-1.0980
1.000000					
187 Ti	c	2.5439	2.6406	1.5100	2.1960
1.000000					
188 O	c	3.1576	2.9889	-0.2167	-1.0980
1.000000					
189 O	c	1.3784	1.2817	0.2132	-1.0980
1.000000					
190 Ti	c	0.0000	0.0000	0.0000	2.1960
1.000000					
191 O	c	0.5415	3.1105	-1.3293	-1.0980
1.000000					
192 O	c	3.1152	0.5135	-1.7133	-1.0980
1.000000					

193 Ti	c	2.1204	2.0952	-1.4403	2.1960
1.000000					
194 O	c	2.0641	3.0345	-3.1955	-1.0980
1.000000					
195 O	c	0.5087	0.4381	-4.1423	-1.0980
1.000000					
196 Ti	c	-0.5828	-0.3656	-2.9050	2.1960
1.000000					
197 O	c	1.0311	2.7763	-5.7118	-1.0980
1.000000					
198 O	c	2.3328	0.7653	-5.8706	-1.0980
1.000000					
199 Ti	c	2.7556	2.5369	-4.8532	2.1960
1.000000					
200 O	c	3.5673	2.7371	-6.5559	-1.0980
1.000000					
201 O	c	1.1099	1.2794	-8.0464	-1.0980
1.000000					
202 Ti	c	0.3843	0.8844	-5.9257	2.1960
1.000000					
203 Ti	c	2.9046	1.4724	-7.7054	2.1960
1.000000					
204 Ti	c	-0.1051	-0.0536	-8.8380	2.1960
1.000000					
205 O	c	1.3996	-1.2543	8.7679	-1.0980
1.000000					
206 Ti	c	2.1828	-2.4932	7.6044	2.1960
1.000000					
207 O	c	3.6519	-1.3912	7.2683	-1.0980
1.000000					
208 O	c	0.8095	-3.7723	7.5890	-1.0980
1.000000					
209 Ti	c	0.4507	-4.0324	5.7786	2.1960
1.000000					
210 O	c	1.2844	-1.7265	6.0294	-1.0980
1.000000					
211 O	c	2.4331	-3.7183	5.7829	-1.0980
1.000000					
212 Ti	c	2.4570	-2.3807	4.4111	2.1960
1.000000					
213 O	c	2.0657	-0.5330	3.7253	-1.0980
1.000000					
214 O	c	0.8170	-3.2014	3.9222	-1.0980
1.000000					
215 Ti	c	-0.3983	-4.3519	2.8986	2.1960
1.000000					
216 O	c	0.7851	-0.9630	1.5016	-1.0980
1.000000					
217 O	c	3.0661	-2.3440	2.6070	-1.0980
1.000000					
218 Ti	c	1.8105	-2.5894	1.2228	2.1960
1.000000					
219 O	c	2.9216	-1.3612	0.1804	-1.0980
1.000000					
220 O	c	1.3027	-3.1223	-0.5516	-1.0980
1.000000					
221 Ti	c	-0.0143	-4.6665	0.1764	2.1960
1.000000					

222 O	c	0.8351	-0.8591	-1.6729	-1.0980
1.000000					
223 O	c	2.4989	-3.4444	-2.6314	-1.0980
1.000000					
224 Ti	c	2.5680	-1.7132	-1.6855	2.1960
1.000000					
225 O	c	3.1087	-1.2579	-3.7153	-1.0980
1.000000					
226 O	c	0.8418	-2.7862	-4.2016	-1.0980
1.000000					
227 Ti	c	0.6557	-4.1755	-2.4164	2.1960
1.000000					
228 O	c	0.4410	-0.7454	-6.9234	-1.0980
1.000000					
229 O	c	2.9427	-2.0340	-6.0539	-1.0980
1.000000					
230 Ti	c	2.7608	-3.0165	-4.4212	2.1960
1.000000					
231 O	c	3.8092	-0.1194	-7.4341	-1.0980
1.000000					
232 O	c	0.5111	-3.2826	-7.1524	-1.0980
1.000000					
233 Ti	c	0.2738	-4.1779	-5.4679	2.1960
1.000000					
234 O	c	1.5028	-1.0371	-9.1187	-1.0980
1.000000					
235 Ti	c	1.8023	-1.9751	-7.5518	2.1960
1.000000					
236 O	c	1.3152	-4.3958	1.6775	-1.0980
1.000000					
237 O	c	0.8377	-5.5463	-1.1909	-1.0980
1.000000					
238 O	c	2.1521	-4.4532	-5.4142	-1.0980
1.000000					
239 O	c	-2.1521	4.4532	5.4142	-1.0980
1.000000					
240 O	c	-0.8377	5.5463	1.1909	-1.0980
1.000000					
241 O	c	-1.3152	4.3958	-1.6775	-1.0980
1.000000					
242 O	c	-1.5028	1.0371	9.1187	-1.0980
1.000000					
243 Ti	c	-1.8023	1.9751	7.5518	2.1960
1.000000					
244 O	c	-0.5111	3.2826	7.1524	-1.0980
1.000000					
245 O	c	-3.8092	0.1194	7.4341	-1.0980
1.000000					
246 Ti	c	-3.8301	0.3905	5.4462	2.1960
1.000000					
247 O	c	-2.9427	2.0340	6.0539	-1.0980
1.000000					
248 O	c	-0.4410	0.7454	6.9234	-1.0980
1.000000					
249 Ti	c	-2.7608	3.0165	4.4212	2.1960
1.000000					
250 O	c	-0.8418	2.7862	4.2016	-1.0980
1.000000					

251 O	c	-3.1087	1.2579	3.7153	-1.0980
1.000000					
252 Ti	c	-4.8025	-0.0492	2.8068	2.1960
1.000000					
253 O	c	-2.4989	3.4444	2.6314	-1.0980
1.000000					
254 O	c	-0.8351	0.8591	1.6729	-1.0980
1.000000					
255 Ti	c	-2.5680	1.7132	1.6855	2.1960
1.000000					
256 O	c	-1.3027	3.1223	0.5516	-1.0980
1.000000					
257 O	c	-2.9216	1.3612	-0.1804	-1.0980
1.000000					
258 Ti	c	-4.4735	0.1594	-0.0758	2.1960
1.000000					
259 O	c	-3.0661	2.3440	-2.6070	-1.0980
1.000000					
260 O	c	-0.7851	0.9630	-1.5016	-1.0980
1.000000					
261 Ti	c	-1.8105	2.5894	-1.2228	2.1960
1.000000					
262 O	c	-0.8170	3.2014	-3.9222	-1.0980
1.000000					
263 O	c	-2.0657	0.5330	-3.7253	-1.0980
1.000000					
264 Ti	c	-3.9370	0.4256	-2.9750	2.1960
1.000000					
265 O	c	-2.4331	3.7183	-5.7829	-1.0980
1.000000					
266 O	c	-1.2844	1.7265	-6.0294	-1.0980
1.000000					
267 Ti	c	-2.4570	2.3807	-4.4110	2.1960
1.000000					
268 O	c	-0.8095	3.7723	-7.5890	-1.0980
1.000000					
269 O	c	-3.6519	1.3912	-7.2683	-1.0980
1.000000					
270 Ti	c	-3.7985	0.0222	-6.0218	2.1960
1.000000					
271 O	c	-1.3996	1.2543	-8.7679	-1.0980
1.000000					
272 Ti	c	-2.1828	2.4932	-7.6044	2.1960
1.000000					
273 Ti	c	-2.9046	-1.4724	7.7054	2.1960
1.000000					
274 O	c	-1.1099	-1.2794	8.0465	-1.0980
1.000000					
275 O	c	-3.5673	-2.7371	6.5559	-1.0980
1.000000					
276 O	c	-2.3328	-0.7653	5.8706	-1.0980
1.000000					
277 O	c	-1.0311	-2.7763	5.7118	-1.0980
1.000000					
278 Ti	c	-2.7556	-2.5369	4.8532	2.1960
1.000000					
279 O	c	-0.5087	-0.4381	4.1423	-1.0980
1.000000					



280 O	c	-2.0641	-3.0345	3.1955	-1.0980
1.000000					
281 O	c	-3.1152	-0.5135	1.7133	-1.0980
1.000000					
282 O	c	-0.5415	-3.1105	1.3293	-1.0980
1.000000					
283 Ti	c	-2.1204	-2.0952	1.4403	2.1960
1.000000					
284 O	c	-1.3784	-1.2817	-0.2132	-1.0980
1.000000					
285 O	c	-3.1576	-2.9889	0.2167	-1.0980
1.000000					
286 O	c	-3.5197	-0.8948	-1.5843	-1.0980
1.000000					
287 O	c	-0.9649	-3.8007	-1.3698	-1.0980
1.000000					
288 Ti	c	-2.5439	-2.6406	-1.5100	2.1960
1.000000					
289 O	c	-1.6293	-1.9076	-3.1626	-1.0980
1.000000					
290 O	c	-3.4830	-3.4426	-2.9537	-1.0980
1.000000					
291 O	c	-2.1071	-0.6990	-6.3273	-1.0980
1.000000					
292 O	c	-1.4427	-3.3535	-5.5998	-1.0980
1.000000					
293 Ti	c	-2.9509	-2.6531	-4.5217	2.1960
1.000000					
294 O	c	-1.1825	-1.5870	-8.7561	-1.0980
1.000000					
295 O	c	-3.5304	-2.5677	-6.4239	-1.0980
1.000000					
296 Ti	c	-1.7449	-2.3288	-7.1790	2.1960
1.000000					
297 O	c	-0.4709	-5.1290	4.6087	-1.0980
1.000000					
298 O	c	-0.9668	-5.4944	1.5453	-1.0980
1.000000					
299 O	c	-0.0330	-5.0655	-3.9015	-1.0980
1.000000					
300 O	c	-5.3720	0.7178	4.4638	-1.0980
1.000000					
301 O	c	-4.4926	1.4572	1.6371	-1.0980
1.000000					
302 O	c	-5.2139	0.7923	-1.6716	-1.0980
1.000000					
303 O	c	-4.0764	1.3854	-4.7237	-1.0980
1.000000					
304 O	c	-3.9871	-1.2520	4.1567	-1.0980
1.000000					
305 O	c	-5.5337	-0.7122	1.2133	-1.0980
1.000000					
306 O	c	-3.9961	-1.0179	-4.4102	-1.0980
1.000000					
307 Ti	c	3.7985	-0.0222	6.0218	2.1960
1.000000					
308 O	c	3.9961	1.0179	4.4102	-1.0980
1.000000					

309 Ti	c	3.9370	-0.4256	2.9750	2.1960
1.000000					
310 O	c	5.5337	0.7122	-1.2133	-1.0980
1.000000					
311 Ti	c	4.4735	-0.1594	0.0758	2.1960
1.000000					
312 O	c	3.9871	1.2520	-4.1567	-1.0980
1.000000					
313 Ti	c	4.8025	0.0492	-2.8068	2.1960
1.000000					
314 Ti	c	3.8301	-0.3905	-5.4462	2.1960
1.000000					
315 O	c	4.0764	-1.3854	4.7237	-1.0980
1.000000					
316 O	c	5.2139	-0.7923	1.6716	-1.0980
1.000000					
317 O	c	4.4926	-1.4571	-1.6371	-1.0980
1.000000					
318 O	c	5.3720	-0.7178	-4.4638	-1.0980
1.000000					
319 Ti	c	-0.2738	4.1779	5.4679	2.1960
1.000000					
320 O	c	0.0330	5.0655	3.9015	-1.0980
1.000000					
321 Ti	c	-0.6557	4.1755	2.4164	2.1960
1.000000					
322 O	c	0.9668	5.4944	-1.5453	-1.0980
1.000000					
323 Ti	c	0.0143	4.6665	-0.1764	2.1960
1.000000					
324 O	c	0.4709	5.1290	-4.6087	-1.0980
1.000000					
325 Ti	c	0.3983	4.3519	-2.8986	2.1960
1.000000					
326 Ti	c	-0.4507	4.0324	-5.7786	2.1960
1.000000					
327 Ti	c	0.1051	0.0536	8.8380	2.1960
1.000000					
328 Ti	c	1.7449	2.3288	7.1790	2.1960
1.000000					
329 O	c	3.5304	2.5677	6.4239	-1.0980
1.000000					
330 O	c	1.1825	1.5870	8.7561	-1.0980
1.000000					
331 Ti	c	-0.3843	-0.8844	5.9257	2.1960
1.000000					
332 O	c	1.4427	3.3535	5.5998	-1.0980
1.000000					
333 O	c	2.1071	0.6990	6.3273	-1.0980
1.000000					
334 Ti	c	2.9509	2.6531	4.5217	2.1960
1.000000					
335 O	c	3.4830	3.4426	2.9537	-1.0980
1.000000					
336 O	c	1.6293	1.9076	3.1626	-1.0980
1.000000					
337 Ti	c	0.5828	0.3656	2.9050	2.1960
1.000000					

338 O	c	0.9649	3.8007	1.3698	-1.0980
1.000000					
339 O	c	3.5197	0.8948	1.5843	-1.0980
1.000000					
340 Ti	c	2.5439	2.6406	1.5100	2.1960
1.000000					
341 O	c	3.1576	2.9889	-0.2167	-1.0980
1.000000					
342 O	c	1.3784	1.2817	0.2132	-1.0980
1.000000					
343 Ti	c	0.0000	0.0000	0.0000	2.1960
1.000000					
344 O	c	0.5415	3.1105	-1.3293	-1.0980
1.000000					
345 O	c	3.1152	0.5135	-1.7133	-1.0980
1.000000					
346 Ti	c	2.1204	2.0952	-1.4403	2.1960
1.000000					
347 O	c	2.0641	3.0345	-3.1955	-1.0980
1.000000					
348 O	c	0.5087	0.4381	-4.1423	-1.0980
1.000000					
349 Ti	c	-0.5828	-0.3656	-2.9050	2.1960
1.000000					
350 O	c	1.0311	2.7763	-5.7118	-1.0980
1.000000					
351 O	c	2.3328	0.7653	-5.8706	-1.0980
1.000000					
352 Ti	c	2.7556	2.5369	-4.8532	2.1960
1.000000					
353 O	c	3.5673	2.7371	-6.5559	-1.0980
1.000000					
354 O	c	1.1099	1.2794	-8.0464	-1.0980
1.000000					
355 Ti	c	0.3843	0.8844	-5.9257	2.1960
1.000000					
356 Ti	c	2.9046	1.4724	-7.7054	2.1960
1.000000					
357 Ti	c	-0.1051	-0.0536	-8.8380	2.1960
1.000000					
358 O	c	1.3996	-1.2543	8.7679	-1.0980
1.000000					
359 Ti	c	2.1828	-2.4932	7.6044	2.1960
1.000000					
360 O	c	3.6519	-1.3912	7.2683	-1.0980
1.000000					
361 O	c	0.8095	-3.7723	7.5890	-1.0980
1.000000					
362 Ti	c	0.4507	-4.0324	5.7786	2.1960
1.000000					
363 O	c	1.2844	-1.7265	6.0294	-1.0980
1.000000					
364 O	c	2.4331	-3.7183	5.7829	-1.0980
1.000000					
365 Ti	c	2.4570	-2.3807	4.4111	2.1960
1.000000					
366 O	c	2.0657	-0.5330	3.7253	-1.0980
1.000000					

367 O	c	0.8170	-3.2014	3.9222	-1.0980
1.000000					
368 Ti	c	-0.3983	-4.3519	2.8986	2.1960
1.000000					
369 O	c	0.7851	-0.9630	1.5016	-1.0980
1.000000					
370 O	c	3.0661	-2.3440	2.6070	-1.0980
1.000000					
371 Ti	c	1.8105	-2.5894	1.2228	2.1960
1.000000					
372 O	c	2.9216	-1.3612	0.1804	-1.0980
1.000000					
373 O	c	1.3027	-3.1223	-0.5516	-1.0980
1.000000					
374 Ti	c	-0.0143	-4.6665	0.1764	2.1960
1.000000					
375 O	c	0.8351	-0.8591	-1.6729	-1.0980
1.000000					
376 O	c	2.4989	-3.4444	-2.6314	-1.0980
1.000000					
377 Ti	c	2.5680	-1.7132	-1.6855	2.1960
1.000000					
378 O	c	3.1087	-1.2579	-3.7153	-1.0980
1.000000					
379 O	c	0.8418	-2.7862	-4.2016	-1.0980
1.000000					
380 Ti	c	0.6557	-4.1755	-2.4164	2.1960
1.000000					
381 O	c	0.4410	-0.7454	-6.9234	-1.0980
1.000000					
382 O	c	2.9427	-2.0340	-6.0539	-1.0980
1.000000					
383 Ti	c	2.7608	-3.0165	-4.4212	2.1960
1.000000					
384 O	c	3.8092	-0.1194	-7.4341	-1.0980
1.000000					
385 O	c	0.5111	-3.2826	-7.1524	-1.0980
1.000000					
386 Ti	c	0.2738	-4.1779	-5.4679	2.1960
1.000000					
387 O	c	1.5028	-1.0371	-9.1187	-1.0980
1.000000					
388 Ti	c	1.8023	-1.9751	-7.5518	2.1960
1.000000					
389 O	c	1.3152	-4.3958	1.6775	-1.0980
1.000000					
390 O	c	0.8377	-5.5463	-1.1909	-1.0980
1.000000					
391 O	c	2.1521	-4.4532	-5.4142	-1.0980
1.000000					
392 O	c	-2.1521	4.4532	5.4142	-1.0980
1.000000					
393 O	c	-0.8377	5.5463	1.1909	-1.0980
1.000000					
394 O	c	-1.3152	4.3958	-1.6775	-1.0980
1.000000					
395 O	c	-1.5028	1.0371	9.1187	-1.0980
1.000000					

396 Ti	c	-1.8023	1.9751	7.5518	2.1960
1.000000					
397 O	c	-0.5111	3.2826	7.1524	-1.0980
1.000000					
398 O	c	-3.8092	0.1194	7.4341	-1.0980
1.000000					
399 Ti	c	-3.8301	0.3905	5.4462	2.1960
1.000000					
400 O	c	-2.9427	2.0340	6.0539	-1.0980
1.000000					
401 O	c	-0.4410	0.7454	6.9234	-1.0980
1.000000					
402 Ti	c	-2.7608	3.0165	4.4212	2.1960
1.000000					
403 O	c	-0.8418	2.7862	4.2016	-1.0980
1.000000					
404 O	c	-3.1087	1.2579	3.7153	-1.0980
1.000000					
405 Ti	c	-4.8025	-0.0492	2.8068	2.1960
1.000000					
406 O	c	-2.4989	3.4444	2.6314	-1.0980
1.000000					
407 O	c	-0.8351	0.8591	1.6729	-1.0980
1.000000					
408 Ti	c	-2.5680	1.7132	1.6855	2.1960
1.000000					
409 O	c	-1.3027	3.1223	0.5516	-1.0980
1.000000					
410 O	c	-2.9216	1.3612	-0.1804	-1.0980
1.000000					
411 Ti	c	-4.4735	0.1594	-0.0758	2.1960
1.000000					
412 O	c	-3.0661	2.3440	-2.6070	-1.0980
1.000000					
413 O	c	-0.7851	0.9630	-1.5016	-1.0980
1.000000					
414 Ti	c	-1.8105	2.5894	-1.2228	2.1960
1.000000					
415 O	c	-0.8170	3.2014	-3.9222	-1.0980
1.000000					
416 O	c	-2.0657	0.5330	-3.7253	-1.0980
1.000000					
417 Ti	c	-3.9370	0.4256	-2.9750	2.1960
1.000000					
418 O	c	-2.4331	3.7183	-5.7829	-1.0980
1.000000					
419 O	c	-1.2844	1.7265	-6.0294	-1.0980
1.000000					
420 Ti	c	-2.4570	2.3807	-4.4110	2.1960
1.000000					
421 O	c	-0.8095	3.7723	-7.5890	-1.0980
1.000000					
422 O	c	-3.6519	1.3912	-7.2683	-1.0980
1.000000					
423 Ti	c	-3.7985	0.0222	-6.0218	2.1960
1.000000					
424 O	c	-1.3996	1.2543	-8.7679	-1.0980
1.000000					

425 Ti	c	-2.1828	2.4932	-7.6044	2.1960
1.000000					
426 Ti	c	-2.9046	-1.4724	7.7054	2.1960
1.000000					
427 O	c	-1.1099	-1.2794	8.0465	-1.0980
1.000000					
428 O	c	-3.5673	-2.7371	6.5559	-1.0980
1.000000					
429 O	c	-2.3328	-0.7653	5.8706	-1.0980
1.000000					
430 O	c	-1.0311	-2.7763	5.7118	-1.0980
1.000000					
431 Ti	c	-2.7556	-2.5369	4.8532	2.1960
1.000000					
432 O	c	-0.5087	-0.4381	4.1423	-1.0980
1.000000					
433 O	c	-2.0641	-3.0345	3.1955	-1.0980
1.000000					
434 O	c	-3.1152	-0.5135	1.7133	-1.0980
1.000000					
435 O	c	-0.5415	-3.1105	1.3293	-1.0980
1.000000					
436 Ti	c	-2.1204	-2.0952	1.4403	2.1960
1.000000					
437 O	c	-1.3784	-1.2817	-0.2132	-1.0980
1.000000					
438 O	c	-3.1576	-2.9889	0.2167	-1.0980
1.000000					
439 O	c	-3.5197	-0.8948	-1.5843	-1.0980
1.000000					
440 O	c	-0.9649	-3.8007	-1.3698	-1.0980
1.000000					
441 Ti	c	-2.5439	-2.6406	-1.5100	2.1960
1.000000					
442 O	c	-1.6293	-1.9076	-3.1626	-1.0980
1.000000					
443 O	c	-3.4830	-3.4426	-2.9537	-1.0980
1.000000					
444 O	c	-2.1071	-0.6990	-6.3273	-1.0980
1.000000					
445 O	c	-1.4427	-3.3535	-5.5998	-1.0980
1.000000					
446 Ti	c	-2.9509	-2.6531	-4.5217	2.1960
1.000000					
447 O	c	-1.1825	-1.5870	-8.7561	-1.0980
1.000000					
448 O	c	-3.5304	-2.5677	-6.4239	-1.0980
1.000000					
449 Ti	c	-1.7449	-2.3288	-7.1790	2.1960
1.000000					
450 O	c	-0.4709	-5.1290	4.6087	-1.0980
1.000000					
451 O	c	-0.9668	-5.4944	1.5453	-1.0980
1.000000					
452 O	c	-0.0330	-5.0655	-3.9015	-1.0980
1.000000					
453 O	c	-5.3720	0.7178	4.4638	-1.0980
1.000000					

454 O	c	-4.4926	1.4572	1.6371	-1.0980
1.000000					
455 O	c	-5.2139	0.7923	-1.6716	-1.0980
1.000000					
456 O	c	-4.0764	1.3854	-4.7237	-1.0980
1.000000					
457 O	c	-3.9871	-1.2520	4.1567	-1.0980
1.000000					
458 O	c	-5.5337	-0.7122	1.2133	-1.0980
1.000000					
459 O	c	-3.9961	-1.0179	-4.4102	-1.0980
1.000000					
460 O	c	-3.9961	-1.0179	-4.4102	-1.0980
1.000000					
461 O	c	-5.5337	-0.7122	1.2133	-1.0980
1.000000					
462 O	c	-3.9871	-1.2520	4.1567	-1.0980
1.000000					
463 O	c	-4.0764	1.3854	-4.7237	-1.0980
1.000000					
464 O	c	-5.2139	0.7923	-1.6716	-1.0980
1.000000					
465 O	c	-4.4926	1.4572	1.6371	-1.0980
1.000000					
466 O	c	-5.3720	0.7178	4.4638	-1.0980
1.000000					
467 O	c	-0.0330	-5.0655	-3.9015	-1.0980
1.000000					
468 O	c	-0.9668	-5.4944	1.5453	-1.0980
1.000000					
469 O	c	-0.4709	-5.1290	4.6087	-1.0980
1.000000					
470 Ti	c	-1.7449	-2.3288	-7.1790	2.1960
1.000000					
471 O	c	-3.5304	-2.5677	-6.4239	-1.0980
1.000000					
472 O	c	-1.1825	-1.5870	-8.7561	-1.0980
1.000000					
473 Ti	c	-2.9509	-2.6531	-4.5217	2.1960
1.000000					
474 O	c	-1.4427	-3.3535	-5.5998	-1.0980
1.000000					
475 O	c	-2.1071	-0.6990	-6.3273	-1.0980
1.000000					
476 O	c	-3.4830	-3.4426	-2.9537	-1.0980
1.000000					
477 O	c	-1.6293	-1.9076	-3.1626	-1.0980
1.000000					
478 Ti	c	-2.5439	-2.6406	-1.5100	2.1960
1.000000					
479 O	c	-0.9649	-3.8007	-1.3698	-1.0980
1.000000					
480 O	c	-3.5197	-0.8948	-1.5843	-1.0980
1.000000					
481 O	c	-3.1576	-2.9889	0.2167	-1.0980
1.000000					
482 O	c	-1.3784	-1.2817	-0.2132	-1.0980
1.000000					

483 Ti	c	-2.1204	-2.0952	1.4403	2.1960
1.000000					
484 O	c	-0.5415	-3.1105	1.3293	-1.0980
1.000000					
485 O	c	-3.1152	-0.5135	1.7133	-1.0980
1.000000					
486 O	c	-2.0641	-3.0345	3.1955	-1.0980
1.000000					
487 O	c	-0.5087	-0.4381	4.1423	-1.0980
1.000000					
488 Ti	c	-2.7556	-2.5369	4.8532	2.1960
1.000000					
489 O	c	-1.0311	-2.7763	5.7118	-1.0980
1.000000					

\*\*\*\*\*This section has been cut off

1367 Ti	c	0.000000	0.000000	0.000000
0.000000				
1368 O	c	0.000000	0.000000	0.000000
0.000000				
1369 O	c	0.000000	0.000000	0.000000
0.000000				
1370 O	c	0.000000	0.000000	0.000000
0.000000				
1371 O	c	0.000000	0.000000	0.000000
0.000000				
1372 O	c	0.000000	0.000000	0.000000
0.000000				
1373 O	c	0.000000	0.000000	0.000000
0.000000				
1374 O	c	0.000000	0.000000	0.000000
0.000000				
1375 O	c	0.000000	0.000000	0.000000
0.000000				
1376 O	c	0.000000	0.000000	0.000000
0.000000				
1377 O	c	0.000000	0.000000	0.000000
0.000000				

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Bond calculation :

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Asymmetric unit site	Full lattice sites	No.	Distance
No.	Distance		

(Angs)

(Angs)

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No bonds found for any atoms in the system

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Distance calculation :

Cutoff for distances = 2.000000 Angstroms

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-----
  Asymmetric unit site  Full lattice sites  No.  Distance
No.  Distance
      No.  At.No.          At.No.          (Angs)
-----
-----
          1  O      core      Ti      core      9      1.8877
9      1.9914
                                     9      1.9944
-----
-----
          2  O      core      Ti      core      9      1.8726
9      1.8949
-----
-----
          3  O      core      Ti      core      9      1.8791
-----
-----
          4  O      core      Ti      core      9      1.9052
9      1.9669
                                     9      1.9751
-----
-----
          5  O      core      Ti      core      9      1.8582
9      1.8672
-----
-----
          6  O      core      Ti      core      9      1.8548
9      1.9157
-----
-----
          7  O      core      Ti      core      9      1.8601
9      1.8992
-----
-----
          8  O      core      Ti      core      9      1.8316
9      1.8782
-----
-----
          9  O      core      Ti      core      9      1.8498
9      1.8572
-----
-----
         10  O      core      Ti      core      9      1.8553
9      1.8810
-----
-----
         11  Ti      core      O      core      9      1.8419
9      1.8846

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						9	1.9382
9	1.9561						
-----							
	12	O	core	Ti	core	9	1.8846
9	1.8931						
-----							
	13	O	core	Ti	core	9	1.8419
9	1.9162						
-----							
	14	Ti	core	O	core	9	1.8597
9	1.8867						
						9	1.8877
9	1.9191						
-----							
	15	O	core	Ti	core	9	1.8867
9	1.8925						
-----							
	16	O	core	Ti	core	9	1.9561
-----							
	17	O	core	Ti	core	9	1.8597
9	1.8834						
-----							
	18	O	core	Ti	core	9	1.8596
9	1.9191						
-----							
	19	Ti	core	O	core	9	1.8834
9	1.9327						
						9	1.9683
-----							
	20	O	core	Ti	core	9	1.9277
9	1.9327						
						9	1.9849
-----							
	21	O	core	Ti	core	9	1.9286
9	1.9683						
-----							
	22	O	core	Ti	core	9	1.9286
9	1.9400						
-----							
	23	O	core	Ti	core	9	1.9261
-----							
	24	Ti	core	O	core	9	1.8738
9	1.8816						
						9	1.9286
9	1.9704						

-----							
-----							
9	25	O	core	Ti	core	9	1.8738
	1.8967						
-----							
-----							
	26	O	core	Ti	core	9	1.8816
-----							
-----							
9	27	O	core	Ti	core	9	1.9255
	1.9704						
						9	1.9790
-----							
-----							
9	28	O	core	Ti	core	9	1.8382
	1.8493						
-----							
-----							
9	29	Ti	core	O	core	9	1.8791
	1.8867						
						9	1.9203
9	1.9255						
-----							
-----							
9	30	O	core	Ti	core	9	1.9203
	1.9207						
-----							
-----							
9	32	O	core	Ti	core	9	1.8505
	1.8867						
-----							
-----							
9	33	O	core	Ti	core	9	1.8176
	1.9356						
-----							
-----							
9	34	Ti	core	O	core	9	1.8176
	1.8345						
						9	1.8505
-----							
-----							
9	35	Ti	core	O	core	9	1.8479
	1.8605						
						9	1.8887
9	1.9906						
-----							
-----							
9	36	O	core	Ti	core	9	1.8479
	1.8674						
-----							
-----							
9	37	Ti	core	O	core	9	1.8549
	1.8931						
						9	1.9669
9	1.9914						
-----							
-----							

9	38	O	core	Ti	core	9	1.8549
	1.8605						
-----							
9	39	O	core	Ti	core	9	1.8437
	1.8887						
-----							
9	40	Ti	core	O	core	9	1.8891
	1.9052						
						9	1.9280
9	1.9688						
-----							
9	41	O	core	Ti	core	9	1.9005
	1.9906						
-----							
	42	O	core	Ti	core	9	1.9280
-----							
9	43	Ti	core	O	core	9	1.8582
	1.9286						
						9	1.9751
9	1.9944						
-----							
9	44	O	core	Ti	core	9	1.8862
	1.9688						
-----							
9	45	O	core	Ti	core	9	1.8891
	1.9363						
-----							
9	46	Ti	core	O	core	9	1.9010
	1.9116						
						9	1.9128
9	1.9372						
						9	1.9982
-----							
9	47	O	core	Ti	core	9	1.9116
	1.9270						
						9	1.9366
-----							
	48	O	core	Ti	core	9	1.9010
-----							
9	49	Ti	core	O	core	9	1.8672
	1.8726						
						9	1.9400
9	1.9692						
-----							
9	50	O	core	Ti	core	9	1.9609
	1.9692						

						9	1.9982
-----							
	51	O	core	Ti	core	9	1.9128
-----							
	52	Ti	core	O	core	9	1.8548
9	1.9539					9	1.9609
9	1.9783						
-----							
	53	O	core	Ti	core	9	1.9369
9	1.9539					9	1.9669
-----							
	54	O	core	Ti	core	9	1.8633
9	1.9306					9	1.9783
-----							
	55	Ti	core	O	core	9	1.8949
9	1.8992					9	1.9157
-----							
	56	O	core	Ti	core	9	1.8466
9	1.9735						
-----							
	57	O	core	Ti	core	9	1.9114
9	1.9695						
-----							
	58	Ti	core	O	core	9	1.8466
9	1.8633					9	1.9114
9	1.9357					9	1.9664
-----							
	59	O	core	Ti	core	9	1.8596
9	1.9804					9	1.9911
-----							
	60	O	core	Ti	core	9	1.9352
9	1.9664						
-----							
	61	Ti	core	O	core	9	1.8601
9	1.8612					9	1.9735
-----							
	62	O	core	Ti	core	9	1.8345
9	1.8612						

-----							
-----							
	63	O	core	Ti	core	9	1.9365
9	1.9382						
						9	1.9410
-----							
-----							
	64	Ti	core	O	core	9	1.8391
9	1.9352						
						9	1.9410
9	1.9804						
-----							
-----							
	65	O	core	Ti	core	9	1.8391
9	1.9215						
-----							
-----							
	66	O	core	Ti	core	9	1.9372
-----							
-----							
	67	O	core	Ti	core	9	1.8549
9	1.8681						
-----							
-----							
	68	O	core	Ti	core	9	1.9357
9	1.9650						
-----							
-----							
	69	O	core	Ti	core	9	1.9357
9	1.9650						
-----							
-----							
	70	O	core	Ti	core	9	1.8549
9	1.8681						
-----							
-----							
	71	O	core	Ti	core	9	1.9372
-----							
-----							
	72	Ti	core	O	core	9	1.8391
9	1.9352						
						9	1.9410
9	1.9804						
-----							
-----							
	73	O	core	Ti	core	9	1.8391
9	1.9215						
-----							
-----							
	74	Ti	core	O	core	9	1.8316
9	1.8925						
						9	1.9365
9	1.9650						
						9	1.9695
-----							
-----							
	75	O	core	Ti	core	9	1.9365
9	1.9382						

						9	1.9410
-----							
	76	O	core	Ti	core	9	1.8345
9	1.8612						
-----							
	77	Ti	core	O	core	9	1.8466
9	1.8633						
						9	1.9114
9	1.9357						
						9	1.9664
-----							
	78	O	core	Ti	core	9	1.9352
9	1.9664						
-----							
	79	O	core	Ti	core	9	1.8596
9	1.9804						
						9	1.9911
-----							
	80	Ti	core	O	core	9	1.8681
9	1.8782						
						9	1.9277
9	1.9306						
-----							
	81	O	core	Ti	core	9	1.9114
9	1.9695						
-----							
	82	O	core	Ti	core	9	1.8466
9	1.9735						
-----							
	83	Ti	core	O	core	9	1.8548
9	1.9539						
						9	1.9609
9	1.9783						
-----							
	84	O	core	Ti	core	9	1.8633
9	1.9306						
						9	1.9783
-----							
	85	O	core	Ti	core	9	1.9369
9	1.9539						
						9	1.9669
-----							
	86	Ti	core	O	core	9	1.8549
9	1.8572						
						9	1.8967
9	1.9849						

-----							
-----							
	87	O	core	Ti	core	9	1.9128
-----							
-----							
	88	O	core	Ti	core	9	1.9609
9	1.9692						
						9	1.9982
-----							
-----							
	89	Ti	core	O	core	9	1.9010
9	1.9116						
						9	1.9128
9	1.9372						
						9	1.9982
-----							
-----							
	90	O	core	Ti	core	9	1.9010
-----							
-----							
	91	O	core	Ti	core	9	1.9116
9	1.9270						
						9	1.9366
-----							
-----							
	92	Ti	core	O	core	9	1.8498
9	1.8810						
						9	1.9363
9	1.9790						
-----							
-----							
	93	O	core	Ti	core	9	1.8891
9	1.9363						
-----							
-----							
	94	O	core	Ti	core	9	1.8862
9	1.9688						
-----							
-----							
	95	Ti	core	O	core	9	1.8891
9	1.9052						
						9	1.9280
9	1.9688						
-----							
-----							

\*\*\*\*\* This section has been cut off

1349	Ti	core	O	core	9	1.8791	9
	1.8867						
					9	1.9203	
9	1.9255						
-----							
-----							
	1350	O	core	Ti	core	9	1.8382
9	1.8493						



-----							
-----							
9	1351	O	core	Ti	core	9	1.9255
	1.9704					9	1.9790
-----							
-----							
	1352	O	core	Ti	core	9	1.8816
-----							
-----							
9	1353	O	core	Ti	core	9	1.8738
	1.8967						
-----							
-----							
9	1354	Ti	core	O	core	9	1.8738
	1.8816					9	1.9286
9	1.9704						
-----							
-----							
	1355	O	core	Ti	core	9	1.9261
-----							
-----							
9	1356	O	core	Ti	core	9	1.9286
	1.9400						
-----							
-----							
9	1357	O	core	Ti	core	9	1.9286
	1.9683						
-----							
-----							
9	1358	O	core	Ti	core	9	1.9277
	1.9327					9	1.9849
-----							
-----							
9	1359	Ti	core	O	core	9	1.8834
	1.9327					9	1.9683
-----							
-----							
9	1360	O	core	Ti	core	9	1.8596
	1.9191						
-----							
-----							
9	1361	O	core	Ti	core	9	1.8597
	1.8834						
-----							
-----							
	1362	O	core	Ti	core	9	1.9561
-----							
-----							
9	1363	O	core	Ti	core	9	1.8867
	1.8925						
-----							
-----							
9	1364	Ti	core	O	core	9	1.8597
	1.8867						

						9	1.8877
9	1.9191						
-----							
	1365	O	core	Ti	core	9	1.8419
9	1.9162						
-----							
	1366	O	core	Ti	core	9	1.8846
9	1.8931						
-----							
	1367	Ti	core	O	core	9	1.8419
9	1.8846						
						9	1.9382
9	1.9561						
-----							
	1368	O	core	Ti	core	9	1.8553
9	1.8810						
-----							
	1369	O	core	Ti	core	9	1.8498
9	1.8572						
-----							
	1370	O	core	Ti	core	9	1.8316
9	1.8782						
-----							
	1371	O	core	Ti	core	9	1.8601
9	1.8992						
-----							
	1372	O	core	Ti	core	9	1.8548
9	1.9157						
-----							
	1373	O	core	Ti	core	9	1.8582
9	1.8672						
-----							
	1374	O	core	Ti	core	9	1.9052
9	1.9669						
						9	1.9751
-----							
	1375	O	core	Ti	core	9	1.8791
-----							
	1376	O	core	Ti	core	9	1.8726
9	1.8949						
-----							
	1377	O	core	Ti	core	9	1.8877
9	1.9914						
						9	1.9944

-----  
 -----

Born effective charge tensors :

Atom		x	y	z
1 O				
	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
2 O				
	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
3 O				
	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
4 O				
	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
5 O				
	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
6 O				
	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
7 O				
	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
8 O				
	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
9 O				
	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
10 O				
	x	-1.0980	0.0000	0.0000

	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
-----				
-----				
11 Ti	x	2.1960	0.0000	0.0000
	y	0.0000	2.1960	0.0000
	z	0.0000	0.0000	2.1960
-----				
-----				
12 O	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
-----				
-----				
13 O	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
-----				
-----				
14 Ti	x	2.1960	0.0000	0.0000
	y	0.0000	2.1960	0.0000
	z	0.0000	0.0000	2.1960
-----				
-----				
15 O	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
-----				
-----				
16 O	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
-----				
-----				
17 O	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
-----				
-----				

\*\*\*\*\* This section has been cutoff

-----				
-----				
1364 Ti	x	2.1960	0.0000	0.0000
	y	0.0000	2.1960	0.0000
	z	0.0000	0.0000	2.1960
-----				
-----				
1365 O	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980
-----				
-----				
1366 O	x	-1.0980	0.0000	0.0000
	y	0.0000	-1.0980	0.0000
	z	0.0000	0.0000	-1.0980

-----				
-----				
1367	Ti	x	2.1960	0.0000
		y	0.0000	2.1960
		z	0.0000	2.1960
-----				
-----				
1368	O	x	-1.0980	0.0000
		y	0.0000	-1.0980
		z	0.0000	0.0000
-----				
-----				
1369	O	x	-1.0980	0.0000
		y	0.0000	-1.0980
		z	0.0000	0.0000
-----				
-----				
1370	O	x	-1.0980	0.0000
		y	0.0000	-1.0980
		z	0.0000	0.0000
-----				
-----				
1371	O	x	-1.0980	0.0000
		y	0.0000	-1.0980
		z	0.0000	0.0000
-----				
-----				
1372	O	x	-1.0980	0.0000
		y	0.0000	-1.0980
		z	0.0000	0.0000
-----				
-----				
1373	O	x	-1.0980	0.0000
		y	0.0000	-1.0980
		z	0.0000	0.0000
-----				
-----				
1374	O	x	-1.0980	0.0000
		y	0.0000	-1.0980
		z	0.0000	0.0000
-----				
-----				
1375	O	x	-1.0980	0.0000
		y	0.0000	-1.0980
		z	0.0000	0.0000
-----				
-----				
1376	O	x	-1.0980	0.0000
		y	0.0000	-1.0980
		z	0.0000	0.0000
-----				
-----				
1377	O	x	-1.0980	0.0000
		y	0.0000	-1.0980
		z	0.0000	0.0000
-----				
-----				

Moment of inertia tensor ( $10^{-46} \times \text{kgm}^2$ ):

axis system	x	y	z	Principle
x	190112.81	-805.82	3369.99	
76813.689976				
y	-805.82	191707.23	1013.92	
189884.904948				
z	3369.99	1013.92	76923.30	
192044.742642				
Centre of mass (Ang) =	0.000001	0.000000	0.000000	

Time to end of optimisation = 647.8645 seconds

Electrostatic potential at atomic positions :

Site No.	Atomic Label	Potential (V)	Derivatives (V/Angs)			
			x	y	z	
1	O	c	162.500261	38.111781	11.332113	-
6.678067						
2	O	c	135.623511	40.485011	17.610652	-
1.636391						
3	O	c	148.449584	25.381653	5.195225	
10.631821						
4	O	c	162.233928	41.479585	-20.987995	
15.895832						
5	O	c	140.818119	54.288724	-16.318036	
3.336249						
6	O	c	133.150452	43.330985	-40.247179	
6.406712						
7	O	c	133.904303	60.330743	-15.733753	-
7.689742						
8	O	c	152.565234	6.588675	31.604631	-
8.974142						
9	O	c	140.412449	6.921225	64.596644	-
12.688390						
10	O	c	145.781905	34.555417	47.851638	-
11.661647						

11	Ti	c	-181.787428	-1.601282	-13.880146	
4.294351						
12	O	c	142.430830	45.827279	24.743172	
24.293891						
13	O	c	137.985119	15.217196	1.066981	
38.488928						
14	Ti	c	-183.253629	-1.249186	1.937385	-
8.734198						
15	O	c	164.089136	26.038012	30.458747	
14.127158						
16	O	c	153.272732	-31.567314	-23.558675	-
16.167122						
17	O	c	138.343969	37.480518	43.757135	-
6.961798						
18	O	c	160.258846	-21.082857	26.993788	-
1.654113						
19	Ti	c	-188.601365	3.541438	-0.563991	
7.711042						
20	O	c	159.934041	9.855663	-3.979809	
9.862996						
21	O	c	152.140341	-9.377656	-2.851746	-
5.790150						
22	O	c	156.163249	32.574997	26.838184	
1.578169						
23	O	c	159.129608	-5.391327	2.792670	
3.158950						
24	Ti	c	-180.780302	1.385760	1.348411	
10.545179						
25	O	c	151.406827	24.487900	21.765886	
1.681901						
26	O	c	158.019320	-2.421880	-7.026837	-
9.843576						
27	O	c	169.652948	0.203759	1.767802	
1.879882						
28	O	c	154.336602	36.751501	18.123929	
16.044377						
29	Ti	c	-180.634830	0.947049	-5.413908	-
5.895695						
30	O	c	163.081576	-4.053901	2.579244	-
10.464251						

\*\*\*\*\* This section has been cutoff

1258	Ti	c	-188.601015	-3.541621	0.563991	-
7.711103						
1259	O	c	156.164116	-32.574294	-26.838127	-
1.578466						
1260	O	c	159.129504	5.391692	-2.792766	-
3.159159						
1261	Ti	c	-184.576317	0.000268	-0.000064	
0.000010						
1262	O	c	151.407309	-24.487441	-21.765879	-
1.682046						
1263	O	c	158.019759	2.422021	7.026854	
9.843241						
1264	Ti	c	-180.779739	-1.385396	-1.348034	-
10.545243						

1265	O	c	169.653318	-0.203935	-1.767605	-
1.879377						
1266	O	c	154.337192	-36.750467	-18.124568	-
16.045343						
1267	Ti	c	-186.097153	1.207352	-2.732417	
6.073355						
1268	O	c	163.082725	4.052841	-2.581706	
10.464699						
1269	O	c	169.342184	5.398599	17.359874	-
0.000010						
1270	Ti	c	-180.633809	-0.947339	5.414519	
5.895056						
1271	O	c	147.116433	-23.840428	-51.994007	
5.572863						
1272	O	c	146.581050	12.830440	-0.914517	
28.663359						
1273	Ti	c	-183.944050	-0.235412	-1.565483	-
3.415455						
1274	Ti	c	-177.526047	-0.791783	11.129380	-
10.918742						
1275	Ti	c	-194.942104	2.711267	-0.390686	-
15.653263						
1276	O	c	139.639876	-3.266232	5.606131	-
22.532055						
1277	Ti	c	-188.763948	10.925420	-14.216551	
1.900985						
1278	O	c	144.486462	-30.005344	4.178516	-
27.768548						
1279	O	c	141.837535	24.469542	21.217986	-
53.053967						
1280	Ti	c	-181.484830	8.520658	-7.792847	-
1.778722						
1281	O	c	161.446205	-10.946103	-12.219403	
2.096463						
1282	O	c	151.543300	-37.888311	31.268368	-
14.172733						
1283	Ti	c	-182.628817	3.439496	-1.703469	-
1.213614						
1284	O	c	161.215480	1.788985	-10.902357	-
13.407849						
1285	O	c	164.418116	0.017449	-2.232192	
17.466738						
1286	Ti	c	-184.534729	-2.900511	6.689047	-
3.535969						
1287	O	c	169.407850	-2.491499	10.731826	-
5.652528						
1288	O	c	158.322210	-26.321163	19.531926	-
0.269861						
1289	Ti	c	-181.985072	6.835584	-6.040223	
0.468424						
1290	O	c	158.363763	-7.969749	-2.775972	-
12.787909						
1291	O	c	159.725262	0.944398	19.981893	-
0.031662						
1292	Ti	c	-186.919386	-2.353383	-2.963665	-
6.516244						
1293	O	c	166.561953	-5.435206	14.673786	-
0.113852						



1294	O	c	170.214140	-7.195485	8.239196	-
5.065034						
1295	Ti	c	-188.586039	-8.013275	0.189998	-
2.568610						
1296	O	c	158.716669	10.335838	-22.802865	-
26.451575						
1297	O	c	151.974502	29.318831	-39.924058	-
9.988296						
1298	Ti	c	-186.647406	6.322129	3.342731	-
1.816312						
1299	O	c	163.918274	8.108309	7.596525	
0.334422						
1300	O	c	164.649440	-24.527951	-4.411020	
23.268538						
1301	Ti	c	-176.063074	11.491516	-13.792031	-
4.643376						
1302	O	c	146.318957	-51.589017	11.007466	
31.070503						
1303	O	c	168.305772	3.700513	19.788764	
31.764939						
1304	Ti	c	-176.687829	-1.473836	-8.972440	-
6.798819						
1305	O	c	138.774709	-21.393758	12.941877	
52.848579						
1306	Ti	c	-177.046313	6.795456	-11.324598	
7.771003						
1307	O	c	159.649484	-3.208190	-5.012674	-
0.765022						
1308	O	c	141.893040	-32.145608	54.443453	
0.575671						
1309	O	c	161.576213	-25.597090	45.474791	
19.746548						
1310	O	c	161.574878	25.598165	-45.474145	-
19.747782						
1311	O	c	141.892909	32.145575	-54.443543	-
0.575801						
1312	O	c	159.649706	3.208540	5.012974	
0.765232						
1313	O	c	138.773501	21.393800	-12.941900	-
52.848254						
1314	Ti	c	-177.047001	-6.795604	11.324393	-
7.771610						
1315	O	c	168.305238	-3.700306	-19.789420	-
31.766248						
1316	O	c	146.317835	51.589241	-11.006356	-
31.070171						
1317	Ti	c	-186.606754	2.701984	0.234528	
0.250399						
1318	O	c	164.648172	24.529378	4.412013	-
23.268298						
1319	O	c	163.917663	-8.108013	-7.595347	-
0.335502						
1320	Ti	c	-176.063787	-11.491627	13.792605	
4.642816						
1321	O	c	151.974396	-29.318936	39.923665	
9.988302						
1322	O	c	158.716201	-10.336478	22.802309	
26.451158						

1323 Ti	c	-195.908275	-0.194383	-7.690917	
3.210853					
1324 O	c	170.213657	7.194722	-8.237877	
5.064550					
1325 O	c	166.561917	5.435705	-14.673845	
0.114310					
1326 Ti	c	-188.586475	8.013364	-0.190076	
2.568940					
1327 O	c	159.724787	-0.943972	-19.981946	
0.031455					
1328 O	c	158.363166	7.969868	2.776812	
12.787198					
1329 Ti	c	-189.093445	2.795979	-1.216451	-
0.930193					
1330 O	c	158.322419	26.320852	-19.532644	
0.269557					
1331 O	c	169.407396	2.492006	-10.731514	
5.653644					
1332 Ti	c	-181.985289	-6.835115	6.040018	-
0.468265					
1333 O	c	164.418532	-0.017833	2.233381	-
17.467006					
1334 O	c	161.215171	-1.788206	10.903171	
13.406991					
1335 Ti	c	-184.576320	0.632536	6.508124	-
6.997883					
1336 O	c	151.543505	37.888314	-31.268911	
14.171690					
1337 O	c	161.447019	10.947027	12.219992	-
2.096559					
1338 Ti	c	-182.628692	-3.439326	1.703372	
1.213537					
1339 O	c	141.837926	-24.469089	-21.218570	
53.054301					
1340 O	c	144.487270	30.003610	-4.178221	
27.768137					
1341 Ti	c	-182.509056	-6.879200	-1.156421	
6.072586					
1342 O	c	139.640763	3.266007	-5.606932	
22.531870					
1343 Ti	c	-188.763519	-10.925448	14.216378	-
1.901062					
1344 Ti	c	-177.527351	0.792016	-11.128878	
10.918300					
1345 O	c	146.579995	-12.829743	0.914991	-
28.664612					
1346 O	c	147.115277	23.839367	51.994764	-
5.572800					
1347 O	c	169.340312	-5.399477	-17.361390	-
0.000682					
1348 O	c	163.081576	-4.053901	2.579244	-
10.464251					
1349 Ti	c	-180.634830	0.947049	-5.413908	-
5.895695					
1350 O	c	154.336602	36.751501	18.123929	
16.044377					
1351 O	c	169.652948	0.203759	1.767802	
1.879882					

1352	O	c	158.019320	-2.421880	-7.026837	-
9.843576						
1353	O	c	151.406827	24.487900	21.765886	
1.681901						
1354	Ti	c	-180.780302	1.385760	1.348411	
10.545179						
1355	O	c	159.129608	-5.391327	2.792670	
3.158950						
1356	O	c	156.163249	32.574997	26.838184	
1.578169						
1357	O	c	152.140341	-9.377656	-2.851746	-
5.790150						
1358	O	c	159.934041	9.855663	-3.979809	
9.862996						
1359	Ti	c	-188.601365	3.541438	-0.563991	
7.711042						
1360	O	c	160.258846	-21.082857	26.993788	-
1.654113						
1361	O	c	138.343969	37.480518	43.757135	-
6.961798						
1362	O	c	153.272732	-31.567314	-23.558675	-
16.167122						
1363	O	c	164.089136	26.038012	30.458747	
14.127158						
1364	Ti	c	-183.253629	-1.249186	1.937385	-
8.734198						
1365	O	c	137.985119	15.217196	1.066981	
38.488928						
1366	O	c	142.430830	45.827279	24.743172	
24.293891						
1367	Ti	c	-181.787428	-1.601282	-13.880146	
4.294351						
1368	O	c	145.781905	34.555417	47.851638	-
11.661647						
1369	O	c	140.412449	6.921225	64.596644	-
12.688390						
1370	O	c	152.565234	6.588675	31.604631	-
8.974142						
1371	O	c	133.904303	60.330743	-15.733753	-
7.689742						
1372	O	c	133.150452	43.330985	-40.247179	
6.406712						
1373	O	c	140.818119	54.288724	-16.318036	
3.336249						
1374	O	c	162.233928	41.479585	-20.987995	
15.895832						
1375	O	c	148.449584	25.381653	5.195225	
10.631821						
1376	O	c	135.623511	40.485011	17.610652	-
1.636391						
1377	O	c	162.500261	38.111781	11.332113	-
6.678067						
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Electric Field Gradients at atomic positions :

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Site no.	EFGs (V/Angs**2)					
	xx	xy	yy	xz	yz	
zz	-----					
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1	-36.8505	-50.4424	22.4451	1.9241	5.4317	
14.4053						
2	-38.0553	14.9056	-65.8962	-16.7249	14.2405	
103.9515						
3	-7.5138	-70.6731	12.9659	45.9176	-26.7742	-
5.4521						
4	-21.5615	40.8654	2.0075	4.7646	22.7655	
19.5539						
5	-13.6277	-8.8845	-60.0669	-20.7225	-40.4883	
73.6947						
6	36.2898	9.9162	3.2791	-39.6088	-34.5490	-
39.5689						
7	9.1684	-18.9025	-64.9261	21.1339	13.8371	
55.7576						
8	-59.3749	-0.4788	-58.9669	56.2598	-16.3954	
118.3418						
9	-75.5848	8.5120	10.6834	1.0238	15.6885	
64.9014						
10	-29.4162	31.2659	-34.1491	34.9755	0.6685	
63.5653						
11	-15.6202	14.9804	24.7718	16.5506	11.6930	-
9.1516						
12	25.2027	-36.6868	14.1675	-17.5493	51.5325	-
39.3702						
13	-3.6379	70.5393	-10.3251	-48.2498	-56.6214	
13.9630						
14	3.7131	7.3797	4.5248	11.2031	9.9344	-
8.2379						
15	34.3310	-49.6484	-35.2089	-21.9605	21.3103	
0.8779						
16	-12.2268	-19.1677	-7.4161	-9.3782	5.0450	
19.6429						
17	-44.8141	33.6901	-32.5207	14.2827	-11.4478	
77.3348						
18	-6.3489	62.5125	14.5443	32.7895	19.4220	-
8.1954						
19	-5.5724	15.1551	2.4888	-9.5219	-15.8953	
3.0836						
20	45.4183	-67.6579	-23.6643	-25.0293	-33.9645	-
21.7540						
21	-20.7048	-61.4732	23.0355	12.1323	-50.9923	-
2.3307						
22	-1.4765	-53.6639	-12.6992	18.1585	-0.5570	
14.1757						
23	-5.5008	84.5889	0.1332	-14.3356	-0.2289	
5.3676						
24	28.2702	17.9235	-25.0278	-6.6226	-5.1738	-
3.2424						
25	-9.3802	-73.2209	41.7079	-24.3659	47.6387	-
32.3277						

26	-30.0635	-27.3086	88.3220	-31.4528	15.5131	-
58.2585						
27	-20.8755	-64.3977	-32.6827	-19.5639	-11.6185	
53.5583						
28	-31.6306	39.7608	-53.8397	-31.7717	-34.7624	
85.4703						
29	-7.8287	15.9825	27.8365	-1.8250	10.6762	-
20.0078						
30	37.0557	-37.5818	32.5899	45.8006	-0.4754	-
69.6457						
31	43.4377	-7.8450	-23.8283	-12.5898	-1.6141	-
19.6093						
32	-66.0500	19.1530	-11.3115	-19.8409	33.0061	
77.3615						
33	46.4886	89.5364	-17.2152	59.8698	37.4756	-
29.2733						
34	-8.3460	-1.1932	0.3919	-31.7027	-26.9831	
7.9541						
35	-6.0533	-21.9842	-9.4154	24.9700	-11.7148	
15.4687						
36	2.5649	-98.6826	20.2603	-48.2924	55.1641	-
22.8252						
37	38.0701	4.6866	-23.9339	5.8535	3.4195	-
14.1362						
38	-11.0356	68.7289	31.6222	-26.7671	-74.5305	-
20.5865						
39	-20.8023	58.9531	-11.8359	24.5586	23.9289	
32.6383						
40	2.5277	-13.3111	-1.2914	-5.3149	8.0630	-
1.2362						
41	29.2533	-61.9994	-34.7428	4.7660	-10.4611	
5.4895						
42	-4.3943	20.8547	-15.5248	-5.1678	-16.5779	
19.9191						
43	4.9694	3.8059	7.0742	12.1921	5.8149	-
12.0435						
44	45.8625	-42.8620	0.9812	27.9996	-53.1172	-
46.8437						
45	22.2715	84.6903	-21.5526	37.8308	17.9019	-
0.7190						
46	0.1955	-16.4071	6.1098	-4.2606	-5.7747	-
6.3052						
47	-38.0077	-82.9441	21.4210	6.6476	21.5338	
16.5867						
48	-34.9423	33.8493	-26.7895	31.4586	18.4955	
61.7318						
49	11.7512	2.9892	2.3721	9.0285	21.0838	-
14.1233						
50	-16.7741	80.7567	4.1383	5.8641	-12.6050	
12.6358						
51	-54.9983	45.9820	-10.5130	23.8203	30.1897	
65.5113						
52	-17.2809	2.1928	1.2219	5.9876	-6.6311	
16.0590						
53	41.9491	-65.0073	-55.9254	8.7664	15.9762	
13.9763						
54	-54.4099	50.7242	-10.1596	-42.5439	-7.3461	
64.5695						

55	18.7003	2.2987	3.8947	-1.0928	-0.0737	-
22.5949						
56	-30.0542	75.7294	22.2574	1.0787	15.9784	
7.7968						
57	33.0358	7.1460	17.7007	12.7378	12.0158	-
50.7365						
58	16.7885	-15.2140	0.6752	1.5940	-9.5120	-
17.4638						
59	-64.8053	-44.5766	29.0886	2.5385	50.2249	
35.7167						
60	4.8124	66.6532	-19.3799	37.7966	2.5898	
14.5675						
61	-8.8074	-5.4048	26.2999	-9.2763	14.1162	-
17.4925						
62	-7.7420	-48.9212	-13.9013	11.6267	-64.2066	
21.6433						
63	57.7106	-3.3208	-42.6803	0.7436	-37.8800	-
15.0303						
64	-3.5133	-7.5735	8.0540	-11.8268	13.6242	-
4.5408						
65	-35.0510	-54.7376	1.8727	12.0264	-42.5558	
33.1783						
66	15.2664	79.3894	-12.9639	-25.5192	-4.1116	-
2.3024						
67	-21.5812	-16.9113	-7.2070	-59.2814	-29.1882	
28.7882						
68	10.4011	23.5920	-14.5577	6.4547	6.6567	
4.1566						
69	10.3989	23.5918	-14.5581	6.4548	6.6546	
4.1592						
70	-21.5813	-16.9112	-7.2071	-59.2814	-29.1886	
28.7884						
71	15.2670	79.3891	-12.9647	-25.5192	-4.1115	-
2.3022						
72	-3.5127	-7.5734	8.0530	-11.8262	13.6256	-
4.5403						
73	-35.0528	-54.7376	1.8756	12.0250	-42.5563	
33.1771						
74	-7.3103	4.0133	23.1291	-5.5888	21.0080	-
15.8187						
75	57.7119	-3.3223	-42.6820	0.7429	-37.8800	-
15.0300						
76	-7.7446	-48.9217	-13.8974	11.6246	-64.2071	
21.6420						
77	16.7875	-15.2144	0.6758	1.5938	-9.5113	-
17.4633						
78	4.8140	66.6545	-19.3803	37.7959	2.5904	
14.5662						
79	-64.8080	-44.5753	29.0953	2.5404	50.2265	
35.7127						
80	9.8542	-16.6459	10.7553	-3.4084	6.9704	-
20.6095						
81	33.0384	7.1467	17.6995	12.7363	12.0195	-
50.7379						
82	-30.0525	75.7298	22.2559	1.0779	15.9776	
7.7966						
83	-17.2811	2.1921	1.2218	5.9875	-6.6309	
16.0593						

84	-54.4109	50.7242	-10.1597	-42.5416	-7.3473	
64.5705						
85	41.9487	-65.0070	-55.9253	8.7675	15.9756	
13.9766						
86	4.2543	25.6277	9.3335	18.7370	8.6125	-
13.5877						
87	-54.9976	45.9825	-10.5135	23.8208	30.1892	
65.5112						
88	-16.7742	80.7568	4.1388	5.8640	-12.6052	
12.6354						
89	0.1948	-16.4072	6.1102	-4.2613	-5.7744	-
6.3050						
90	-34.9433	33.8488	-26.7884	31.4587	18.4962	
61.7317						
91	-38.0074	-82.9448	21.4210	6.6485	21.5333	
16.5864						
92	16.0965	-11.0809	-6.8336	4.9413	-7.8457	-
9.2629						
93	22.2724	84.6905	-21.5525	37.8313	17.9032	-
0.7198						
94	45.8609	-42.8617	0.9798	28.0015	-53.1182	-
46.8407						
95	2.5284	-13.3116	-1.2917	-5.3156	8.0626	-
1.2367						
96	-4.3931	20.8553	-15.5256	-5.1679	-16.5786	
19.9187						
97	29.2496	-61.9987	-34.7407	4.7675	-10.4618	
5.4911						
98	-3.2113	-2.9170	23.1334	-19.3183	-14.5342	-
19.9221						
99	-20.8020	58.9532	-11.8357	24.5581	23.9301	
32.6377						
100	-11.0364	68.7259	31.6216	-26.7650	-74.5311	-
20.5852						
101	-6.0533	-21.9844	-9.4150	24.9697	-11.7148	
15.4683						
102	2.5648	-98.6821	20.2600	-48.2925	55.1643	-
22.8248						
103	-23.9887	2.4026	-21.5898	5.8046	-4.8267	
45.5786						
104	-8.3463	-1.1935	0.3908	-31.7024	-26.9829	
7.9556						
105	-0.4789	10.4346	5.7364	-6.1475	-20.5586	-
5.2575						
106	46.4917	89.5370	-17.2159	59.8684	37.4747	-
29.2758						
107	-66.0492	19.1537	-11.3128	-19.8408	33.0074	
77.3620						
108	-7.8279	15.9833	27.8369	-1.8249	10.6773	-
20.0089						
109	43.4400	-7.8485	-23.8280	-12.5902	-1.6142	-
19.6120						
110	37.0568	-37.5809	32.5894	45.7998	-0.4735	-
69.6461						
111	-4.5788	-2.0484	-5.8247	-6.0952	6.7591	
10.4034						
112	-31.6321	39.7616	-53.8379	-31.7733	-34.7657	
85.4701						

113	-20.8743	-64.3973	-32.6831	-19.5661	-11.6204	
53.5575						
114	28.2703	17.9232	-25.0279	-6.6218	-5.1732	-
3.2424						
115	-30.0644	-27.3079	88.3225	-31.4515	15.5122	-
58.2580						
116	-9.3807	-73.2206	41.7065	-24.3655	47.6383	-
32.3258						
117	6.9941	-12.4519	-7.9795	1.4006	7.0632	
0.9855						
118	-5.5011	84.5886	0.1342	-14.3363	-0.2288	
5.3669						
119	-1.4766	-53.6658	-12.6981	18.1572	-0.5564	
14.1747						
120	-5.5714	15.1562	2.4876	-9.5225	-15.8957	
3.0839						
121	-20.7026	-61.4716	23.0370	12.1363	-50.9947	-
2.3344						
122	45.4179	-67.6589	-23.6638	-25.0304	-33.9644	-
21.7541						
123	-4.5776	-2.0468	-5.8245	-6.0957	6.7575	
10.4021						
124	-6.3504	62.5095	14.5483	32.7931	19.4280	-
8.1979						
125	-44.8151	33.6896	-32.5224	14.2811	-11.4457	
77.3375						
126	3.7125	7.3793	4.5260	11.2029	9.9335	-
8.2384						
127	-12.2255	-19.1647	-7.4155	-9.3775	5.0455	
19.6409						
128	34.3293	-49.6484	-35.2090	-21.9608	21.3094	
0.8797						
129	-0.4782	10.4346	5.7372	-6.1486	-20.5585	-
5.2590						
130	-3.6409	70.5382	-10.3246	-48.2485	-56.6216	
13.9655						
131	25.2024	-36.6867	14.1686	-17.5501	51.5324	-
39.3710						
132	-15.6195	14.9806	24.7720	16.5505	11.6932	-
9.1525						
133	-23.9887	2.4023	-21.5895	5.8044	-4.8263	
45.5781						
134	-3.2114	-2.9172	23.1341	-19.3179	-14.5339	-
19.9227						
135	16.0968	-11.0808	-6.8344	4.9413	-7.8457	-
9.2624						
136	-29.4166	31.2661	-34.1480	34.9759	0.6676	
63.5646						
137	4.2547	25.6273	9.3329	18.7371	8.6127	-
13.5877						
138	-75.5850	8.5122	10.6837	1.0231	15.6886	
64.9013						
139	9.8548	-16.6459	10.7547	-3.4080	6.9703	-
20.6095						
140	-59.3762	-0.4779	-58.9676	56.2573	-16.3941	
118.3437						
141	-7.3103	4.0134	23.1297	-5.5878	21.0084	-
15.8194						



142	9.1683	-18.9010	-64.9269	21.1355	13.8380	
55.7586						
143	36.2892	9.9169	3.2790	-39.6095	-34.5489	-
39.5682						
144	-13.6290	-8.8824	-60.0695	-20.7227	-40.4875	
73.6985						
145	-21.5625	40.8647	2.0090	4.7638	22.7653	
19.5535						
146	-8.8090	-5.4050	26.3012	-9.2766	14.1173	-
17.4922						
147	18.7008	2.2992	3.8934	-1.0933	-0.0725	-
22.5942						
148	-7.5153	-70.6738	12.9680	45.9199	-26.7826	-
5.4527						
149	11.7518	2.9880	2.3721	9.0275	21.0841	-
14.1239						
150	-38.0547	14.9059	-65.8962	-16.7247	14.2393	
103.9509						
151	4.9689	3.8061	7.0748	12.1917	5.8148	-
12.0438						
152	-36.8506	-50.4434	22.4454	1.9231	5.4323	
14.4052						
153	38.0701	4.6879	-23.9340	5.8527	3.4200	-
14.1361						
154	38.0701	4.6879	-23.9340	5.8527	3.4200	-
14.1361						
155	-36.8506	-50.4434	22.4454	1.9231	5.4323	
14.4052						
156	4.9689	3.8061	7.0748	12.1917	5.8148	-
12.0438						
157	-38.0547	14.9059	-65.8962	-16.7247	14.2393	
103.9509						
158	11.7518	2.9880	2.3721	9.0275	21.0841	-
14.1239						
159	-7.5153	-70.6738	12.9680	45.9199	-26.7826	-
5.4527						
160	18.7008	2.2992	3.8934	-1.0933	-0.0725	-
22.5942						
161	-8.8090	-5.4050	26.3012	-9.2766	14.1173	-
17.4922						
162	-21.5625	40.8647	2.0090	4.7638	22.7653	
19.5535						
163	-13.6290	-8.8824	-60.0695	-20.7227	-40.4875	
73.6985						
164	36.2892	9.9169	3.2790	-39.6095	-34.5489	-
39.5682						

\*\*\*\*\* This section has been cutoff

1259	-1.4766	-53.6658	-12.6981	18.1572	-0.5564	
14.1747						
1260	-5.5011	84.5886	0.1342	-14.3363	-0.2288	
5.3669						
1261	6.9941	-12.4519	-7.9795	1.4006	7.0632	
0.9855						
1262	-9.3807	-73.2206	41.7065	-24.3655	47.6383	-
32.3258						

1263	-30.0644	-27.3079	88.3225	-31.4515	15.5122	-
58.2580						
1264	28.2703	17.9232	-25.0279	-6.6218	-5.1732	-
3.2424						
1265	-20.8743	-64.3973	-32.6831	-19.5661	-11.6204	
53.5575						
1266	-31.6321	39.7616	-53.8379	-31.7733	-34.7657	
85.4701						
1267	-4.5788	-2.0484	-5.8247	-6.0952	6.7591	
10.4034						
1268	37.0568	-37.5809	32.5894	45.7998	-0.4735	-
69.6461						
1269	43.4400	-7.8485	-23.8280	-12.5902	-1.6142	-
19.6120						
1270	-7.8279	15.9833	27.8369	-1.8249	10.6773	-
20.0089						
1271	-66.0492	19.1537	-11.3128	-19.8408	33.0074	
77.3620						
1272	46.4917	89.5370	-17.2159	59.8684	37.4747	-
29.2758						
1273	-0.4789	10.4346	5.7364	-6.1475	-20.5586	-
5.2575						
1274	-8.3463	-1.1935	0.3908	-31.7024	-26.9829	
7.9556						
1275	-23.9887	2.4026	-21.5898	5.8046	-4.8267	
45.5786						
1276	2.5648	-98.6821	20.2600	-48.2925	55.1643	-
22.8248						
1277	-6.0533	-21.9844	-9.4150	24.9697	-11.7148	
15.4683						
1278	-11.0364	68.7259	31.6216	-26.7650	-74.5311	-
20.5852						
1279	-20.8020	58.9532	-11.8357	24.5581	23.9301	
32.6377						
1280	-3.2113	-2.9170	23.1334	-19.3183	-14.5342	-
19.9221						
1281	29.2496	-61.9987	-34.7407	4.7675	-10.4618	
5.4911						
1282	-4.3931	20.8553	-15.5256	-5.1679	-16.5786	
19.9187						
1283	2.5284	-13.3116	-1.2917	-5.3156	8.0626	-
1.2367						
1284	45.8609	-42.8617	0.9798	28.0015	-53.1182	-
46.8407						
1285	22.2724	84.6905	-21.5525	37.8313	17.9032	-
0.7198						
1286	16.0965	-11.0809	-6.8336	4.9413	-7.8457	-
9.2629						
1287	-38.0074	-82.9448	21.4210	6.6485	21.5333	
16.5864						
1288	-34.9433	33.8488	-26.7884	31.4587	18.4962	
61.7317						
1289	0.1948	-16.4072	6.1102	-4.2613	-5.7744	-
6.3050						
1290	-16.7742	80.7568	4.1388	5.8640	-12.6052	
12.6354						
1291	-54.9976	45.9825	-10.5135	23.8208	30.1892	
65.5112						

1292	4.2543	25.6277	9.3335	18.7370	8.6125	-
13.5877						
1293	41.9487	-65.0070	-55.9253	8.7675	15.9756	
13.9766						
1294	-54.4109	50.7242	-10.1597	-42.5416	-7.3473	
64.5705						
1295	-17.2811	2.1921	1.2218	5.9875	-6.6309	
16.0593						
1296	-30.0525	75.7298	22.2559	1.0779	15.9776	
7.7966						
1297	33.0384	7.1467	17.6995	12.7363	12.0195	-
50.7379						
1298	9.8542	-16.6459	10.7553	-3.4084	6.9704	-
20.6095						
1299	-64.8080	-44.5753	29.0953	2.5404	50.2265	
35.7127						
1300	4.8140	66.6545	-19.3803	37.7959	2.5904	
14.5662						
1301	16.7875	-15.2144	0.6758	1.5938	-9.5113	-
17.4633						
1302	-7.7446	-48.9217	-13.8974	11.6246	-64.2071	
21.6420						
1303	57.7119	-3.3223	-42.6820	0.7429	-37.8800	-
15.0300						
1304	-7.3103	4.0133	23.1291	-5.5888	21.0080	-
15.8187						
1305	-35.0528	-54.7376	1.8756	12.0250	-42.5563	
33.1771						
1306	-3.5127	-7.5734	8.0530	-11.8262	13.6256	-
4.5403						
1307	15.2670	79.3891	-12.9647	-25.5192	-4.1115	-
2.3022						
1308	-21.5813	-16.9112	-7.2071	-59.2814	-29.1886	
28.7884						
1309	10.3989	23.5918	-14.5581	6.4548	6.6546	
4.1592						
1310	10.4011	23.5920	-14.5577	6.4547	6.6567	
4.1566						
1311	-21.5812	-16.9113	-7.2070	-59.2814	-29.1882	
28.7882						
1312	15.2664	79.3894	-12.9639	-25.5192	-4.1116	-
2.3024						
1313	-35.0510	-54.7376	1.8727	12.0264	-42.5558	
33.1783						
1314	-3.5133	-7.5735	8.0540	-11.8268	13.6242	-
4.5408						
1315	57.7106	-3.3208	-42.6803	0.7436	-37.8800	-
15.0303						
1316	-7.7420	-48.9212	-13.9013	11.6267	-64.2066	
21.6433						
1317	-8.8074	-5.4048	26.2999	-9.2763	14.1162	-
17.4925						
1318	4.8124	66.6532	-19.3799	37.7966	2.5898	
14.5675						
1319	-64.8053	-44.5766	29.0886	2.5385	50.2249	
35.7167						
1320	16.7885	-15.2140	0.6752	1.5940	-9.5120	-
17.4638						

1321	33.0358	7.1460	17.7007	12.7378	12.0158	-
50.7365						
1322	-30.0542	75.7294	22.2574	1.0787	15.9784	
7.7968						
1323	18.7003	2.2987	3.8947	-1.0928	-0.0737	-
22.5949						
1324	-54.4099	50.7242	-10.1596	-42.5439	-7.3461	
64.5695						
1325	41.9491	-65.0073	-55.9254	8.7664	15.9762	
13.9763						
1326	-17.2809	2.1928	1.2219	5.9876	-6.6311	
16.0590						
1327	-54.9983	45.9820	-10.5130	23.8203	30.1897	
65.5113						
1328	-16.7741	80.7567	4.1383	5.8641	-12.6050	
12.6358						
1329	11.7512	2.9892	2.3721	9.0285	21.0838	-
14.1233						
1330	-34.9423	33.8493	-26.7895	31.4586	18.4955	
61.7318						
1331	-38.0077	-82.9441	21.4210	6.6476	21.5338	
16.5867						
1332	0.1955	-16.4071	6.1098	-4.2606	-5.7747	-
6.3052						
1333	22.2715	84.6903	-21.5526	37.8308	17.9019	-
0.7190						
1334	45.8625	-42.8620	0.9812	27.9996	-53.1172	-
46.8437						
1335	4.9694	3.8059	7.0742	12.1921	5.8149	-
12.0435						
1336	-4.3943	20.8547	-15.5248	-5.1678	-16.5779	
19.9191						
1337	29.2533	-61.9994	-34.7428	4.7660	-10.4611	
5.4895						
1338	2.5277	-13.3111	-1.2914	-5.3149	8.0630	-
1.2362						
1339	-20.8023	58.9531	-11.8359	24.5586	23.9289	
32.6383						
1340	-11.0356	68.7289	31.6222	-26.7671	-74.5305	-
20.5865						
1341	38.0701	4.6866	-23.9339	5.8535	3.4195	-
14.1362						
1342	2.5649	-98.6826	20.2603	-48.2924	55.1641	-
22.8252						
1343	-6.0533	-21.9842	-9.4154	24.9700	-11.7148	
15.4687						
1344	-8.3460	-1.1932	0.3919	-31.7027	-26.9831	
7.9541						
1345	46.4886	89.5364	-17.2152	59.8698	37.4756	-
29.2733						
1346	-66.0500	19.1530	-11.3115	-19.8409	33.0061	
77.3615						
1347	43.4377	-7.8450	-23.8283	-12.5898	-1.6141	-
19.6093						
1348	37.0557	-37.5818	32.5899	45.8006	-0.4754	-
69.6457						
1349	-7.8287	15.9825	27.8365	-1.8250	10.6762	-
20.0078						

1350	-31.6306	39.7608	-53.8397	-31.7717	-34.7624	
85.4703						
1351	-20.8755	-64.3977	-32.6827	-19.5639	-11.6185	
53.5583						
1352	-30.0635	-27.3086	88.3220	-31.4528	15.5131	-
58.2585						
1353	-9.3802	-73.2209	41.7079	-24.3659	47.6387	-
32.3277						
1354	28.2702	17.9235	-25.0278	-6.6226	-5.1738	-
3.2424						
1355	-5.5008	84.5889	0.1332	-14.3356	-0.2289	
5.3676						
1356	-1.4765	-53.6639	-12.6992	18.1585	-0.5570	
14.1757						
1357	-20.7048	-61.4732	23.0355	12.1323	-50.9923	-
2.3307						
1358	45.4183	-67.6579	-23.6643	-25.0293	-33.9645	-
21.7540						
1359	-5.5724	15.1551	2.4888	-9.5219	-15.8953	
3.0836						
1360	-6.3489	62.5125	14.5443	32.7895	19.4220	-
8.1954						
1361	-44.8141	33.6901	-32.5207	14.2827	-11.4478	
77.3348						
1362	-12.2268	-19.1677	-7.4161	-9.3782	5.0450	
19.6429						
1363	34.3310	-49.6484	-35.2089	-21.9605	21.3103	
0.8779						
1364	3.7131	7.3797	4.5248	11.2031	9.9344	-
8.2379						
1365	-3.6379	70.5393	-10.3251	-48.2498	-56.6214	
13.9630						
1366	25.2027	-36.6868	14.1675	-17.5493	51.5325	-
39.3702						
1367	-15.6202	14.9804	24.7718	16.5506	11.6930	-
9.1516						
1368	-29.4162	31.2659	-34.1491	34.9755	0.6685	
63.5653						
1369	-75.5848	8.5120	10.6834	1.0238	15.6885	
64.9014						
1370	-59.3749	-0.4788	-58.9669	56.2598	-16.3954	
118.3418						
1371	9.1684	-18.9025	-64.9261	21.1339	13.8371	
55.7576						
1372	36.2898	9.9162	3.2791	-39.6088	-34.5490	-
39.5689						
1373	-13.6277	-8.8845	-60.0669	-20.7225	-40.4883	
73.6947						
1374	-21.5615	40.8654	2.0075	4.7646	22.7655	
19.5539						
1375	-7.5138	-70.6731	12.9659	45.9176	-26.7742	-
5.4521						
1376	-38.0553	14.9056	-65.8962	-16.7249	14.2405	
103.9515						
1377	-36.8505	-50.4424	22.4451	1.9241	5.4317	
14.4053						
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EFG Tensor properties :

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Site no.	Diagonalised EFGs (V/Angs**2)			eVzz/h
Asymmetry	xx	yy	zz	(MHz/barn)
Parameter	-----			
-----				
1	14.2624	51.6880	-65.9504	159.4660
0.5675				
2	-32.2214	-74.5769	106.7983	258.2348
0.3966				
3	-24.4325	-74.3829	98.8154	238.9325
0.5055				
4	5.1754	48.5640	-53.7394	129.9402
0.8074				
5	-13.3286	-74.7405	88.0691	212.9483
0.6973				
6	5.1719	62.8928	-68.0646	164.5781
0.8480				
7	7.9646	64.2234	-72.1880	174.5483
0.7793				
8	-59.2423	-76.7066	135.9489	328.7201
0.1285				
9	7.2337	69.1848	-76.4185	184.7775
0.8107				
10	-8.7116	-67.6191	76.3307	184.5652
0.7717				
11	-6.3274	-29.6345	35.9619	86.9548
0.6481				
12	-6.2221	-70.8714	77.0936	186.4098
0.8386				
13	-38.2677	-78.6870	116.9547	282.7926
0.3456				
14	-3.1872	-16.3537	19.5409	47.2493
0.6738				
15	-9.8898	-62.4163	72.3061	174.8338
0.7264				
16	3.4803	25.9526	-29.4329	71.1677
0.7635				
17	-4.4226	-75.1106	79.5333	192.3089
0.8888				
18	-19.2592	-62.7686	82.0278	198.3406
0.5304				
19	-10.1893	-17.6763	27.8656	67.3780
0.2687				
20	3.7560	86.9763	-90.7323	219.3878
0.9172				
21	-20.7377	-71.4003	92.1380	222.7868
0.5499				
22	10.7703	52.1044	-62.8747	152.0291
0.6574				
23	5.1443	83.2797	-88.4240	213.8064
0.8836				

24	-4.5013	-30.8361	35.3374	85.4448
0.7452				
25	-47.7670	-65.2764	113.0434	273.3353
0.1549				
26	-18.8607	-78.6504	97.5111	235.7786
0.6132				
27	35.8444	58.8073	-94.6517	228.8647
0.2426				
28	-21.3317	-84.5166	105.8483	255.9378
0.5969				
29	-11.1249	-24.4070	35.5319	85.9149
0.3738				
30	7.3925	80.6376	-88.0301	212.8539
0.8320				
31	-20.0086	-26.6286	46.6372	112.7672
0.1419				
32	-11.6130	-77.7784	89.3914	216.1455
0.7402				
33	-58.2136	-80.9895	139.2031	336.5887
0.1636				
34	-2.0054	-41.4012	43.4066	104.9557
0.9076				
35	-9.7399	-31.9428	41.6827	100.7875
0.5327				
36	-55.1784	-87.7322	142.9106	345.5532
0.2278				
37	-13.9874	-25.1339	39.1213	94.5941
0.2849				
38	-41.5620	-81.5526	123.1146	297.6871
0.3248				
39	3.1240	72.3494	-75.4735	182.4924
0.9172				
40	-4.9250	-13.5701	18.4952	44.7207
0.4674				
41	4.5806	68.4685	-73.0492	176.6306
0.8746				
42	1.9874	31.5952	-33.5826	81.2016
0.8816				
43	3.1269	15.7428	-18.8696	45.6262
0.6686				
44	-10.8752	-81.1833	92.0586	222.5946
0.7637				
45	-15.7161	-88.1595	103.8756	251.1679
0.6974				
46	-2.1574	-17.7830	19.9404	48.2152
0.7836				
47	16.4097	82.7619	-99.1716	239.7937
0.6691				
48	-12.4920	-66.1086	78.6006	190.0538
0.6821				
49	6.8995	22.4514	-29.3509	70.9695
0.5299				
50	13.7216	75.6182	-89.3398	216.0207
0.6928				
51	-2.9584	-83.9616	86.9201	210.1699
0.9319				
52	-0.3456	-18.8941	19.2398	46.5211
0.9641				

53	17.1114	74.3888	-91.5002	221.2445
0.6260				
54	9.7265	84.4809	-94.2074	227.7905
0.7935				
55	3.5463	19.0775	-22.6238	54.7037
0.6865				
56	5.9336	78.8545	-84.7881	205.0150
0.8600				
57	15.4234	38.8578	-54.2813	131.2503
0.4317				
58	-4.6702	-22.1960	26.8662	64.9615
0.6523				
59	-1.7748	-86.7167	88.4914	213.9695
0.9599				
60	4.1149	76.4964	-80.6113	194.9156
0.8979				
61	-6.7861	-25.2009	31.9869	77.3433
0.5757				
62	-8.2620	-79.2990	87.5610	211.7196
0.8113				
63	11.3328	57.8881	-69.2208	167.3737
0.6726				
64	-5.9402	-17.1619	23.1021	55.8602
0.4857				
65	-2.8885	-76.7352	79.6237	192.5275
0.9274				
66	-5.5735	-81.7753	87.3488	211.2065
0.8724				
67	3.4942	71.1659	-74.6601	180.5257
0.9064				
68	0.9501	27.9955	-28.9456	69.9895
0.9344				
69	0.9524	27.9936	-28.9460	69.9905
0.9342				
70	3.4941	71.1661	-74.6602	180.5259
0.9064				
71	-5.5733	-81.7752	87.3485	211.2059
0.8724				
72	-5.9409	-17.1617	23.1027	55.8615
0.4857				
73	-2.8882	-76.7355	79.6237	192.5276
0.9275				
74	-5.0914	-27.2629	32.3543	78.2315
0.6853				
75	11.3324	57.8895	-69.2219	167.3764
0.6726				
76	-8.2619	-79.2990	87.5610	211.7196
0.8113				
77	-4.6708	-22.1950	26.8658	64.9607
0.6523				
78	4.1140	76.4977	-80.6117	194.9164
0.8979				
79	-1.7759	-86.7177	88.4936	213.9747
0.9599				
80	-5.9876	-22.0894	28.0770	67.8892
0.5735				
81	15.4231	38.8602	-54.2832	131.2551
0.4318				



82	5.9339	78.8540	-84.7880	205.0146
0.8600				
83	-0.3458	-18.8941	19.2399	46.5214
0.9641				
84	9.7263	84.4807	-94.2070	227.7894
0.7935				
85	17.1116	74.3883	-91.5000	221.2440
0.6260				
86	-12.0860	-27.3845	39.4705	95.4383
0.3876				
87	-2.9582	-83.9617	86.9199	210.1695
0.9319				
88	13.7212	75.6186	-89.3398	216.0207
0.6928				
89	-2.1570	-17.7834	19.9404	48.2152
0.7837				
90	-12.4926	-66.1082	78.6009	190.0543
0.6821				
91	16.4100	82.7622	-99.1721	239.7950
0.6691				
92	-5.9333	-16.4795	22.4128	54.1934
0.4705				
93	-15.7177	-88.1593	103.8769	251.1711
0.6974				
94	-10.8763	-81.1826	92.0588	222.5953
0.7637				
95	-4.9257	-13.5702	18.4959	44.7226
0.4674				
96	1.9878	31.5958	-33.5835	81.2039
0.8816				
97	4.5815	68.4664	-73.0479	176.6275
0.8746				
98	7.9342	27.9220	-35.8562	86.6992
0.5574				
99	3.1233	72.3500	-75.4733	182.4920
0.9172				
100	-41.5595	-81.5523	123.1118	297.6803
0.3248				
101	-9.7397	-31.9428	41.6825	100.7869
0.5327				
102	-55.1783	-87.7319	142.9102	345.5523
0.2278				
103	-20.1184	-26.2546	46.3730	112.1285
0.1323				
104	-2.0060	-41.4008	43.4068	104.9561
0.9076				
105	-5.6540	-21.1676	26.8216	64.8538
0.5784				
106	-58.2143	-80.9893	139.2036	336.5899
0.1636				
107	-11.6140	-77.7784	89.3924	216.1479
0.7402				
108	-11.1246	-24.4084	35.5331	85.9178
0.3738				
109	-20.0099	-26.6303	46.6402	112.7744
0.1419				
110	7.3937	80.6364	-88.0301	212.8540
0.8320				

111	-6.6808	-8.2836	14.9645	36.1836
0.1071				
112	-21.3339	-84.5168	105.8507	255.9436
0.5969				
113	35.8442	58.8076	-94.6518	228.8649
0.2426				
114	-4.5010	-30.8360	35.3370	85.4438
0.7453				
115	-18.8616	-78.6492	97.5108	235.7780
0.6131				
116	-47.7655	-65.2766	113.0420	273.3320
0.1549				
117	3.0992	14.4653	-17.5645	42.4703
0.6471				
118	5.1437	83.2799	-88.4236	213.8053
0.8837				
119	10.7706	52.1054	-62.8760	152.0322
0.6574				
120	-10.1893	-17.6774	27.8667	67.3807
0.2687				
121	-20.7440	-71.3968	92.1408	222.7936
0.5497				
122	3.7560	86.9772	-90.7332	219.3900
0.9172				
123	-6.6797	-8.2829	14.9626	36.1790
0.1071				
124	-19.2654	-62.7655	82.0309	198.3482
0.5303				
125	-4.4245	-75.1108	79.5353	192.3138
0.8887				
126	-3.1865	-16.3536	19.5400	47.2471
0.6739				
127	3.4783	25.9504	-29.4288	71.1578
0.7636				
128	-9.8888	-62.4163	72.3051	174.8313
0.7265				
129	-5.6541	-21.1680	26.8221	64.8549
0.5784				
130	-38.2662	-78.6870	116.9533	282.7892
0.3456				
131	-6.2226	-70.8715	77.0941	186.4110
0.8386				
132	-6.3279	-29.6344	35.9623	86.9558
0.6481				
133	-20.1184	-26.2541	46.3725	112.1272
0.1323				
134	7.9339	27.9223	-35.8562	86.6991
0.5575				
135	-5.9331	-16.4797	22.4129	54.1936
0.4706				
136	-8.7108	-67.6193	76.3301	184.5637
0.7718				
137	-12.0861	-27.3841	39.4702	95.4377
0.3876				
138	7.2340	69.1847	-76.4187	184.7781
0.8107				
139	-5.9875	-22.0895	28.0769	67.8891
0.5735				

140	-59.2426	-76.7065	135.9490	328.7204
0.1285				
141	-5.0920	-27.2630	32.3550	78.2333
0.6852				
142	7.9631	64.2254	-72.1885	174.5494
0.7794				
143	5.1709	62.8934	-68.0643	164.5772
0.8481				
144	-13.3311	-74.7412	88.0723	212.9560
0.6973				
145	5.1756	48.5634	-53.7390	129.9391
0.8074				
146	-6.7873	-25.2015	31.9888	77.3479
0.5756				
147	3.5450	19.0782	-22.6232	54.7021
0.6866				
148	-24.4401	-74.3821	98.8222	238.9490
0.5054				
149	6.9014	22.4500	-29.3515	70.9709
0.5297				
150	-32.2207	-74.5768	106.7975	258.2330
0.3966				
151	3.1269	15.7426	-18.8695	45.6259
0.6686				
152	14.2621	51.6893	-65.9514	159.4683
0.5675				
153	-13.9870	-25.1344	39.1214	94.5942
0.2849				
154	-13.9870	-25.1344	39.1214	94.5942
0.2849				
155	14.2621	51.6893	-65.9514	159.4683
0.5675				
156	3.1269	15.7426	-18.8695	45.6259
0.6686				
157	-32.2207	-74.5768	106.7975	258.2330
0.3966				
158	6.9014	22.4500	-29.3515	70.9709
0.5297				
159	-24.4401	-74.3821	98.8222	238.9490
0.5054				
160	3.5450	19.0782	-22.6232	54.7021
0.6866				
161	-6.7873	-25.2015	31.9888	77.3479
0.5756				
162	5.1756	48.5634	-53.7390	129.9391
0.8074				
163	-13.3311	-74.7412	88.0723	212.9560
0.6973				
164	5.1709	62.8934	-68.0643	164.5772
0.8481				
165	7.9631	64.2254	-72.1885	174.5494
0.7794				
166	-5.0920	-27.2630	32.3550	78.2333
0.6852				
167	-59.2426	-76.7065	135.9490	328.7204
0.1285				
168	-5.9875	-22.0895	28.0769	67.8891
0.5735				

169	7.2340	69.1847	-76.4187	184.7781
0.8107				
170	-12.0861	-27.3841	39.4702	95.4377
0.3876				
171	-8.7108	-67.6193	76.3301	184.5637
0.7718				
172	-5.9331	-16.4797	22.4129	54.1936
0.4706				
173	7.9339	27.9223	-35.8562	86.6991
0.5575				
174	-20.1184	-26.2541	46.3725	112.1272
0.1323				
175	-6.3279	-29.6344	35.9623	86.9558
0.6481				
176	-6.2226	-70.8715	77.0941	186.4110
0.8386				
177	-38.2662	-78.6870	116.9533	282.7892
0.3456				
178	-5.6541	-21.1680	26.8221	64.8549
0.5784				
179	-9.8888	-62.4163	72.3051	174.8313
0.7265				
180	3.4783	25.9504	-29.4288	71.1578
0.7636				
181	-3.1865	-16.3536	19.5400	47.2471
0.6739				
182	-4.4245	-75.1108	79.5353	192.3138
0.8887				
183	-19.2654	-62.7655	82.0309	198.3482
0.5303				
184	-6.6797	-8.2829	14.9626	36.1790
0.1071				
185	3.7560	86.9772	-90.7332	219.3900
0.9172				
186	-20.7440	-71.3968	92.1408	222.7936
0.5497				
187	-10.1893	-17.6774	27.8667	67.3807
0.2687				
188	10.7706	52.1054	-62.8760	152.0322
0.6574				
189	5.1437	83.2799	-88.4236	213.8053
0.8837				
190	3.0992	14.4653	-17.5645	42.4703
0.6471				
191	-47.7655	-65.2766	113.0420	273.3320
0.1549				
192	-18.8616	-78.6492	97.5108	235.7780
0.6131				
193	-4.5010	-30.8360	35.3370	85.4438
0.7453				
194	35.8442	58.8076	-94.6518	228.8649
0.2426				
195	-21.3339	-84.5168	105.8507	255.9436
0.5969				
196	-6.6808	-8.2836	14.9645	36.1836
0.1071				
197	7.3937	80.6364	-88.0301	212.8540
0.8320				

198	-20.0099	-26.6303	46.6402	112.7744
0.1419				
199	-11.1246	-24.4084	35.5331	85.9178
0.3738				
200	-11.6140	-77.7784	89.3924	216.1479
0.7402				
201	-58.2143	-80.9893	139.2036	336.5899
0.1636				
202	-5.6540	-21.1676	26.8216	64.8538
0.5784				
203	-2.0060	-41.4008	43.4068	104.9561
0.9076				
204	-20.1184	-26.2546	46.3730	112.1285
0.1323				
205	-55.1783	-87.7319	142.9102	345.5523
0.2278				
206	-9.7397	-31.9428	41.6825	100.7869
0.5327				
207	-41.5595	-81.5523	123.1118	297.6803
0.3248				
208	3.1233	72.3500	-75.4733	182.4920
0.9172				
209	7.9342	27.9220	-35.8562	86.6992
0.5574				
210	4.5815	68.4664	-73.0479	176.6275
0.8746				
211	1.9878	31.5958	-33.5835	81.2039
0.8816				
212	-4.9257	-13.5702	18.4959	44.7226
0.4674				
213	-10.8763	-81.1826	92.0588	222.5953
0.7637				
214	-15.7177	-88.1593	103.8769	251.1711
0.6974				
215	-5.9333	-16.4795	22.4128	54.1934
0.4705				
216	16.4100	82.7622	-99.1721	239.7950
0.6691				
217	-12.4926	-66.1082	78.6009	190.0543
0.6821				
218	-2.1570	-17.7834	19.9404	48.2152
0.7837				
219	13.7212	75.6186	-89.3398	216.0207
0.6928				
220	-2.9582	-83.9617	86.9199	210.1695
0.9319				
221	-12.0860	-27.3845	39.4705	95.4383
0.3876				
222	17.1116	74.3883	-91.5000	221.2440
0.6260				
223	9.7263	84.4807	-94.2070	227.7894
0.7935				
224	-0.3458	-18.8941	19.2399	46.5214
0.9641				
225	5.9339	78.8540	-84.7880	205.0146
0.8600				
226	15.4231	38.8602	-54.2832	131.2551
0.4318				

227	-5.9876	-22.0894	28.0770	67.8892
0.5735				
228	-1.7759	-86.7177	88.4936	213.9747
0.9599				
229	4.1140	76.4977	-80.6117	194.9164
0.8979				
230	-4.6708	-22.1950	26.8658	64.9607
0.6523				
231	-8.2619	-79.2990	87.5610	211.7196
0.8113				
232	11.3324	57.8895	-69.2219	167.3764
0.6726				
233	-5.0914	-27.2629	32.3543	78.2315
0.6853				
234	-2.8882	-76.7355	79.6237	192.5276
0.9275				
235	-5.9409	-17.1617	23.1027	55.8615
0.4857				
236	-5.5733	-81.7752	87.3485	211.2059
0.8724				
237	3.4941	71.1661	-74.6602	180.5259
0.9064				
238	0.9524	27.9936	-28.9460	69.9905
0.9342				
239	0.9501	27.9955	-28.9456	69.9895
0.9344				
240	3.4942	71.1659	-74.6601	180.5257
0.9064				
241	-5.5735	-81.7753	87.3488	211.2065
0.8724				
242	-2.8885	-76.7352	79.6237	192.5275
0.9274				
243	-5.9402	-17.1619	23.1021	55.8602
0.4857				
244	11.3328	57.8881	-69.2208	167.3737
0.6726				
245	-8.2620	-79.2990	87.5610	211.7196
0.8113				
246	-6.7861	-25.2009	31.9869	77.3433
0.5757				
247	4.1149	76.4964	-80.6113	194.9156
0.8979				
248	-1.7748	-86.7167	88.4914	213.9695
0.9599				
249	-4.6702	-22.1960	26.8662	64.9615
0.6523				
250	15.4234	38.8578	-54.2813	131.2503
0.4317				
251	5.9336	78.8545	-84.7881	205.0150
0.8600				
252	3.5463	19.0775	-22.6238	54.7037
0.6865				
253	9.7265	84.4809	-94.2074	227.7905
0.7935				
254	17.1114	74.3888	-91.5002	221.2445
0.6260				
255	-0.3456	-18.8941	19.2398	46.5211
0.9641				

256	-2.9584	-83.9616	86.9201	210.1699
0.9319				
257	13.7216	75.6182	-89.3398	216.0207
0.6928				
258	6.8995	22.4514	-29.3509	70.9695
0.5299				
259	-12.4920	-66.1086	78.6006	190.0538
0.6821				
260	16.4097	82.7619	-99.1716	239.7937
0.6691				
261	-2.1574	-17.7830	19.9404	48.2152
0.7836				
262	-15.7161	-88.1595	103.8756	251.1679
0.6974				
263	-10.8752	-81.1833	92.0586	222.5946
0.7637				
264	3.1269	15.7428	-18.8696	45.6262
0.6686				
265	1.9874	31.5952	-33.5826	81.2016
0.8816				
266	4.5806	68.4685	-73.0492	176.6306
0.8746				
267	-4.9250	-13.5701	18.4952	44.7207
0.4674				
268	3.1240	72.3494	-75.4735	182.4924
0.9172				
269	-41.5620	-81.5526	123.1146	297.6871
0.3248				
270	-13.9874	-25.1339	39.1213	94.5941
0.2849				
271	-55.1784	-87.7322	142.9106	345.5532
0.2278				
272	-9.7399	-31.9428	41.6827	100.7875
0.5327				
273	-2.0054	-41.4012	43.4066	104.9557
0.9076				
274	-58.2136	-80.9895	139.2031	336.5887
0.1636				
275	-11.6130	-77.7784	89.3914	216.1455
0.7402				
276	-20.0086	-26.6286	46.6372	112.7672
0.1419				
277	7.3925	80.6376	-88.0301	212.8539
0.8320				
278	-11.1249	-24.4070	35.5319	85.9149
0.3738				
279	-21.3317	-84.5166	105.8483	255.9378
0.5969				
280	35.8444	58.8073	-94.6517	228.8647
0.2426				
281	-18.8607	-78.6504	97.5111	235.7786
0.6132				
282	-47.7670	-65.2764	113.0434	273.3353
0.1549				
283	-4.5013	-30.8361	35.3374	85.4448
0.7452				
284	5.1443	83.2797	-88.4240	213.8064
0.8836				

285	10.7703	52.1044	-62.8747	152.0291
0.6574				
286	-20.7377	-71.4003	92.1380	222.7868
0.5499				
287	3.7560	86.9763	-90.7323	219.3878
0.9172				
288	-10.1893	-17.6763	27.8656	67.3780
0.2687				
289	-19.2592	-62.7686	82.0278	198.3406
0.5304				
290	-4.4226	-75.1106	79.5333	192.3089
0.8888				
291	3.4803	25.9526	-29.4329	71.1677
0.7635				
292	-9.8898	-62.4163	72.3061	174.8338
0.7264				
293	-3.1872	-16.3537	19.5409	47.2493
0.6738				
294	-38.2677	-78.6870	116.9547	282.7926
0.3456				
295	-6.2221	-70.8714	77.0936	186.4098
0.8386				
296	-6.3274	-29.6345	35.9619	86.9548
0.6481				
297	-8.7116	-67.6191	76.3307	184.5652
0.7717				
298	7.2337	69.1848	-76.4185	184.7775
0.8107				
299	-59.2423	-76.7066	135.9489	328.7201
0.1285				
300	7.9646	64.2234	-72.1880	174.5483
0.7793				
301	5.1719	62.8928	-68.0646	164.5781
0.8480				
302	-13.3286	-74.7405	88.0691	212.9483
0.6973				
303	5.1754	48.5640	-53.7394	129.9402
0.8074				
304	-24.4325	-74.3829	98.8154	238.9325
0.5055				
305	-32.2214	-74.5769	106.7983	258.2348
0.3966				
306	14.2624	51.6880	-65.9504	159.4660
0.5675				
307	-13.9870	-25.1344	39.1214	94.5942
0.2849				
308	14.2621	51.6893	-65.9514	159.4683
0.5675				
309	3.1269	15.7426	-18.8695	45.6259
0.6686				
310	-32.2207	-74.5768	106.7975	258.2330
0.3966				
311	6.9014	22.4500	-29.3515	70.9709
0.5297				
312	-24.4401	-74.3821	98.8222	238.9490
0.5054				
313	3.5450	19.0782	-22.6232	54.7021
0.6866				



314	-6.7873	-25.2015	31.9888	77.3479
0.5756				
315	5.1756	48.5634	-53.7390	129.9391
0.8074				
316	-13.3311	-74.7412	88.0723	212.9560
0.6973				
317	5.1709	62.8934	-68.0643	164.5772
0.8481				
318	7.9631	64.2254	-72.1885	174.5494
0.7794				
319	-5.0920	-27.2630	32.3550	78.2333
0.6852				
320	-59.2426	-76.7065	135.9490	328.7204
0.1285				
321	-5.9875	-22.0895	28.0769	67.8891
0.5735				
322	7.2340	69.1847	-76.4187	184.7781
0.8107				
323	-12.0861	-27.3841	39.4702	95.4377
0.3876				
324	-8.7108	-67.6193	76.3301	184.5637
0.7718				
325	-5.9331	-16.4797	22.4129	54.1936
0.4706				
326	7.9339	27.9223	-35.8562	86.6991
0.5575				
327	-20.1184	-26.2541	46.3725	112.1272
0.1323				
328	-6.3279	-29.6344	35.9623	86.9558
0.6481				
329	-6.2226	-70.8715	77.0941	186.4110
0.8386				
330	-38.2662	-78.6870	116.9533	282.7892
0.3456				
331	-5.6541	-21.1680	26.8221	64.8549
0.5784				
332	-9.8888	-62.4163	72.3051	174.8313
0.7265				
333	3.4783	25.9504	-29.4288	71.1578
0.7636				
334	-3.1865	-16.3536	19.5400	47.2471
0.6739				
335	-4.4245	-75.1108	79.5353	192.3138
0.8887				
336	-19.2654	-62.7655	82.0309	198.3482
0.5303				
337	-6.6797	-8.2829	14.9626	36.1790
0.1071				
338	3.7560	86.9772	-90.7332	219.3900
0.9172				
339	-20.7440	-71.3968	92.1408	222.7936
0.5497				
340	-10.1893	-17.6774	27.8667	67.3807
0.2687				
341	10.7706	52.1054	-62.8760	152.0322
0.6574				
342	5.1437	83.2799	-88.4236	213.8053
0.8837				

343	3.0992	14.4653	-17.5645	42.4703
0.6471				
344	-47.7655	-65.2766	113.0420	273.3320
0.1549				
345	-18.8616	-78.6492	97.5108	235.7780
0.6131				
346	-4.5010	-30.8360	35.3370	85.4438
0.7453				
347	35.8442	58.8076	-94.6518	228.8649
0.2426				
348	-21.3339	-84.5168	105.8507	255.9436
0.5969				
349	-6.6808	-8.2836	14.9645	36.1836
0.1071				
350	7.3937	80.6364	-88.0301	212.8540
0.8320				
351	-20.0099	-26.6303	46.6402	112.7744
0.1419				
352	-11.1246	-24.4084	35.5331	85.9178
0.3738				
353	-11.6140	-77.7784	89.3924	216.1479
0.7402				
354	-58.2143	-80.9893	139.2036	336.5899
0.1636				
355	-5.6540	-21.1676	26.8216	64.8538
0.5784				
356	-2.0060	-41.4008	43.4068	104.9561
0.9076				
357	-20.1184	-26.2546	46.3730	112.1285
0.1323				
358	-55.1783	-87.7319	142.9102	345.5523
0.2278				
359	-9.7397	-31.9428	41.6825	100.7869
0.5327				
360	-41.5595	-81.5523	123.1118	297.6803
0.3248				
361	3.1233	72.3500	-75.4733	182.4920
0.9172				
362	7.9342	27.9220	-35.8562	86.6992
0.5574				
363	4.5815	68.4664	-73.0479	176.6275
0.8746				
364	1.9878	31.5958	-33.5835	81.2039
0.8816				
365	-4.9257	-13.5702	18.4959	44.7226
0.4674				
366	-10.8763	-81.1826	92.0588	222.5953
0.7637				
367	-15.7177	-88.1593	103.8769	251.1711
0.6974				
368	-5.9333	-16.4795	22.4128	54.1934
0.4705				
369	16.4100	82.7622	-99.1721	239.7950
0.6691				
370	-12.4926	-66.1082	78.6009	190.0543
0.6821				
371	-2.1570	-17.7834	19.9404	48.2152
0.7837				

372	13.7212	75.6186	-89.3398	216.0207
0.6928				
373	-2.9582	-83.9617	86.9199	210.1695
0.9319				
374	-12.0860	-27.3845	39.4705	95.4383
0.3876				
375	17.1116	74.3883	-91.5000	221.2440
0.6260				
376	9.7263	84.4807	-94.2070	227.7894
0.7935				
377	-0.3458	-18.8941	19.2399	46.5214
0.9641				
378	5.9339	78.8540	-84.7880	205.0146
0.8600				
379	15.4231	38.8602	-54.2832	131.2551
0.4318				
380	-5.9876	-22.0894	28.0770	67.8892
0.5735				
381	-1.7759	-86.7177	88.4936	213.9747
0.9599				
382	4.1140	76.4977	-80.6117	194.9164
0.8979				
383	-4.6708	-22.1950	26.8658	64.9607
0.6523				
384	-8.2619	-79.2990	87.5610	211.7196
0.8113				
385	11.3324	57.8895	-69.2219	167.3764
0.6726				
386	-5.0914	-27.2629	32.3543	78.2315
0.6853				
387	-2.8882	-76.7355	79.6237	192.5276
0.9275				
388	-5.9409	-17.1617	23.1027	55.8615
0.4857				
389	-5.5733	-81.7752	87.3485	211.2059
0.8724				
390	3.4941	71.1661	-74.6602	180.5259
0.9064				
391	0.9524	27.9936	-28.9460	69.9905
0.9342				
392	0.9501	27.9955	-28.9456	69.9895
0.9344				
393	3.4942	71.1659	-74.6601	180.5257
0.9064				
394	-5.5735	-81.7753	87.3488	211.2065
0.8724				
395	-2.8885	-76.7352	79.6237	192.5275
0.9274				
396	-5.9402	-17.1619	23.1021	55.8602
0.4857				
397	11.3328	57.8881	-69.2208	167.3737
0.6726				
398	-8.2620	-79.2990	87.5610	211.7196
0.8113				
399	-6.7861	-25.2009	31.9869	77.3433
0.5757				
400	4.1149	76.4964	-80.6113	194.9156
0.8979				

401	-1.7748	-86.7167	88.4914	213.9695
0.9599				
402	-4.6702	-22.1960	26.8662	64.9615
0.6523				
403	15.4234	38.8578	-54.2813	131.2503
0.4317				
404	5.9336	78.8545	-84.7881	205.0150
0.8600				
405	3.5463	19.0775	-22.6238	54.7037
0.6865				
406	9.7265	84.4809	-94.2074	227.7905
0.7935				
407	17.1114	74.3888	-91.5002	221.2445
0.6260				
408	-0.3456	-18.8941	19.2398	46.5211
0.9641				
409	-2.9584	-83.9616	86.9201	210.1699
0.9319				
410	13.7216	75.6182	-89.3398	216.0207
0.6928				
411	6.8995	22.4514	-29.3509	70.9695
0.5299				
412	-12.4920	-66.1086	78.6006	190.0538
0.6821				
413	16.4097	82.7619	-99.1716	239.7937
0.6691				
414	-2.1574	-17.7830	19.9404	48.2152
0.7836				
415	-15.7161	-88.1595	103.8756	251.1679
0.6974				
416	-10.8752	-81.1833	92.0586	222.5946
0.7637				
417	3.1269	15.7428	-18.8696	45.6262
0.6686				
418	1.9874	31.5952	-33.5826	81.2016
0.8816				
419	4.5806	68.4685	-73.0492	176.6306
0.8746				
420	-4.9250	-13.5701	18.4952	44.7207
0.4674				
421	3.1240	72.3494	-75.4735	182.4924
0.9172				
422	-41.5620	-81.5526	123.1146	297.6871
0.3248				
423	-13.9874	-25.1339	39.1213	94.5941
0.2849				
424	-55.1784	-87.7322	142.9106	345.5532
0.2278				
425	-9.7399	-31.9428	41.6827	100.7875
0.5327				
426	-2.0054	-41.4012	43.4066	104.9557
0.9076				
427	-58.2136	-80.9895	139.2031	336.5887
0.1636				
428	-11.6130	-77.7784	89.3914	216.1455
0.7402				
429	-20.0086	-26.6286	46.6372	112.7672
0.1419				

430	7.3925	80.6376	-88.0301	212.8539
0.8320				
431	-11.1249	-24.4070	35.5319	85.9149
0.3738				
432	-21.3317	-84.5166	105.8483	255.9378
0.5969				
433	35.8444	58.8073	-94.6517	228.8647
0.2426				
434	-18.8607	-78.6504	97.5111	235.7786
0.6132				
435	-47.7670	-65.2764	113.0434	273.3353
0.1549				
436	-4.5013	-30.8361	35.3374	85.4448
0.7452				
437	5.1443	83.2797	-88.4240	213.8064
0.8836				
438	10.7703	52.1044	-62.8747	152.0291
0.6574				
439	-20.7377	-71.4003	92.1380	222.7868
0.5499				
440	3.7560	86.9763	-90.7323	219.3878
0.9172				
441	-10.1893	-17.6763	27.8656	67.3780
0.2687				
442	-19.2592	-62.7686	82.0278	198.3406
0.5304				
443	-4.4226	-75.1106	79.5333	192.3089
0.8888				
444	3.4803	25.9526	-29.4329	71.1677
0.7635				
445	-9.8898	-62.4163	72.3061	174.8338
0.7264				
446	-3.1872	-16.3537	19.5409	47.2493
0.6738				
447	-38.2677	-78.6870	116.9547	282.7926
0.3456				
448	-6.2221	-70.8714	77.0936	186.4098
0.8386				
449	-6.3274	-29.6345	35.9619	86.9548
0.6481				
450	-8.7116	-67.6191	76.3307	184.5652
0.7717				
451	7.2337	69.1848	-76.4185	184.7775
0.8107				
452	-59.2423	-76.7066	135.9489	328.7201
0.1285				
453	7.9646	64.2234	-72.1880	174.5483
0.7793				
454	5.1719	62.8928	-68.0646	164.5781
0.8480				
455	-13.3286	-74.7405	88.0691	212.9483
0.6973				
456	5.1754	48.5640	-53.7394	129.9402
0.8074				
457	-24.4325	-74.3829	98.8154	238.9325
0.5055				
458	-32.2214	-74.5769	106.7983	258.2348
0.3966				

459	14.2624	51.6880	-65.9504	159.4660
0.5675				
460	14.2624	51.6880	-65.9504	159.4660
0.5675				
461	-32.2214	-74.5769	106.7983	258.2348
0.3966				
462	-24.4325	-74.3829	98.8154	238.9325
0.5055				
463	5.1754	48.5640	-53.7394	129.9402
0.8074				
464	-13.3286	-74.7405	88.0691	212.9483
0.6973				
465	5.1719	62.8928	-68.0646	164.5781
0.8480				
466	7.9646	64.2234	-72.1880	174.5483
0.7793				
467	-59.2423	-76.7066	135.9489	328.7201
0.1285				
468	7.2337	69.1848	-76.4185	184.7775
0.8107				
469	-8.7116	-67.6191	76.3307	184.5652
0.7717				
470	-6.3274	-29.6345	35.9619	86.9548
0.6481				
471	-6.2221	-70.8714	77.0936	186.4098
0.8386				
472	-38.2677	-78.6870	116.9547	282.7926
0.3456				
473	-3.1872	-16.3537	19.5409	47.2493
0.6738				
474	-9.8898	-62.4163	72.3061	174.8338
0.7264				
475	3.4803	25.9526	-29.4329	71.1677
0.7635				
476	-4.4226	-75.1106	79.5333	192.3089
0.8888				
477	-19.2592	-62.7686	82.0278	198.3406
0.5304				
478	-10.1893	-17.6763	27.8656	67.3780
0.2687				
479	3.7560	86.9763	-90.7323	219.3878
0.9172				
480	-20.7377	-71.4003	92.1380	222.7868
0.5499				
481	10.7703	52.1044	-62.8747	152.0291
0.6574				
482	5.1443	83.2797	-88.4240	213.8064
0.8836				
483	-4.5013	-30.8361	35.3374	85.4448
0.7452				
484	-47.7670	-65.2764	113.0434	273.3353
0.1549				
485	-18.8607	-78.6504	97.5111	235.7786
0.6132				
486	35.8444	58.8073	-94.6517	228.8647
0.2426				
487	-21.3317	-84.5166	105.8483	255.9378
0.5969				

488	-11.1249	-24.4070	35.5319	85.9149
0.3738				
489	7.3925	80.6376	-88.0301	212.8539
0.8320				
490	-20.0086	-26.6286	46.6372	112.7672
0.1419				
491	-11.6130	-77.7784	89.3914	216.1455
0.7402				
492	-58.2136	-80.9895	139.2031	336.5887
0.1636				
493	-2.0054	-41.4012	43.4066	104.9557
0.9076				
494	-9.7399	-31.9428	41.6827	100.7875
0.5327				
495	-55.1784	-87.7322	142.9106	345.5532
0.2278				
496	-13.9874	-25.1339	39.1213	94.5941
0.2849				
497	-41.5620	-81.5526	123.1146	297.6871
0.3248				
498	3.1240	72.3494	-75.4735	182.4924
0.9172				
499	-4.9250	-13.5701	18.4952	44.7207
0.4674				
500	4.5806	68.4685	-73.0492	176.6306
0.8746				
501	1.9874	31.5952	-33.5826	81.2016
0.8816				
502	3.1269	15.7428	-18.8696	45.6262
0.6686				
503	-10.8752	-81.1833	92.0586	222.5946
0.7637				
504	-15.7161	-88.1595	103.8756	251.1679
0.6974				
505	-2.1574	-17.7830	19.9404	48.2152
0.7836				
506	16.4097	82.7619	-99.1716	239.7937
0.6691				
507	-12.4920	-66.1086	78.6006	190.0538
0.6821				
508	6.8995	22.4514	-29.3509	70.9695
0.5299				
509	13.7216	75.6182	-89.3398	216.0207
0.6928				
510	-2.9584	-83.9616	86.9201	210.1699
0.9319				
511	-0.3456	-18.8941	19.2398	46.5211
0.9641				
512	17.1114	74.3888	-91.5002	221.2445
0.6260				
513	9.7265	84.4809	-94.2074	227.7905
0.7935				
514	3.5463	19.0775	-22.6238	54.7037
0.6865				
515	5.9336	78.8545	-84.7881	205.0150
0.8600				
516	15.4234	38.8578	-54.2813	131.2503
0.4317				

517	-4.6702	-22.1960	26.8662	64.9615
0.6523				
518	-1.7748	-86.7167	88.4914	213.9695
0.9599				
519	4.1149	76.4964	-80.6113	194.9156
0.8979				
520	-6.7861	-25.2009	31.9869	77.3433
0.5757				
521	-8.2620	-79.2990	87.5610	211.7196
0.8113				
522	11.3328	57.8881	-69.2208	167.3737
0.6726				
523	-5.9402	-17.1619	23.1021	55.8602
0.4857				
524	-2.8885	-76.7352	79.6237	192.5275
0.9274				
525	-5.5735	-81.7753	87.3488	211.2065
0.8724				
526	3.4942	71.1659	-74.6601	180.5257
0.9064				
527	0.9501	27.9955	-28.9456	69.9895
0.9344				
528	0.9524	27.9936	-28.9460	69.9905
0.9342				
529	3.4941	71.1661	-74.6602	180.5259
0.9064				
530	-5.5733	-81.7752	87.3485	211.2059
0.8724				
531	-5.9409	-17.1617	23.1027	55.8615
0.4857				
532	-2.8882	-76.7355	79.6237	192.5276
0.9275				
533	-5.0914	-27.2629	32.3543	78.2315
0.6853				
534	11.3324	57.8895	-69.2219	167.3764
0.6726				
535	-8.2619	-79.2990	87.5610	211.7196
0.8113				
536	-4.6708	-22.1950	26.8658	64.9607
0.6523				
537	4.1140	76.4977	-80.6117	194.9164
0.8979				
538	-1.7759	-86.7177	88.4936	213.9747
0.9599				
539	-5.9876	-22.0894	28.0770	67.8892
0.5735				
540	15.4231	38.8602	-54.2832	131.2551
0.4318				
541	5.9339	78.8540	-84.7880	205.0146
0.8600				
542	-0.3458	-18.8941	19.2399	46.5214
0.9641				
543	9.7263	84.4807	-94.2070	227.7894
0.7935				
544	17.1116	74.3883	-91.5000	221.2440
0.6260				
545	-12.0860	-27.3845	39.4705	95.4383
0.3876				



546	-2.9582	-83.9617	86.9199	210.1695
0.9319				
547	13.7212	75.6186	-89.3398	216.0207
0.6928				
548	-2.1570	-17.7834	19.9404	48.2152
0.7837				
549	-12.4926	-66.1082	78.6009	190.0543
0.6821				
550	16.4100	82.7622	-99.1721	239.7950
0.6691				
551	-5.9333	-16.4795	22.4128	54.1934
0.4705				
552	-15.7177	-88.1593	103.8769	251.1711
0.6974				
553	-10.8763	-81.1826	92.0588	222.5953
0.7637				
554	-4.9257	-13.5702	18.4959	44.7226
0.4674				
555	1.9878	31.5958	-33.5835	81.2039
0.8816				
556	4.5815	68.4664	-73.0479	176.6275
0.8746				
557	7.9342	27.9220	-35.8562	86.6992
0.5574				
558	3.1233	72.3500	-75.4733	182.4920
0.9172				
559	-41.5595	-81.5523	123.1118	297.6803
0.3248				
560	-9.7397	-31.9428	41.6825	100.7869
0.5327				
561	-55.1783	-87.7319	142.9102	345.5523
0.2278				
562	-20.1184	-26.2546	46.3730	112.1285
0.1323				
563	-2.0060	-41.4008	43.4068	104.9561
0.9076				
564	-5.6540	-21.1676	26.8216	64.8538
0.5784				
565	-58.2143	-80.9893	139.2036	336.5899
0.1636				
566	-11.6140	-77.7784	89.3924	216.1479
0.7402				
567	-11.1246	-24.4084	35.5331	85.9178
0.3738				
568	-20.0099	-26.6303	46.6402	112.7744
0.1419				
569	7.3937	80.6364	-88.0301	212.8540
0.8320				
570	-6.6808	-8.2836	14.9645	36.1836
0.1071				
571	-21.3339	-84.5168	105.8507	255.9436
0.5969				
572	35.8442	58.8076	-94.6518	228.8649
0.2426				
573	-4.5010	-30.8360	35.3370	85.4438
0.7453				
574	-18.8616	-78.6492	97.5108	235.7780
0.6131				

575	-47.7655	-65.2766	113.0420	273.3320
0.1549				
576	3.0992	14.4653	-17.5645	42.4703
0.6471				
577	5.1437	83.2799	-88.4236	213.8053
0.8837				
578	10.7706	52.1054	-62.8760	152.0322
0.6574				
579	-10.1893	-17.6774	27.8667	67.3807
0.2687				
580	-20.7440	-71.3968	92.1408	222.7936
0.5497				
581	3.7560	86.9772	-90.7332	219.3900
0.9172				
582	-6.6797	-8.2829	14.9626	36.1790
0.1071				
583	-19.2654	-62.7655	82.0309	198.3482
0.5303				
584	-4.4245	-75.1108	79.5353	192.3138
0.8887				
585	-3.1865	-16.3536	19.5400	47.2471
0.6739				
586	3.4783	25.9504	-29.4288	71.1578
0.7636				
587	-9.8888	-62.4163	72.3051	174.8313
0.7265				
588	-5.6541	-21.1680	26.8221	64.8549
0.5784				
589	-38.2662	-78.6870	116.9533	282.7892
0.3456				
590	-6.2226	-70.8715	77.0941	186.4110
0.8386				
591	-6.3279	-29.6344	35.9623	86.9558
0.6481				
592	-20.1184	-26.2541	46.3725	112.1272
0.1323				
593	7.9339	27.9223	-35.8562	86.6991
0.5575				
594	-5.9331	-16.4797	22.4129	54.1936
0.4706				
595	-8.7108	-67.6193	76.3301	184.5637
0.7718				
596	-12.0861	-27.3841	39.4702	95.4377
0.3876				
597	7.2340	69.1847	-76.4187	184.7781
0.8107				
598	-5.9875	-22.0895	28.0769	67.8891
0.5735				
599	-59.2426	-76.7065	135.9490	328.7204
0.1285				
600	-5.0920	-27.2630	32.3550	78.2333
0.6852				
601	7.9631	64.2254	-72.1885	174.5494
0.7794				
602	5.1709	62.8934	-68.0643	164.5772
0.8481				
603	-13.3311	-74.7412	88.0723	212.9560
0.6973				

604	5.1756	48.5634	-53.7390	129.9391
0.8074				
605	-6.7873	-25.2015	31.9888	77.3479
0.5756				
606	3.5450	19.0782	-22.6232	54.7021
0.6866				
607	-24.4401	-74.3821	98.8222	238.9490
0.5054				
608	6.9014	22.4500	-29.3515	70.9709
0.5297				
609	-32.2207	-74.5768	106.7975	258.2330
0.3966				
610	3.1269	15.7426	-18.8695	45.6259
0.6686				
611	14.2621	51.6893	-65.9514	159.4683
0.5675				
612	-13.9870	-25.1344	39.1214	94.5942
0.2849				
613	-13.9870	-25.1344	39.1214	94.5942
0.2849				
614	14.2621	51.6893	-65.9514	159.4683
0.5675				
615	3.1269	15.7426	-18.8695	45.6259
0.6686				
616	-32.2207	-74.5768	106.7975	258.2330
0.3966				
617	6.9014	22.4500	-29.3515	70.9709
0.5297				
618	-24.4401	-74.3821	98.8222	238.9490
0.5054				
619	3.5450	19.0782	-22.6232	54.7021
0.6866				
620	-6.7873	-25.2015	31.9888	77.3479
0.5756				
621	5.1756	48.5634	-53.7390	129.9391
0.8074				
622	-13.3311	-74.7412	88.0723	212.9560
0.6973				
623	5.1709	62.8934	-68.0643	164.5772
0.8481				
624	7.9631	64.2254	-72.1885	174.5494
0.7794				
625	-5.0920	-27.2630	32.3550	78.2333
0.6852				
626	-59.2426	-76.7065	135.9490	328.7204
0.1285				
627	-5.9875	-22.0895	28.0769	67.8891
0.5735				
628	7.2340	69.1847	-76.4187	184.7781
0.8107				
629	-12.0861	-27.3841	39.4702	95.4377
0.3876				
630	-8.7108	-67.6193	76.3301	184.5637
0.7718				
631	-5.9331	-16.4797	22.4129	54.1936
0.4706				
632	7.9339	27.9223	-35.8562	86.6991
0.5575				

633	-20.1184	-26.2541	46.3725	112.1272
0.1323				
634	-6.3279	-29.6344	35.9623	86.9558
0.6481				
635	-6.2226	-70.8715	77.0941	186.4110
0.8386				
636	-38.2662	-78.6870	116.9533	282.7892
0.3456				
637	-5.6541	-21.1680	26.8221	64.8549
0.5784				
638	-9.8888	-62.4163	72.3051	174.8313
0.7265				
639	3.4783	25.9504	-29.4288	71.1578
0.7636				
640	-3.1865	-16.3536	19.5400	47.2471
0.6739				
641	-4.4245	-75.1108	79.5353	192.3138
0.8887				
642	-19.2654	-62.7655	82.0309	198.3482
0.5303				
643	-6.6797	-8.2829	14.9626	36.1790
0.1071				
644	3.7560	86.9772	-90.7332	219.3900
0.9172				
645	-20.7440	-71.3968	92.1408	222.7936
0.5497				
646	-10.1893	-17.6774	27.8667	67.3807
0.2687				
647	10.7706	52.1054	-62.8760	152.0322
0.6574				
648	5.1437	83.2799	-88.4236	213.8053
0.8837				
649	3.0992	14.4653	-17.5645	42.4703
0.6471				
650	-47.7655	-65.2766	113.0420	273.3320
0.1549				
651	-18.8616	-78.6492	97.5108	235.7780
0.6131				
652	-4.5010	-30.8360	35.3370	85.4438
0.7453				
653	35.8442	58.8076	-94.6518	228.8649
0.2426				
654	-21.3339	-84.5168	105.8507	255.9436
0.5969				
655	-6.6808	-8.2836	14.9645	36.1836
0.1071				
656	7.3937	80.6364	-88.0301	212.8540
0.8320				
657	-20.0099	-26.6303	46.6402	112.7744
0.1419				
658	-11.1246	-24.4084	35.5331	85.9178
0.3738				
659	-11.6140	-77.7784	89.3924	216.1479
0.7402				
660	-58.2143	-80.9893	139.2036	336.5899
0.1636				
661	-5.6540	-21.1676	26.8216	64.8538
0.5784				

662	-2.0060	-41.4008	43.4068	104.9561
0.9076				
663	-20.1184	-26.2546	46.3730	112.1285
0.1323				
664	-55.1783	-87.7319	142.9102	345.5523
0.2278				
665	-9.7397	-31.9428	41.6825	100.7869
0.5327				
666	-41.5595	-81.5523	123.1118	297.6803
0.3248				
667	3.1233	72.3500	-75.4733	182.4920
0.9172				
668	7.9342	27.9220	-35.8562	86.6992
0.5574				
669	4.5815	68.4664	-73.0479	176.6275
0.8746				
670	1.9878	31.5958	-33.5835	81.2039
0.8816				
671	-4.9257	-13.5702	18.4959	44.7226
0.4674				
672	-10.8763	-81.1826	92.0588	222.5953
0.7637				
673	-15.7177	-88.1593	103.8769	251.1711
0.6974				
674	-5.9333	-16.4795	22.4128	54.1934
0.4705				
675	16.4100	82.7622	-99.1721	239.7950
0.6691				
676	-12.4926	-66.1082	78.6009	190.0543
0.6821				
677	-2.1570	-17.7834	19.9404	48.2152
0.7837				
678	13.7212	75.6186	-89.3398	216.0207
0.6928				
679	-2.9582	-83.9617	86.9199	210.1695
0.9319				
680	-12.0860	-27.3845	39.4705	95.4383
0.3876				
681	17.1116	74.3883	-91.5000	221.2440
0.6260				
682	9.7263	84.4807	-94.2070	227.7894
0.7935				
683	-0.3458	-18.8941	19.2399	46.5214
0.9641				
684	5.9339	78.8540	-84.7880	205.0146
0.8600				
685	15.4231	38.8602	-54.2832	131.2551
0.4318				
686	-5.9876	-22.0894	28.0770	67.8892
0.5735				
687	-1.7759	-86.7177	88.4936	213.9747
0.9599				
688	4.1140	76.4977	-80.6117	194.9164
0.8979				
689	-4.6708	-22.1950	26.8658	64.9607
0.6523				
690	-8.2619	-79.2990	87.5610	211.7196
0.8113				

691	11.3324	57.8895	-69.2219	167.3764
0.6726				
692	-5.0914	-27.2629	32.3543	78.2315
0.6853				
693	-2.8882	-76.7355	79.6237	192.5276
0.9275				
694	-5.9409	-17.1617	23.1027	55.8615
0.4857				
695	-5.5733	-81.7752	87.3485	211.2059
0.8724				
696	3.4941	71.1661	-74.6602	180.5259
0.9064				
697	0.9524	27.9936	-28.9460	69.9905
0.9342				
698	0.9501	27.9955	-28.9456	69.9895
0.9344				
699	3.4942	71.1659	-74.6601	180.5257
0.9064				
700	-5.5735	-81.7753	87.3488	211.2065
0.8724				
701	-2.8885	-76.7352	79.6237	192.5275
0.9274				
702	-5.9402	-17.1619	23.1021	55.8602
0.4857				
703	11.3328	57.8881	-69.2208	167.3737
0.6726				
704	-8.2620	-79.2990	87.5610	211.7196
0.8113				
705	-6.7861	-25.2009	31.9869	77.3433
0.5757				
706	4.1149	76.4964	-80.6113	194.9156
0.8979				
707	-1.7748	-86.7167	88.4914	213.9695
0.9599				
708	-4.6702	-22.1960	26.8662	64.9615
0.6523				
709	15.4234	38.8578	-54.2813	131.2503
0.4317				
710	5.9336	78.8545	-84.7881	205.0150
0.8600				
711	3.5463	19.0775	-22.6238	54.7037
0.6865				
712	9.7265	84.4809	-94.2074	227.7905
0.7935				
713	17.1114	74.3888	-91.5002	221.2445
0.6260				
714	-0.3456	-18.8941	19.2398	46.5211
0.9641				
715	-2.9584	-83.9616	86.9201	210.1699
0.9319				
716	13.7216	75.6182	-89.3398	216.0207
0.6928				
717	6.8995	22.4514	-29.3509	70.9695
0.5299				
718	-12.4920	-66.1086	78.6006	190.0538
0.6821				
719	16.4097	82.7619	-99.1716	239.7937
0.6691				

720	-2.1574	-17.7830	19.9404	48.2152
0.7836				
721	-15.7161	-88.1595	103.8756	251.1679
0.6974				
722	-10.8752	-81.1833	92.0586	222.5946
0.7637				
723	3.1269	15.7428	-18.8696	45.6262
0.6686				
724	1.9874	31.5952	-33.5826	81.2016
0.8816				
725	4.5806	68.4685	-73.0492	176.6306
0.8746				
726	-4.9250	-13.5701	18.4952	44.7207
0.4674				
727	3.1240	72.3494	-75.4735	182.4924
0.9172				
728	-41.5620	-81.5526	123.1146	297.6871
0.3248				
729	-13.9874	-25.1339	39.1213	94.5941
0.2849				
730	-55.1784	-87.7322	142.9106	345.5532
0.2278				
731	-9.7399	-31.9428	41.6827	100.7875
0.5327				
732	-2.0054	-41.4012	43.4066	104.9557
0.9076				
733	-58.2136	-80.9895	139.2031	336.5887
0.1636				
734	-11.6130	-77.7784	89.3914	216.1455
0.7402				
735	-20.0086	-26.6286	46.6372	112.7672
0.1419				
736	7.3925	80.6376	-88.0301	212.8539
0.8320				
737	-11.1249	-24.4070	35.5319	85.9149
0.3738				
738	-21.3317	-84.5166	105.8483	255.9378
0.5969				
739	35.8444	58.8073	-94.6517	228.8647
0.2426				
740	-18.8607	-78.6504	97.5111	235.7786
0.6132				
741	-47.7670	-65.2764	113.0434	273.3353
0.1549				
742	-4.5013	-30.8361	35.3374	85.4448
0.7452				
743	5.1443	83.2797	-88.4240	213.8064
0.8836				
744	10.7703	52.1044	-62.8747	152.0291
0.6574				
745	-20.7377	-71.4003	92.1380	222.7868
0.5499				
746	3.7560	86.9763	-90.7323	219.3878
0.9172				
747	-10.1893	-17.6763	27.8656	67.3780
0.2687				
748	-19.2592	-62.7686	82.0278	198.3406
0.5304				

749	-4.4226	-75.1106	79.5333	192.3089
0.8888				
750	3.4803	25.9526	-29.4329	71.1677
0.7635				
751	-9.8898	-62.4163	72.3061	174.8338
0.7264				
752	-3.1872	-16.3537	19.5409	47.2493
0.6738				
753	-38.2677	-78.6870	116.9547	282.7926
0.3456				
754	-6.2221	-70.8714	77.0936	186.4098
0.8386				
755	-6.3274	-29.6345	35.9619	86.9548
0.6481				
756	-8.7116	-67.6191	76.3307	184.5652
0.7717				
757	7.2337	69.1848	-76.4185	184.7775
0.8107				
758	-59.2423	-76.7066	135.9489	328.7201
0.1285				
759	7.9646	64.2234	-72.1880	174.5483
0.7793				
760	5.1719	62.8928	-68.0646	164.5781
0.8480				
761	-13.3286	-74.7405	88.0691	212.9483
0.6973				
762	5.1754	48.5640	-53.7394	129.9402
0.8074				
763	-24.4325	-74.3829	98.8154	238.9325
0.5055				
764	-32.2214	-74.5769	106.7983	258.2348
0.3966				
765	14.2624	51.6880	-65.9504	159.4660
0.5675				
766	-13.9870	-25.1344	39.1214	94.5942
0.2849				
767	14.2621	51.6893	-65.9514	159.4683
0.5675				
768	3.1269	15.7426	-18.8695	45.6259
0.6686				
769	-32.2207	-74.5768	106.7975	258.2330
0.3966				
770	6.9014	22.4500	-29.3515	70.9709
0.5297				
771	-24.4401	-74.3821	98.8222	238.9490
0.5054				
772	3.5450	19.0782	-22.6232	54.7021
0.6866				
773	-6.7873	-25.2015	31.9888	77.3479
0.5756				
774	5.1756	48.5634	-53.7390	129.9391
0.8074				
775	-13.3311	-74.7412	88.0723	212.9560
0.6973				
776	5.1709	62.8934	-68.0643	164.5772
0.8481				
777	7.9631	64.2254	-72.1885	174.5494
0.7794				



778	-5.0920	-27.2630	32.3550	78.2333
0.6852				
779	-59.2426	-76.7065	135.9490	328.7204
0.1285				
780	-5.9875	-22.0895	28.0769	67.8891
0.5735				
781	7.2340	69.1847	-76.4187	184.7781
0.8107				
782	-12.0861	-27.3841	39.4702	95.4377
0.3876				
783	-8.7108	-67.6193	76.3301	184.5637
0.7718				
784	-5.9331	-16.4797	22.4129	54.1936
0.4706				
785	7.9339	27.9223	-35.8562	86.6991
0.5575				
786	-20.1184	-26.2541	46.3725	112.1272
0.1323				
787	-6.3279	-29.6344	35.9623	86.9558
0.6481				
788	-6.2226	-70.8715	77.0941	186.4110
0.8386				
789	-38.2662	-78.6870	116.9533	282.7892
0.3456				
790	-5.6541	-21.1680	26.8221	64.8549
0.5784				
791	-9.8888	-62.4163	72.3051	174.8313
0.7265				
792	3.4783	25.9504	-29.4288	71.1578
0.7636				
793	-3.1865	-16.3536	19.5400	47.2471
0.6739				
794	-4.4245	-75.1108	79.5353	192.3138
0.8887				
795	-19.2654	-62.7655	82.0309	198.3482
0.5303				
796	-6.6797	-8.2829	14.9626	36.1790
0.1071				
797	3.7560	86.9772	-90.7332	219.3900
0.9172				
798	-20.7440	-71.3968	92.1408	222.7936
0.5497				
799	-10.1893	-17.6774	27.8667	67.3807
0.2687				
800	10.7706	52.1054	-62.8760	152.0322
0.6574				
801	5.1437	83.2799	-88.4236	213.8053
0.8837				
802	3.0992	14.4653	-17.5645	42.4703
0.6471				
803	-47.7655	-65.2766	113.0420	273.3320
0.1549				
804	-18.8616	-78.6492	97.5108	235.7780
0.6131				
805	-4.5010	-30.8360	35.3370	85.4438
0.7453				
806	35.8442	58.8076	-94.6518	228.8649
0.2426				

807	-21.3339	-84.5168	105.8507	255.9436
0.5969				
808	-6.6808	-8.2836	14.9645	36.1836
0.1071				
809	7.3937	80.6364	-88.0301	212.8540
0.8320				
810	-20.0099	-26.6303	46.6402	112.7744
0.1419				
811	-11.1246	-24.4084	35.5331	85.9178
0.3738				
812	-11.6140	-77.7784	89.3924	216.1479
0.7402				
813	-58.2143	-80.9893	139.2036	336.5899
0.1636				
814	-5.6540	-21.1676	26.8216	64.8538
0.5784				
815	-2.0060	-41.4008	43.4068	104.9561
0.9076				
816	-20.1184	-26.2546	46.3730	112.1285
0.1323				
817	-55.1783	-87.7319	142.9102	345.5523
0.2278				
818	-9.7397	-31.9428	41.6825	100.7869
0.5327				
819	-41.5595	-81.5523	123.1118	297.6803
0.3248				
820	3.1233	72.3500	-75.4733	182.4920
0.9172				
821	7.9342	27.9220	-35.8562	86.6992
0.5574				
822	4.5815	68.4664	-73.0479	176.6275
0.8746				
823	1.9878	31.5958	-33.5835	81.2039
0.8816				
824	-4.9257	-13.5702	18.4959	44.7226
0.4674				
825	-10.8763	-81.1826	92.0588	222.5953
0.7637				
826	-15.7177	-88.1593	103.8769	251.1711
0.6974				
827	-5.9333	-16.4795	22.4128	54.1934
0.4705				
828	16.4100	82.7622	-99.1721	239.7950
0.6691				
829	-12.4926	-66.1082	78.6009	190.0543
0.6821				
830	-2.1570	-17.7834	19.9404	48.2152
0.7837				
831	13.7212	75.6186	-89.3398	216.0207
0.6928				
832	-2.9582	-83.9617	86.9199	210.1695
0.9319				
833	-12.0860	-27.3845	39.4705	95.4383
0.3876				
834	17.1116	74.3883	-91.5000	221.2440
0.6260				
835	9.7263	84.4807	-94.2070	227.7894
0.7935				

836	-0.3458	-18.8941	19.2399	46.5214
0.9641				
837	5.9339	78.8540	-84.7880	205.0146
0.8600				
838	15.4231	38.8602	-54.2832	131.2551
0.4318				
839	-5.9876	-22.0894	28.0770	67.8892
0.5735				
840	-1.7759	-86.7177	88.4936	213.9747
0.9599				
841	4.1140	76.4977	-80.6117	194.9164
0.8979				
842	-4.6708	-22.1950	26.8658	64.9607
0.6523				
843	-8.2619	-79.2990	87.5610	211.7196
0.8113				
844	11.3324	57.8895	-69.2219	167.3764
0.6726				
845	-5.0914	-27.2629	32.3543	78.2315
0.6853				
846	-2.8882	-76.7355	79.6237	192.5276
0.9275				
847	-5.9409	-17.1617	23.1027	55.8615
0.4857				
848	-5.5733	-81.7752	87.3485	211.2059
0.8724				
849	3.4941	71.1661	-74.6602	180.5259
0.9064				
850	0.9524	27.9936	-28.9460	69.9905
0.9342				
851	0.9501	27.9955	-28.9456	69.9895
0.9344				
852	3.4942	71.1659	-74.6601	180.5257
0.9064				
853	-5.5735	-81.7753	87.3488	211.2065
0.8724				
854	-2.8885	-76.7352	79.6237	192.5275
0.9274				
855	-5.9402	-17.1619	23.1021	55.8602
0.4857				
856	11.3328	57.8881	-69.2208	167.3737
0.6726				
857	-8.2620	-79.2990	87.5610	211.7196
0.8113				
858	-6.7861	-25.2009	31.9869	77.3433
0.5757				
859	4.1149	76.4964	-80.6113	194.9156
0.8979				
860	-1.7748	-86.7167	88.4914	213.9695
0.9599				
861	-4.6702	-22.1960	26.8662	64.9615
0.6523				
862	15.4234	38.8578	-54.2813	131.2503
0.4317				
863	5.9336	78.8545	-84.7881	205.0150
0.8600				
864	3.5463	19.0775	-22.6238	54.7037
0.6865				

865	9.7265	84.4809	-94.2074	227.7905
0.7935				
866	17.1114	74.3888	-91.5002	221.2445
0.6260				
867	-0.3456	-18.8941	19.2398	46.5211
0.9641				
868	-2.9584	-83.9616	86.9201	210.1699
0.9319				
869	13.7216	75.6182	-89.3398	216.0207
0.6928				
870	6.8995	22.4514	-29.3509	70.9695
0.5299				
871	-12.4920	-66.1086	78.6006	190.0538
0.6821				
872	16.4097	82.7619	-99.1716	239.7937
0.6691				
873	-2.1574	-17.7830	19.9404	48.2152
0.7836				
874	-15.7161	-88.1595	103.8756	251.1679
0.6974				
875	-10.8752	-81.1833	92.0586	222.5946
0.7637				
876	3.1269	15.7428	-18.8696	45.6262
0.6686				
877	1.9874	31.5952	-33.5826	81.2016
0.8816				
878	4.5806	68.4685	-73.0492	176.6306
0.8746				
879	-4.9250	-13.5701	18.4952	44.7207
0.4674				
880	3.1240	72.3494	-75.4735	182.4924
0.9172				
881	-41.5620	-81.5526	123.1146	297.6871
0.3248				
882	-13.9874	-25.1339	39.1213	94.5941
0.2849				
883	-55.1784	-87.7322	142.9106	345.5532
0.2278				
884	-9.7399	-31.9428	41.6827	100.7875
0.5327				
885	-2.0054	-41.4012	43.4066	104.9557
0.9076				
886	-58.2136	-80.9895	139.2031	336.5887
0.1636				
887	-11.6130	-77.7784	89.3914	216.1455
0.7402				
888	-20.0086	-26.6286	46.6372	112.7672
0.1419				
889	7.3925	80.6376	-88.0301	212.8539
0.8320				
890	-11.1249	-24.4070	35.5319	85.9149
0.3738				
891	-21.3317	-84.5166	105.8483	255.9378
0.5969				
892	35.8444	58.8073	-94.6517	228.8647
0.2426				
893	-18.8607	-78.6504	97.5111	235.7786
0.6132				

894	-47.7670	-65.2764	113.0434	273.3353
0.1549				
895	-4.5013	-30.8361	35.3374	85.4448
0.7452				
896	5.1443	83.2797	-88.4240	213.8064
0.8836				
897	10.7703	52.1044	-62.8747	152.0291
0.6574				
898	-20.7377	-71.4003	92.1380	222.7868
0.5499				
899	3.7560	86.9763	-90.7323	219.3878
0.9172				
900	-10.1893	-17.6763	27.8656	67.3780
0.2687				
901	-19.2592	-62.7686	82.0278	198.3406
0.5304				
902	-4.4226	-75.1106	79.5333	192.3089
0.8888				
903	3.4803	25.9526	-29.4329	71.1677
0.7635				
904	-9.8898	-62.4163	72.3061	174.8338
0.7264				
905	-3.1872	-16.3537	19.5409	47.2493
0.6738				
906	-38.2677	-78.6870	116.9547	282.7926
0.3456				
907	-6.2221	-70.8714	77.0936	186.4098
0.8386				
908	-6.3274	-29.6345	35.9619	86.9548
0.6481				
909	-8.7116	-67.6191	76.3307	184.5652
0.7717				
910	7.2337	69.1848	-76.4185	184.7775
0.8107				
911	-59.2423	-76.7066	135.9489	328.7201
0.1285				
912	7.9646	64.2234	-72.1880	174.5483
0.7793				
913	5.1719	62.8928	-68.0646	164.5781
0.8480				
914	-13.3286	-74.7405	88.0691	212.9483
0.6973				
915	5.1754	48.5640	-53.7394	129.9402
0.8074				
916	-24.4325	-74.3829	98.8154	238.9325
0.5055				
917	-32.2214	-74.5769	106.7983	258.2348
0.3966				
918	14.2624	51.6880	-65.9504	159.4660
0.5675				
919	14.2624	51.6880	-65.9504	159.4660
0.5675				
920	-32.2214	-74.5769	106.7983	258.2348
0.3966				
921	-24.4325	-74.3829	98.8154	238.9325
0.5055				
922	5.1754	48.5640	-53.7394	129.9402
0.8074				

923	-13.3286	-74.7405	88.0691	212.9483
0.6973				
924	5.1719	62.8928	-68.0646	164.5781
0.8480				
925	7.9646	64.2234	-72.1880	174.5483
0.7793				
926	-59.2423	-76.7066	135.9489	328.7201
0.1285				
927	7.2337	69.1848	-76.4185	184.7775
0.8107				
928	-8.7116	-67.6191	76.3307	184.5652
0.7717				
929	-6.3274	-29.6345	35.9619	86.9548
0.6481				
930	-6.2221	-70.8714	77.0936	186.4098
0.8386				
931	-38.2677	-78.6870	116.9547	282.7926
0.3456				
932	-3.1872	-16.3537	19.5409	47.2493
0.6738				
933	-9.8898	-62.4163	72.3061	174.8338
0.7264				
934	3.4803	25.9526	-29.4329	71.1677
0.7635				
935	-4.4226	-75.1106	79.5333	192.3089
0.8888				
936	-19.2592	-62.7686	82.0278	198.3406
0.5304				
937	-10.1893	-17.6763	27.8656	67.3780
0.2687				
938	3.7560	86.9763	-90.7323	219.3878
0.9172				
939	-20.7377	-71.4003	92.1380	222.7868
0.5499				
940	10.7703	52.1044	-62.8747	152.0291
0.6574				
941	5.1443	83.2797	-88.4240	213.8064
0.8836				
942	-4.5013	-30.8361	35.3374	85.4448
0.7452				
943	-47.7670	-65.2764	113.0434	273.3353
0.1549				
944	-18.8607	-78.6504	97.5111	235.7786
0.6132				
945	35.8444	58.8073	-94.6517	228.8647
0.2426				
946	-21.3317	-84.5166	105.8483	255.9378
0.5969				
947	-11.1249	-24.4070	35.5319	85.9149
0.3738				
948	7.3925	80.6376	-88.0301	212.8539
0.8320				
949	-20.0086	-26.6286	46.6372	112.7672
0.1419				
950	-11.6130	-77.7784	89.3914	216.1455
0.7402				
951	-58.2136	-80.9895	139.2031	336.5887
0.1636				

952	-2.0054	-41.4012	43.4066	104.9557
0.9076				
953	-9.7399	-31.9428	41.6827	100.7875
0.5327				
954	-55.1784	-87.7322	142.9106	345.5532
0.2278				
955	-13.9874	-25.1339	39.1213	94.5941
0.2849				
956	-41.5620	-81.5526	123.1146	297.6871
0.3248				
957	3.1240	72.3494	-75.4735	182.4924
0.9172				
958	-4.9250	-13.5701	18.4952	44.7207
0.4674				
959	4.5806	68.4685	-73.0492	176.6306
0.8746				
960	1.9874	31.5952	-33.5826	81.2016
0.8816				
961	3.1269	15.7428	-18.8696	45.6262
0.6686				
962	-10.8752	-81.1833	92.0586	222.5946
0.7637				
963	-15.7161	-88.1595	103.8756	251.1679
0.6974				
964	-2.1574	-17.7830	19.9404	48.2152
0.7836				
965	16.4097	82.7619	-99.1716	239.7937
0.6691				
966	-12.4920	-66.1086	78.6006	190.0538
0.6821				
967	6.8995	22.4514	-29.3509	70.9695
0.5299				
968	13.7216	75.6182	-89.3398	216.0207
0.6928				
969	-2.9584	-83.9616	86.9201	210.1699
0.9319				
970	-0.3456	-18.8941	19.2398	46.5211
0.9641				
971	17.1114	74.3888	-91.5002	221.2445
0.6260				
972	9.7265	84.4809	-94.2074	227.7905
0.7935				
973	3.5463	19.0775	-22.6238	54.7037
0.6865				
974	5.9336	78.8545	-84.7881	205.0150
0.8600				
975	15.4234	38.8578	-54.2813	131.2503
0.4317				
976	-4.6702	-22.1960	26.8662	64.9615
0.6523				
977	-1.7748	-86.7167	88.4914	213.9695
0.9599				
978	4.1149	76.4964	-80.6113	194.9156
0.8979				
979	-6.7861	-25.2009	31.9869	77.3433
0.5757				
980	-8.2620	-79.2990	87.5610	211.7196
0.8113				

981	11.3328	57.8881	-69.2208	167.3737
0.6726				
982	-5.9402	-17.1619	23.1021	55.8602
0.4857				
983	-2.8885	-76.7352	79.6237	192.5275
0.9274				
984	-5.5735	-81.7753	87.3488	211.2065
0.8724				
985	3.4942	71.1659	-74.6601	180.5257
0.9064				
986	0.9501	27.9955	-28.9456	69.9895
0.9344				
987	0.9524	27.9936	-28.9460	69.9905
0.9342				
988	3.4941	71.1661	-74.6602	180.5259
0.9064				
989	-5.5733	-81.7752	87.3485	211.2059
0.8724				
990	-5.9409	-17.1617	23.1027	55.8615
0.4857				
991	-2.8882	-76.7355	79.6237	192.5276
0.9275				
992	-5.0914	-27.2629	32.3543	78.2315
0.6853				
993	11.3324	57.8895	-69.2219	167.3764
0.6726				
994	-8.2619	-79.2990	87.5610	211.7196
0.8113				
995	-4.6708	-22.1950	26.8658	64.9607
0.6523				
996	4.1140	76.4977	-80.6117	194.9164
0.8979				
997	-1.7759	-86.7177	88.4936	213.9747
0.9599				
998	-5.9876	-22.0894	28.0770	67.8892
0.5735				
999	15.4231	38.8602	-54.2832	131.2551
0.4318				
1000	5.9339	78.8540	-84.7880	205.0146
0.8600				
1001	-0.3458	-18.8941	19.2399	46.5214
0.9641				
1002	9.7263	84.4807	-94.2070	227.7894
0.7935				
1003	17.1116	74.3883	-91.5000	221.2440
0.6260				
1004	-12.0860	-27.3845	39.4705	95.4383
0.3876				
1005	-2.9582	-83.9617	86.9199	210.1695
0.9319				
1006	13.7212	75.6186	-89.3398	216.0207
0.6928				
1007	-2.1570	-17.7834	19.9404	48.2152
0.7837				
1008	-12.4926	-66.1082	78.6009	190.0543
0.6821				
1009	16.4100	82.7622	-99.1721	239.7950
0.6691				



1010	-5.9333	-16.4795	22.4128	54.1934
0.4705				
1011	-15.7177	-88.1593	103.8769	251.1711
0.6974				
1012	-10.8763	-81.1826	92.0588	222.5953
0.7637				
1013	-4.9257	-13.5702	18.4959	44.7226
0.4674				
1014	1.9878	31.5958	-33.5835	81.2039
0.8816				
1015	4.5815	68.4664	-73.0479	176.6275
0.8746				
1016	7.9342	27.9220	-35.8562	86.6992
0.5574				
1017	3.1233	72.3500	-75.4733	182.4920
0.9172				
1018	-41.5595	-81.5523	123.1118	297.6803
0.3248				
1019	-9.7397	-31.9428	41.6825	100.7869
0.5327				
1020	-55.1783	-87.7319	142.9102	345.5523
0.2278				
1021	-20.1184	-26.2546	46.3730	112.1285
0.1323				
1022	-2.0060	-41.4008	43.4068	104.9561
0.9076				
1023	-5.6540	-21.1676	26.8216	64.8538
0.5784				
1024	-58.2143	-80.9893	139.2036	336.5899
0.1636				
1025	-11.6140	-77.7784	89.3924	216.1479
0.7402				
1026	-11.1246	-24.4084	35.5331	85.9178
0.3738				
1027	-20.0099	-26.6303	46.6402	112.7744
0.1419				
1028	7.3937	80.6364	-88.0301	212.8540
0.8320				
1029	-6.6808	-8.2836	14.9645	36.1836
0.1071				
1030	-21.3339	-84.5168	105.8507	255.9436
0.5969				
1031	35.8442	58.8076	-94.6518	228.8649
0.2426				
1032	-4.5010	-30.8360	35.3370	85.4438
0.7453				
1033	-18.8616	-78.6492	97.5108	235.7780
0.6131				
1034	-47.7655	-65.2766	113.0420	273.3320
0.1549				
1035	3.0992	14.4653	-17.5645	42.4703
0.6471				
1036	5.1437	83.2799	-88.4236	213.8053
0.8837				
1037	10.7706	52.1054	-62.8760	152.0322
0.6574				
1038	-10.1893	-17.6774	27.8667	67.3807
0.2687				

1039	-20.7440	-71.3968	92.1408	222.7936
0.5497				
1040	3.7560	86.9772	-90.7332	219.3900
0.9172				
1041	-6.6797	-8.2829	14.9626	36.1790
0.1071				
1042	-19.2654	-62.7655	82.0309	198.3482
0.5303				
1043	-4.4245	-75.1108	79.5353	192.3138
0.8887				
1044	-3.1865	-16.3536	19.5400	47.2471
0.6739				
1045	3.4783	25.9504	-29.4288	71.1578
0.7636				
1046	-9.8888	-62.4163	72.3051	174.8313
0.7265				
1047	-5.6541	-21.1680	26.8221	64.8549
0.5784				
1048	-38.2662	-78.6870	116.9533	282.7892
0.3456				
1049	-6.2226	-70.8715	77.0941	186.4110
0.8386				
1050	-6.3279	-29.6344	35.9623	86.9558
0.6481				
1051	-20.1184	-26.2541	46.3725	112.1272
0.1323				
1052	7.9339	27.9223	-35.8562	86.6991
0.5575				
1053	-5.9331	-16.4797	22.4129	54.1936
0.4706				
1054	-8.7108	-67.6193	76.3301	184.5637
0.7718				
1055	-12.0861	-27.3841	39.4702	95.4377
0.3876				
1056	7.2340	69.1847	-76.4187	184.7781
0.8107				
1057	-5.9875	-22.0895	28.0769	67.8891
0.5735				
1058	-59.2426	-76.7065	135.9490	328.7204
0.1285				
1059	-5.0920	-27.2630	32.3550	78.2333
0.6852				
1060	7.9631	64.2254	-72.1885	174.5494
0.7794				
1061	5.1709	62.8934	-68.0643	164.5772
0.8481				
1062	-13.3311	-74.7412	88.0723	212.9560
0.6973				
1063	5.1756	48.5634	-53.7390	129.9391
0.8074				
1064	-6.7873	-25.2015	31.9888	77.3479
0.5756				
1065	3.5450	19.0782	-22.6232	54.7021
0.6866				
1066	-24.4401	-74.3821	98.8222	238.9490
0.5054				
1067	6.9014	22.4500	-29.3515	70.9709
0.5297				

1068	-32.2207	-74.5768	106.7975	258.2330
0.3966				
1069	3.1269	15.7426	-18.8695	45.6259
0.6686				
1070	14.2621	51.6893	-65.9514	159.4683
0.5675				
1071	-13.9870	-25.1344	39.1214	94.5942
0.2849				
1072	14.2624	51.6880	-65.9504	159.4660
0.5675				
1073	-32.2214	-74.5769	106.7983	258.2348
0.3966				
1074	-24.4325	-74.3829	98.8154	238.9325
0.5055				
1075	5.1754	48.5640	-53.7394	129.9402
0.8074				
1076	-13.3286	-74.7405	88.0691	212.9483
0.6973				
1077	5.1719	62.8928	-68.0646	164.5781
0.8480				
1078	7.9646	64.2234	-72.1880	174.5483
0.7793				
1079	-59.2423	-76.7066	135.9489	328.7201
0.1285				
1080	7.2337	69.1848	-76.4185	184.7775
0.8107				
1081	-8.7116	-67.6191	76.3307	184.5652
0.7717				
1082	-6.3274	-29.6345	35.9619	86.9548
0.6481				
1083	-6.2221	-70.8714	77.0936	186.4098
0.8386				
1084	-38.2677	-78.6870	116.9547	282.7926
0.3456				
1085	-3.1872	-16.3537	19.5409	47.2493
0.6738				
1086	-9.8898	-62.4163	72.3061	174.8338
0.7264				
1087	3.4803	25.9526	-29.4329	71.1677
0.7635				
1088	-4.4226	-75.1106	79.5333	192.3089
0.8888				
1089	-19.2592	-62.7686	82.0278	198.3406
0.5304				
1090	-10.1893	-17.6763	27.8656	67.3780
0.2687				
1091	3.7560	86.9763	-90.7323	219.3878
0.9172				
1092	-20.7377	-71.4003	92.1380	222.7868
0.5499				
1093	10.7703	52.1044	-62.8747	152.0291
0.6574				
1094	5.1443	83.2797	-88.4240	213.8064
0.8836				
1095	-4.5013	-30.8361	35.3374	85.4448
0.7452				
1096	-47.7670	-65.2764	113.0434	273.3353
0.1549				

1097	-18.8607	-78.6504	97.5111	235.7786
0.6132				
1098	35.8444	58.8073	-94.6517	228.8647
0.2426				
1099	-21.3317	-84.5166	105.8483	255.9378
0.5969				
1100	-11.1249	-24.4070	35.5319	85.9149
0.3738				
1101	7.3925	80.6376	-88.0301	212.8539
0.8320				
1102	-20.0086	-26.6286	46.6372	112.7672
0.1419				
1103	-11.6130	-77.7784	89.3914	216.1455
0.7402				
1104	-58.2136	-80.9895	139.2031	336.5887
0.1636				
1105	-2.0054	-41.4012	43.4066	104.9557
0.9076				
1106	-9.7399	-31.9428	41.6827	100.7875
0.5327				
1107	-55.1784	-87.7322	142.9106	345.5532
0.2278				
1108	-13.9874	-25.1339	39.1213	94.5941
0.2849				
1109	-41.5620	-81.5526	123.1146	297.6871
0.3248				
1110	3.1240	72.3494	-75.4735	182.4924
0.9172				
1111	-4.9250	-13.5701	18.4952	44.7207
0.4674				
1112	4.5806	68.4685	-73.0492	176.6306
0.8746				
1113	1.9874	31.5952	-33.5826	81.2016
0.8816				
1114	3.1269	15.7428	-18.8696	45.6262
0.6686				
1115	-10.8752	-81.1833	92.0586	222.5946
0.7637				
1116	-15.7161	-88.1595	103.8756	251.1679
0.6974				
1117	-2.1574	-17.7830	19.9404	48.2152
0.7836				
1118	16.4097	82.7619	-99.1716	239.7937
0.6691				
1119	-12.4920	-66.1086	78.6006	190.0538
0.6821				
1120	6.8995	22.4514	-29.3509	70.9695
0.5299				
1121	13.7216	75.6182	-89.3398	216.0207
0.6928				
1122	-2.9584	-83.9616	86.9201	210.1699
0.9319				
1123	-0.3456	-18.8941	19.2398	46.5211
0.9641				
1124	17.1114	74.3888	-91.5002	221.2445
0.6260				
1125	9.7265	84.4809	-94.2074	227.7905
0.7935				

1126	3.5463	19.0775	-22.6238	54.7037
0.6865				
1127	5.9336	78.8545	-84.7881	205.0150
0.8600				
1128	15.4234	38.8578	-54.2813	131.2503
0.4317				
1129	-4.6702	-22.1960	26.8662	64.9615
0.6523				
1130	-1.7748	-86.7167	88.4914	213.9695
0.9599				
1131	4.1149	76.4964	-80.6113	194.9156
0.8979				
1132	-6.7861	-25.2009	31.9869	77.3433
0.5757				
1133	-8.2620	-79.2990	87.5610	211.7196
0.8113				
1134	11.3328	57.8881	-69.2208	167.3737
0.6726				
1135	-5.9402	-17.1619	23.1021	55.8602
0.4857				
1136	-2.8885	-76.7352	79.6237	192.5275
0.9274				
1137	-5.5735	-81.7753	87.3488	211.2065
0.8724				
1138	3.4942	71.1659	-74.6601	180.5257
0.9064				
1139	0.9501	27.9955	-28.9456	69.9895
0.9344				
1140	0.9524	27.9936	-28.9460	69.9905
0.9342				
1141	3.4941	71.1661	-74.6602	180.5259
0.9064				
1142	-5.5733	-81.7752	87.3485	211.2059
0.8724				
1143	-5.9409	-17.1617	23.1027	55.8615
0.4857				
1144	-2.8882	-76.7355	79.6237	192.5276
0.9275				
1145	-5.0914	-27.2629	32.3543	78.2315
0.6853				
1146	11.3324	57.8895	-69.2219	167.3764
0.6726				
1147	-8.2619	-79.2990	87.5610	211.7196
0.8113				
1148	-4.6708	-22.1950	26.8658	64.9607
0.6523				
1149	4.1140	76.4977	-80.6117	194.9164
0.8979				
1150	-1.7759	-86.7177	88.4936	213.9747
0.9599				
1151	-5.9876	-22.0894	28.0770	67.8892
0.5735				
1152	15.4231	38.8602	-54.2832	131.2551
0.4318				
1153	5.9339	78.8540	-84.7880	205.0146
0.8600				
1154	-0.3458	-18.8941	19.2399	46.5214
0.9641				

1155	9.7263	84.4807	-94.2070	227.7894
0.7935				
1156	17.1116	74.3883	-91.5000	221.2440
0.6260				
1157	-12.0860	-27.3845	39.4705	95.4383
0.3876				
1158	-2.9582	-83.9617	86.9199	210.1695
0.9319				
1159	13.7212	75.6186	-89.3398	216.0207
0.6928				
1160	-2.1570	-17.7834	19.9404	48.2152
0.7837				
1161	-12.4926	-66.1082	78.6009	190.0543
0.6821				
1162	16.4100	82.7622	-99.1721	239.7950
0.6691				
1163	-5.9333	-16.4795	22.4128	54.1934
0.4705				
1164	-15.7177	-88.1593	103.8769	251.1711
0.6974				
1165	-10.8763	-81.1826	92.0588	222.5953
0.7637				
1166	-4.9257	-13.5702	18.4959	44.7226
0.4674				
1167	1.9878	31.5958	-33.5835	81.2039
0.8816				
1168	4.5815	68.4664	-73.0479	176.6275
0.8746				
1169	7.9342	27.9220	-35.8562	86.6992
0.5574				
1170	3.1233	72.3500	-75.4733	182.4920
0.9172				
1171	-41.5595	-81.5523	123.1118	297.6803
0.3248				
1172	-9.7397	-31.9428	41.6825	100.7869
0.5327				
1173	-55.1783	-87.7319	142.9102	345.5523
0.2278				
1174	-20.1184	-26.2546	46.3730	112.1285
0.1323				
1175	-2.0060	-41.4008	43.4068	104.9561
0.9076				
1176	-5.6540	-21.1676	26.8216	64.8538
0.5784				
1177	-58.2143	-80.9893	139.2036	336.5899
0.1636				
1178	-11.6140	-77.7784	89.3924	216.1479
0.7402				
1179	-11.1246	-24.4084	35.5331	85.9178
0.3738				
1180	-20.0099	-26.6303	46.6402	112.7744
0.1419				
1181	7.3937	80.6364	-88.0301	212.8540
0.8320				
1182	-6.6808	-8.2836	14.9645	36.1836
0.1071				
1183	-21.3339	-84.5168	105.8507	255.9436
0.5969				

1184	35.8442	58.8076	-94.6518	228.8649
0.2426				
1185	-4.5010	-30.8360	35.3370	85.4438
0.7453				
1186	-18.8616	-78.6492	97.5108	235.7780
0.6131				
1187	-47.7655	-65.2766	113.0420	273.3320
0.1549				
1188	3.0992	14.4653	-17.5645	42.4703
0.6471				
1189	5.1437	83.2799	-88.4236	213.8053
0.8837				
1190	10.7706	52.1054	-62.8760	152.0322
0.6574				
1191	-10.1893	-17.6774	27.8667	67.3807
0.2687				
1192	-20.7440	-71.3968	92.1408	222.7936
0.5497				
1193	3.7560	86.9772	-90.7332	219.3900
0.9172				
1194	-6.6797	-8.2829	14.9626	36.1790
0.1071				
1195	-19.2654	-62.7655	82.0309	198.3482
0.5303				
1196	-4.4245	-75.1108	79.5353	192.3138
0.8887				
1197	-3.1865	-16.3536	19.5400	47.2471
0.6739				
1198	3.4783	25.9504	-29.4288	71.1578
0.7636				
1199	-9.8888	-62.4163	72.3051	174.8313
0.7265				
1200	-5.6541	-21.1680	26.8221	64.8549
0.5784				
1201	-38.2662	-78.6870	116.9533	282.7892
0.3456				
1202	-6.2226	-70.8715	77.0941	186.4110
0.8386				
1203	-6.3279	-29.6344	35.9623	86.9558
0.6481				
1204	-20.1184	-26.2541	46.3725	112.1272
0.1323				
1205	7.9339	27.9223	-35.8562	86.6991
0.5575				
1206	-5.9331	-16.4797	22.4129	54.1936
0.4706				
1207	-8.7108	-67.6193	76.3301	184.5637
0.7718				
1208	-12.0861	-27.3841	39.4702	95.4377
0.3876				
1209	7.2340	69.1847	-76.4187	184.7781
0.8107				
1210	-5.9875	-22.0895	28.0769	67.8891
0.5735				
1211	-59.2426	-76.7065	135.9490	328.7204
0.1285				
1212	-5.0920	-27.2630	32.3550	78.2333
0.6852				

1213	7.9631	64.2254	-72.1885	174.5494
0.7794				
1214	5.1709	62.8934	-68.0643	164.5772
0.8481				
1215	-13.3311	-74.7412	88.0723	212.9560
0.6973				
1216	5.1756	48.5634	-53.7390	129.9391
0.8074				
1217	-6.7873	-25.2015	31.9888	77.3479
0.5756				
1218	3.5450	19.0782	-22.6232	54.7021
0.6866				
1219	-24.4401	-74.3821	98.8222	238.9490
0.5054				
1220	6.9014	22.4500	-29.3515	70.9709
0.5297				
1221	-32.2207	-74.5768	106.7975	258.2330
0.3966				
1222	3.1269	15.7426	-18.8695	45.6259
0.6686				
1223	14.2621	51.6893	-65.9514	159.4683
0.5675				
1224	-13.9870	-25.1344	39.1214	94.5942
0.2849				
1225	-13.9870	-25.1344	39.1214	94.5942
0.2849				
1226	14.2621	51.6893	-65.9514	159.4683
0.5675				
1227	3.1269	15.7426	-18.8695	45.6259
0.6686				
1228	-32.2207	-74.5768	106.7975	258.2330
0.3966				
1229	6.9014	22.4500	-29.3515	70.9709
0.5297				
1230	-24.4401	-74.3821	98.8222	238.9490
0.5054				
1231	3.5450	19.0782	-22.6232	54.7021
0.6866				
1232	-6.7873	-25.2015	31.9888	77.3479
0.5756				
1233	5.1756	48.5634	-53.7390	129.9391
0.8074				
1234	-13.3311	-74.7412	88.0723	212.9560
0.6973				
1235	5.1709	62.8934	-68.0643	164.5772
0.8481				
1236	7.9631	64.2254	-72.1885	174.5494
0.7794				
1237	-5.0920	-27.2630	32.3550	78.2333
0.6852				
1238	-59.2426	-76.7065	135.9490	328.7204
0.1285				
1239	-5.9875	-22.0895	28.0769	67.8891
0.5735				
1240	7.2340	69.1847	-76.4187	184.7781
0.8107				
1241	-12.0861	-27.3841	39.4702	95.4377
0.3876				



1242	-8.7108	-67.6193	76.3301	184.5637
0.7718				
1243	-5.9331	-16.4797	22.4129	54.1936
0.4706				
1244	7.9339	27.9223	-35.8562	86.6991
0.5575				
1245	-20.1184	-26.2541	46.3725	112.1272
0.1323				
1246	-6.3279	-29.6344	35.9623	86.9558
0.6481				
1247	-6.2226	-70.8715	77.0941	186.4110
0.8386				
1248	-38.2662	-78.6870	116.9533	282.7892
0.3456				
1249	-5.6541	-21.1680	26.8221	64.8549
0.5784				
1250	-9.8888	-62.4163	72.3051	174.8313
0.7265				
1251	3.4783	25.9504	-29.4288	71.1578
0.7636				
1252	-3.1865	-16.3536	19.5400	47.2471
0.6739				
1253	-4.4245	-75.1108	79.5353	192.3138
0.8887				
1254	-19.2654	-62.7655	82.0309	198.3482
0.5303				
1255	-6.6797	-8.2829	14.9626	36.1790
0.1071				
1256	3.7560	86.9772	-90.7332	219.3900
0.9172				
1257	-20.7440	-71.3968	92.1408	222.7936
0.5497				
1258	-10.1893	-17.6774	27.8667	67.3807
0.2687				
1259	10.7706	52.1054	-62.8760	152.0322
0.6574				
1260	5.1437	83.2799	-88.4236	213.8053
0.8837				
1261	3.0992	14.4653	-17.5645	42.4703
0.6471				
1262	-47.7655	-65.2766	113.0420	273.3320
0.1549				
1263	-18.8616	-78.6492	97.5108	235.7780
0.6131				
1264	-4.5010	-30.8360	35.3370	85.4438
0.7453				
1265	35.8442	58.8076	-94.6518	228.8649
0.2426				
1266	-21.3339	-84.5168	105.8507	255.9436
0.5969				
1267	-6.6808	-8.2836	14.9645	36.1836
0.1071				
1268	7.3937	80.6364	-88.0301	212.8540
0.8320				
1269	-20.0099	-26.6303	46.6402	112.7744
0.1419				
1270	-11.1246	-24.4084	35.5331	85.9178
0.3738				

1271	-11.6140	-77.7784	89.3924	216.1479
0.7402				
1272	-58.2143	-80.9893	139.2036	336.5899
0.1636				
1273	-5.6540	-21.1676	26.8216	64.8538
0.5784				
1274	-2.0060	-41.4008	43.4068	104.9561
0.9076				
1275	-20.1184	-26.2546	46.3730	112.1285
0.1323				
1276	-55.1783	-87.7319	142.9102	345.5523
0.2278				
1277	-9.7397	-31.9428	41.6825	100.7869
0.5327				
1278	-41.5595	-81.5523	123.1118	297.6803
0.3248				
1279	3.1233	72.3500	-75.4733	182.4920
0.9172				
1280	7.9342	27.9220	-35.8562	86.6992
0.5574				
1281	4.5815	68.4664	-73.0479	176.6275
0.8746				
1282	1.9878	31.5958	-33.5835	81.2039
0.8816				
1283	-4.9257	-13.5702	18.4959	44.7226
0.4674				
1284	-10.8763	-81.1826	92.0588	222.5953
0.7637				
1285	-15.7177	-88.1593	103.8769	251.1711
0.6974				
1286	-5.9333	-16.4795	22.4128	54.1934
0.4705				
1287	16.4100	82.7622	-99.1721	239.7950
0.6691				
1288	-12.4926	-66.1082	78.6009	190.0543
0.6821				
1289	-2.1570	-17.7834	19.9404	48.2152
0.7837				
1290	13.7212	75.6186	-89.3398	216.0207
0.6928				
1291	-2.9582	-83.9617	86.9199	210.1695
0.9319				
1292	-12.0860	-27.3845	39.4705	95.4383
0.3876				
1293	17.1116	74.3883	-91.5000	221.2440
0.6260				
1294	9.7263	84.4807	-94.2070	227.7894
0.7935				
1295	-0.3458	-18.8941	19.2399	46.5214
0.9641				
1296	5.9339	78.8540	-84.7880	205.0146
0.8600				
1297	15.4231	38.8602	-54.2832	131.2551
0.4318				
1298	-5.9876	-22.0894	28.0770	67.8892
0.5735				
1299	-1.7759	-86.7177	88.4936	213.9747
0.9599				

1300	4.1140	76.4977	-80.6117	194.9164
0.8979				
1301	-4.6708	-22.1950	26.8658	64.9607
0.6523				
1302	-8.2619	-79.2990	87.5610	211.7196
0.8113				
1303	11.3324	57.8895	-69.2219	167.3764
0.6726				
1304	-5.0914	-27.2629	32.3543	78.2315
0.6853				
1305	-2.8882	-76.7355	79.6237	192.5276
0.9275				
1306	-5.9409	-17.1617	23.1027	55.8615
0.4857				
1307	-5.5733	-81.7752	87.3485	211.2059
0.8724				
1308	3.4941	71.1661	-74.6602	180.5259
0.9064				
1309	0.9524	27.9936	-28.9460	69.9905
0.9342				
1310	0.9501	27.9955	-28.9456	69.9895
0.9344				
1311	3.4942	71.1659	-74.6601	180.5257
0.9064				
1312	-5.5735	-81.7753	87.3488	211.2065
0.8724				
1313	-2.8885	-76.7352	79.6237	192.5275
0.9274				
1314	-5.9402	-17.1619	23.1021	55.8602
0.4857				
1315	11.3328	57.8881	-69.2208	167.3737
0.6726				
1316	-8.2620	-79.2990	87.5610	211.7196
0.8113				
1317	-6.7861	-25.2009	31.9869	77.3433
0.5757				
1318	4.1149	76.4964	-80.6113	194.9156
0.8979				
1319	-1.7748	-86.7167	88.4914	213.9695
0.9599				
1320	-4.6702	-22.1960	26.8662	64.9615
0.6523				
1321	15.4234	38.8578	-54.2813	131.2503
0.4317				
1322	5.9336	78.8545	-84.7881	205.0150
0.8600				
1323	3.5463	19.0775	-22.6238	54.7037
0.6865				
1324	9.7265	84.4809	-94.2074	227.7905
0.7935				
1325	17.1114	74.3888	-91.5002	221.2445
0.6260				
1326	-0.3456	-18.8941	19.2398	46.5211
0.9641				
1327	-2.9584	-83.9616	86.9201	210.1699
0.9319				
1328	13.7216	75.6182	-89.3398	216.0207
0.6928				

1329	6.8995	22.4514	-29.3509	70.9695
0.5299				
1330	-12.4920	-66.1086	78.6006	190.0538
0.6821				
1331	16.4097	82.7619	-99.1716	239.7937
0.6691				
1332	-2.1574	-17.7830	19.9404	48.2152
0.7836				
1333	-15.7161	-88.1595	103.8756	251.1679
0.6974				
1334	-10.8752	-81.1833	92.0586	222.5946
0.7637				
1335	3.1269	15.7428	-18.8696	45.6262
0.6686				
1336	1.9874	31.5952	-33.5826	81.2016
0.8816				
1337	4.5806	68.4685	-73.0492	176.6306
0.8746				
1338	-4.9250	-13.5701	18.4952	44.7207
0.4674				
1339	3.1240	72.3494	-75.4735	182.4924
0.9172				
1340	-41.5620	-81.5526	123.1146	297.6871
0.3248				
1341	-13.9874	-25.1339	39.1213	94.5941
0.2849				
1342	-55.1784	-87.7322	142.9106	345.5532
0.2278				
1343	-9.7399	-31.9428	41.6827	100.7875
0.5327				
1344	-2.0054	-41.4012	43.4066	104.9557
0.9076				
1345	-58.2136	-80.9895	139.2031	336.5887
0.1636				
1346	-11.6130	-77.7784	89.3914	216.1455
0.7402				
1347	-20.0086	-26.6286	46.6372	112.7672
0.1419				
1348	7.3925	80.6376	-88.0301	212.8539
0.8320				
1349	-11.1249	-24.4070	35.5319	85.9149
0.3738				
1350	-21.3317	-84.5166	105.8483	255.9378
0.5969				
1351	35.8444	58.8073	-94.6517	228.8647
0.2426				
1352	-18.8607	-78.6504	97.5111	235.7786
0.6132				
1353	-47.7670	-65.2764	113.0434	273.3353
0.1549				
1354	-4.5013	-30.8361	35.3374	85.4448
0.7452				
1355	5.1443	83.2797	-88.4240	213.8064
0.8836				
1356	10.7703	52.1044	-62.8747	152.0291
0.6574				
1357	-20.7377	-71.4003	92.1380	222.7868
0.5499				

1358	3.7560	86.9763	-90.7323	219.3878
0.9172				
1359	-10.1893	-17.6763	27.8656	67.3780
0.2687				
1360	-19.2592	-62.7686	82.0278	198.3406
0.5304				
1361	-4.4226	-75.1106	79.5333	192.3089
0.8888				
1362	3.4803	25.9526	-29.4329	71.1677
0.7635				
1363	-9.8898	-62.4163	72.3061	174.8338
0.7264				
1364	-3.1872	-16.3537	19.5409	47.2493
0.6738				
1365	-38.2677	-78.6870	116.9547	282.7926
0.3456				
1366	-6.2221	-70.8714	77.0936	186.4098
0.8386				
1367	-6.3274	-29.6345	35.9619	86.9548
0.6481				
1368	-8.7116	-67.6191	76.3307	184.5652
0.7717				
1369	7.2337	69.1848	-76.4185	184.7775
0.8107				
1370	-59.2423	-76.7066	135.9489	328.7201
0.1285				
1371	7.9646	64.2234	-72.1880	174.5483
0.7793				
1372	5.1719	62.8928	-68.0646	164.5781
0.8480				
1373	-13.3286	-74.7405	88.0691	212.9483
0.6973				
1374	5.1754	48.5640	-53.7394	129.9402
0.8074				
1375	-24.4325	-74.3829	98.8154	238.9325
0.5055				
1376	-32.2214	-74.5769	106.7983	258.2348
0.3966				
1377	14.2624	51.6880	-65.9504	159.4660
0.5675				

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Total time to end of lattice properties = 648.0725 s

Peak dynamic memory used = 429.09 MB

Timing analysis for GULP :

Task / Subroutine (Seconds)	Time
-----	
-----	
-----	
-----	
-----	

```
Calculation of reciprocal space energy and derivatives
0.1720
Calculation of real space energy and derivatives
93.0218
Global summation overhead
0.0080
```

```
-----
-----
Total CPU time
648.0725
-----
-----
```

Dump file written as Optimised\_Rutile\_MD\_phon.res

Job Finished at 13:12.34 23rd June 2010

## APPENDIX 3e: Results Data Sheet

Supersaturation	Critical radius (nm)	Residence Time (ms)	Number Density ( $\times 10^{26}$ )
1.1	694	2	2
1.3	252	16	37
1.5	163	38	136
1.7	125	65	304
1.9	103	95	535
2.1	89	127	821
2.3	79	160	1,150
2.5	72	194	1,513
2.7	67	228	1,900
2.9	62	262	2,302
3.1	58	296	2,711
3.3	55	329	3,119
3.5	53	362	3,522
3.7	51	395	3,913
3.9	49	428	4,289
4.1	47	460	4,646
4.3	45	491	4,981
4.5	44	522	5,293
4.7	43	553	5,579
4.9	42	583	5,840
5.1	41	612	6,073
5.3	40	641	6,280
5.5	39	670	6,460
5.7	38	698	6,613
5.9	37	726	6,741
6.1	37	754	6,845
6.3	36	781	6,924
6.5	35	807	6,981
6.7	35	834	7,017
6.9	34	859	7,033
7.1	34	885	7,029
7.3	33	910	7,009
7.5	33	935	6,972
7.7	32	959	6,920
7.9	32	984	6,854
8.1	32	1,007	6,777
8.3	31	1,031	6,688
8.5	31	1,054	6,589
8.7	31	1,077	6,481
8.9	30	1,100	6,366
9.1	30	1,122	6,243
9.3	30	1,144	6,115
9.5	29	1,166	5,982
9.7	29	1,188	5,845
9.9	29	1,209	5,705
10.1	29	1,230	5,561
10.3	28	1,251	5,416
10.5	28	1,272	5,270
10.7	28	1,292	5,123

Supersaturation	Critical radius (nm)	Residence Time (ms)	Number Density ( $\times 10^{26}$ )
10.9	28	1,312	4,975
11.1	27	1,332	4,828
11.3	27	1,352	4,681
11.5	27	1,372	4,536
11.7	27	1,391	4,391
11.9	27	1,410	4,249
12.1	27	1,429	4,108
12.3	26	1,448	3,969
12.5	26	1,466	3,833
12.7	26	1,485	3,699
12.9	26	1,503	3,568
13.1	26	1,521	3,440
13.3	26	1,539	3,315
13.5	25	1,557	3,193
13.7	25	1,574	3,073
13.9	25	1,592	2,957
14.1	25	1,609	2,844
14.3	25	1,626	2,735
14.5	25	1,643	2,628
14.7	25	1,660	2,525
14.9	24	1,676	2,424
15.1	24	1,693	2,327
15.3	24	1,709	2,234
15.5	24	1,725	2,143
15.7	24	1,741	2,055
15.9	24	1,757	1,970